

INSTALLATION INSTRUCTIONS

FOR PACKAGE AIR CONDITIONERS

RLNL-H SERIES 15, 17.5, 20 & 25 TON [52.8, 61.5, 70.3, 87.9 kW]

RLNL-H: ASHRAE 90.1 2019 COMPLIANT, WITH CLEAR CONTROL AND VFD



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



ISO 9001:2008

Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN



[] INDICATES METRIC CONVERSIONS

92-23577-86-08

SUPERSEDES 92-23577-86-07

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⚠ WARNING

PROPOSITION 65: THIS APPLIANCE CONTAINS FIBERGLASS INSULATION. RESPIRABLE PARTICLES OF FIBERGLASS ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

⚠ WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE AIR CONDITIONER CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE AIR CONDITIONER. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE AIR CONDITIONER AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

⚠ WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

II. INTRODUCTION

This booklet contains the installation and operating instructions for your air conditioner. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE ENVIRONMENT

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
2. In coastal areas, locate the unit on the side of the building away from the waterfront.
3. Shielding provided by a fence or shrubs may give some protection.

Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with a good automobile polish will provide some protection.
3. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. SPECIFICATIONS

A. GENERAL

The Packaged Air Conditioner is available without heat or with 20, 40, 60 or 75 kW electric heat. Cooling capacities of 15, 17.5, 20, and 25 nominal tons of cooling are available. Units are convertible from bottom supply and return to horizontal supply and return by relocation of supply and return air access panels. See cover installation detail.

The units are weatherized for mounting outside of the building.

The information on the rating plate is in compliance with the FTC and DOE rating for single phase units. The following information is for three phase units which are not covered under the DOE certification program.

1. The efficiency rating of this unit is a product thermal efficiency rating determined under continuous operating conditions independent of any installed

system.

B. MAJOR COMPONENTS

The unit includes a hermetically-sealed refrigerating system (consisting of compressors, condenser coil, evaporator coil with thermal expansion valves), a circulation air blower, condenser fans, and all necessary internal electrical wiring. The cooling system of these units is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

C. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

1. Specification of R-410A:

Application: R-410A is not a drop-in replacement for R-22; equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating. DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air. Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

2. Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:

- Up to 800 PSIG High side
- Up to 250 PSIG Low Side
- 550 PSIG Low Side Retard

Manifold Hoses:

- Service Pressure Rating of 800 PSIG

Recovery Cylinders:

- 400 PSIG Pressure Rating
- Dept. of Transportation 4BA400 or BW400

CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.

FIGURE 1
UNIT DIMENSIONS (BOTTOM VIEW)

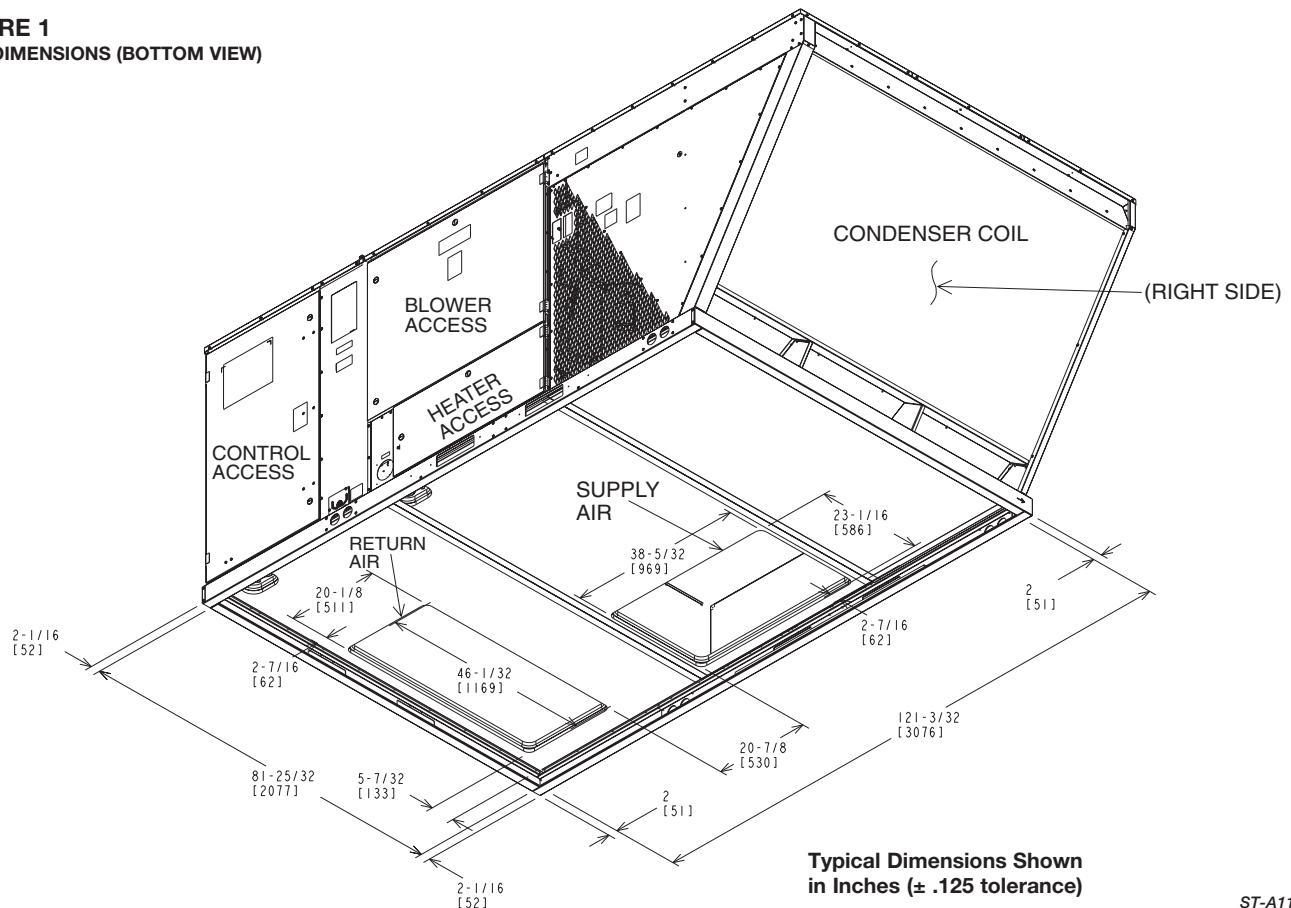


FIGURE 2
UNIT DIMENSIONS (BOTTOM VIEW)

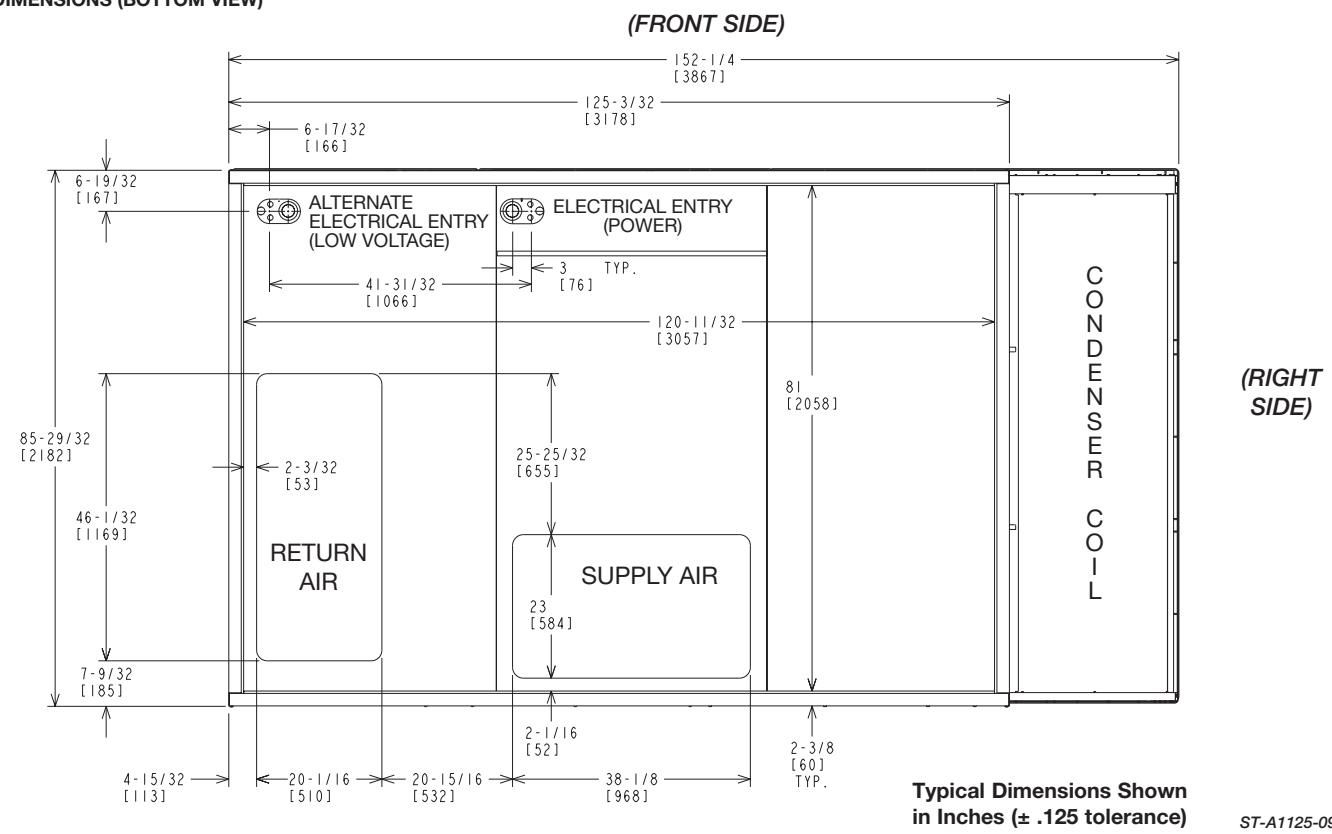


FIGURE 3
UNIT DIMENSIONS

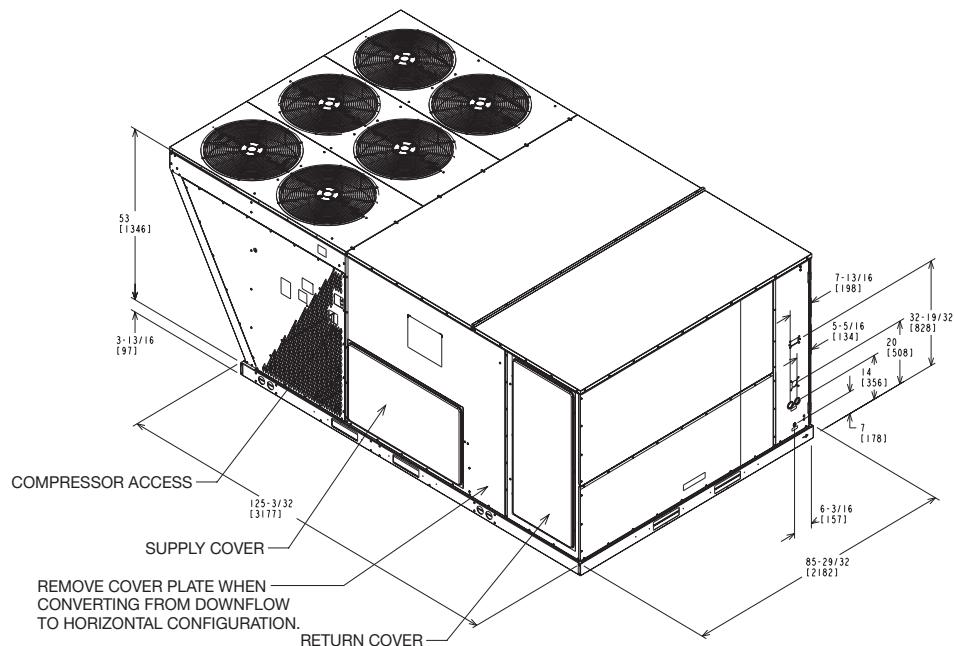


FIGURE 4
UNIT DIMENSIONS

REAR VIEW

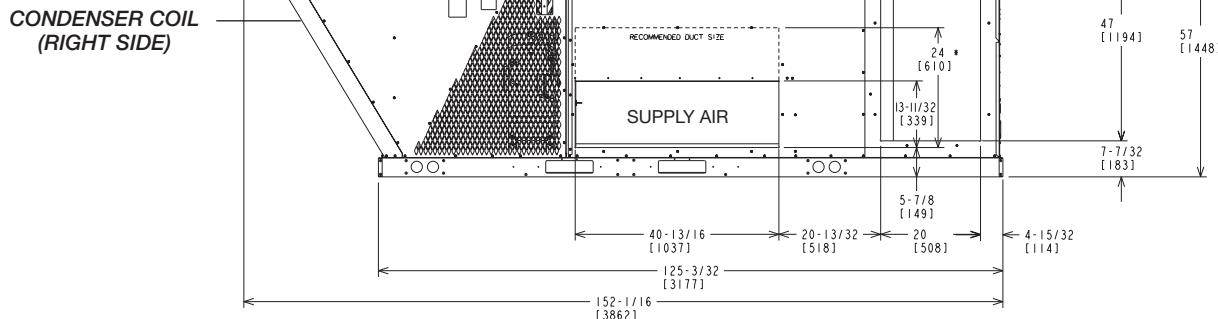


FIGURE 5
COMPONENT LOCATION

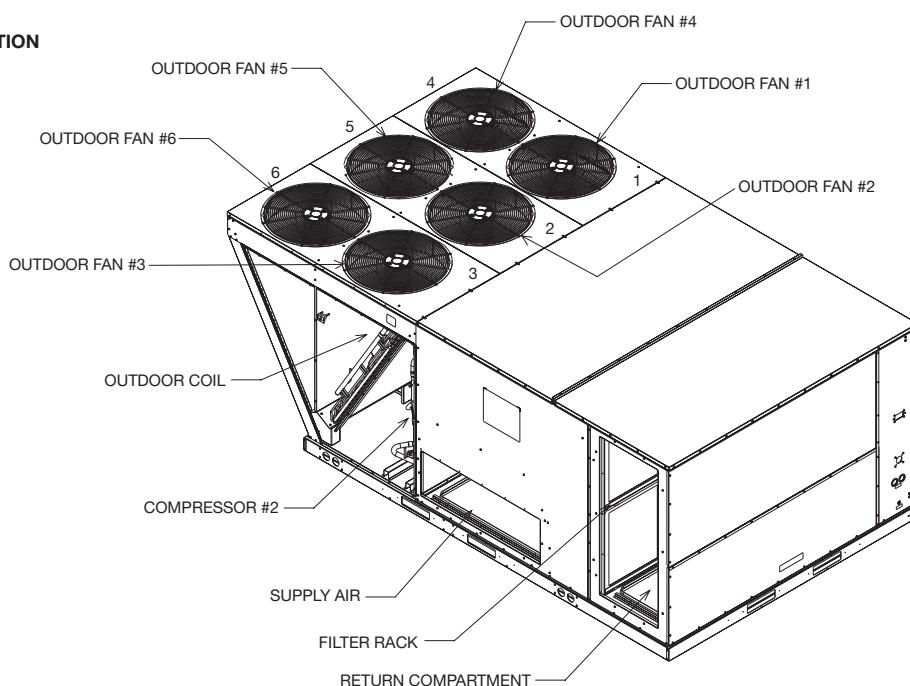
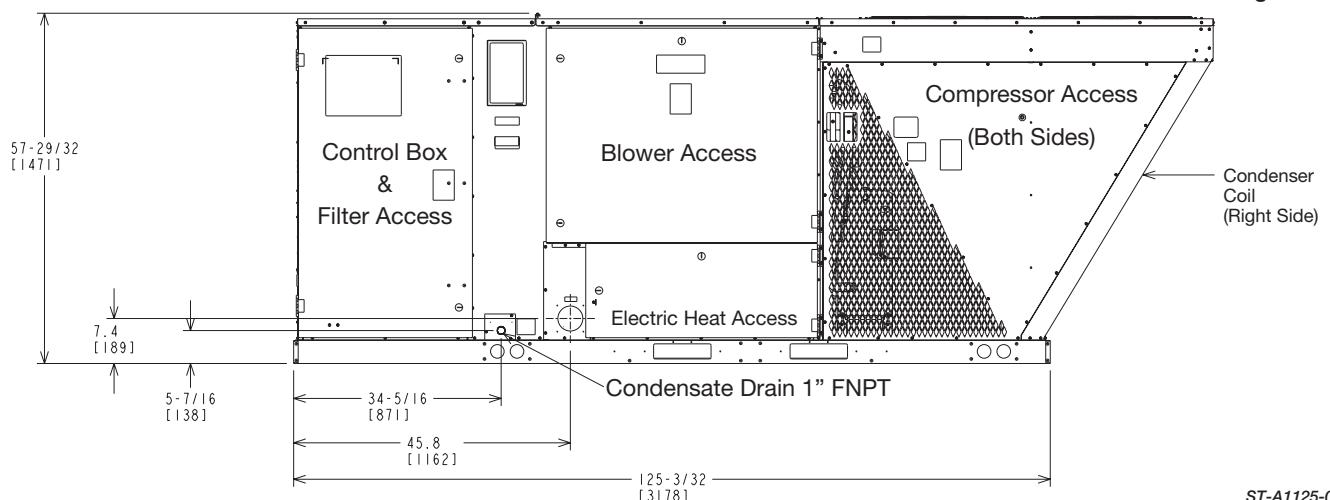


