

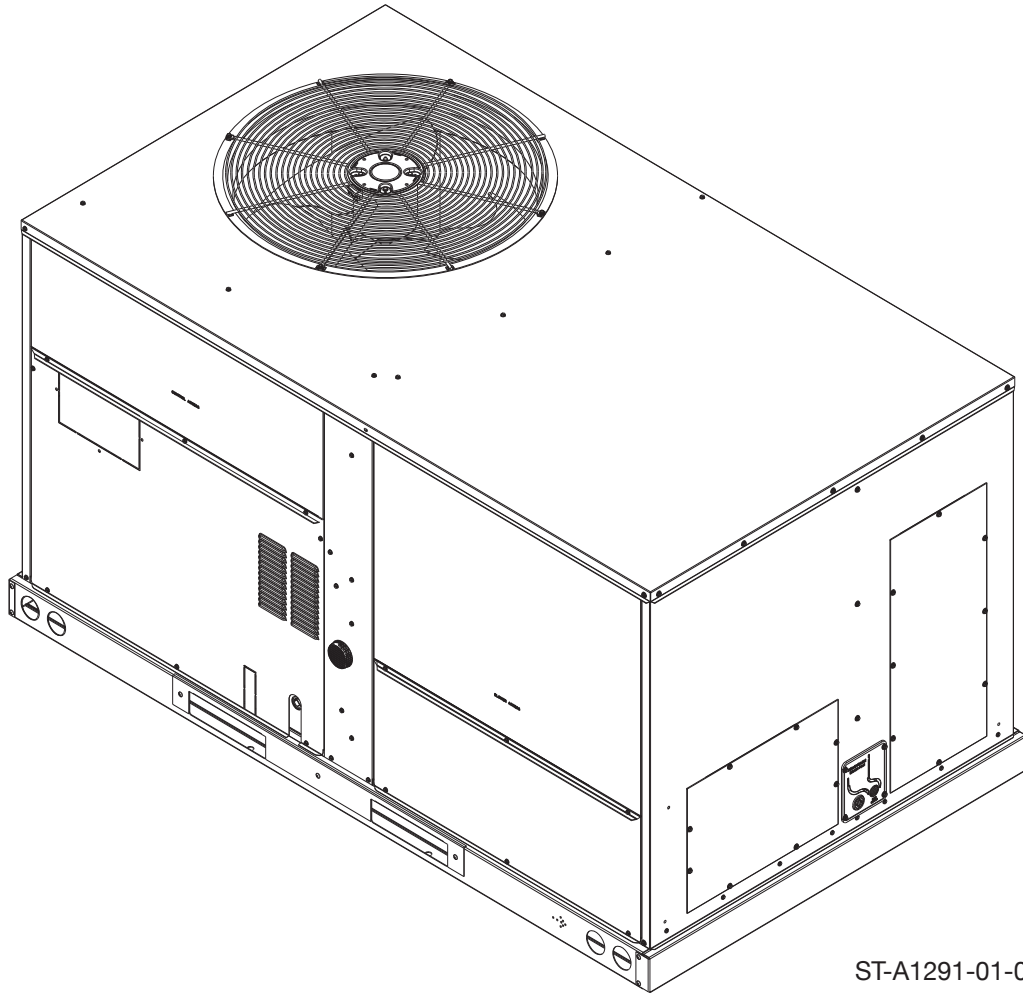
INSTALLATION INSTRUCTIONS

FOR RENAISSANCE™ PACKAGED GAS ELECTRIC UNITS

RGEC SERIES 3.0, 4.0, 5.0 & 6.0 TON [10.6, 14.1, 17.6 & 21.1 KW]

60 HZ MODELS

WITH R-410A REFRIGERANT



ST-A1291-01-01

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DO NOT DESTROY THIS MANUAL. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN.



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

▲ WARNING

IF THE INFORMATION IN THESE INSTRUCTIONS IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

▲ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE, POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

▲ WARNING

PROPOSITION 65 WARNING: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

▲ WARNING

- Do not store or use gasoline or other flammable vapors and liquids, or other combustible materials in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
 - Do not return to your home until authorized by the gas supplier or fire department.
- DO NOT RELY ON SMELL ALONE TO DETECT LEAKS. DUE TO VARIOUS FACTORS, YOU MAY NOT BE ABLE TO SMELL FUEL GASES.
 - U.L. recognized fuel gas and CO detectors are recommended in all applications, and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations, or customs.
- Improper installation, adjustment, alteration, service or maintenance can cause injury, property damage or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency or the gas supplier. In the commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter for appropriate fuel.

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A. IMPORTANT SAFETY AND GENERAL INFORMATION

A.1 Introduction

This booklet contains the installation and operating instructions for your 3 ton, 4 ton, 5 ton, or 6 ton combination gas heating/electric cooling unit.

There are some precautions that should be taken to ensure proper operation. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

The images contained within this document may not be an exact representation of every unit, accessory, installation, etc. We reserve the right to change the content of this document at any time.

⚠WARNING: The manufacturer's warranty does not cover any damage or defect to the air conditioner caused by the attachment or use of any components, accessories or devices (other than those authorized by the manufacturer) into, onto or in conjunction with the air conditioner.

You should be aware that the use of unauthorized components, accessories or devices may adversely affect the operation of the air conditioner and may also endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized components, accessories or devices.

A.2 Agency Performance Audit and Efficiency Testing Notice

NOTICE: BREAK-IN PERIOD

Prior to agency testing, run the compressor for 16 hours at 115°f outdoor ambient temperature and 80° dry bulb / 75° wet bulb indoor ambient temperature.

NOTICE: EFFICIENCY TESTING NOTICE

For purposes of verifying or testing efficiency ratings, the test procedure in title 10 Appendix M to Subpart B of Part 430 (Uniform Test Method for Measuring the Energy Consumption of Central Air Conditioners and Heat Pumps) and the clarifying provisions provided in the standards listed below that were applicable at the date of manufacture should be used for test set up and performance.

SETUP

- ASHRAE 37 - 2009 (RA 2019)

PERFORMANCE:

- ANSI/ASHRAE 90.1 - 2019
- ANSI/ASHRAE 103 (2017)
- AHRI Operations for Unitary Small AC Equipment 210/240 (2017) for 3-5T
- AHRI Operations for Unitary Large AC Equipment 340/360 (2015) for 6T
- CSA Z21.47 (2016)

SAFETY

UL 1995 5th Edition

CSA Z21.47 (2016)

A.3. Importance of a Quality Installation

Optimal system performance and longevity depend upon a quality and proper installation. Failure to properly setup and commission this unit could result in undesirable operation and subsequent faults and potential failures.

Carefully follow all guidelines listed in the manual and industry best practices. Conform to all local code requirements. Contact your local technical representative with any questions or concerns.

A.4. Importance of Air Flow and Setup

Optimal system performance is also dependent upon having the ideal airflow across the condensing and evaporating coils, and upon matching the charge weight to the manufacturer's spec for the unit. Improper or restricted air flow, and incorrect charge weight, will hinder the performance of the unit. Please refer to the manufacturer's recommended clearances for setting the unit and the included guide for setting air flow. Refer to the rating plate for the charge weight.

A.5. Checking Product and Inspection

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. **IMPORTANT:** Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

B. GENERAL SPECIFICATIONS

B.1 Safety Warnings

⚠️WARNING: Use only with type of gas approved for this unit. Refer to the unit rating plate.

⚠️WARNING: Install this unit only in a location and position as specified in the location requirements and considerations section of these instructions. Provide adequate combustion and ventilation air to the unit space as specified in the venting section of these instructions.

⚠️WARNING: Provide adequate combustion and ventilation air to the unit space as specified in the combustion and ventilation air section of these instructions.

⚠️WARNING: Combustion products must be discharged outdoors. Refer to local building codes for ducting combustion exhaust.

⚠️WARNING: Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections, as specified in gas supply and piping section of these instructions.

⚠️WARNING: Always install unit to operate within the unit's intended temperature-rise range with a duct system which has an external static pressure within the allowable range, as specified in ducting section of these instructions. See also unit rating plate.

⚠️WARNING: When a unit is installed so that supply ducts carry air circulated by the unit to areas outside the space containing the unit, the return air shall also be handled by duct(s) sealed to the unit casing and terminating outside the space containing the unit.

⚠️WARNING: This unit may be used to heat the building or structure during construction if the following installation requirements are met. Installation must comply with all installation instructions including:

- Furnace operating under thermostatic control;
- Return air duct sealed to the furnace;
- Air filters in place;
- Set furnace input rate and temperature rise per rating plate marking;
- Return air temperature maintained between 55°F (13°C) and 80°F (27°C);
- Clean furnace, duct work and components upon substantial completion of the construction process, and verify furnace operating conditions including ignition input rate, temperature rise and venting, according to the instructions.