FIGURE 6
UNIT DIMENSIONS & COMPONENT ACCESS

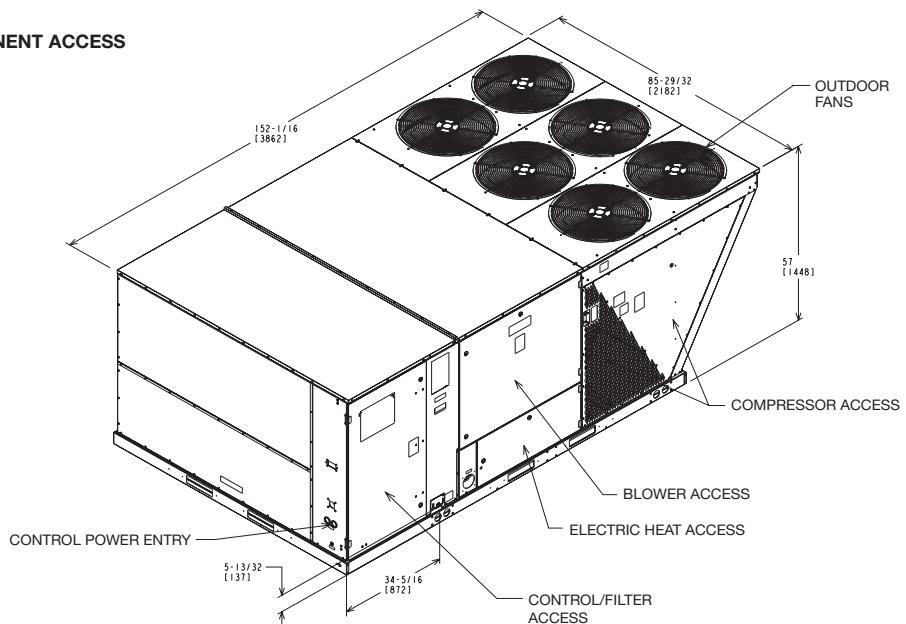
(FRONT SIDE)

Condenser Fan
Discharge Air



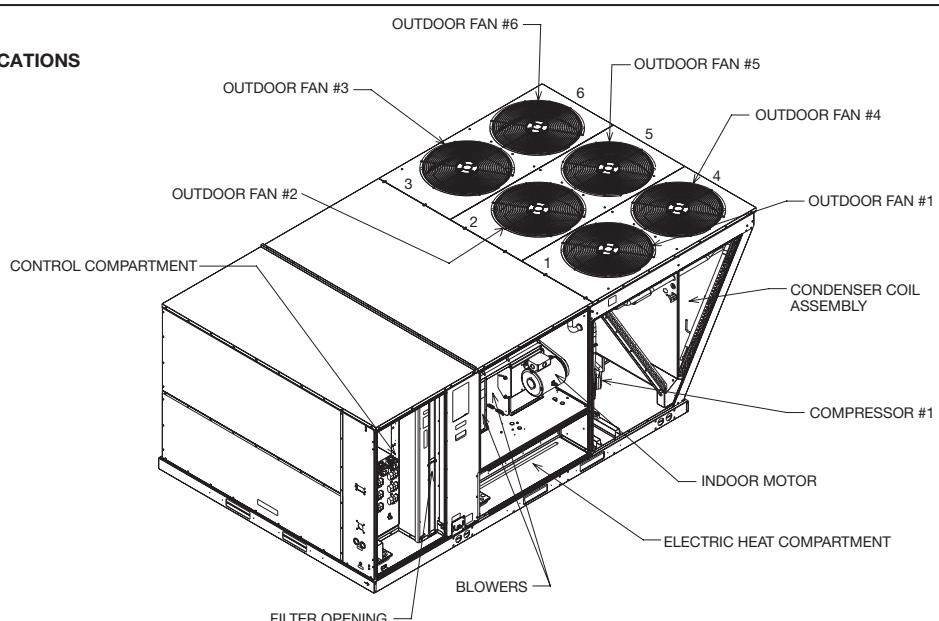
ST-A1125-06B

FIGURE 7
UNIT DIMENSIONS & COMPONENT ACCESS



ST-A1125-01B

FIGURE 8
INTERNAL COMPONENT LOCATIONS



ST-A1125-04B

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL-Series (with VFD)	H180CR	H180CS	H180DR	H180DS
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	188,000 [53.47]	188,000 [53.47]	188,000 [53.47]	188,000 [53.47]
EER	11	11	11	11
IEER ^B	14.2	14.2	14.2	14.2
Nominal CFM/AHRI Rated CFM [L/s]	6000/5900 [2831/2784]	6000/5900 [2831/2784]	6000/5900 [2831/2784]	6000/5900 [2831/2784]
AHRI Net Cooling Capacity Btu [kW]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]	172,000 [48.92]
Net Sensible Capacity Btu [kW]	125,700 [35.75]	125,700 [35.75]	125,700 [35.75]	125,700 [35.75]
Net Latent Capacity Btu [kW]	46,300 [13.17]	46,300 [13.17]	46,300 [13.17]	46,300 [13.17]
Net System Power [kW]	15.64	15.64	15.64	15.64
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)^C				
	91	91	91	91
Outdoor Coil—Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
Tube Size in. [mm] OD	Rifled	Rifled	Rifled	Rifled
Face Area sq. ft. [sq. m]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Rows / FPI [FPCm]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]
Indoor Coil—Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
Tube Size in. [mm]	Rifled	Rifled	Rifled	Rifled
Face Area sq. ft. [sq. m]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Rows / FPI [FPCm]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Refrigerant Control	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Drain Connection No./Size in. [mm]	TX Valves	TX Valves	TX Valves	TX Valves
	1 / 1 [25.4]	1 / 1 [25.4]	1 / 1 [25.4]	1 / 1 [25.4]
Outdoor Fan—Type				
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller	Propeller
4/24 [609.6]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	16000 [7550]	16000 [7550]	16000 [7550]	16000 [7550]
No. Motors/HP	4 at 1/3 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type				
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	3	5	3	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	56	184
Filter—Type				
Furnished	Disposable	Disposable	Disposable	Disposable
Yes	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	205/211 [5812/5982]	205/211 [5812/5982]	205/211 [5812/5982]	205/211 [5812/5982]
Weights				
Net Weight lbs. [kg]	1826 [828]	1855 [841]	1826 [828]	1855 [841]
Ship Weight lbs. [kg]	1952 [885]	1981 [899]	1952 [885]	1981 [899]

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL- Series (with VFD)	H210CR	H210CS
Cooling Performance^A		→
Gross Cooling Capacity Btu [kW]	212,000 [60.30]	212,000 [60.30]
EER	11	11
IEER ^B	14	14
Nominal CFM/AHRI Rated CFM [L/s]	7000/6900 [3303/3256]	7000/6900 [3303/3256]
AHRI Net Cooling Capacity Btu [kW]	200,000 [56.88]	200,000 [56.88]
Net Sensible Capacity Btu [kW]	150,900 [42.91]	150,900 [42.91]
Net Latent Capacity Btu [kW]	49,100 [13.96]	49,100 [13.96]
Net System Power [kW]	18.18	18.18
Compressor		
No./Type	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)^C	91	91
Outdoor Coil—Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Indoor Coil—Fin Type	Louvered	Louvered
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	14800 [6984]	14800 [6984]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP
Motor RPM	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple
No. Motors	1	1
Motor HP	3	5
Motor RPM	1725	1725
Motor Frame Size	56	184
Filter—Type	Disposable	Disposable
Furnished	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	294/302 [8335/8562]	294/302 [8335/8562]
Weights		
Net Weight lbs. [kg]	2013 [913]	2042 [926]
Ship Weight lbs. [kg]	2140 [971]	2160 [980]

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL-Series (with VFD)	H210DR	H210DS
Cooling Performance^A		
Gross Cooling Capacity Btu [kW]	212,000 [60.30]	212,000 [60.30]
EER	11	11
IEER ^B	14.2	14.2
Nominal CFM/AHRI Rated CFM [L/s]	7000/6900 [3303/3256]	7000/6900 [3303/3256]
AHRI Net Cooling Capacity Btu [kW]	200,000 [56.88]	200,000 [56.88]
Net Sensible Capacity Btu [kW]	150,900 [42.91]	150,900 [42.91]
Net Latent Capacity Btu [kW]	49,100 [13.96]	49,100 [13.96]
Net System Power [kW]	18.18	18.18
Compressor		
No./Type	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)^C		
Louvered	91	91
Outdoor Coil—Fin Type		
Tube Type	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Indoor Coil—Fin Type		
Tube Type	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type		
No. Used/Diameter in. [mm]	4/24 [609.6]	4/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	14800 [6984]	14800 [6984]
No. Motors/HP	4 at 1/3 HP	4 at 1/3 HP
Motor RPM	1075	1075
Indoor Fan—Type		
No. Used/Diameter in. [mm]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple
No. Motors	1	1
Motor HP	3	5
Motor RPM	1725	1725
Motor Frame Size	56	184
Filter—Type		
Furnished	Disposable Yes	Disposable Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	294/302 [8335/8562]	294/302 [8335/8562]
Weights		
Net Weight lbs. [kg]	2013 [913]	2042 [926]
Ship Weight lbs. [kg]	2140 [971]	2160 [980]

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL-Series (with VFD)	H240CR	H240CS	H240CT	H240DR
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	244,000 [69.40]	244,000 [69.40]	244,000 [69.40]	244,000 [69.40]
EER	11	11	11	11
IEER ^B	14.2	14.2	14.2	14.2
Nominal CFM/AHRI Rated CFM [L/s]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	8000/7725 [3775/3645]
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]	228,000 [64.85]
Net Sensible Capacity Btu [kW]	165,600 [47.10]	165,600 [47.10]	165,600 [47.10]	165,600 [47.10]
Net Latent Capacity Btu [kW]	62,400 [17.75]	62,400 [17.75]	62,400 [17.75]	62,400 [17.75]
Net System Power [kW]	20.73	20.73	20.73	20.73
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)^C				
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil—Fin Type				
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type				
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type				
No. Used/Diameter in. [mm]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	5	7 1/2	7 1/2	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	184	213	213	184
Filter—Type				
Furnished	Disposable Yes	Disposable Yes	Disposable Yes	Disposable Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	402/331 [11397/9384]	402/331 [11397/9384]	402/331 [11397/9384]	402/331 [11397/9384]
Weights				
Net Weight lbs. [kg]	2151 [976]	2189 [993]	2187 [992]	2151 [976]
Ship Weight lbs. [kg]	2277 [1033]	2315 [1050]	2314 [1050]	2277 [1033]

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL- Series (with VFD)	H240DS	H240DT	→
Cooling Performance^A			
Gross Cooling Capacity Btu [kW]	244,000 [69.40]	244,000 [69.40]	
EER	11	11	
IEER ^B	14.2	14.2	
Nominal CFM/AHRI Rated CFM [L/s]	8000/7725 [3775/3645]	8000/7725 [3775/3645]	
AHRI Net Cooling Capacity Btu [kW]	228,000 [64.85]	228,000 [64.85]	
Net Sensible Capacity Btu [kW]	165,600 [47.10]	165,600 [47.10]	
Net Latent Capacity Btu [kW]	62,400 [17.75]	62,400 [17.75]	
Net System Power [kW]	20.73	20.73	
Compressor			
No./Type	2/Scroll	2/Scroll	
Outdoor Sound Rating (dB)^C	91	91	
Outdoor Coil—Fin Type	Louvered	Louvered	
Tube Type	Rifled	Rifled	
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	
Indoor Coil—Fin Type	Louvered	Louvered	
Tube Type	Rifled	Rifled	
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	
Refrigerant Control	TX Valves	TX Valves	
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	
Outdoor Fan—Type	Propeller	Propeller	
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	
Drive Type/No. Speeds	Direct/1	Direct/1	
CFM [L/s]	19800 [9344]	19800 [9344]	
No. Motors/HP	6 at 1/3 HP	6 at 1/3 HP	
Motor RPM	1075	1075	
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	
Drive Type	Belt (Adjustable)	Belt (Adjustable)	
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	
No. Motors	1	1	
Motor HP	7 1/2	7 1/2	
Motor RPM	1725	1725	
Motor Frame Size	184	184	
Filter—Type	Disposable	Disposable	
Furnished	Yes	Yes	
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	402/331 [11397/9384]	402/331 [11397/9384]	
Weights			
Net Weight lbs. [kg]	2189 [993]	2187 [992]	
Ship Weight lbs. [kg]	2315 [1050]	2314 [1050]	

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

GENERAL DATA - RLNL

NOM. SIZES 15-25 TONS [52.8-87.9 kW] MODELS

Model RLNL- Series (with VFD)	H300CR	H300CS	H300DR	H300DS
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	312000 [88.74]	312000 [88.74]	312000 [88.74]	312,000 [88.74]
EER	10	10	10	10
IEER ^B	13	13	13	13
Nominal CFM/AHRI Rated CFM [L/s]	10000/9700 [4719/4577]	10000/9700 [4719/4577]	10000/9700 [4719/4577]	10000/9700 [4719/4577]
AHRI Net Cooling Capacity Btu [kW]	290,000 [84.99]	290,000 [84.99]	290,000 [84.99]	290,000 [84.99]
Net Sensible Capacity Btu [kW]	208,900 [61.22]	208,900 [61.22]	208,900 [61.22]	208,900 [61.22]
Net Latent Capacity Btu [kW]	81,100 [23.76]	81,100 [23.76]	81,100 [23.76]	81,100 [23.76]
Net System Power [kW]	29	29	29	29
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)^C				
	92	92	92	92
Outdoor Coil—Fin Type				
Tube Type	Louvered Rifled	Louvered Rifled	Louvered Rifled	Louvered Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]	53.3 [4.95]
Rows / FPI [FPcm]	53.3 [4.95]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Indoor Coil—Fin Type				
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]	4 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type				
No. Used/Diameter in. [mm]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]	6/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	19800 [9344]	19800 [9344]	19800 [9344]	19800 [9344]
No. Motors/HP	6 at 1/3 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type				
No. Used/Diameter in. [mm]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]	FC Centrifugal 2/18x9 [457x229]
Drive Type	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)	Belt (Adjustable)
No. Speeds (Standard / VFD)	Single / Multiple	Single / Multiple	Single / Multiple	Single / Multiple
No. Motors	1	1	1	1
Motor HP	7 1/2	10	7 1/2	10
Motor RPM	1725	1725	1725	1725
Motor Frame Size	213	215	213	215
Filter—Type				
Furnished	Disposable Yes	Disposable Yes	Disposable Yes	Disposable Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g] (Sys. 1/Sys. 2) [g]	339/357 [9611/10121]	339/357 [9611/10121]	339/357 [9611/10121]	339/357 [9611/10121]
Weights				
Net Weight lbs. [kg]	2250 [1021]	2261 [1026]	2250 [1021]	2261 [1026]
Ship Weight lbs. [kg]	2376 [1078]	2387 [1083]	2376 [1078]	2387 [1083]

NOTES:

A. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.

B. EER and Integrated Energy Efficiency Ratio (IEER) are rated at AHRI conditions in accordance with AHRI Standard 340/360.

C. Outdoor Sound Rating shown is rated in accordance with AHRI Standard 270. 25 ton Model is outside the scope of AHRI Standard 340/360.

ELECTRICAL DATA - RLNL

ELECTRICAL DATA – RLNL- SERIES								
		H180CR	H180CS	H180DR	H180DS	H210CR	H210CS	H210DR
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	187-253	187-253	414-506
	Volts	208/230	208/230	460	460	208/230	208/230	460
	Minimum Circuit Ampacity	78/78	81/81	38	40	88/88	91/91	44
	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45	100/100	100/100	50
	Maximum Overcurrent Protection Device Size	100/100	100/100	45	50	110/110	110/110	50
Compressor Motor	No.	2	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	200/230	200/230	460
	Phase	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7	7	7	7	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 1	25/25	25/25	12.2	12.2	29.5/29.5	29.5/29.5	14.7
	Amps (LRA), Comp. 1	164/164	164/164	100	100	195/195	195/195	95
	HP, Compressor 2	7	7	7	7	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	25/25	25/25	12.2	12.2	29.5/29.5	29.5/29.5	14.7
	Amps (LRA), Comp. 2	164/164	164/164	100	100	195/195	195/195	95
Condenser Motor	No.	4	4	4	4	4	4	4
	Volts	208/230	208/230	460	460	208/230	208/230	460
	Phase	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2.4/2.4	1.4	1.4	2.4/2.4	2.4/2.4	1.4
	Amps (LRA, each)	4.7/4.7	4.7/4.7	2.4	2.4	4.7/4.7	4.7/4.7	2.4
Evaporator Fan	No.	1	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	208/230	208/230	460
	Phase	3	3	3	3	3	3	3
	HP	3	5	3	5	3	5	3
	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6	11.5/11.5	14.9/14.9	4.6
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3	74.5/74.5	82.6/82.6	38.1

ELECTRICAL DATA - RLNL (continued)

ELECTRICAL DATA – RLNL- SERIES								
		H210DS	H240CR	H240CS	H240CT	H240DR	H240DS	H240DT
Unit Information	Unit Operating Voltage Range	414-506	187-253	187-253	187-253	414-506	414-506	414-506
	Volts	460	208/230	208/230	208/230	460	460	460
	Minimum Circuit Ampacity	46	101/101	109/109	109/109	52	56	56
	Minimum Overcurrent Protection Device Size	50	110/110	125/125	125/125	60	60	60
	Maximum Overcurrent Protection Device Size	50	125/125	125/125	125/125	60	70	70
Compressor Motor	No.	2	2	2	2	2	2	2
	Volts	460	200/230	200/230	200/230	460	460	460
	Phase	3	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	7 1/2	10	10	10	10	10	10
	Amps (RLA), Comp. 1	14.7	33.3/33.3	33.3/33.3	33.3/33.3	17.9	17.9	17.9
	Amps (LRA), Comp. 1	95	239/239	239/239	239/239	125	125	125
	HP, Compressor 2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
	Amps (RLA), Comp. 2	14.7	29.5/29.5	29.5/29.5	29.5/29.5	14.7	14.7	14.7
	Amps (LRA), Comp. 2	95	195/195	195/195	195/195	95	95	95
Condenser Motor	No.	4	6	6	6	6	6	6
	Volts	460	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	1.4	2.4/2.4	2.4/2.4	2.4/2.4	1.4	1.4	1.4
	Amps (LRA, each)	2.4	4.7/4.7	4.7/4.7	4.7/4.7	2.4	2.4	2.4
Evaporator Fan	No.	1	1	1	1	1	1	1
	Volts	460	208/230	208/230	208/230	460	460	460
	Phase	3	3	3	3	3	3	3
	HP	5	5	7 1/2	7 1/2	5	7 1/2	7 1/2
	Amps (FLA, each)	6.6	14.7/14.7	23.1/23.1	23.1/23.1	6.6	9.6	9.6
	Amps (LRA, each)	46.3	82.6/82.6	136/136	136/136	46.3	67	67