B. GENERAL SPECIFICATIONS

B.2. Major Components

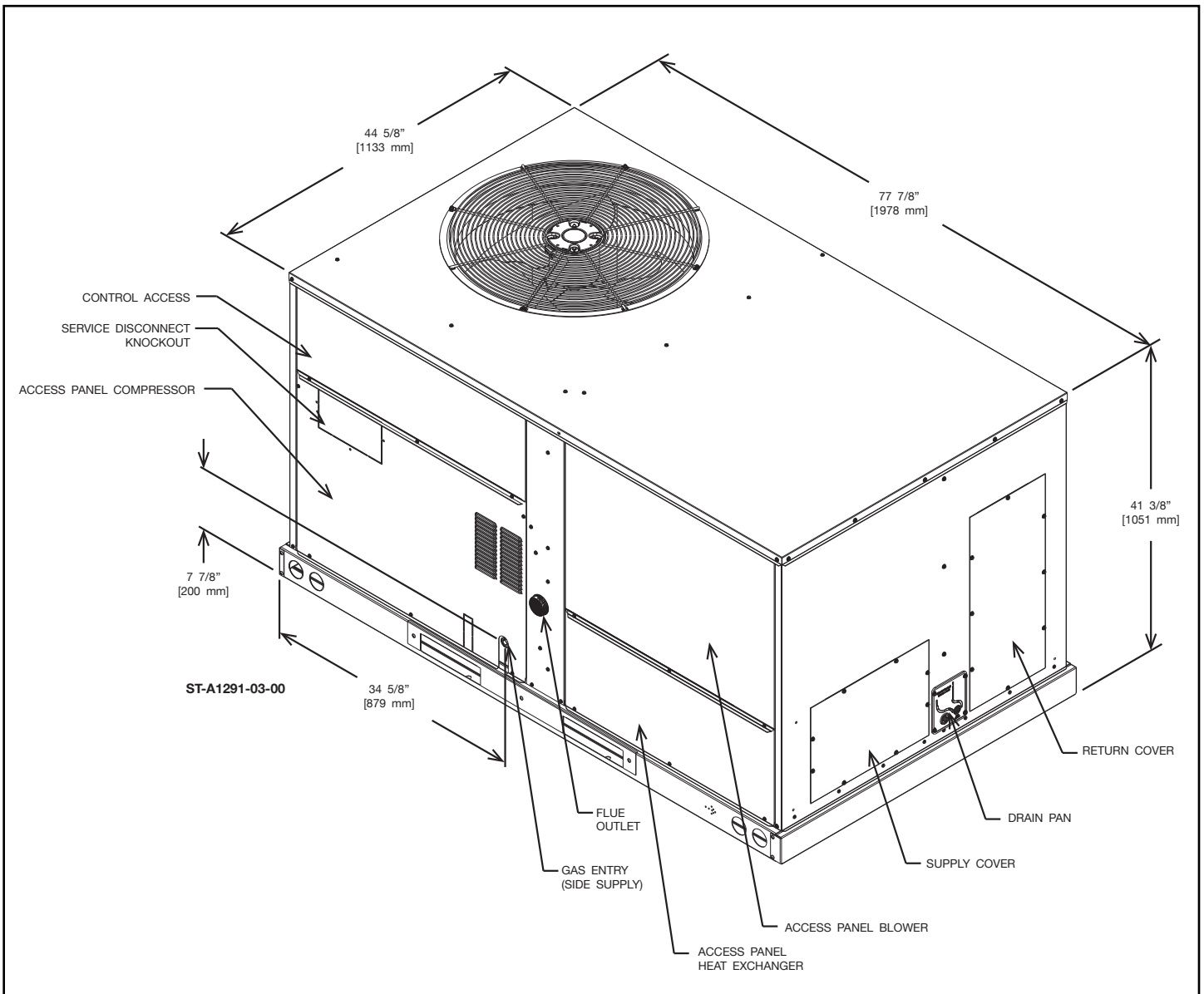
The unit includes a hermetically-sealed refrigerating system consisting of a scroll compressor, condenser coil, evaporator coil with TXV, a circulation air blower, a condenser fan, a heat exchanger assembly, gas burner and control assembly, combustion air motor

and fan, and all necessary internal electrical wiring. The cooling system of these units is factory evacuated, charged, and performance tested. Refrigerant amount and type are indicated on rating plate.

B.3. Product Data Information

B.3.1. Dimensional Information

IMPORTANT: This unit must be mounted level in both directions to allow water to drain from the condenser section and condensate pan.

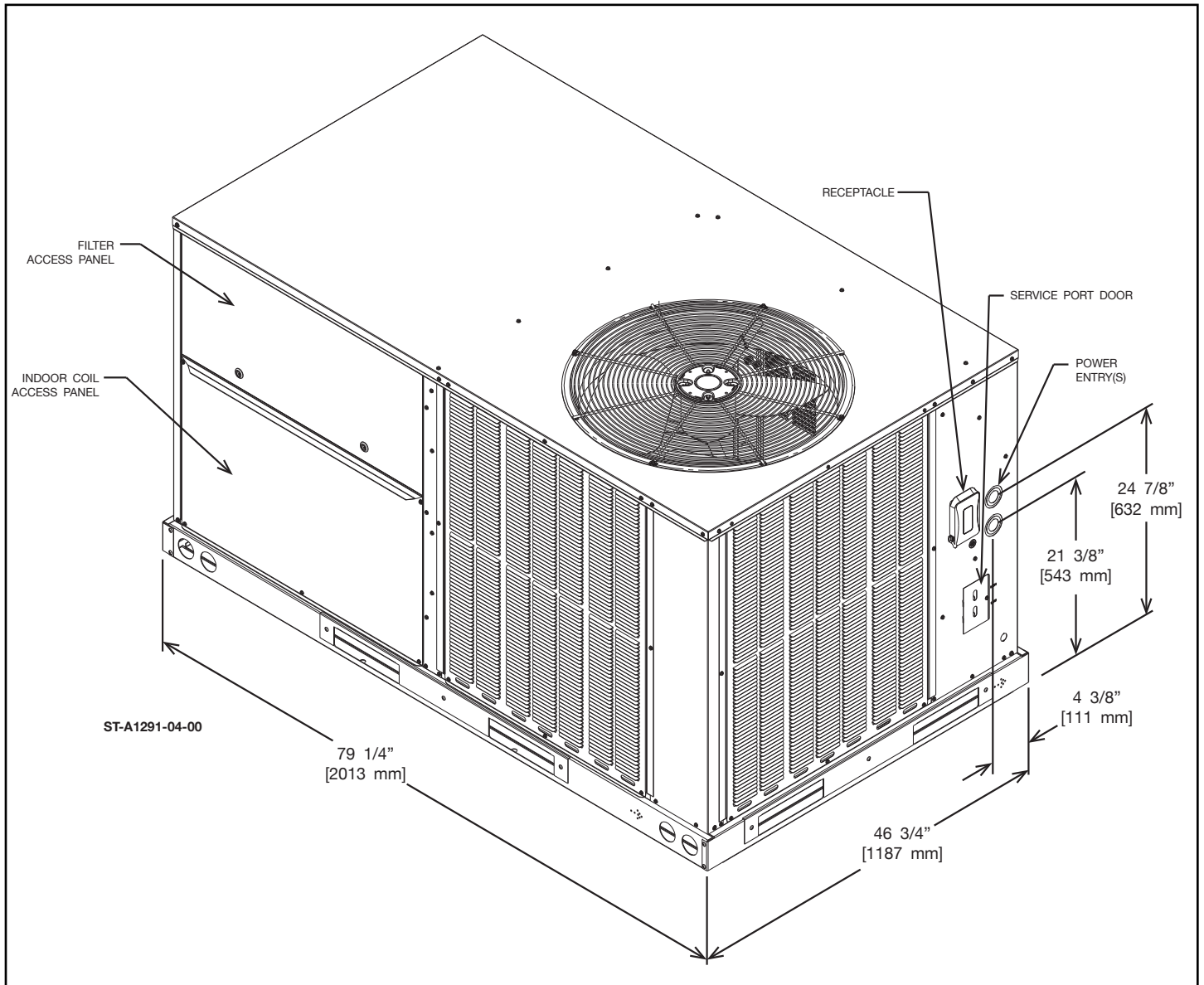


B. GENERAL SPECIFICATIONS

B.3. Product Data Information

B.3.1. Dimensional Information (Cont.)

IMPORTANT: This unit must be mounted level in both directions to allow water to drain from the condenser section and condensate pan.



B.3.2. Product Specifications

The combination Gas Heating/Electric cooling rooftop unit is available in 75,000, 100,000, or 120,000 BTUH heating input. Cooling capacity is 3.0, 4.0, 5.0, and 6.0 nominal tons. Units are convertible from downflow supply/return to sideflow supply/return by relocation of supply/return cover panels. See section **C.3.5. Cover Panel Installation/Conversion Procedure** for more details.

The units are weatherized for mounting outside of the building.

WARNING: Units are not design certified to be installed inside the structure. Doing so can cause inadequate unit performance as well as property damage and carbon monoxide poisoning resulting in personal injury or death.

B. GENERAL SPECIFICATIONS

B.3. Product Data Information

B.3.3. General Data

See **Appendix A** towards the end of this manual for General Data.

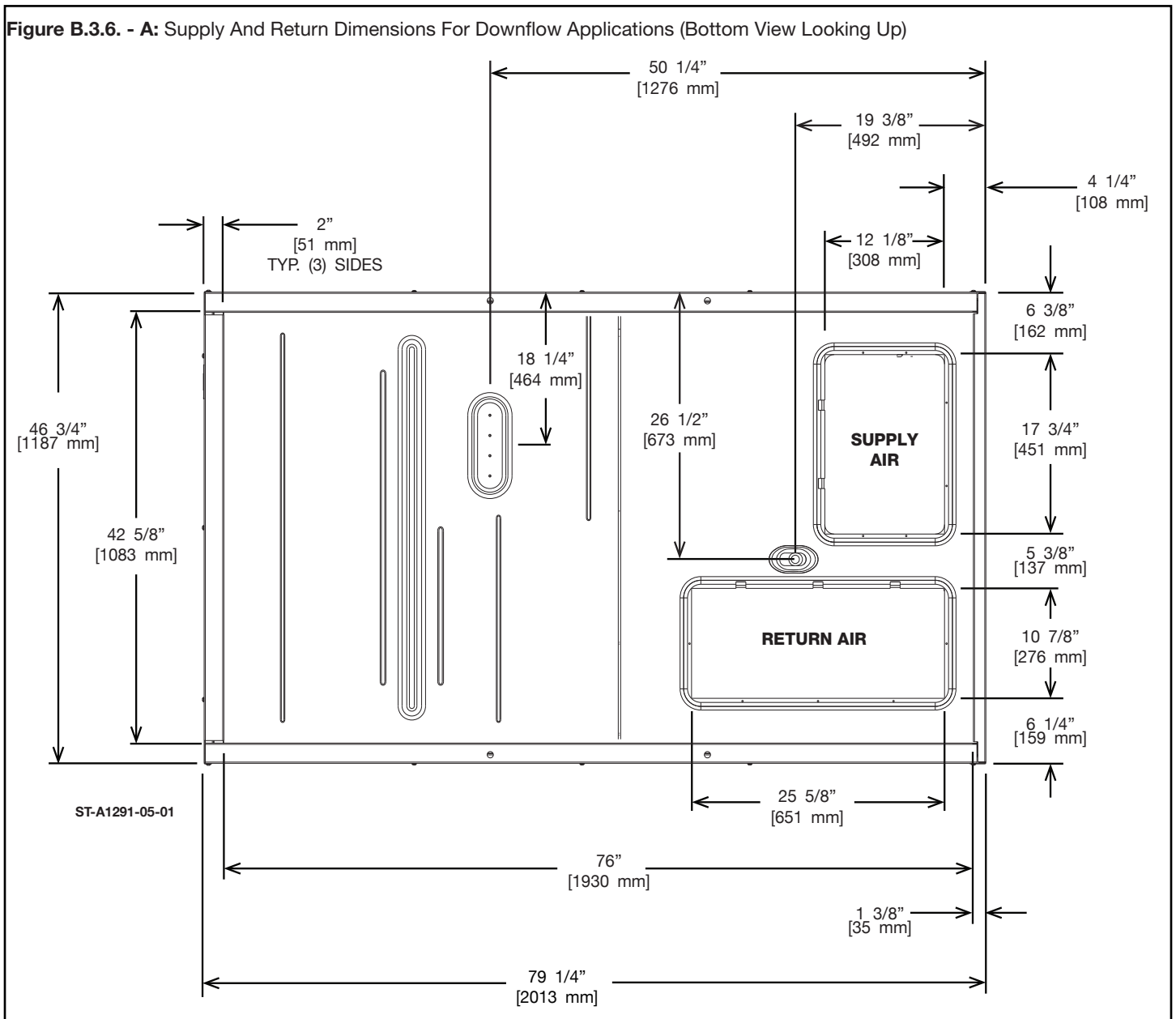
B.3.4. Electrical Data Reference

See **Appendix B** towards the end of this manual for Electrical Data.

B.3.5. Air Flow Performance Data

See **Appendix C** towards the end of this manual for Air Flow Performance Data.

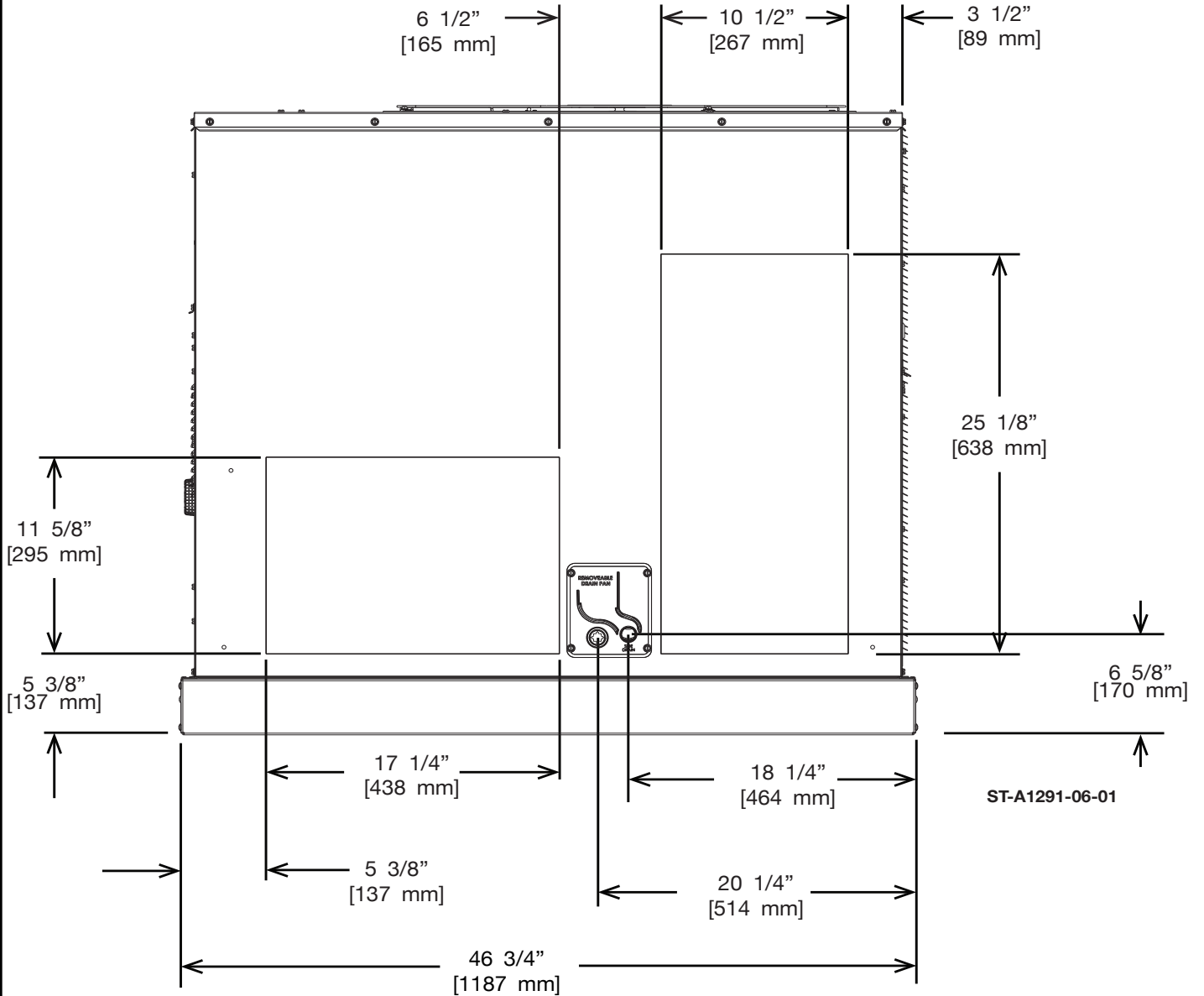
B.3.6. Supply and Return Duct Dimensions