ELECTRICAL DATA - RLNL (continued)

ELECTRICAL DATA – RLNL- SERIES

		H300CR	H300CS	H300DR	H300DS
Unit Information	Unit Operating Voltage Range	187-253	187-253	414-506	414-506
	Volts	208/230	208/230	460	460
	Minimum Circuit Ampacity	147/147	149/149	60	63
	Minimum Overcurrent Protection Device Size	175/175	175/175	70	70
	Maximum Overcurrent Protection Device Size	175/175	175/175	70	80
Compressor Motor	No.	2	2	2	2
	Volts	200/240	200/240	460	460
	Phase	3	3	3	3
	RPM	3450	3450	3450	3450
	HP, Compressor 1	11 1/2	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 1	48.1/48.1	48.1/48.1	18.6	18.6
	Amps (LRA), Comp. 1	245/245	245/245	125	125
	HP, Compressor 2	11 1/2	11 1/2	11 1/2	11 1/2
	Amps (RLA), Comp. 2	48.1/48.1	48.1/48.1	18.6	18.6
	Amps (LRA), Comp. 2	245/245	245/245	125	125
Condenser Motor	No.	6	6	6	6
	Volts	208/230	208/230	460	460
	Phase	1	1	1	1
	HP	1/3	1/3	1/3	1/3
	Amps (FLA, each)	2.4/2.4	2/2	1.4	1.4
Evaporator Fan	Amps (LRA, each)	4.7/4.7	3.9/3.9	2.4	2.4
	No.	1	1	1	1
	Volts	208/230	208/230	460	460
	Phase	3	3	3	3
	HP	7 1/2	10	7 1/2	10
	Amps (FLA, each)	24.2/24.2	28.5/28.5	9.6	12.5
	Amps (LRA, each)	136/136	178/178	67	74.6

V. INSTALLATION

A. GENERAL

1. PRE-INSTALLATION CHECK-POINTS

Before attempting any installation, the following points should be carefully considered:

- a. Structural strength of supporting members.
(rooftop installation)
- b. Clearances and provision for servicing.
- c. Power supply and wiring.
- d. Air duct connections.
- e. Drain facilities and connections.
- f. Location for minimum noise.

2. LOCATION

These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

B. OUTSIDE SLAB INSTALLATION

(Typical outdoor slab installations are shown in Figures 9 and 10.)

1. Select a location where external water drainage cannot collect around the unit.
2. Provide a level concrete slab extending 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit. **IMPORTANT: To prevent transmission of noise or vibration, slab should not be connected to building structure.**
3. The location of the unit should be such as to provide proper access for inspection and servicing.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.

C. CLEARANCES

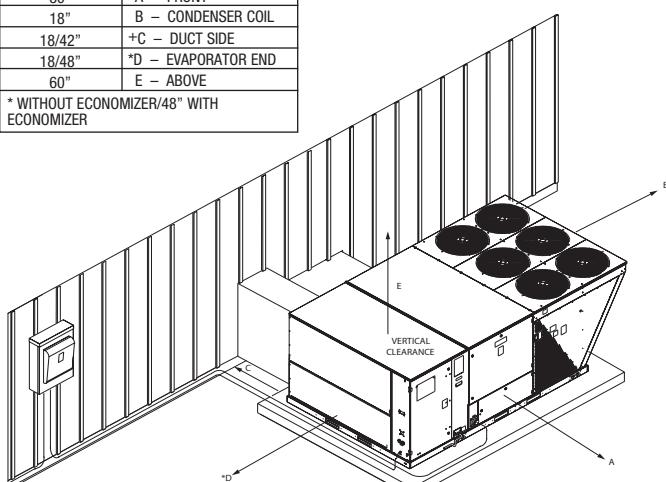
The following minimum clearances must be observed for proper unit performance and serviceability.

FIGURE 9
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, BASEMENT OR CRAWL SPACE
DISTRIBUTION SYSTEM

RECOMMENDED CLEARANCE	LOCATION
80"	A - FRONT
18"	B - CONDENSER COIL
18/42"	+C - DUCT SIDE
18/48"	*D - EVAPORATOR END
60"	E - ABOVE

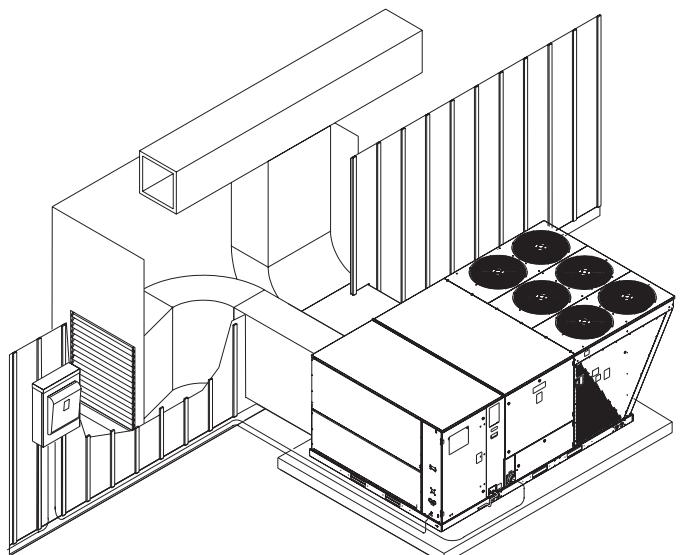
* WITHOUT ECONOMIZER/48" WITH ECONOMIZER

+ WITHOUT HORIZONTAL ECONOMIZER/ 42" WITH HORIZONTAL ECONOMIZER

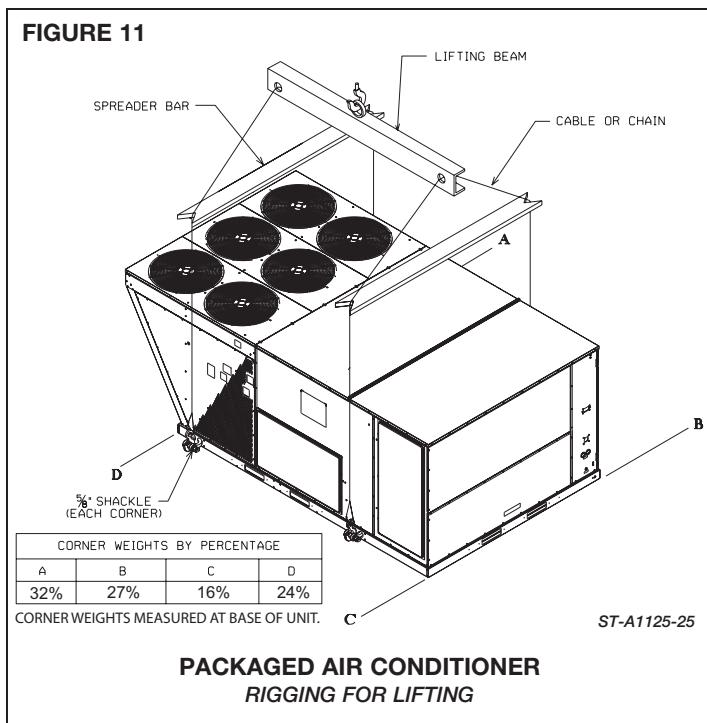


ST-A1125-29

FIGURE 10
PACKAGED AIR CONDITIONER
OUTSIDE SLAB INSTALLATION, CLOSET DISTRIBUTION SYSTEM. SLAB
FLOOR CONSTRUCTION



ST-A1125-30

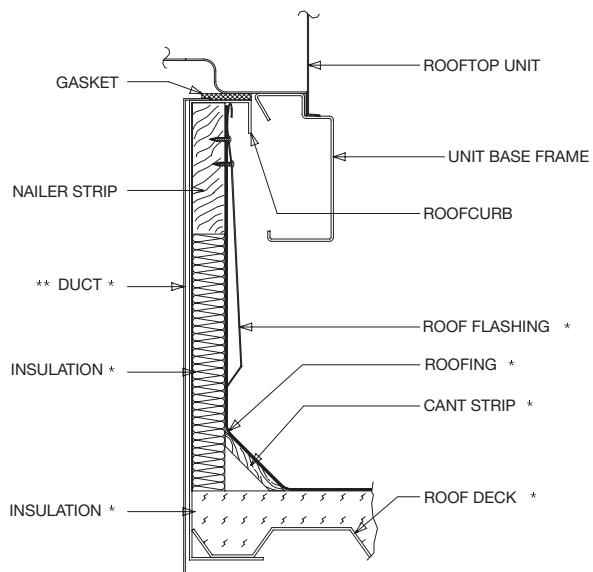
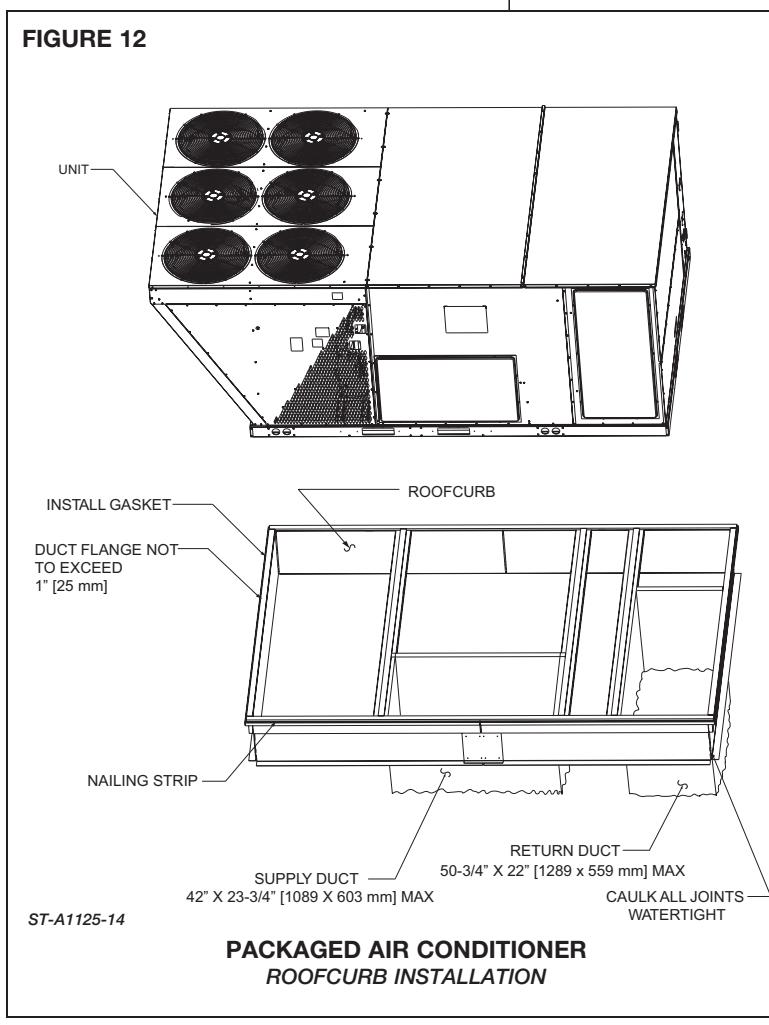
FIGURE 11

1. Provide 80" minimum clearance at the front of the unit to facilitate removal of the drain pan and return air filters. Provide 18" minimum clearance at all other sides of the unit.
2. Provide 60" minimum clearance between top of unit and maximum 3 foot overhang.
3. Unit is design certified for application on combustible flooring with 0" minimum clearance.
4. See Figure 9 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. This is very important and user's responsibility.
2. For rigging and roofcurb details, see Figures 11 and 12. Use field-furnished spreaders.
3. For roofcurb assembly, see Roofcurb Installation Instructions.
4. If the roofcurb is not used, provisions for disposing of condensate water runoff must be provided.
5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. See Figure 13.
6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.

FIGURE 12

* BY CONTRACTOR

** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

VI. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 2800 Shirlington Road, Suite 300, Arlington, VA 22206, <http://www.acca.org>.

The unit should be placed as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Ducts should be run as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended. It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. A slab installation could be considered when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned space.

Balancing dampers should be provided for each branch duct in the supply system. Ductwork should be properly supported from the structure.

When installing ductwork, consider the following items:

1. Noncombustible flexible connectors should be used between ductwork and unit to reduce noise and vibration transmission into the ductwork.
2. When auxiliary heaters are installed, use noncombustible flexible connectors and clearance to combustible material of 0" for the first 3 feet of discharge duct. Clearance to unit top and side is 0".

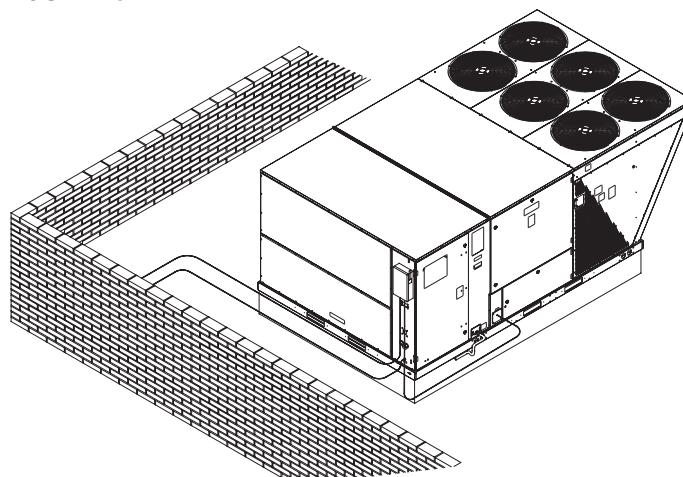
VII. FILTERS

This unit is provided with 8 - 20" x 25" x 2" disposable filters. When replacing filters, ensure they are inserted fully to the back to prevent bypass. See Figure 8.

Recommended supplier of this filter is Glassfloss Industries, Inc. or

AAF International
215 Central Avenue
P.O. Box 35690
Louisville, KY 40232
Phone: 1-800-501-3146
Part #: 54-42541-04 (20" x 25" x 2")

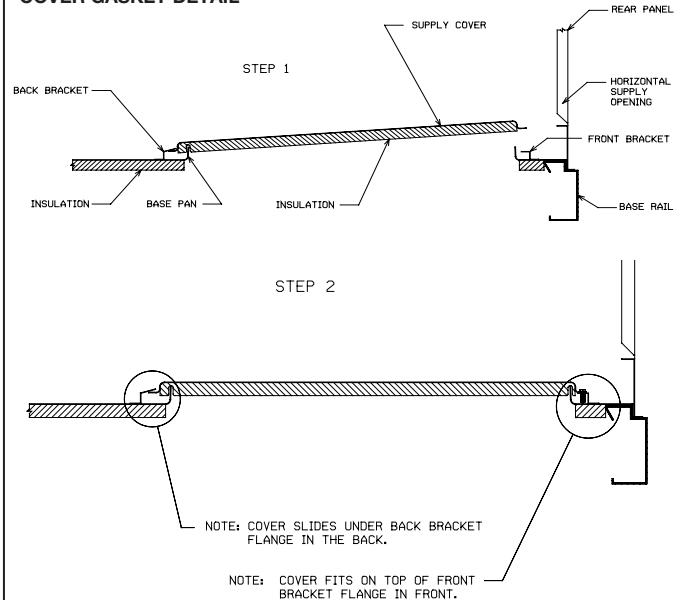
FIGURE 13



ST-A1125-01B

PACKAGED AIR CONDITIONER
FLAT ROOFTOP INSTALLATION, ATTIC OR DROP CEILING
DISTRIBUTION SYSTEM. MOUNTED ON
ROOFCURB. CURB MUST BE LEVEL

FIGURE 14
COVER GASKET DETAIL



VIII. COVER PANEL INSTALLATION/CONVERSION PROCEDURE

DOWNFLOW TO HORIZONTAL

1. Remove the screws and covers from the outside of the supply and return sections. Also remove and discard cover plate. See Figure 3.
2. Install the covers over the bottom supply and return openings, painted side up, inserting the leading flange under the bracket provided. Place the back flange to top of the front bracket provided. See Figure 14.
3. Secure the return and supply cover to front bracket with two (2) screws.

IX. CONDENSATE DRAIN

IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See Figure 15.

The condensate drain pan has a threaded female 1 inch NPT (11.5 TPI) connection. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

- To use the removable drain pan feature of this unit, some of the condensate line joints should assembled for easy removal and cleaning.
- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line MUST NOT block service access panels.
- Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit.
- Drain line should slope away from unit a minimum of 1/8" per foot to ensure proper drainage.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Do not connect condensate drain line to a closed sewer pipe.
- Drain line may need insulation or freeze protection in certain applications.

X. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* and local ordinances that may apply.