B. GENERAL SPECIFICATIONS

B.3.6. Supply and Return Duct Dimensions

Figure B.3.6. - B: Supply And Return Dimensions For Horizontal Applications



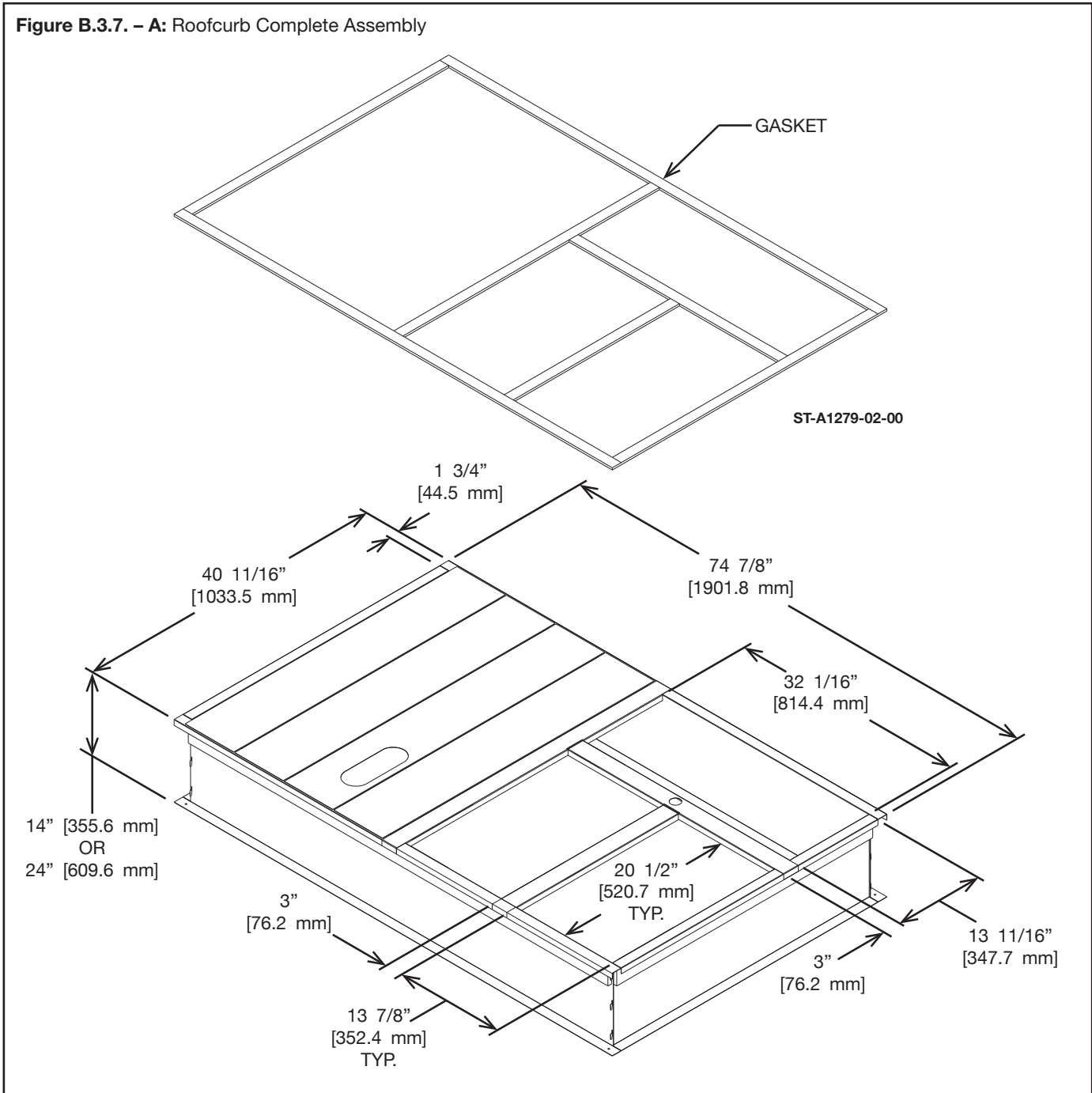
B. GENERAL SPECIFICATIONS

B.3. Product Data Information

B.3.7. Curb Dimensions

NOTE: See section C.3.3. Rooftop Installation for more information for installing the unit on a curb.

Figure B.3.7. – A: Roofcurb Complete Assembly



C. INSTALLATION OF THE UNIT

C.1. General

C.1.1. Installation

Install this unit in accordance with The American National Standard Z223.1-latest edition booklet entitled “National Fuel Gas Code”, and the requirements or codes of the local utility or other authority having jurisdiction. Additional helpful publications available from the “National Fire Protection Association” are:

- NFPA-90A - Installation of Air Conditioning and Ventilating Systems 2018 or latest edition.
- NFPA-90B - Warm Air Heating and Air Conditioning Systems 2018 or latest edition.

These publications are available from:
National Fire Protection
Association, Inc.
NFPA.ORG

C.1.2. Pre-Installation Checkpoints

Before attempting any installation, carefully consider the following points:

- Structural strength of supporting members (Rooftop Installation)
- Clearances and provision for servicing
- Power supply and wiring
- Gas supply and piping
- Air duct connections and sizing
- Drain facilities and connections
- Location for minimum noise and vibration - away from bedroom windows

C.2. Tool and Refrigerant

C.2.1. Tools Required for Installing and Servicing R-410A Models

Manifold Sets:

- Up to 800 PSIG High Side
- Up to 250 PSIG Low Side
- 550 PSIG Low Side Retard

Manifold Hoses:

- Service Pressure Rating of 800 PSIG
- Zero-loss fittings

Recovery Cylinders:

- 400 PSIG Pressure Rating

Dept. of Transportation

- 4BA400 or BW400

C.2.2. Specifications of R-410A

All units are factory charged with R-410a Refrigerant.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air.** Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

C.2.3. Quick Reference Guide for R-410A

Ensure that servicing equipment is designed to operate with R-410A.

- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A.

C. INSTALLATION OF THE UNIT

C.2. Tool and Refrigerant

C.2.4. Evaporator Coil/TXV

The thermostatic expansion valve is specifically designed to operate with R- 410A. **The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

C.3. Choosing a Location

C.3.1. Unit Location: Allowable Clearances and Operational Issues

The unit location must comply with the allowable clearances listed in **Figure C.3.1. - A**. Failure to comply with the recommended clearances may result in operational issues such as decreased capacity, restricted condenser airflow, and condenser motor fatigue.

Figure C.3.1. - A: Allowable Clearances

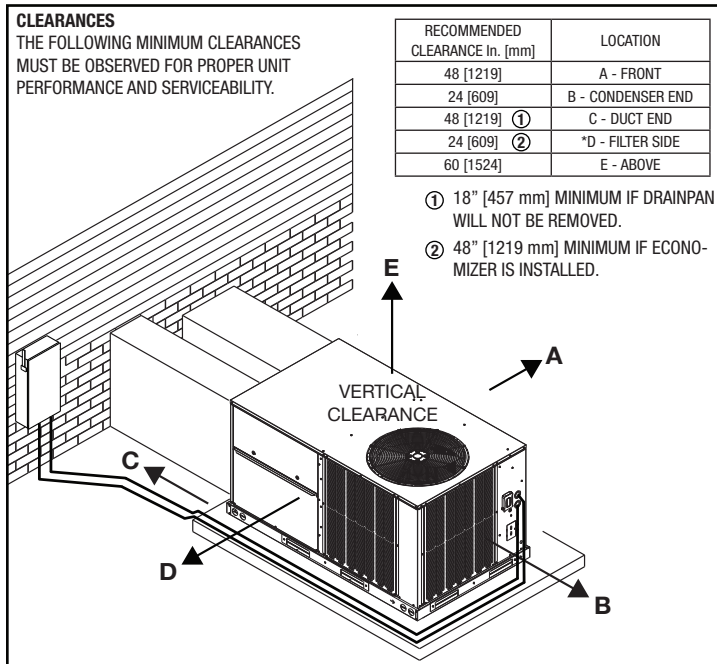
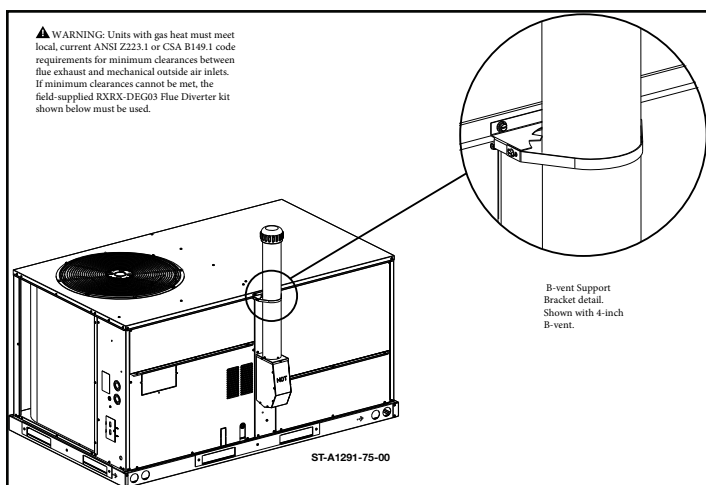


Figure C.3.1. - B: Allowable Clearances



C.3.2. Outside Installation

▲WARNING: These units are designed certified for outdoor installation only. Installation inside any part of a structure can result in inadequate unit performance as well as property damage. Installation inside can also cause recirculation of flue products into the conditioned space resulting in personal injury or death.

1. Select a location where external water drainage cannot collect around unit.
2. Provide a level slab sufficiently high enough above grade to prevent surface water from entering the unit
3. Locate the unit to provide proper access for inspection and servicing as shown in **Figure C.3.1. - A**.
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
6. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above anticipated maximum area snowfall and to allow combustion air to enter the combustion air inlet.
7. Select an area which will keep the areas of the vent, air intake, and A/C condenser fins free and clear of obstructions such as weeds, shrubs, vines, snow, etc. Inform the user accordingly.