*C.E.C. in Canada

FIGURE 15
CONDENSATE DRAIN

DO NOT OPERATE UNIT WITHOUT
CONDENSATE DRAIN TRAP

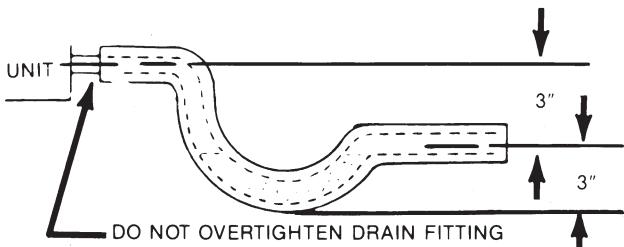
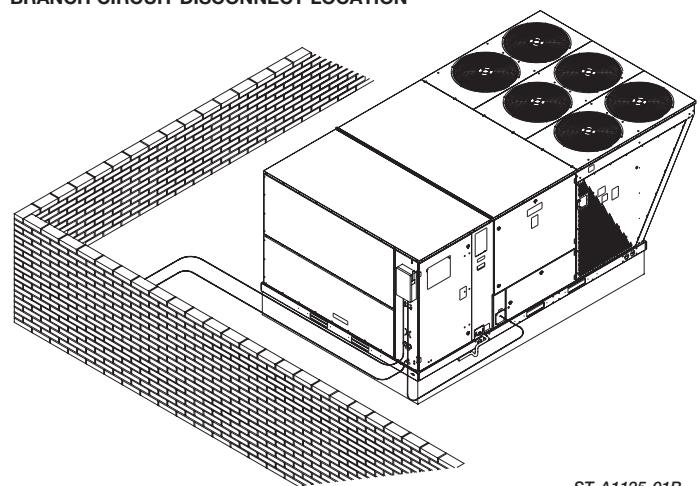


FIGURE 16
BRANCH CIRCUIT DISCONNECT LOCATION



ST-A1125-01B

A. POWER WIRING

1. This unit incorporates single-point electrical connections for the unit and electric heat accessory.
2. It is important that proper electrical power is available to the unit. Voltage should not vary more than 10% from the values marked on the unit rating plate. Phase voltages must be balanced within 3%.
3. Install a branch circuit disconnect within sight of the unit. See Figure 16. Use the unit rating plate or Tables A, B, C, and D to determine the required size.
4. The branch circuit wire must be sized in accordance with the National Electrical Code (C.E.C. in Canada) and local ordinances that may apply using the minimum circuit ampacity found on the unit rating plate.
5. Field-installed power wiring must be run through grounded rain-tight conduit attached to the unit power entry panel and connected as follows:

UNITS WITHOUT ELECTRIC HEAT - Connect power wiring to the power terminal block located on the left side of the electric heat compartment. Connect the ground wire to the adjacent ground lug.

UNITS WITH FACTORY INSTALLED ELECTRIC HEAT - Connect power wiring to the power terminal block located on the electric heater kit. Connect the ground wire to the adjacent ground lug. DO NOT connect aluminum wiring directly to the electric heater terminal block. Wiring to the unit contactors is factory-connected.

6. For field installation of an electric heater kit, follow the instructions below. Refer to the information supplied with the kit.
 - a. Removing screws as required, open heater access door and detach adjacent power entry panel.
 - b. Remove unit contactor wires (1L1, 1L2, 1L3) from unit terminal block on the left side of the electric heat compartment. Remove and discard the terminal block and the adjacent ground lug.
 - c. Remove the heater kit block-off panel and install the heater kit in its place using the screws previously removed.
 - d. Connect the unit contactor wires (1L1, 1L2, 1L3) to the compressor fuse block on the heater kit.
 - e. Re-install the power entry panel & run conduit and the proper size field wiring through the opening in the panel.
 - f. Connect field wiring to the power terminal block located on the electric heater kit. Connect ground wire to the adjacent ground lug.
 - g. Connect heater kit control plug to the receptacle on the control wiring harness.
 - h. Close heater access door and secure with screws previously removed.

B. CONTROL WIRING (Class II)

1. Low voltage wiring should not be run in conduit with power wiring.
2. Control wiring is routed through the 7/8" hole in the unit side panel. See Figure 7. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. Connect the control wiring to the low voltage terminal block located below the unit control box.
3. Recommended thermostats can be found in the thermostat specifications catalog T11-001.
4. Figure 18 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat.

NOTE — Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

D. INTERNAL WIRING

1. A diagram of the internal wiring of this unit is located on the inside of the electrical access panel. If any of the original wire, as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

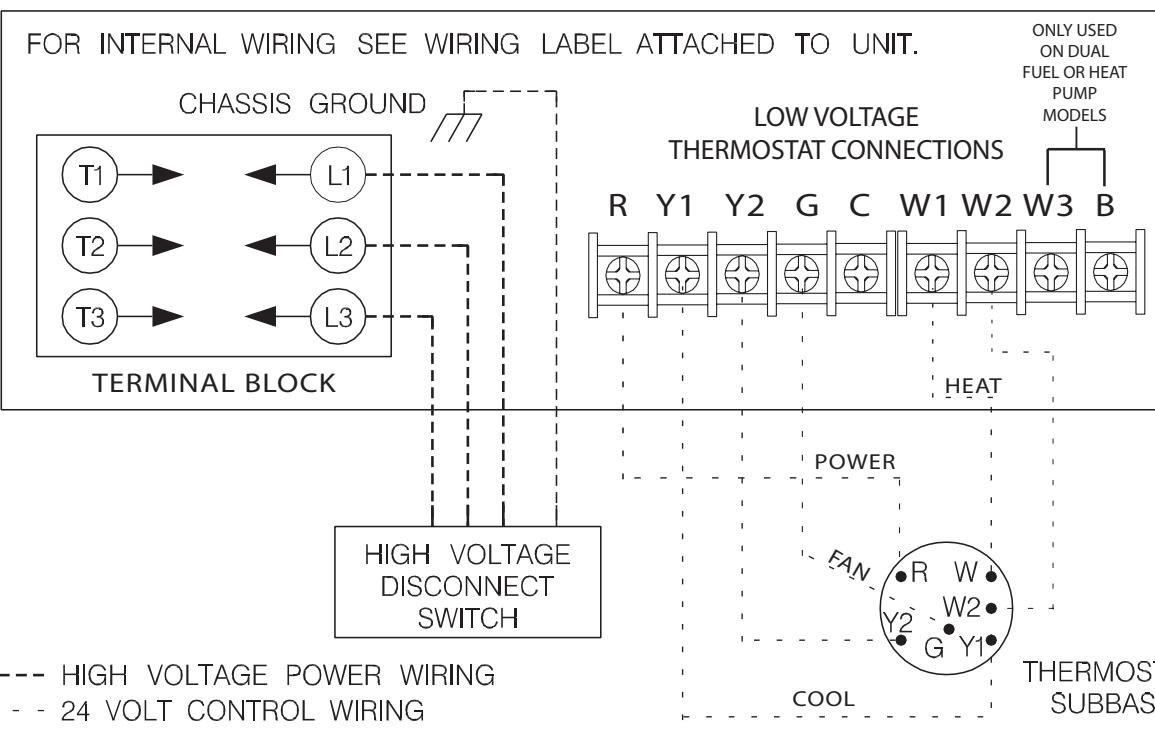
E. THERMOSTAT

The thermostat should be mounted on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in heat pump thermostat package CAREFULLY because each has some different wiring requirements.

WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT ACCESS AREA FOR A GROUND WIRE. FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

FIGURE 17



XI. INDOOR AIR FLOW DATA

Belt-drive blower models have motor sheaves set for proper CFM at a typical external static. See airflow tables for blower performance.

XII. CRANKCASE HEAT (OPTIONAL)

Crankcase heat is not required on scroll type compressors, but may be desirable under certain conditions. Wires have been provided for the addition of crankcase heaters (see wiring diagrams).

FIGURE 18

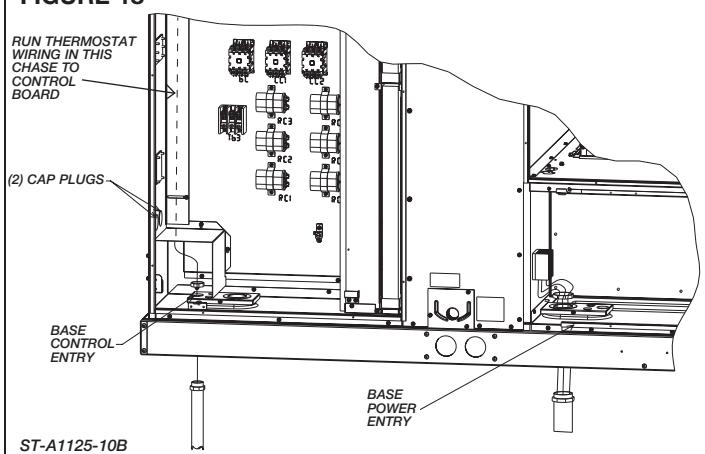
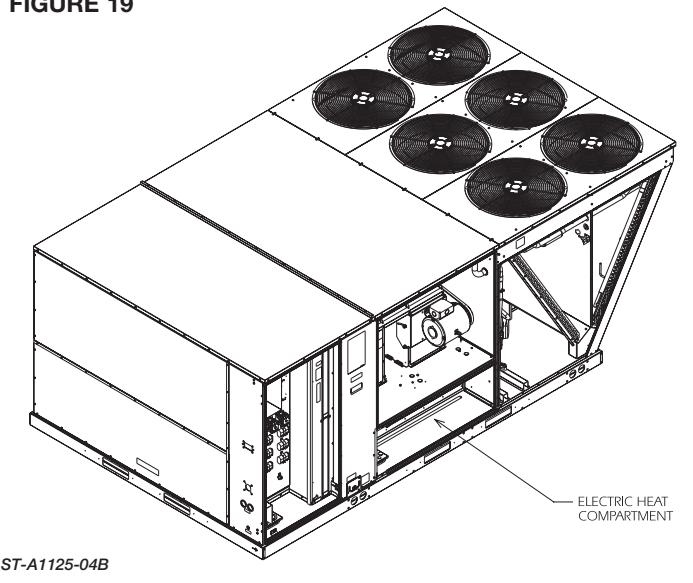


FIGURE 19



AIRFLOW PERFORMANCE – 15 TON [52.7kW] – SIDEFLOW

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L/R	M/S
Motor H.P. [W]	3 [2237.1]	5 [3728.5]
Blower Sheave	BK105H	BK105H
Motor Sheave	1VL-44	1VP-56
Turns Open	1	2
RPM	733	701

NOTES: 1 Factory sheave settings are shown in bold type

1. Faculty sleeve settings are still in bold type.
2. Do not make changes below main menu items.

2. Do not set motor sheave below minimum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure

3.3. Re-adjustment of sheave required to achieve rated airflow at A/R minimum External Static Pressure

COMPONENT AIR RESISTANCE 1E7TON [E2 8]W

CFM [TL/s]		Resistance — Inches of Water [kPa]						CFM [TL/s]						
		4800 [2265]	5000 [2360]	5200 [2454]	5400 [2549]	5600 [2643]	5800 [2737]	6000 [2832]	6200 [2926]	6400 [3020]	6600 [3115]	6800 [3209]	7000 [3304]	7200 [3398]
Wet Coil		0.03 [0.01]	0.04 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.07 [0.01]	0.08 [0.02]	0.09 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]	
Downflow		0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	0.06 [0.02]	0.07 [0.02]	0.08 [0.02]	
Downflow Economizer		0.09 [0.02]	0.10 [0.02]	0.10 [0.02]	0.11 [0.03]	0.12 [0.03]	0.13 [0.03]	0.13 [0.03]	0.14 [0.03]	0.15 [0.04]	0.16 [0.04]	0.17 [0.04]	0.18 [0.04]	
R.R.A. Damper Open		0.02 [0.00]	0.01 [0.00]	0.01 [0.00]	0.02 [0.00]	0.02 [0.00]	0.03 [0.00]	0.03 [0.01]	0.04 [0.01]	0.04 [0.01]	0.05 [0.01]	0.06 [0.01]	0.06 [0.01]	
Horizontal Economizer		0.21 [0.05]	0.25 [0.06]	0.28 [0.07]	0.32 [0.08]	0.35 [0.09]	0.39 [0.10]	0.43 [0.10]	0.46 [0.11]	0.50 [0.12]	0.54 [0.13]	0.57 [0.14]	0.64 [0.15]	
R.R.A. Damper Open		0.068 [0.02]	0.072 [0.02]	0.076 [0.02]	0.08 [0.02]	0.084 [0.02]	0.088 [0.02]	0.092 [0.02]	0.096 [0.02]	0.1 [0.02]	0.104 [0.02]	0.112 [0.03]	0.116 [0.03]	
Concentric Grill RXRN-AD80 or RXRN-AD81 & Transition RXMC-C-J07		0.09 [0.01]	0.15 [0.01]	0.21 [0.01]	0.28 [0.01]	0.34 [0.01]	0.44 [0.01]	0.46 [0.01]	0.52 [0.01]	0.58 [0.01]	0.65 [0.01]	0.71 [0.02]	0.77 [0.02]	
Pressure Drop MERV 8		0.09 [0.01]	0.15 [0.01]	0.21 [0.01]	0.28 [0.01]	0.34 [0.01]	0.44 [0.01]	0.46 [0.01]	0.52 [0.01]	0.58 [0.01]	0.65 [0.01]	0.71 [0.02]	0.77 [0.02]	
Pressure Drop MERV 13		0.09 [0.01]	0.15 [0.01]	0.21 [0.01]	0.28 [0.01]	0.34 [0.01]	0.44 [0.01]	0.46 [0.01]	0.52 [0.01]	0.58 [0.01]	0.65 [0.01]	0.71 [0.02]	0.77 [0.02]	

NOTE: Add component resistance to duct resistance to determine total external static pressure

AIBI CONSTRUCTION FACTORS — 15 TON [52 ZW]

	CFM [L/s]	4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737]	6000 [2831]	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]
Total MBH	0.97	0.97	0.98	0.98	0.99	0.99	1.00	1.00	1.01	1.02	1.02	1.03	1.03	1.04
Sensible MBH	0.87	0.90	0.92	0.94	0.97	0.99	1.02	1.04	1.04	1.06	1.09	1.11	1.14	1.16
Power kW	0.98	0.98	0.99	0.99	0.99	1.00	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02

NOTE: Multiply correction factor times cross performance data resulting sensible capacity demand exceed total connectivity.

AIRFLOW PERFORMANCE – 17.5 TON [61.5kW] – SIDEFLOW

Air Flow CFM [L/s]	External Static Pressure — Inches of Water [kPa]																			0.1 [.02]			0.2 [.05]			0.3 [.07]			0.4 [.10]			0.5 [.12]			0.6 [.15]			0.7 [.17]			0.8 [.20]			0.9 [.22]			1.0 [.25]			1.1 [.27]			1.2 [.30]			1.3 [.32]			1.4 [.35]			1.5 [.37]			1.6 [.40]			1.7 [.42]			1.8 [.45]			1.9 [.47]			2.0 [.50]		
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W																																									
5600 (2643)	—	—	—	—	—	—	599	1627	625	1762	651	1900	676	2042	701	2186	725	2334	749	2484	773	2638	796	2795	819	2955	841	3119	863	3285	885	3455	906	3628	927	3803	—	—	—	—	—	—																																					
5800 (2737)	—	—	—	—	—	—	610	1719	635	1856	661	1996	685	2140	710	2286	734	2436	757	2588	780	2744	803	2903	825	3065	847	3230	869	3399	890	3570	911	3745	931	3923	—	—	—	—	—	—																																					
6000 (2826)	—	—	—	—	—	—	621	1822	646	1961	671	2103	695	2248	719	2397	742	2548	761	2703	788	2860	810	3021	832	3185	854	3355	875	3523	896	3693	916	4053	—	—	—	—	—	—																																							
6200 (2926)	—	—	—	—	—	—	607	1797	632	1935	657	1981	668	2122	705	2367	728	2517	751	2671	774	2827	796	2987	818	3150	840	3316	861	3457	881	3657	902	3833	921	4011	941	4193	—	—	—	—	—	—																																			
6400 (3020)	—	—	—	—	—	—	619	1919	644	2058	668	2201	682	2347	715	2496	738	2649	761	2804	783	2962	805	3124	826	3289	847	3457	868	3628	888	3802	908	3980	927	4160	—	—	—	—	—	—																																					
6600 (3114)	—	—	—	—	—	—	607	1912	632	2051	656	2192	679	2356	726	2535	748	2700	770	2947	792	3108	813	3270	834	3438	855	3608	875	3781	895	3957	914	4137	933	4319	—	—	—	—	—	—																																					
6800 (3209)	—	—	—	—	—	—	620	2052	644	2203	681	2481	714	2633	737	2786	759	2942	780	3101	802	3249	843	3598	863	3770	883	3945	902	4123	921	4304	940	4489	—	—	—	—	—	—																																							
7000 (3303)	610	2064	634	2203	657	2345	681	2481	703	2640	726	2791	748	2946	769	3104	791	3266	811	3430	832	3588	852	3768	871	3942	881	4119	910	4299	928	4482	—	—	—	—	—	—																																									
7200 (3398)	624	2223	648	2364	671	2500	693	2665	716	2807	738	2960	751	3117	780	3281	804	3440	822	3674	841	3877	861	3949	880	4124	889	4303	917	4485	936	4670	—	—	—	—	—	—																																									
7400 (3492)	639	2329	662	2536	684	2682	707	2831	728	3034	750	3139	771	3298	792	3460	812	3625	832	3764	851	3965	871	4139	898	4317	908	4497	926	4682	—	—	—	—	—	—																																											
7600 (3586)	653	2572	676	2717	698	2866	720	3017	742	3117	763	3329	783	3490	803	3654	823	3821	843	3981	862	4164	881	4341	899	4520	917	4703	934	4889	—	—	—	—	—	—																																											
7800 (3681)	669	2762	691	2910	713	3060	734	3213	755	3369	775	3692	796	3857	835	4026	854	4216	872	4374	891	4552	909	4734	926	4918	—	—	—	—	—	—																																															
8000 (3777)	684	2963	706	3172	742	3279	768	3379	789	3576	802	3860	821	4127	840	4296	859	4464	877	4641	893	4814	912	5007	922	5198	936	5374	956	5544	—	—	—	—	—	—																																											
8200 (3869)	700	3174	721	3325	742	3479	768	3636	783	3786	805	4026	826	4307	845	4476	864	4645	885	4824	902	5007	922	5198	936	5374	956	5544	—	—	—	—	—	—																																													
8400 (3964)	716	3395	737	3548	757	3704	777	3863	797	4026	816	4191	835	4359	853	4531	871	4706	889	4884	906	5065	923	5249	940	5437	—	—	—	—	—	—																																															

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L/M	M/S
Motor H.P. [W]	3 [2237.1]	5 [3728.5]
Blower Sheave	BK100H	BK105H
Motor Sheave	1VP-44	1VP-56
Turns Open	0	1
RPM	763	731

NOTES: 1 Factory settings are shown in bold type.

actually serve several different types.