C.3.3. Rooftop Installation

1. Before locating the unit on the roof, make sure that the roof structure is adequate to support the weight involved. (See Electrical & Physical Tables in this manual.) **THIS IS VERY IMPORTANT AND IS THE INSTALLER'S RESPONSIBILITY.**
2. For rigging and roofcurb details, see section **C.4.3**.
3. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: *If unit will not be put into service immediately, block off supply and return air openings to prevent excessive condensation.*

C.3.4. Corrosive Environments

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulfur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

C. INSTALLATION OF THE UNIT

If the unit is to be installed in an area where contaminants are likely to be a problem, give special attention to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray directly on the unit cabinet.
2. In coastal areas, install the unit on the side of the building away from the waterfront.
3. In some situations, fencing or shrubs may give some protection against contaminants. Be mindful of the allowable clearances.

⚠ WARNING: Disconnect all power to unit before starting maintenance. Failure to do so can cause electrical shock resulting in personal injury or death. Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
2. Regular cleaning and waxing of the cabinet with an automobile polish will provide some protection.

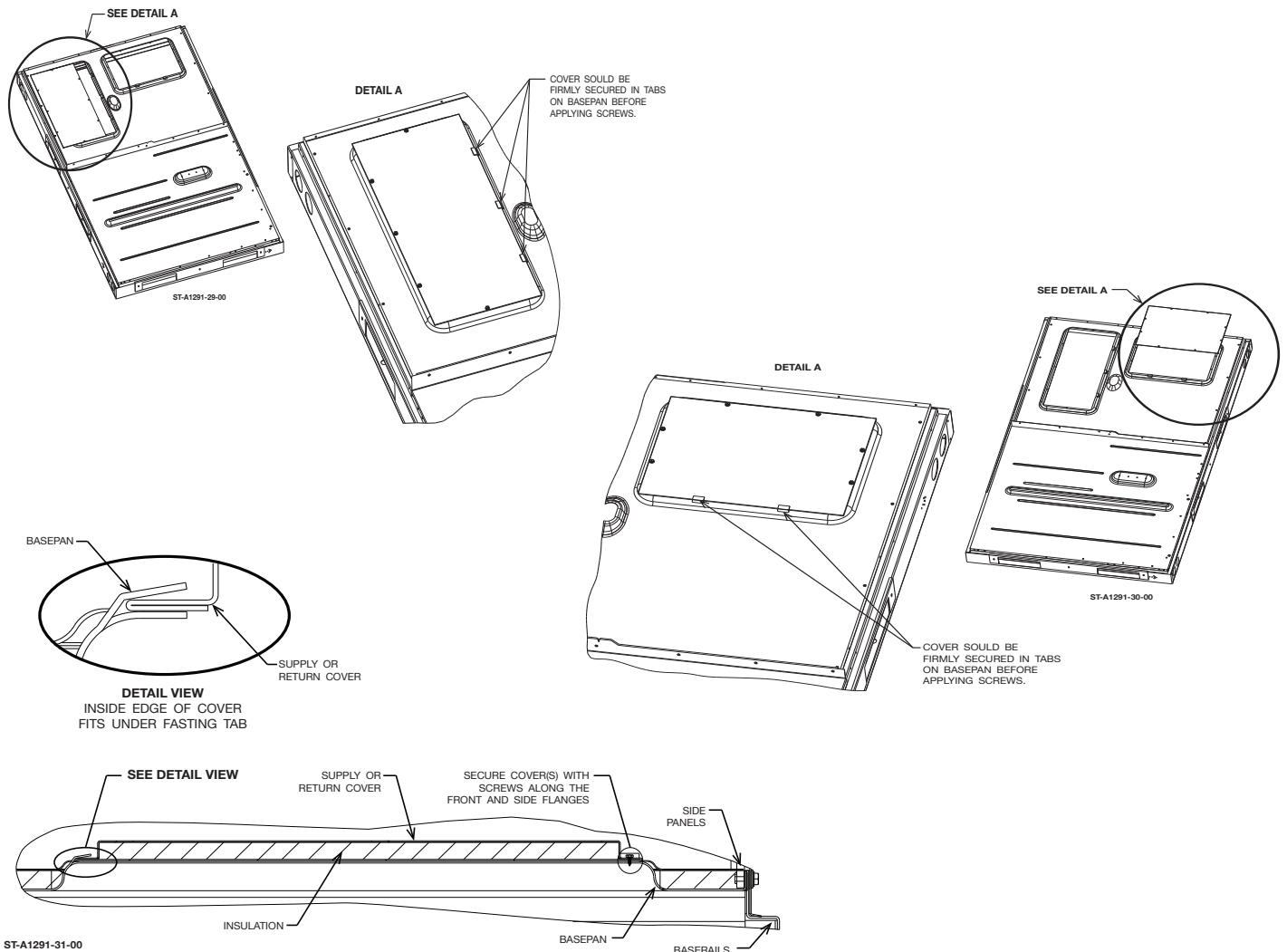
Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer. The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

C.3.5. Cover Panel Installation/ Conversion Procedure

FROM DOWNFLOW TO HORIZONTAL

1. Remove the covers from the supply and return openings on the unit. **See Figure B.3.6. – B** for reference.
2. Install the covers over the supply and return openings in the basepan, painted side up, inserting the leading flange under the bracket provided. Place the back flange to top of the front bracket provided. **See Figure C.3.5. –A** for reference.
3. Secure the return and supply cover to front bracket with screws.

Figure C.3.5. – A: Downflow to Horizontal Conversion



C. INSTALLATION OF THE UNIT

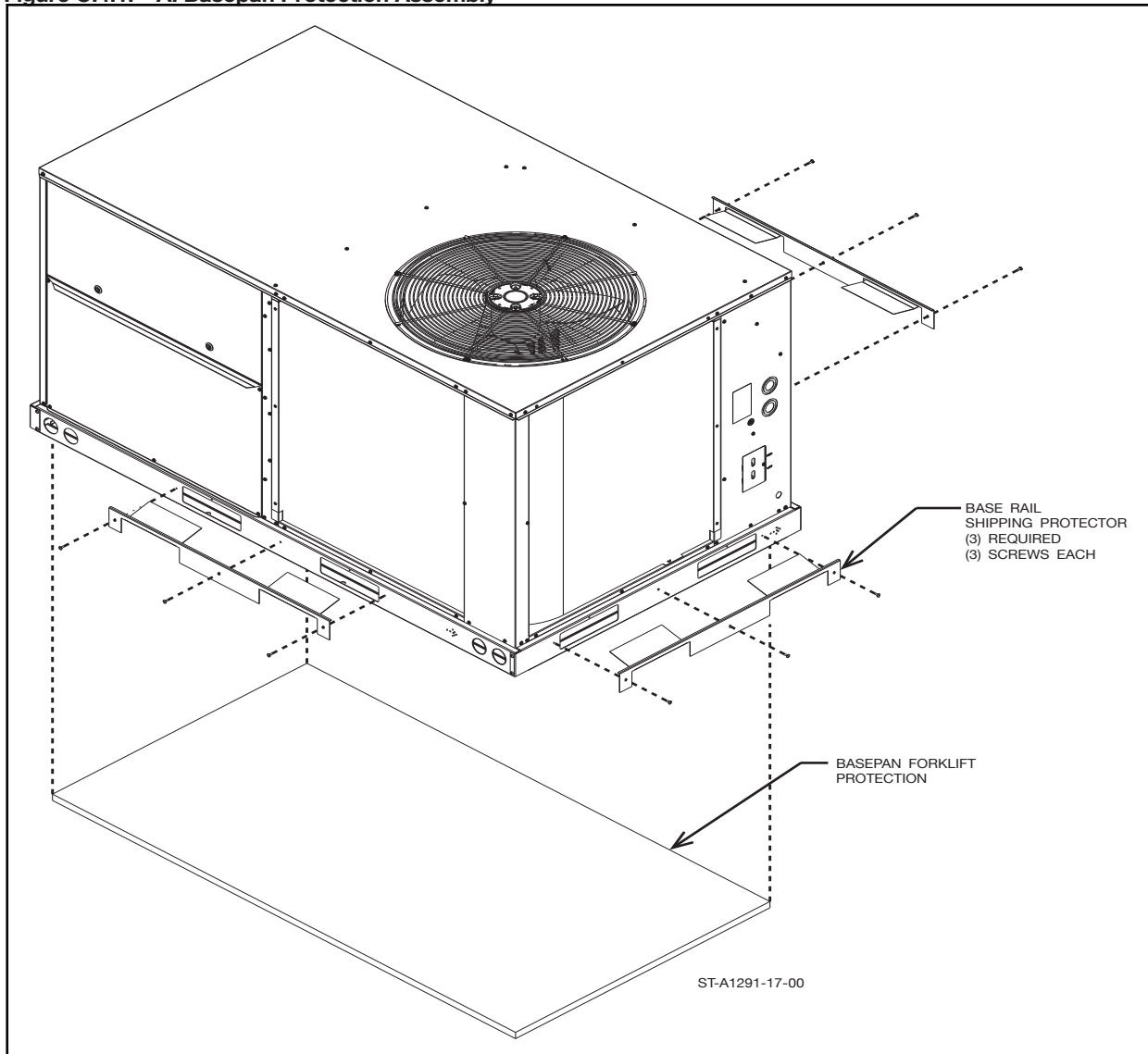
C.4. Setting the Unit

C.4.1. Removing Shipping material

There will be three types of shipping material that will need to be removed: The cardboard basepan protection underneath, the wooden skid on the top, and the condenser coil protection (on non-louver panel units).

- **Woodboard Basepan Protection** – Remove the screws that attach the metal brackets for each of the forklift fork-entry points, and remove the brackets. This will release the cardboard from underneath, and it may be removed when the unit is lifted.

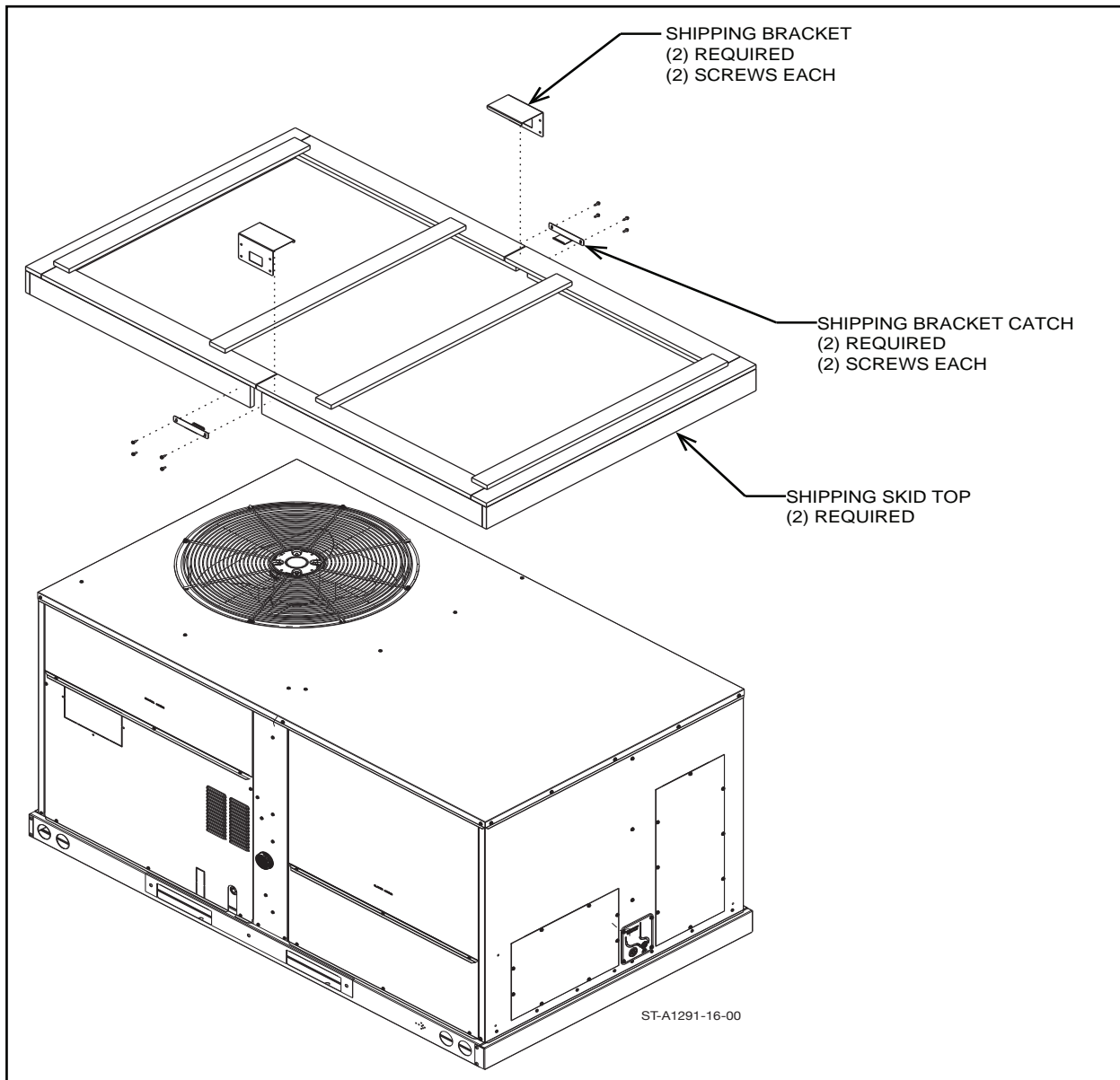
Figure C.4.1. – A: Basepan Protection Assembly



C. INSTALLATION OF THE UNIT

- **Wooden Skid** – Remove the screws from the metal brackets located in the middle along both long sides of the unit. This will detach the two sections of the wooden skid and allow them to be lifted off. If the unit is to be lifted by a crane, it is recommended to leave the top skid on until after the unit is on the roof to provide extra protection if spreader bars are not used.

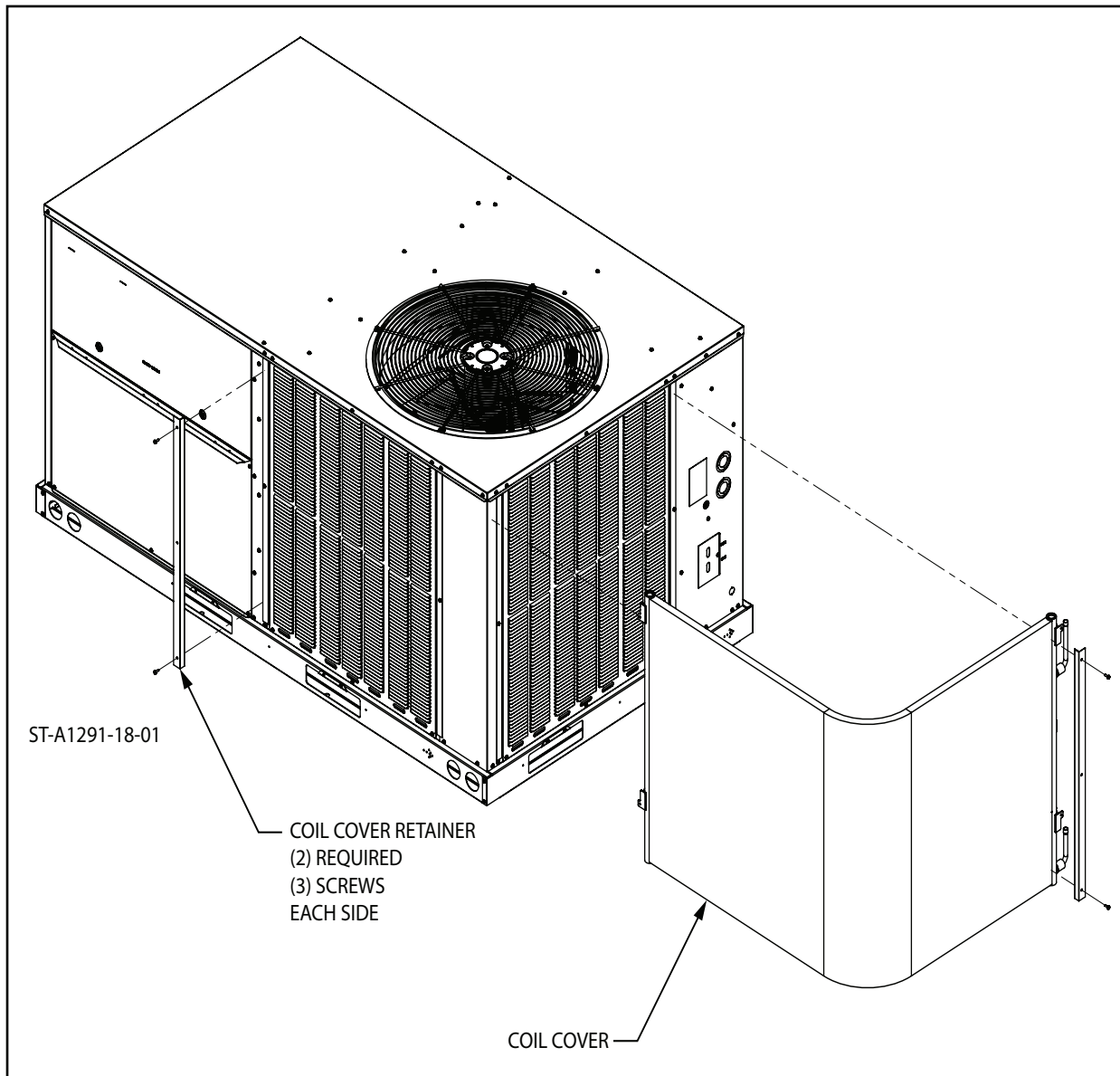
Figure C.4.1. – B: Wooden Skid Assembly



C. INSTALLATION OF THE UNIT

- **Condenser Coil Protection** – Remove the screws along the perimeter of the coil protector. This will allow the protector to be removed. If the unit has louver panels, it will not have the condenser coil protection.