2. Do not set motor sheave below minimum or maximum turns open shown. 5-1

3. Re-adjustment sheave required to achieve rated airflow at AR1 minimum External Static Pressure. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIR RESISTANCE=17.5 TON [61.5 kW]

ALBEI OWN CORRECTION FACTORS = 17.5 TON [61.5kW]

AIR LOW CONNECTIONS - 17.3 ION U.S.W.	
	CFM [L/s]
Total MBH	5600 [2643]
Sensible MBH	0.96 0.86
Dissensible MBH	0.97 0.88
Total MBH	6000 [2737]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	6200 [2831]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	6400 [2926]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	6600 [3020]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	6800 [3114]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	7000 [3209]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	7200 [3303]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	7400 [3398]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	7600 [3492]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	7800 [3586]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	8000 [3681]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	8200 [3775]
Sensible MBH	0.97 0.86
Dissensible MBH	0.98 0.88
Total MBH	8400 [3869]

AIRFLOW PERFORMANCE - 20 TON [70.3kW] - **SIDEFLOW (240)**

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L/R	M/S	N/T (field installed only)
Motor H.P. [W]	5 [3728.5]	7.5 [5592.7]	7.5 [5592.7]
Blower Sheave	BK130H	BK130H	BK120H
Motor Sheave	1VP-56	1VP-71	1VP-71
Turns Open	1	2	3
RPM	756	734	709

NOTES: 1 Factory sheave settings are shown in bold type

2. Do not eat meat or cheese below minimum temperatures shown.

2. Do not set motor sleeve below minimum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at AR | minimum External Static Pressure

COMPONENT AIRFLOW RESISTANCE=20 TON [70.3 kW] (C/H 240)

CFM [L/s]	6400 (3020)	6600 (3114)	6800 (3209)	7000 (3303)	7200 (3398)	7400 (3492)	7600 (3586)	7800 (3681)	8000 (3775)	8200 (3869)	8400 (3964)	8600 (4058)	8800 (4153)	9000 (4247)	9200 (4341)	9400 (4436)	9600 (4530)
Wet Coil																	
Downflow	0.00	0.00	0.00	0.01	0.01	0.02	0.02	0.03	0.03	0.04	0.05	0.05	0.06	0.06	0.07	0.07	
Downflow Economizer	0.06	0.06	0.07	0.08	0.08	0.09	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.20	
R.A. Damper Open	[0.11]	[0.11]	[0.12]	[0.12]	[0.12]	[0.12]	[0.12]	[0.12]	[0.13]	[0.13]	[0.13]	[0.14]	[0.14]	[0.14]	[0.15]	[0.15]	
Horizontal Economizer	0.15	0.16	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.24	0.25	0.26	0.27	0.28	0.30	
R.A. Damper Open	[0.44]	[0.44]	[0.45]	[0.45]	[0.46]	[0.46]	[0.46]	[0.46]	[0.47]	[0.47]	[0.48]	[0.49]	[0.50]	[0.51]	[0.51]	[0.51]	
Concentric Grill RXRN-AD86	0.26	0.29	0.32	0.35	0.38	0.41	0.44	0.47	0.50	0.53	0.56	0.59	0.62	0.65	0.69	0.72	
& Transition RXMC-CR08	[0.69]	[0.71]	[0.81]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	[0.91]	
Pressure Drop MERV 8	-0.1	-0.104	-0.108	-0.112	-0.116	-0.120	-0.124	-0.128	-0.132	-0.136	-0.140	-0.144	-0.148	-0.152	-0.156	-0.164	
Pressure Drop MERV 13	0.054	0.065	0.071	0.077	0.083	0.089	0.095	0.102	0.108	0.114	0.120	0.126	0.132	0.138	0.145	0.157	

AIRFLOW CORRECTION FACTORS 20 TON [70 3kW]

Airflow Construction Factors Evolution [L/s]																		
	CFM [L/s]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	7200 [3398]	7400 [3492]	7600 [3586]	7800 [3681]	8000 [3775]	8200 [3869]	8400 [3964]	8600 [4058]	8800 [4153]	9000 [4247]	9200 [4341]	9400 [4436]	9600 [4530]
Total MBH	0.97	0.97	0.98	0.98	0.99	0.99	0.99	0.99	1.00	1.00	1.01	1.01	1.02	1.02	1.03	1.03	1.04	
Sensible MBH	0.88	0.90	0.92	0.94	0.96	0.97	0.98	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.01	1.01	
Power kW	0.98	0.99	0.99	0.99	0.99	0.99	0.99	0.99	0.99	1.00	1.00	1.00	1.00	1.01	1.01	1.02	1.02	1.02

NOTE: Multiplication factor times cross performance data resulting sensible capacity cannot exceed total capacity

Designates Metric Conversions

AIRFLOW PERFORMANCE – 25 TON [87.9kW] – SIDEFLOW

NOTE: L-Drive left of bold line, M-Drive right of bold line.

Drive Package	L/R	M/S
Motor H.P. [M]	7.5 [5592.7]	10 [7457.0]
Blower Sheave	BK130H	BK120H
Motor Sheave	1VP-71	1VP-75
Turns Open	1	2
RPM	919	894
	869	844
	817	790
	1067	1039
	1012	982
	953	925
	5	6

MISSES 15

1. Factory sheave settings are shown in bold type.

2. Do not set motor sheave below minimum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at ARI minimum External Static Pressure

COMPONENT AIR RESISTANCE OF TOW RIGS

COMPONENTS AIR INSULATION—25 TON [87.9 kW]									
CFM [L/s]	8000 (377.5)	8400 (3864)	8800 (4153)	9200 (4341)	9600 (4530)	10000 (4719)	10400 (4908)	10800 (5285)	11200 (5474)
	Resistance — Inches of Water [kPa]								
Wet Coil									
Wet Coil	0.07 [0.22]	0.09 [0.24]	0.10 [0.26]	0.12 [0.28]	0.13 [0.30]	0.15 [0.31]	0.16 [0.31]	0.18 [0.34]	0.19 [0.37]
Downflow									
Downflow	0.12 [0.31]	0.14 [0.33]	0.16 [0.35]	0.19 [0.41]	0.22 [0.50]	0.25 [0.56]	0.28 [0.61]	0.33 [0.71]	0.37 [0.89]
Downflow Economizer									
R.A. Damper Open	0.22 [0.61]	0.24 [0.61]	0.26 [0.67]	0.28 [0.71]	0.30 [0.74]	0.32 [0.78]	0.34 [0.82]	0.37 [0.91]	0.39 [1.01]
Horizontal Economizer									
R.A. Damper Open	0.09 [0.21]	0.10 [0.23]	0.11 [0.31]	0.12 [0.31]	0.13 [0.31]	0.14 [0.31]	0.15 [0.31]	0.16 [0.31]	0.17 [0.31]
Concentric Coil RXRN-4+AD98									
& Transition RXMC-CL-09	0.17 [0.41]	0.23 [0.56]	0.30 [0.71]	0.36 [0.89]	0.43 [1.11]	0.50 [1.21]	0.57 [1.41]	0.63 [1.61]	0.76 [1.71]
Pressure Drop MERV 8									
Pressure Drop MERV 8	0.132 [0.31]	0.14 [0.31]	0.148 [0.41]	0.156 [0.41]	0.164 [0.41]	0.172 [0.41]	0.18 [0.41]	0.188 [0.45]	0.196 [0.51]
Pressure Drop MERV 13									
Pressure Drop MERV 13	0.108 [0.26]	0.12 [0.30]	0.132 [0.34]	0.145 [0.36]	0.157 [0.38]	0.169 [0.41]	0.182 [0.44]	0.194 [0.48]	0.206 [0.52]

AIRFLOW CORRECTION FACTORS = 25 TON [87.9kW]

[1] Documentation Martin Compton
[2] Documentation Martin Compton

XIII. PRE-START CHECK

1. Is unit properly located and slightly slanted toward indoor condensate drain?
 2. Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
 3. Is air free to travel to and from outdoor coil? (See Figure 5.)
 4. Is the wiring correct, tight, and according to unit wiring diagram?
 5. Is unit grounded?
 6. Are field supplied air filters in place and clean?
 7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?
-

XIV. STARTUP

1. Turn thermostat to "OFF," turn "on" power supply at disconnect switch.
 2. Turn temperature setting as high as it will go.
 3. Turn fan switch to "ON."
 4. Indoor blower should run. Be sure it is running in the right direction.
 5. Turn fan switch to "AUTO." Turn system switch to "COOL" and turn temperature setting below room temperature. Unit should run in cooling mode.
 6. Is outdoor fan operating correctly in the right direction?
 7. Is compressor running correctly?
Record the following after the unit has run some time.
A. Operating Mode _____
B. Discharge Pressures (High) _____ PSIG
C. Vapor Pressure at Compressors (Low) _____ PSIG
D. Vapor Line Temperature at Compressors °F.
E. Indoor Dry Bulb _____ °F.
F. Indoor Wet Bulb _____ °F.
G. Outdoor Dry Bulb _____ °F.
H. Outdoor Wet Bulb _____ °F.
I. Voltage at Contactor _____ Volts
J. Current at Contactors _____ Amps
K. Model Number _____
L. Serial Number _____
M. Location _____
N. Owner _____
O. Date _____
 8. Turn thermostat system switch to "HEAT." Unit compressors should stop. Raise temperature setting to above room temperature. Unit should run in heating mode and auxiliary heaters, if installed, should come on.
 9. Check the refrigerant charge using the instructions located on unit charging chart. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
 10. Adjust discharge air grilles and balance system.
 11. Check ducts for condensation and air leaks.
 12. Check unit for tubing and sheet metal rattles.
 13. Instruct the owner on operation and maintenance.
 14. Leave "INSTALLATION" and "USE AND CARE" instructions with owner.
-

XV. OPERATION

COOLING MODE

With thermostat in the cool mode, fan auto and the room temperature higher than the thermostat setting:

- A. Indoor blower contactor is energized through thermostat contact (G).
- B. Compressor contactors are energized through thermostat contacts (Y1) & (Y2) and pressure controls.
- C. Economizer enthalpy control (if installed) controls operation of first-stage cooling and positions fresh air damper to maintain mixed air temperature. Second-stage cooling operates normally as required by second stage of thermostats.
- D. The system will continue in cooling operation as long as all safety controls are closed, until the thermostat is satisfied.

HEATING MODE

With thermostat in the heat mode, fan auto and the room temperature lower than the thermostat setting the indoor blower contactor is energized through thermostat con-

⚠ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDITIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

tact (G).

XVI. UNITS WITH A BLOWER VFD

No adjustments of the VFD are required for installation or operation of this unit.

VFD MODEL

Schneider Altivar 212 (factory programmed).

REPLACEMENT

The VFD is horsepower and voltage specific therefore; replacement must be the same model as the existing. A preprogrammed VFD is recommended and available from ProStock. A non-programmed Schneider Altivar 212 may be used but must be programmed exactly per the included VFD I & O Manual (92-104334-01) programming guide for safe and proper function.

OPERATION

The purpose of the VFD is to allow low airflow in Fan Only (G) and First Stage Cooling (Y1) operation of a two stage unit. Unit air balancing should be performed at 100% airflow (60Hz at VFD) during a W1, W2 or Y2 call by adjusting the blower motor sheave. To meet ASHRAE 90.1-2013 and for best performance, First Stage Cool and Fan Only speeds are factory set at 50% airflow (30 Hz at VFD). Both of these speeds are independently adjustable at the RTU-C. The VFD display will indicate an equivalent value in Hz (ie. Low Cool adjusted to 60% at RTU-C will display as 36Hz at the VFD). A 20 second (adjustable at the VFD) ramp-up or ramp-down is used whenever the blower speed is increased or decreased. Low speed blower operation first ramps to 75%, to close fan proving switch, before ramping to the desired speed. Since the VFD operates on 24VDC control voltage, a blower relay (with 24VAC across the coil) is used to turn the VFD on. Blower speeds are changed via Modbus communication from the RTU-C. For more information see VFD I & O Manual (92-104334-01).

XVII. AUXILIARY HEAT

In the heating mode, the thermostat will energize one or more supplementary resistance heaters.

REPLACEMENT PARTS

Contact your local distributor for a complete parts list.

CHARGE INFORMATION

Refer to the appropriate charge chart on the unit, or in this booklet.

TROUBLESHOOTING

Refer to the troubleshooting chart included in this manual.

WIRING DIAGRAMS

XVIII. HEATER KIT CHARACTERISTICS

**TABLE G. AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION
(15, 17.5, 20 & 25 TON MODELS)**

Model No. RLNL	RXJU- Heater Kit Nominal kW	Single Power Supply for Both Unit and Heater Kit				Separate Power Supply for Both Unit and Heater Kit					
		Heater Kit		Air Conditioner		Heater Kit		Air Conditioner		Over Current Protective Device Size	
		No. of Sequence Steps	Rated Heater kW @ 208/240V	Heater Amps @ 208/240V	Unit Min. Ckt. Ampacity @ 208/240V	Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min. Ckt. Ampacity 208/240V	Max. Fuse Size 208/240V	Min./Max. Device Size 208V	Min./Max. Device Size 240V
H180CR	No Heat	—	—	49.13/65.5	—	78/78	90/100	90/100	50/58	50/60	90/100
	CE20C	1	14.4/19.2	98.25/130.66	40/46.2	78/78	90/100	90/100	100/116	100/125	—
	CE40C	2	28.8/38.3	147.38/196.16	79.9/92.2	115/130	125/125	150/150	150/173	150/175	—
	CE60C	2	43.2/57.5	184.22/245.29	149.8/172.8	165/188	175/175	200/200	188/217	200/225	—
H210CR	No Heat	—	—	—	—	88/88	100/110	100/110	—	—	88/88
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	88/88	100/110	100/110	50/58	50/60	100/110
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	115/130	125/125	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	165/188	175/175	200/200	150/173	150/175	200/225
H240CR	No Heat	—	—	—	—	101/101	110/125	110/125	—	—	101/101
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	101/101	110/125	110/125	50/58	50/60	110/125
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	119.9/138.3	125/125	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	165/188	175/175	200/200	150/173	150/175	200/225
H300CR	No Heat	—	—	—	—	147/147	175/175	175/175	—	—	147/147
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	147/147	175/175	175/175	50/58	50/60	175/175
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	175/175	175/175	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	181/204	200/200	225/225	150/173	150/175	200/225
H410CS	No Heat	—	—	—	—	218/247	225/225	250/250	188/217	—	—
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	218/247	225/225	250/250	—	—	147/147
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	175/175	175/175	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	181/204	200/200	225/225	150/173	150/175	200/225
H180CS	No Heat	—	—	—	—	81/81	90/100	90/100	—	—	81/81
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	81/81	90/100	90/100	50/58	50/60	90/100
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	119.9/138.3	125/125	150/150	100/116	100/125
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	165/188	175/175	200/200	150/173	150/175	200/225
H210CS	No Heat	—	—	—	—	91/91	100/110	100/110	—	—	91/91
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	91/91	100/110	100/110	50/58	50/60	100/110
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	119.9/138.3	125/125	150/150	100/116	100/125
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	165/188	175/175	200/200	150/173	150/175	200/225
H240CS	No Heat	—	—	—	—	109/109	125/125	125/125	—	—	109/109
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	109/109	125/125	125/125	50/58	50/60	125/125
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	129/145	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	200/225
H300CS	No Heat	—	—	—	—	217/215	225/225	250/250	188/217	—	—
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	217/215	225/225	250/250	—	—	149/149
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	129/145	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	200/225
H410CS	No Heat	—	—	—	—	149/149	175/175	175/175	—	—	149/149
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	149/149	175/175	175/175	50/58	50/60	175/175
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	149/151	175/175	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	186/209	200/200	225/225	150/173	150/175	200/225
H240CT	No Heat	—	—	—	—	223/225	225/225	300/300	188/217	—	—
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	109/109	125/125	125/125	—	—	109/109
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	129/145	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	200/225
H300CT	No Heat	—	—	—	—	217/215	225/225	250/250	188/217	—	—
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	109/109	125/125	125/125	50/58	50/60	175/175
	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	147.38/196.16	129/145	150/150	100/116	100/125	—
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	200/225

* = For Canadian use only. Uses "P" fuses for inductive circuit.
+ = Field installed only.