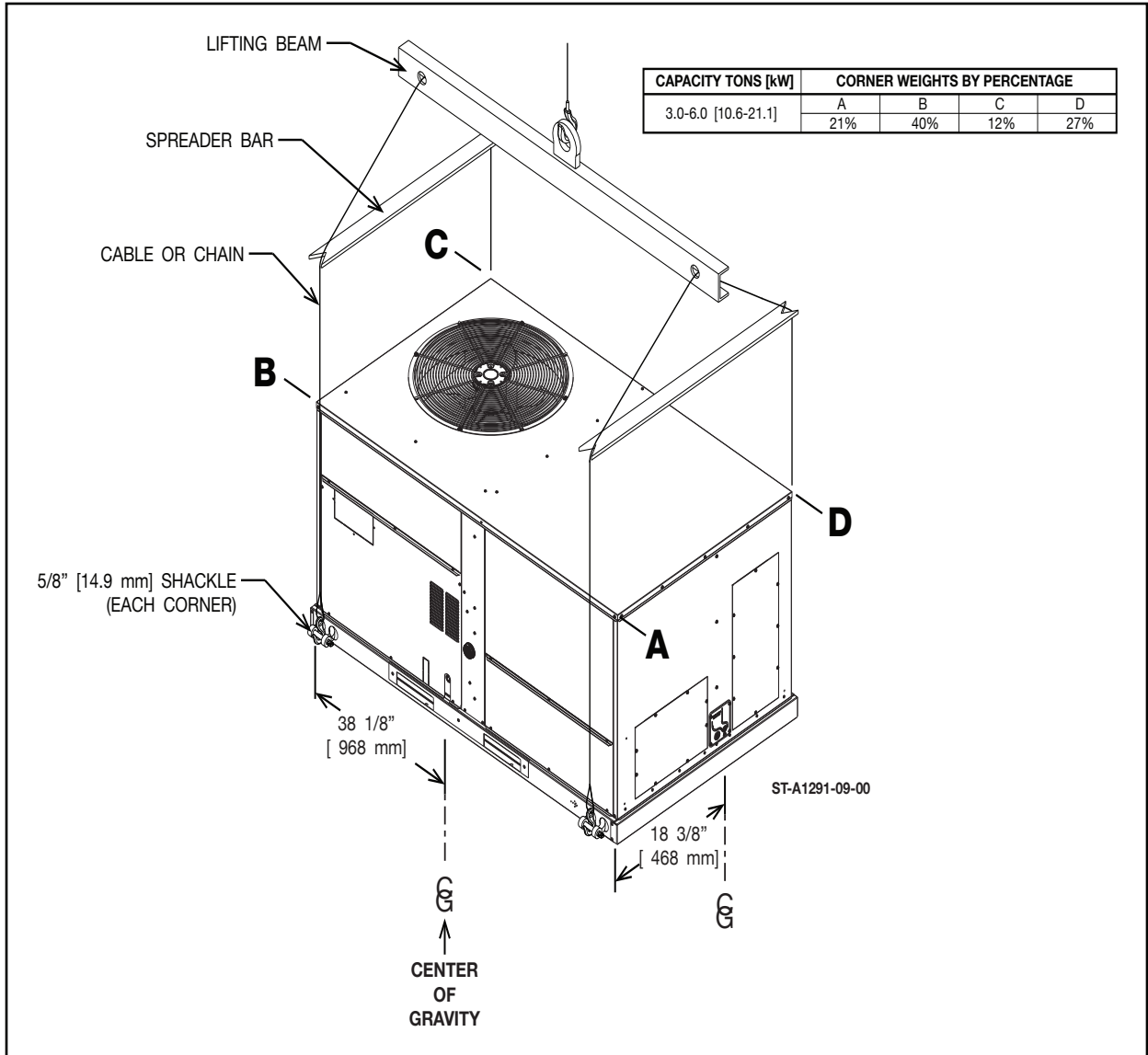
Figure C.4.1. – C: Condenser Coil Protection Assembly



C. INSTALLATION OF THE UNIT

C.4.2. Lifting the Unit

Figure C.4.2. – A : Lifting Detail



C. INSTALLATION OF THE UNIT

C.4.3. On a Roof Curb

Refer to **Figure C.3.1. - A** in section **C.3.1. "Unit Location: Allowable Clearances and Operational Issues"** before installing the unit on a roof curb.

Only use manufacturer-approved roofcurb products for the unit.

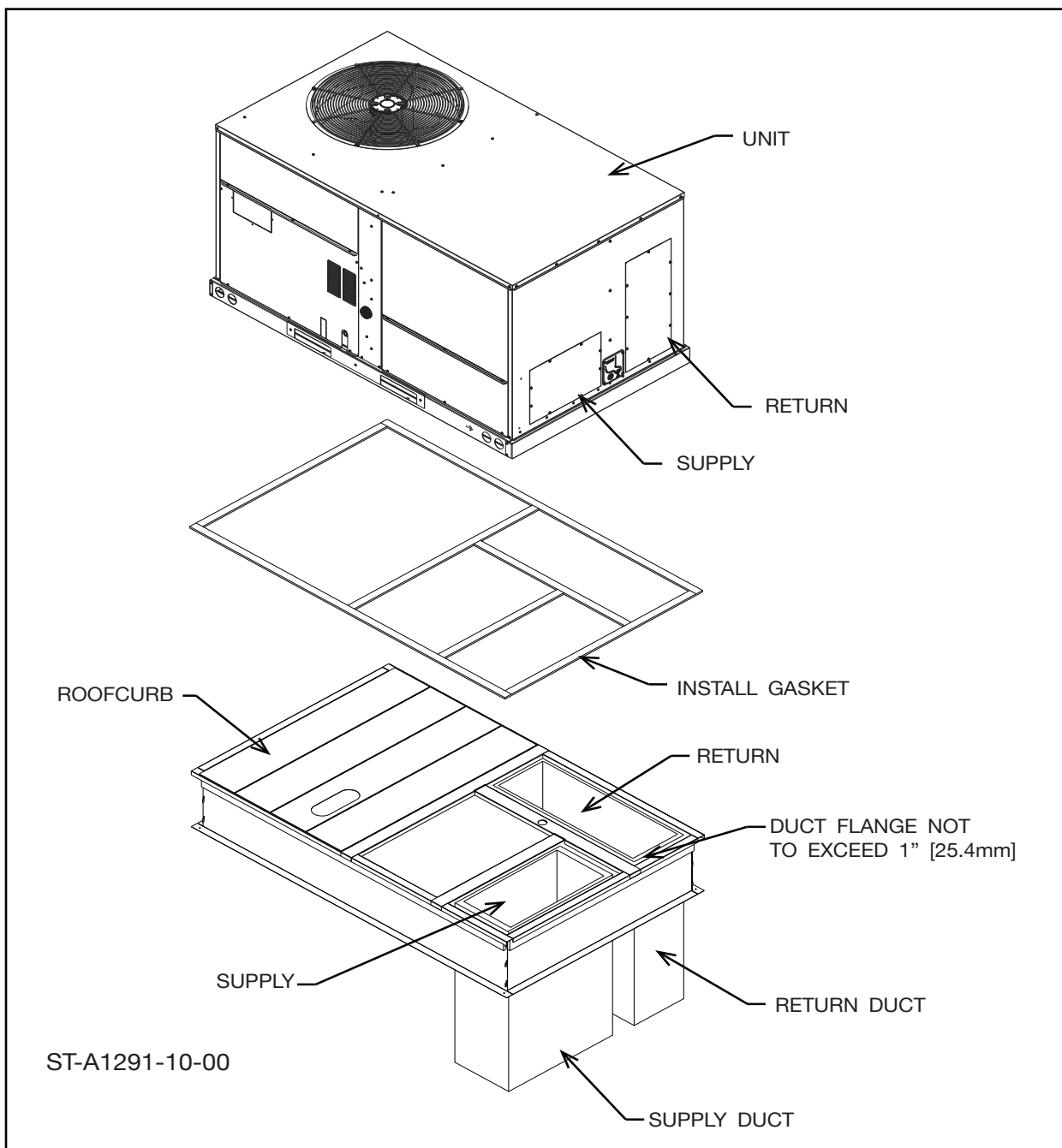
C.4.3.1. Installing the Roof Curb

Refer to the separate Installation Instructions for installing a roof curb. The accessory part numbers for the following accessories can be found in the product specification sheet:

- 14" and 21" Roofcurb
- Roofcurb Adapter

C.4.3.2. Setting the Unit

Figure C.4.3.2. - A: Setting the unit on Roofcurb Assembly



C. INSTALLATION OF THE UNIT

Figure C.5.1 – A: Condensate Drain Tap

C.4.3.3. High Wind and Seismic Tie-Down Methods

The units must be secured in compliance with ASCE 7-10 and the latest Florida Building Code. Please refer to **Appendix J: Unit Tie-Down Methods**.

C.4.4. On a slab

C.4.4.1. Setting the Unit

Set the unit on a stable concrete pad with adequate clearances around the sides of the unit, and make sure the unit is level before securing.