XVIII. HEATER KIT CHARACTERISTICS

**TABLE G. AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION
(15, 17.5, 20 & 25 TON MODELS)**

480 VOLT, THREE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION										
Model No. RLNL	Single Power Supply for Both Unit and Heater Kit					Separate Power Supply for Both Unit and Heater Kit				
	RXJJ-Heater Kit Nominal kW	No. of Sequence Steps	Heater Kit		Heater Amps @ 480V	Air Conditioner		Air Conditioner		
			Rated Heater kW @ 480V	Heater kBTU/Hr @ 480V		Unit Min. Ckt. Ampacity @ 480V	Over Current Protective Device Size 480V	Min. Ckt. Ampacity 480V	Max. Fuse Size 480V	Min. Circuit Ampacity 480V
H180DR	No Heat	—	—	—	—	38	45/45	—	—	38
	CE20D	1	19.2	65.5	23.1	38	45/45	29	30	—
	CE40D	2	38.4	131	46.2	64	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	93	100/100	87	90	—
	CE75D	2	72	245.63	86.6	114	125/125	109	110	—
H210DR	No Heat	—	—	—	—	44	50/50	—	—	44
	CE20D	1	19.2	65.5	23.1	44	50/50	29	30	—
	CE40D	2	38.4	131	46.2	64	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	93	100/100	87	90	—
	CE75D	2	72	245.63	86.6	114	125/125	109	110	—
H240DR	No Heat	—	—	—	—	52	60/60	—	—	52
	CE20D	1	19.2	65.5	23.1	52	60/60	29	30	—
	CE40D	2	38.4	131	46.2	67	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	95	100/100	87	90	—
	CE75D	2	72	245.63	86.6	117	125/125	109	110	—
H300DR	No Heat	—	—	—	—	60	70/70	—	—	60
	CE20D	1	19.2	65.5	23.1	60	70/70	29	30	—
	CE40D	2	38.4	131	46.2	70	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	99	100/100	87	90	—
	CE75D	2	72	245.63	86.6	121	125/125	109	110	—
H180DS	No Heat	—	—	—	—	40	45/50	—	—	40
	CE20D	1	19.2	65.5	23.1	40	45/50	29	30	—
	CE40D	2	38.4	131	46.2	67	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	95	100/100	87	90	—
	CE75D	2	72	245.63	86.6	117	125/125	109	110	—
H210DS	No Heat	—	—	—	—	46	50/50	—	—	46
	CE20D	1	19.2	65.5	23.1	46	50/50	29	30	—
	CE40D	2	38.4	131	46.2	67	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	95	100/100	87	90	—
	CE75D	2	72	245.63	86.6	117	125/125	109	110	—
H240DS	No Heat	—	—	—	—	56	60/70	—	—	56
	CE20D	1	19.2	65.5	23.1	56	60/70	29	30	—
	CE40D	2	38.4	131	46.2	70	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	99	100/100	87	90	—
	CE75D	2	72	245.63	86.6	121	125/125	109	110	—
H300DS	No Heat	—	—	—	—	63	70/80	—	—	63
	CE20D	1	19.2	65.5	23.1	63	70/80	29	30	—
	CE40D	2	38.4	131	46.2	74	80/80	58	60	—
	CE60D	2	57.6	196.5	69.3	103	110/110	87	90	—
	CE75D	2	72	245.63	86.6	124	125/125	109	110	—
H240DT	No Heat	—	—	—	—	56	60/70	—	—	56
	CE20D	1	19.2	65.5	23.1	56	60/70	29	30	—
	CE40D	2	38.4	131	46.2	70	70/70	58	60	—
	CE60D	2	57.6	196.5	69.3	99	100/100	87	90	—
	CE75D	2	72	245.63	86.6	121	125/125	109	110	—

* = For Canadian use only. Uses "P" fuses for inductive circuit.

+ = Field installed only.

TROUBLESHOOTING CHART

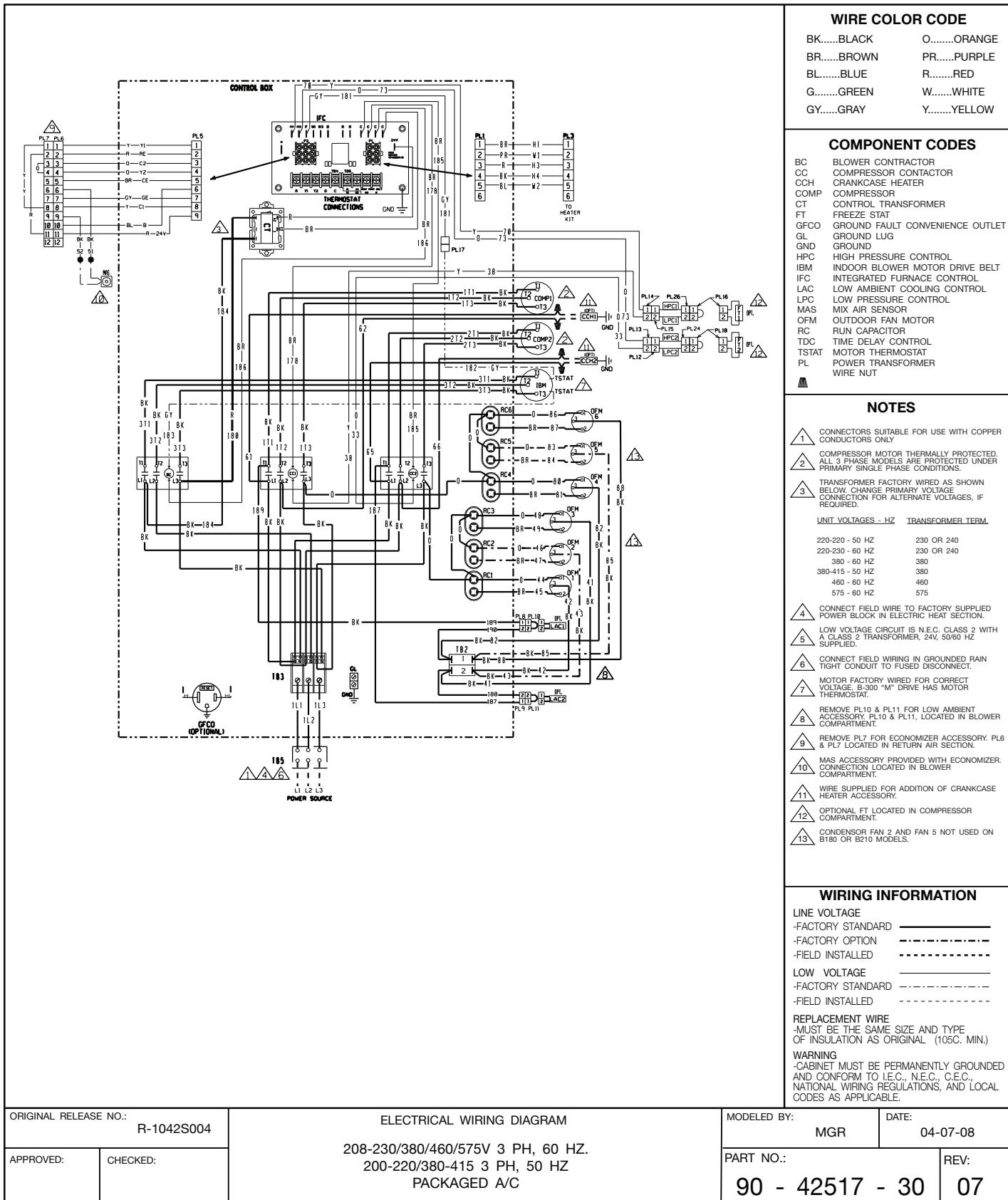
⚠ WARNING

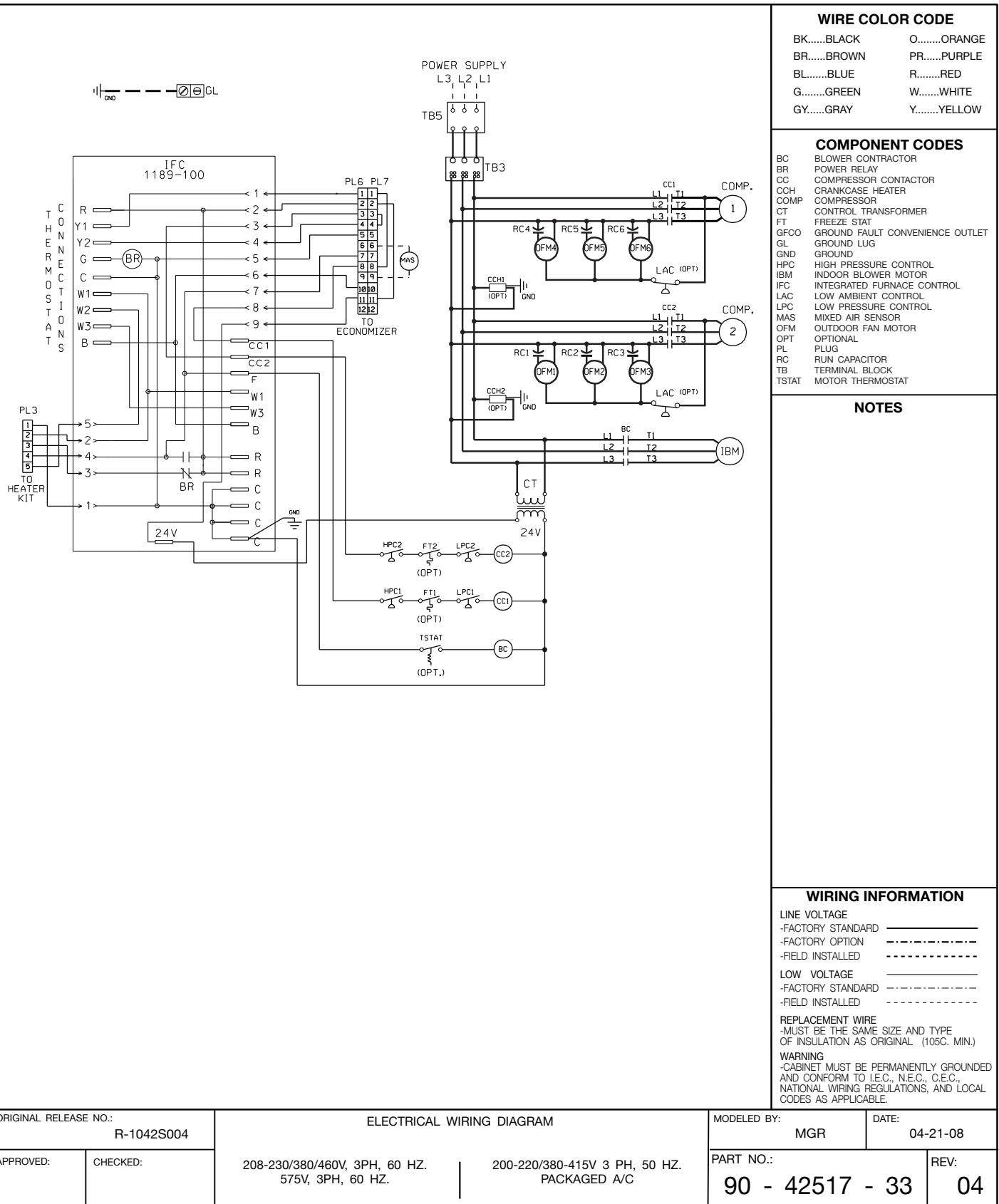
DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

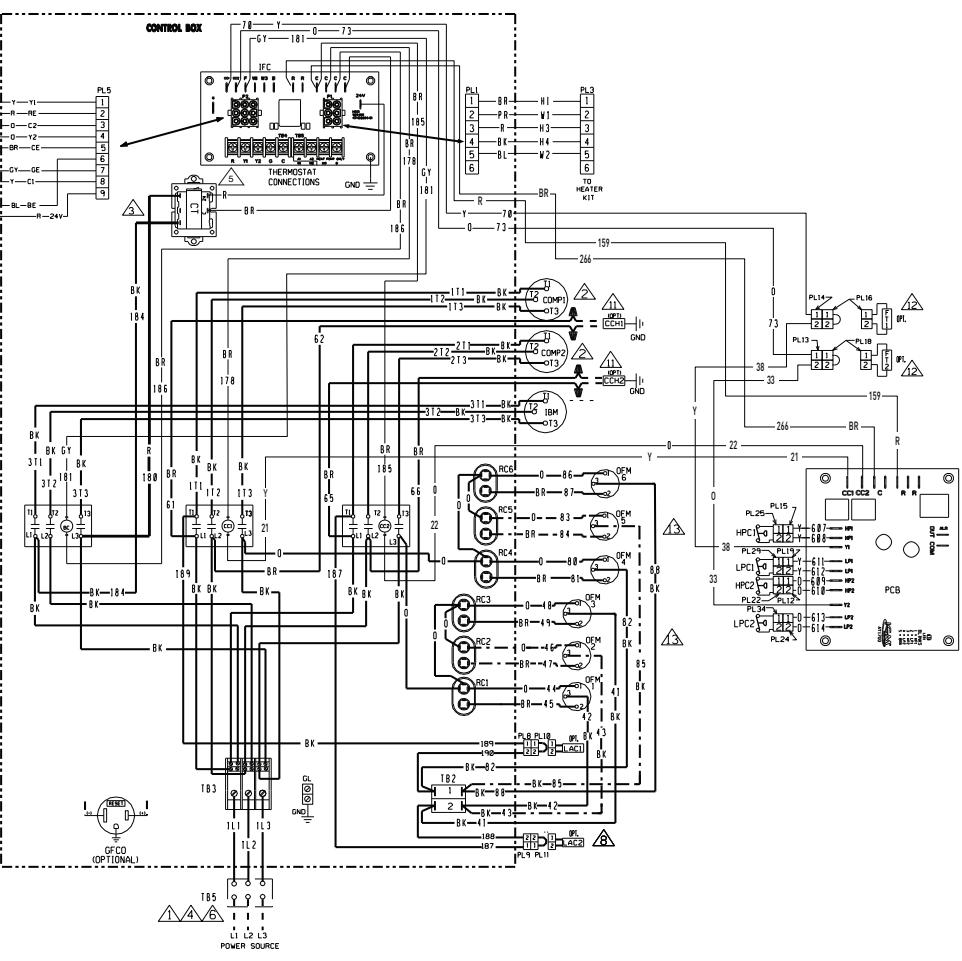
SYMPTOM	POSSIBLE CAUSE	REMEDY
<i>Unit will not run</i>	<ul style="list-style-type: none"> • Power off or loose electrical connection • Thermostat out of calibration-set too high • Defective contactor • Blown fuses • Transformer defective • High pressure control open (if provided) • Interconnecting low voltage wiring damaged 	<ul style="list-style-type: none"> • Check for correct voltage at compressor contactor in control box • Reset • Check for 24 volts at contactor coil - replace if contacts are open • Replace fuses • Check wiring-replace transformer • Reset-also see high head pressure remedy- • Replace thermostat wiring
<i>Condenser fan runs, compressor doesn't</i>	<ul style="list-style-type: none"> • Run capacitor defective (single phase only) • Loose connection • Compressor stuck, grounded or open motor winding open internal overload. • Low voltage condition 	<ul style="list-style-type: none"> • Replace • Check for correct voltage at compressor - check & tighten all connections • Wait at least 2 hours for overload to reset. If still open, replace the compressor. <p>At compressor terminals, voltage must be within 10% of nameplate volts when unit is operating.</p>
<i>Insufficient cooling</i>	<ul style="list-style-type: none"> • Improperly sized unit • Improper airflow • Incorrect refrigerant charge • Air, non-condensables or moisture in system • Incorrect voltage 	<ul style="list-style-type: none"> • Recalculate load • Check - should be approximately 400 CFM per ton. • Charge per procedure attached to unit service panel. • Recover refrigerant, evacuate & recharge, add filter drier • At compressor terminals, voltage must be within 10% of nameplate volts when unit is operating.
<i>Compressor short cycles</i>	<ul style="list-style-type: none"> • Incorrect voltage • Defective overload protector • Refrigerant undercharge 	<ul style="list-style-type: none"> • At compressor terminals, voltage must be \pm 10% of nameplate marking when unit is operating. • Replace - check for correct voltage • Add refrigerant
<i>Registers sweat</i>	<ul style="list-style-type: none"> • Low evaporator airflow 	<ul style="list-style-type: none"> • Increase speed of blower or reduce restriction - replace air filter
<i>High head-low vapor pressures</i>	<ul style="list-style-type: none"> • Restriction in liquid line, expansion device or filter drier • TXV does not open 	<ul style="list-style-type: none"> • Remove or replace defective component • Replace TXV
<i>High head-high or normal vapor pressure - Cooling mode</i>	<ul style="list-style-type: none"> • Dirty condenser coil • Refrigerant overcharge • Condenser fan not running • Air or non-condensables in system 	<ul style="list-style-type: none"> • Clean coil • Correct system charge • Repair or replace • Recover refrigerant, evacuate & recharge
<i>Low head-high vapor pressures</i>	<ul style="list-style-type: none"> • Defective Compressor valves 	<ul style="list-style-type: none"> • Replace compressor
<i>Low vapor - cool compressor - iced evaporator coil</i>	<ul style="list-style-type: none"> • Low evaporator airflow • Operating below 65°F outdoors • Moisture in system • Dirty evaporator coil, bent fins 	<ul style="list-style-type: none"> • Increase speed of blower or reduce restriction - replace air filter • Add Low Ambient Kit • Recover refrigerant - evacuate & recharge - add filter drier • Clean evaporator coil, straighten fins
<i>High vapor pressure</i>	<ul style="list-style-type: none"> • Excessive load • Defective compressor 	<ul style="list-style-type: none"> • Recheck load calculation • Replace
<i>Fluctuating head & vapor pressures</i>	<ul style="list-style-type: none"> • TXV hunting • Air or non-condensables in system 	<ul style="list-style-type: none"> • Check TXV bulb clamp - check air distribution on coil - TXV • Recover refrigerant, evacuate & recharge

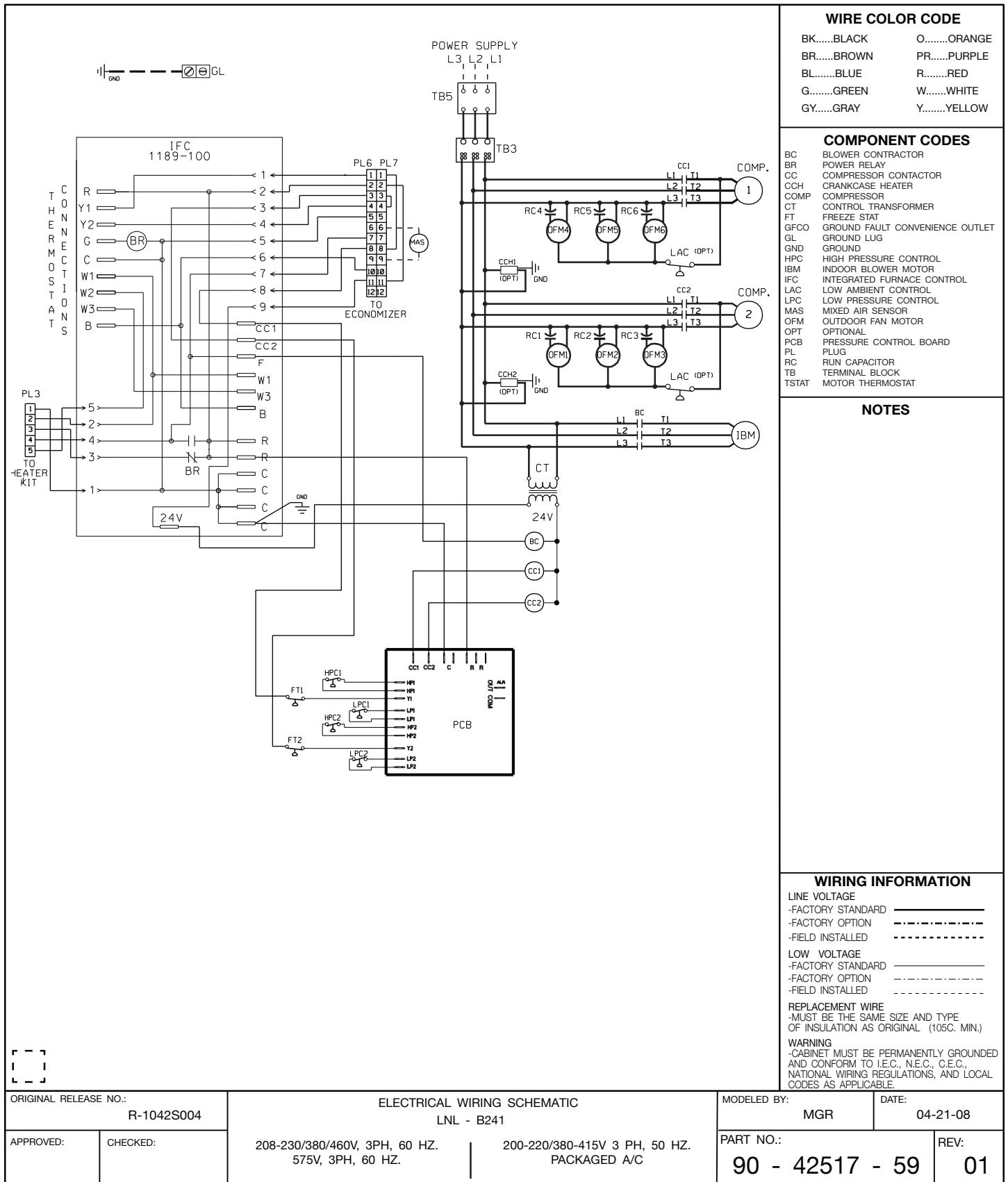
XI. WIRING DIAGRAMS

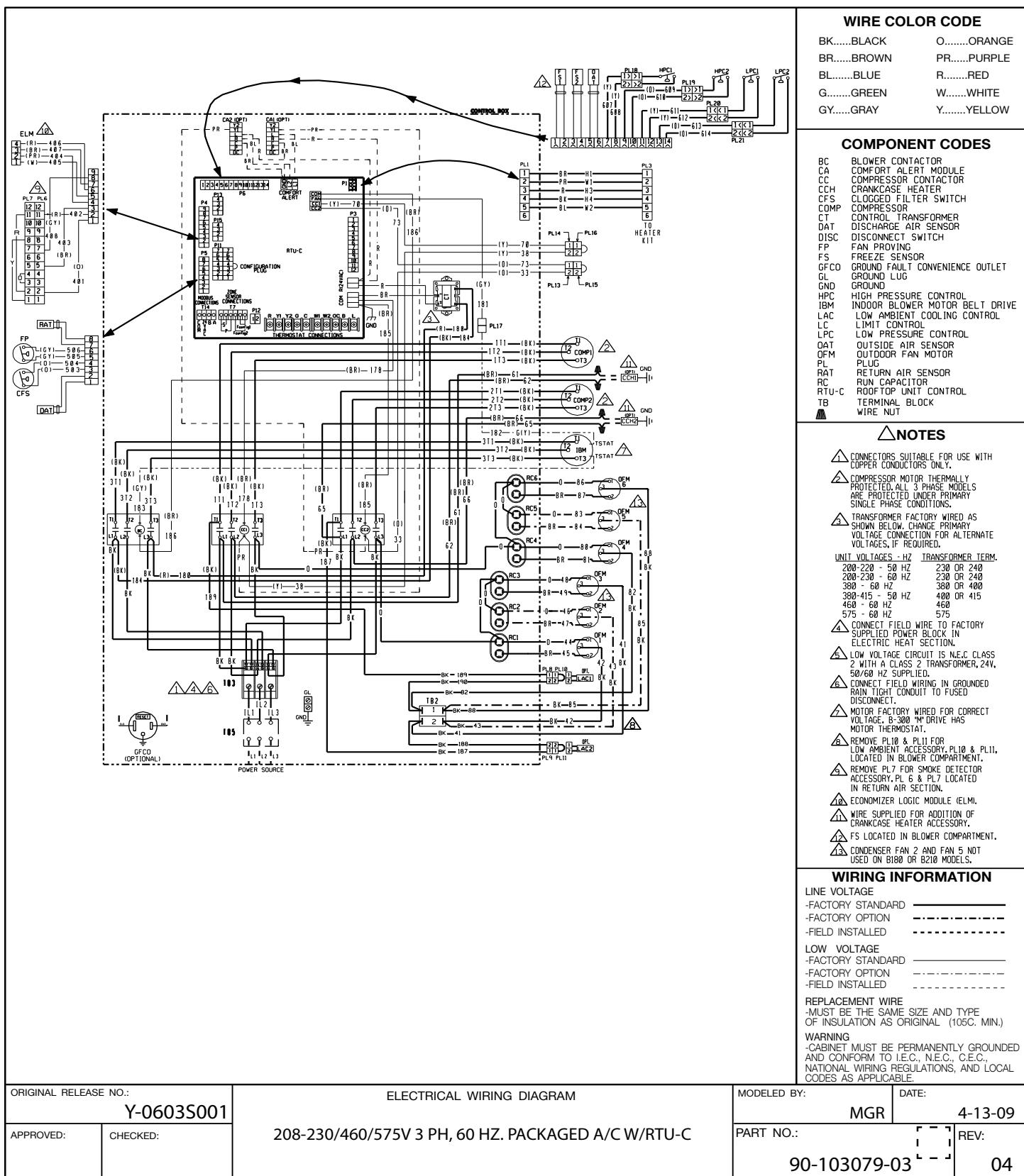
RLNL SERIES (ALL NON-DDC EXCEPT B241 MODELS)

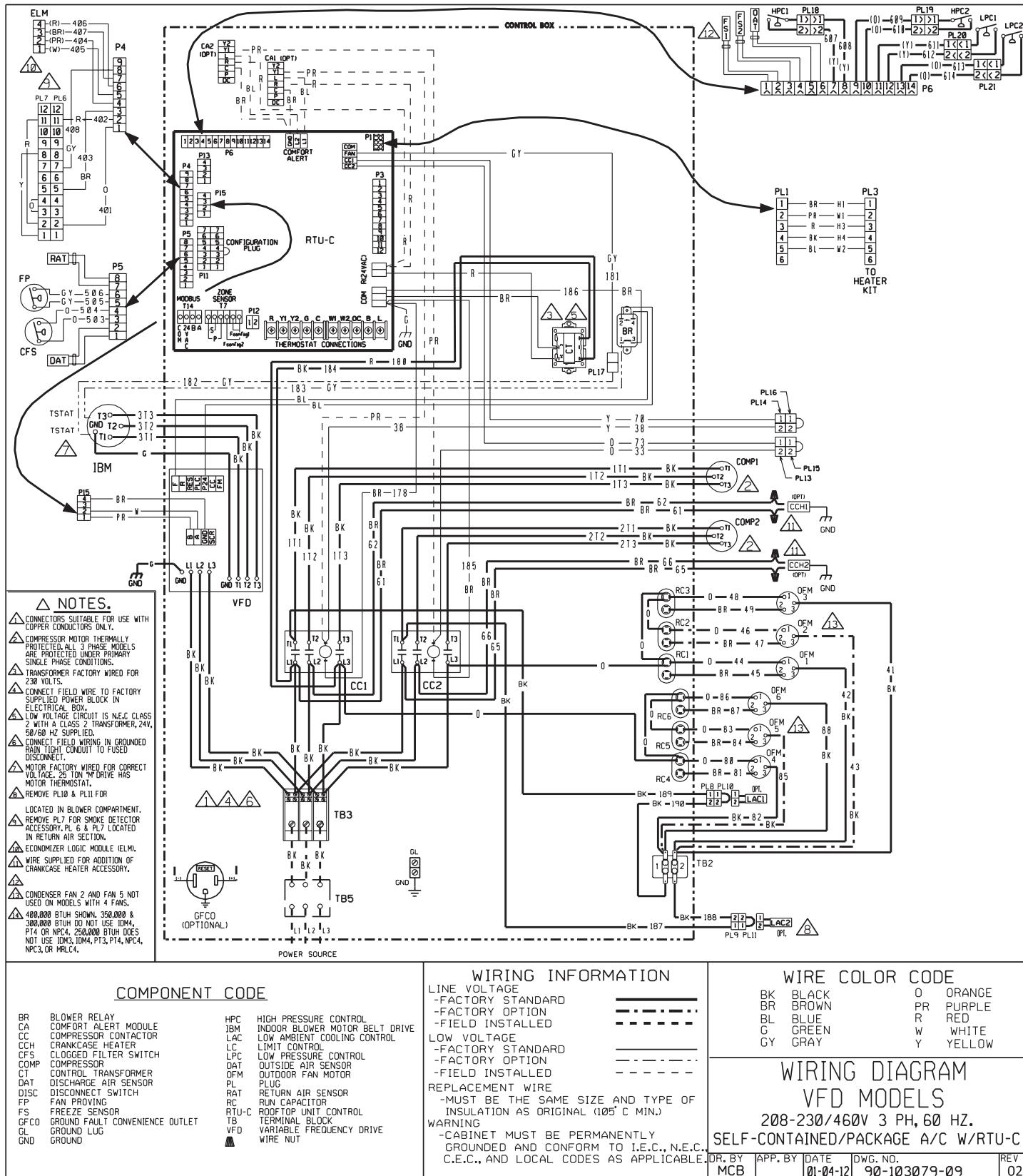


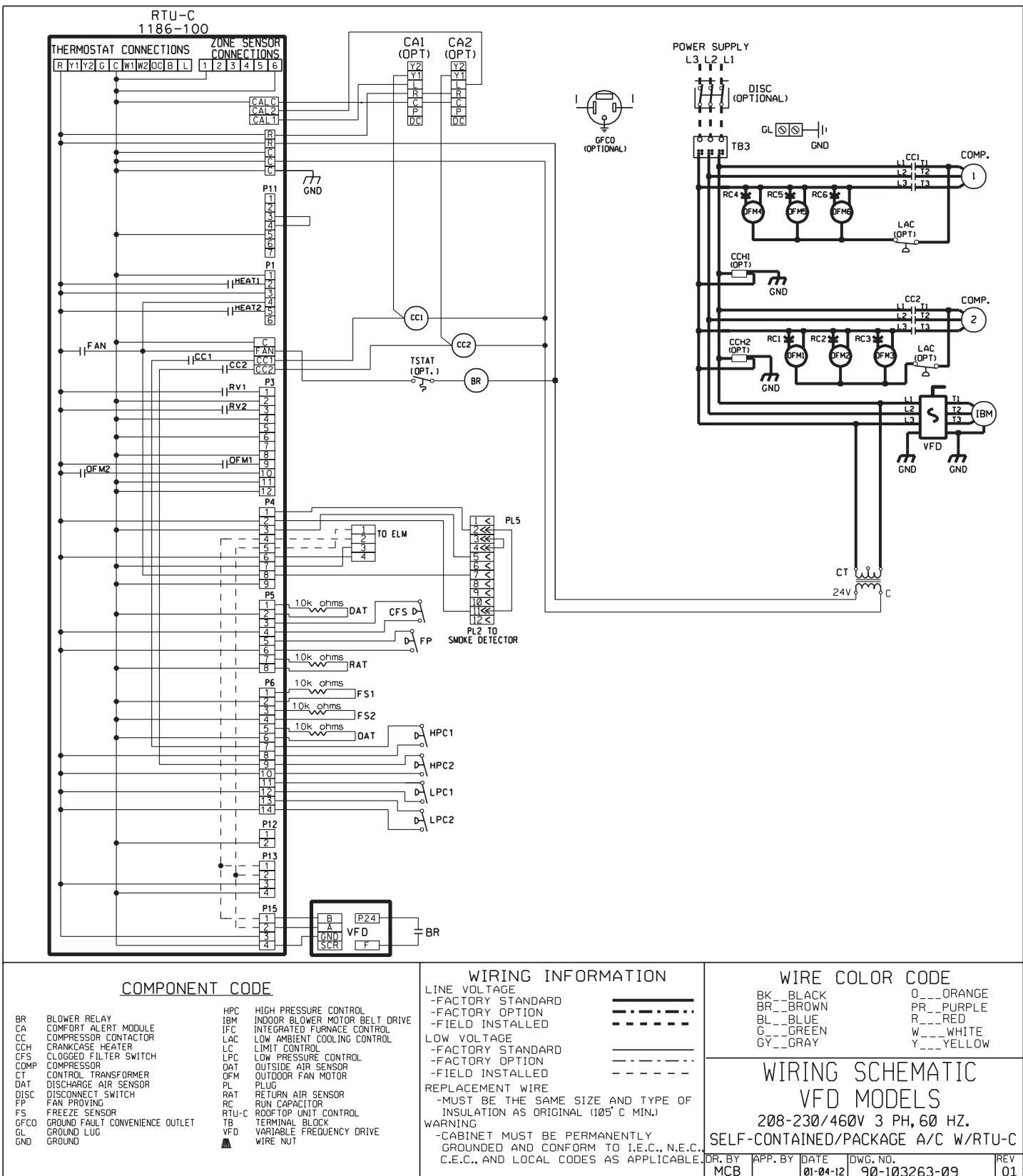


				WIRE COLOR CODE																																											
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		<p> CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.</p> <p> COMPRESSOR MOTOR THERMALLY PROTECTED.</p> <p> ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.</p> <p> TRANSFORMER FACTORY WIRED AS SHOWN</p> <p> CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.</p>																																													
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		<p> CONNECT FIELD WIRE TO FACTORY SUPPLIED POWER BLOCK IN ELECTRIC HEAT SECTION.</p> <p> LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24V, 50/60 Hz SUPPLIED.</p> <p> CONNECT FIELD WIRING IN GROUNDED, RAIN TIGHT CONDUIT TO FUSED DISCONNECT.</p> <p> MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.</p> <p> REMOVE PL10 & PL11 FOR LOW AMBIENT ACCESSORY. PL10 & PL11, LOCATED IN BLOWER COMPARTMENT.</p> <p> REMOVE PL7 FOR ECONOMIZER ACCESSORY. PL6 & PL7 LOCATED IN RETURN AIR SECTION.</p> <p> MAS ACCESSORY PROVIDED WITH ECONOMIZER. CONNECTION LOCATED IN BLOWER COMPARTMENT.</p> <p> WIRE SUPPLIED FOR ADDITION OF CRANKCASE HEATER ACCESSORY.</p> <p> OPTIONAL FT LOCATED IN COMPRESSOR COMPARTMENT.</p> <p> CONDENSER FAN 2 AND FAN 5 NOT USED ON B180 OR B210 MODELS.</p>																																													
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ORIGINAL RELEASE NO.: R-1075S000		ELECTRICAL WIRING DIAGRAM LNL - B241 208-230/380/460/575V 3 PH, 60 Hz. 200-220/380-415 3 PH, 50 Hz PACKAGED A/C		MODELED BY:	DATE: 10-08-18																																										
APPROVED:	CHECKED:			PART NO.: 90 - 42517 - 58	REV: 01																																										







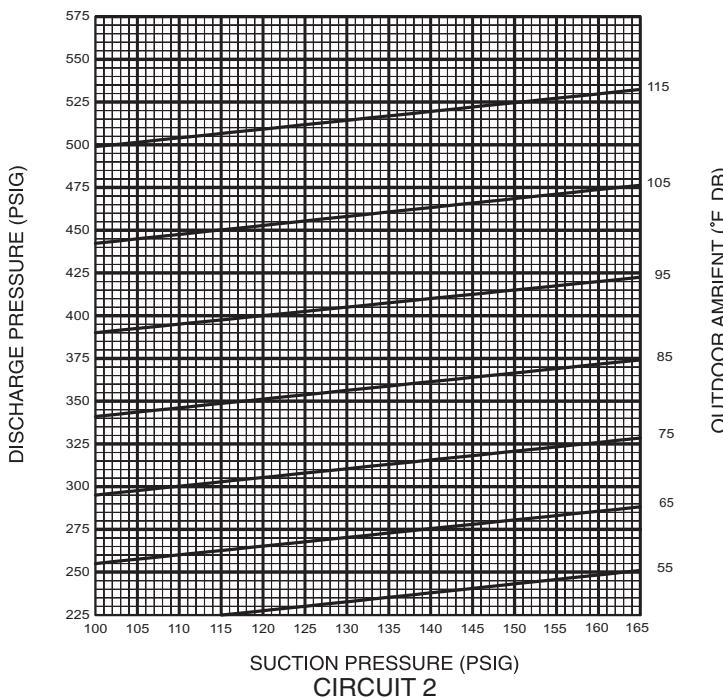
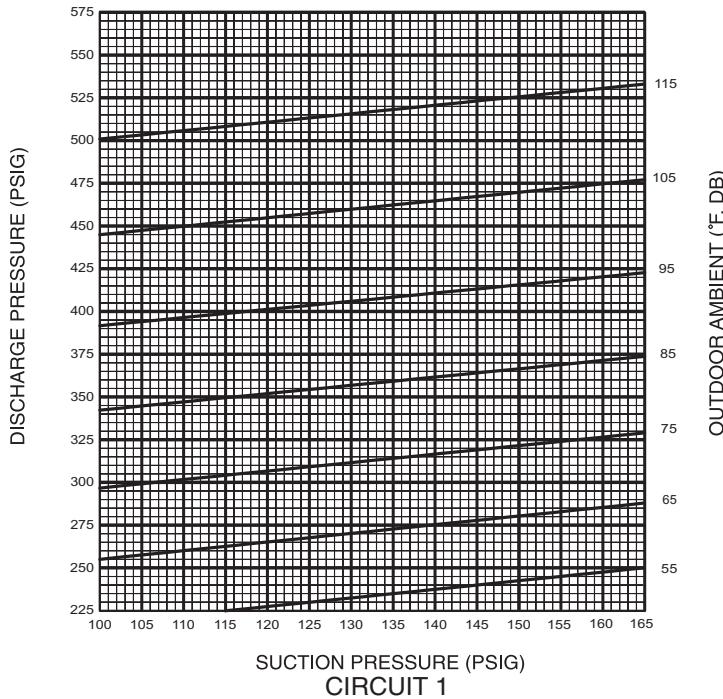


RLNL SERIES - 15 TON

SYSTEM CHARGE CHART - REFRIGERANT 410A 15 TON, CIRCUITS 1 & 2

- CAUTION:
1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
 2. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

- INSTRUCTIONS:
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND DISCHARGE.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE (X) ON CHART WHERE SUCTION AND DISCHARGE INTERSECT.
 4. IF (X) IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF (X) IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



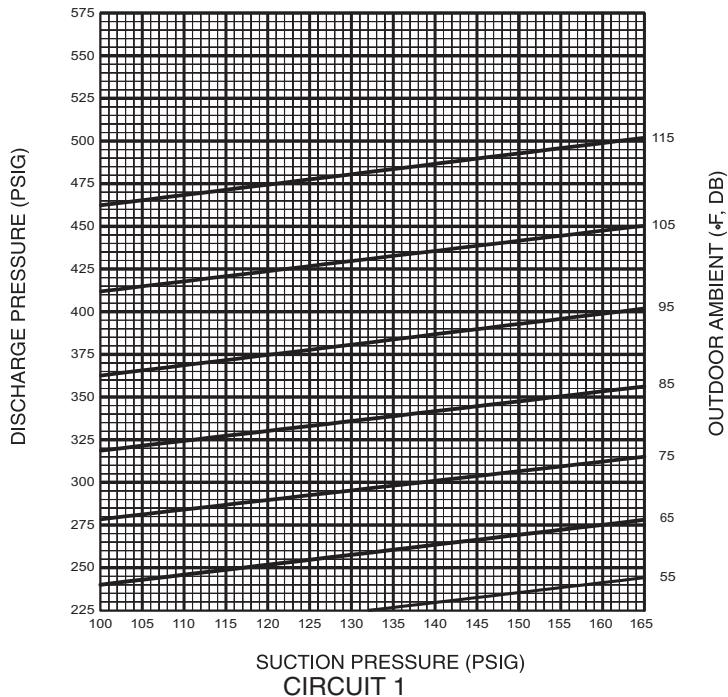
92-102778-01-01

RLNL SERIES - 17-1/2 TON

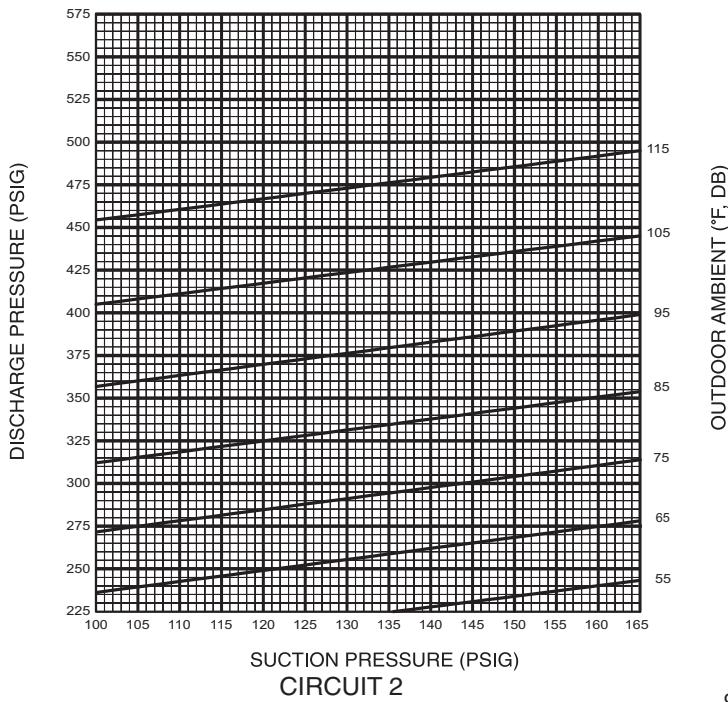
SYSTEM CHARGE CHART - REFRIGERANT 410A 17-1/2 ton, CIRCUITS 1 & 2

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SUCTION PRESSURE (PSIG)
CIRCUIT 1



SUCTION PRESSURE (PSIG)
CIRCUIT 2

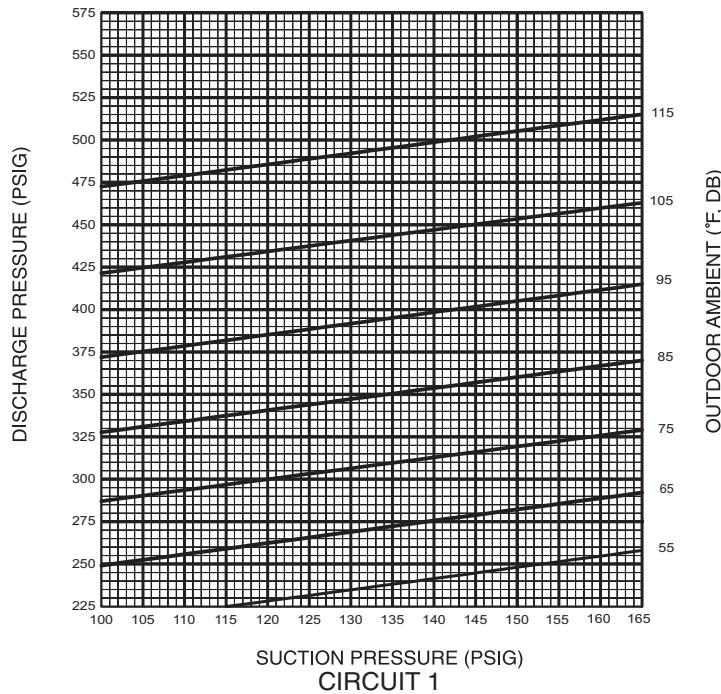
92-102778-02-01

RLNL SERIES – 20 TON (240)

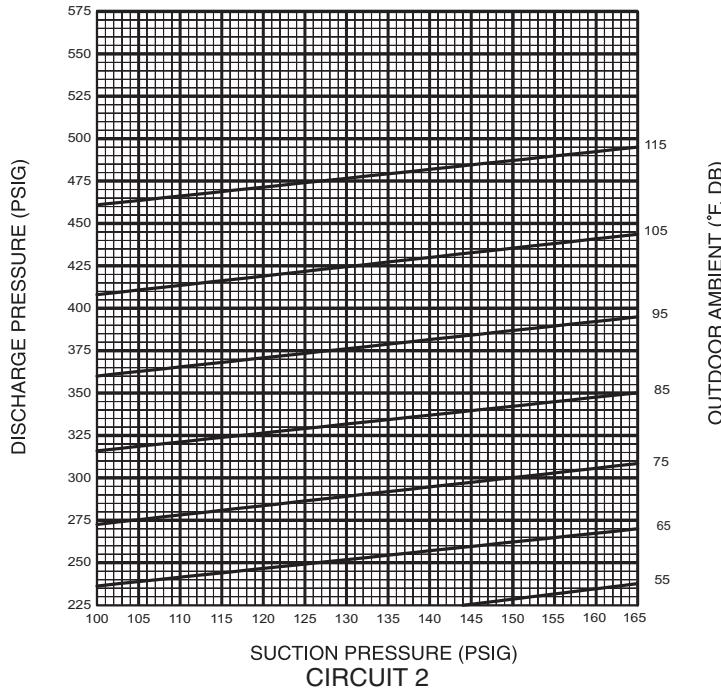
SYSTEM CHARGE CHART - REFRIGERANT 410A 20 TON, CIRCUITS 1 & 2

- CAUTION: 1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
2. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

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SUCTION PRESSURE (PSIG)
CIRCUIT 1



SUCTION PRESSURE (PSIG)
CIRCUIT 2

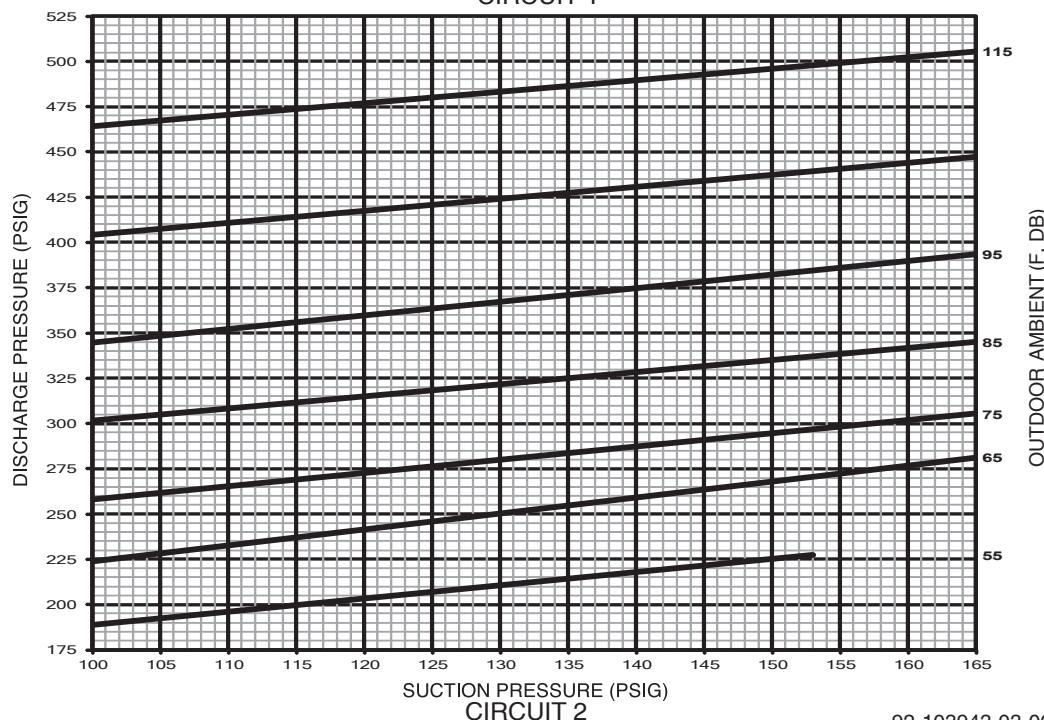
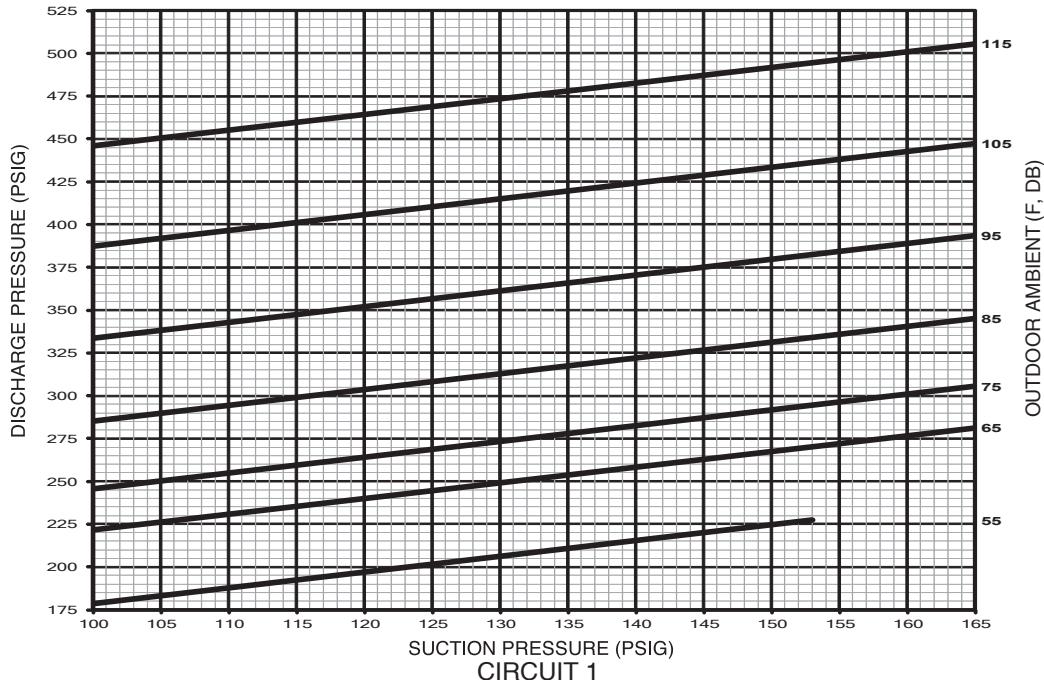
92-102778-03-01

RLNL SERIES - 20 TON (241)

SYSTEM CHARGE CHART - REFRIGERANT 410A 20 TON, CIRCUITS 1 & 2

CAUTION: 1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
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INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND DISCHARGE.
2. MEASURE OUTDOOR AMBIENT TO UNIT.
3. PLACE X ON CHART WHERE SUCTION AND DISCHARGE INTERSECT.
4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
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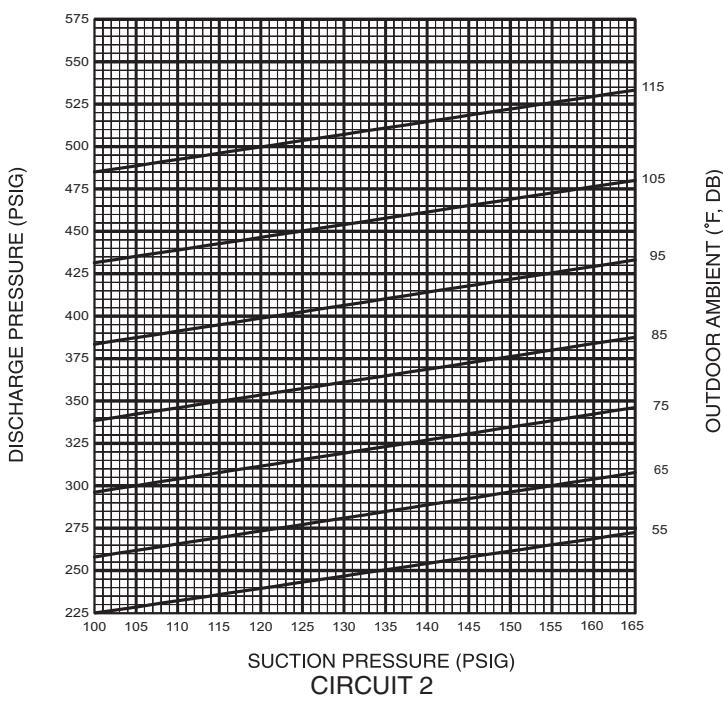
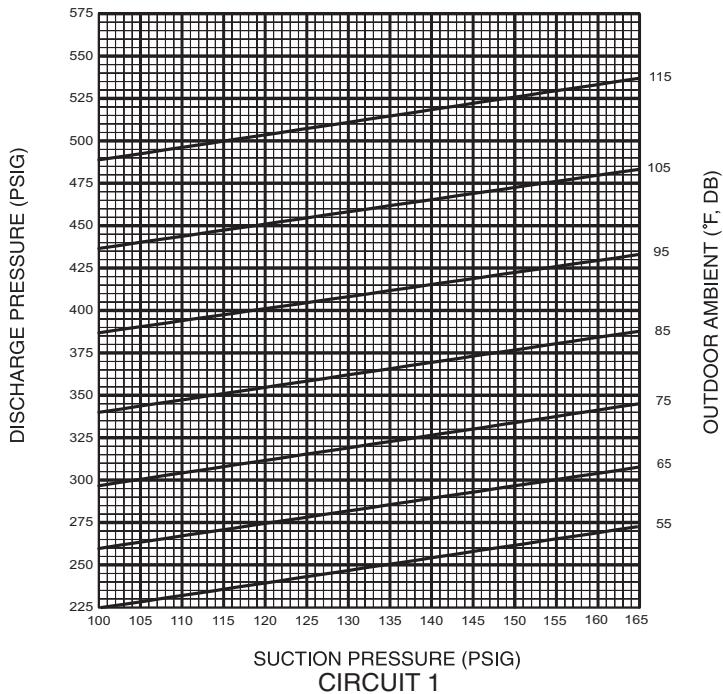
92-103943-03-00

RLNL SERIES - 25 TON

SYSTEM CHARGE CHART - REFRIGERANT 410A 25 TON, CIRCUITS 1 & 2

CAUTION: 1. BOTH COMPRESSORS MUST BE OPERATING BEFORE CHECKING REFRIGERANT CHARGE.
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92-102778-04-01