Before setting/securing the unit, use this opportunity to convert the unit from a downflow configuration to a sideflow configuration if necessary. Refer to section **C.3.5. Cover Panel Installation/Conversion Procedure**.

C.4.4.2. High Wind and Seismic Tie-Down Methods

Slab-installed units must also be secured in compliance with ASCE 7-10 and the latest Florida Building Code. Please refer to **Appendix J: Unit Tie-Down Methods**.

C.5. Installing Condensate Drain

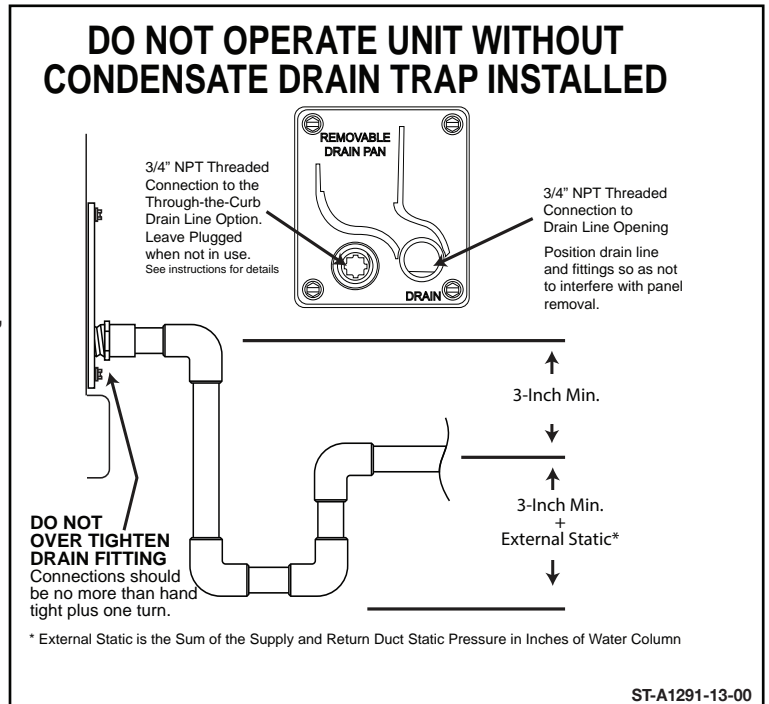
IMPORTANT: Install a condensate trap to ensure proper condensate drainage. See **Figure C.5.1 - A** for reference.

The condensate drain pan has a threaded female 3/4 inch NPT (11.5 TPI) connection. Drain line must be no smaller than drain pan outlet and adequately sized to accommodate the condensate discharge from the unit. Drain line must be routed to an acceptable drain or outdoors in accordance with local codes. Consult local codes or ordinances for specific requirements of condensate drain piping and disposal.

DO NOT connect condensate drain line to a closed sewer pipe.

C.5.1. Determine Drain Trap Height Requirement

The drain line should be a minimum of 3 inches deep, plus 1 inch for every inch of external static pressure from the blower and duct system. For Example, if the external duct static is 1 inch of water column, the drain trap from the bottom of the trap to the bottom of the drain outlet should be 4 inches, the drain outlet should be 3 inches below the drain connection on the condensate pan. Ensure the outlet of the trap is routed to a suitable drain location as required by local code. See **Figure C.5.1 - A** for reference.



C.5.2. Keeping the condensate drain pan serviceable

To use the removable drain pan feature of this unit, some of the condensate line joints should be assembled for easy removal and cleaning. Drain line **MUST NOT** block service access panels.

C.5.3. Connecting the Drain trap

- Use a thin layer of Teflon tape or paste on drain pan connections and install only hand tight.
- Do not over tighten drain pan connections as damage to the drain pan may occur.
- Drain line must be routed to an acceptable drain or outdoors in accordance with local codes.
- Drain line should slope away from unit a minimum of 1/8" per foot to ensure proper drainage.

C.5.4. Connecting the Drain to the through the curb option

The through the curb drain option is available for installations in freezing conditions or that do not want water draining on the roof. Use adapters and elbows to turn out of the drain opening on the right and into the curb drain opening on the left. Under the unit connect a 3/4" male threaded fitting, use thread sealant, into the opening between the supply and return duct openings under the unit. Install a properly sized drain trap in the conditioned space of the building and route to a suitable drain location as code requires.

C. INSTALLATION OF THE UNIT

C.5.5. Freezing Condition considerations

- Drain line may need insulation or freeze protection in certain applications.
- Drain line should slope away from unit a minimum of 1/8" per foot to ensure proper drainage.

C.6. Final Installation Inspection

C.6.1. Remove Shipping Material

Before the unit is secured to the slab/roofcurb, check that all shipping material has been removed. See section **C.4.1.** for how to remove shipping material.

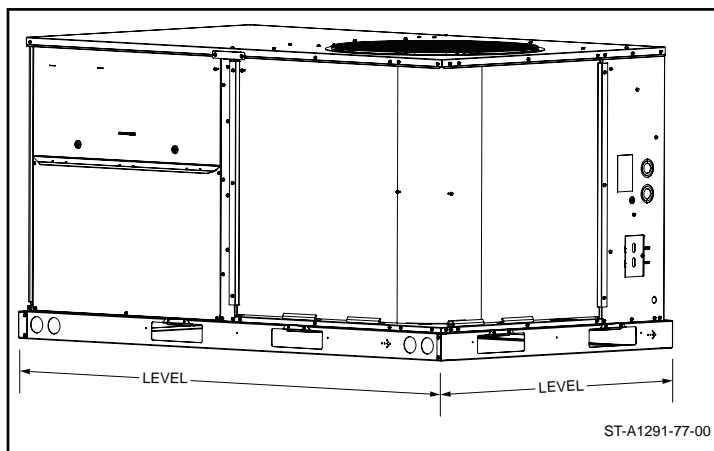
NOTE: Failure to remove the condenser coil protector on non-louver panel units will negatively impact performance and be harmful to system components. Failure to remove the cardboard basepan protector will block all indoor airflow for downflow configurations.

Open all compartments to ensure there are no tools or other misc parts remaining in the unit from setup. This is most important on the blower section to avoid damage to the blower assembly.

C.6.2. Checking Level and Slope

This unit must be mounted level in both directions to allow water to properly drain from the condenser section and condensate pan.

Figure C.6.2. – A: Level Unit



C.6.3. Condensation and Sweating

In certain regions or climates, portions of the exterior of the unit may condensate or sweat during cooling operation. This is normal and expected. See section **J.3. Checking and Adjusting Air Flow** for more information.

D. DUCT AND VENTING

D.1. Air Flow and Static Pressure

See **Appendix C** towards the end of this manual for Air Flow Performance Data. For Air Flow adjustment and set up, see section **J.3. "Checking and Adjusting Air Flow"**.

D.2. Duct Requirements and Best Practices

The installing contractor should fabricate ductwork in accordance with local codes.

Use industry manuals as a guide when sizing and designing the duct system.

Contact Air Conditioning Contractors of America at www.acca.org

⚠ WARNING: DO NOT, under any circumstances, connect return ductwork to any other heat producing device such as fireplace insert, stove, etc. Unauthorized use of such devices may result in fire, carbon monoxide poisoning, explosion, personal injury, property damage or death.

Place the unit as close to the conditioned space as possible allowing clearances as indicated. Run ducts as directly as possible to supply and return outlets. Use of non-flammable weatherproof flexible connectors on both supply and return connections at unit to reduce noise transmission is recommended.

On ductwork exposed to outside temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation. Half-inch to 1" thick insulation is usually sufficient for ductwork inside the air conditioned space.

Provide balancing dampers for each branch duct in the supply system.

Properly support ductwork from the structure.

IMPORTANT: In the event that the return air ducts must be run through an "unconfined" space containing other fuel burning equipment, it is imperative that the user/homeowner must be informed against future changes in construction which might change this to a "confined space." Also, caution the user/homeowner against any future installation of additional equipment (such as power ventilators, clothes dryers, etc.), within the existing unconfined and/or confined space which might create a negative pressure within the vicinity of other solid, liquid, or gas fueled appliances.

D.2.1. Supply Duct Systems

A properly designed supply duct system, meeting all local codes and best practices, must be installed to ensure proper air flow and minimize the static pressure on the blower. The following dimensions are approximations.

The supply duct opening for roof curb installations is 12 1/8" x 17 3/4", the supply duct opening for horizontal ducted installations is 11 5/8" x 17 1/4". See **Figure B.3.6. – A and – B** for reference.

D.2.2. Return Duct Systems

A properly designed return duct system, meeting all local codes and best practices, must be installed to ensure proper air flow and minimize the static pressure on the blower. The following dimensions are approximations.

The return duct opening for roof curb installations is 25 5/8" x 10 7/8", the return duct opening for horizontal ducted installations is 25 1/8" x 10 1/2". See **Figure B.3.6. – A and – B** for reference.

Note: The installer is responsible for verifying all dimensions.

D. DUCT AND VENTING

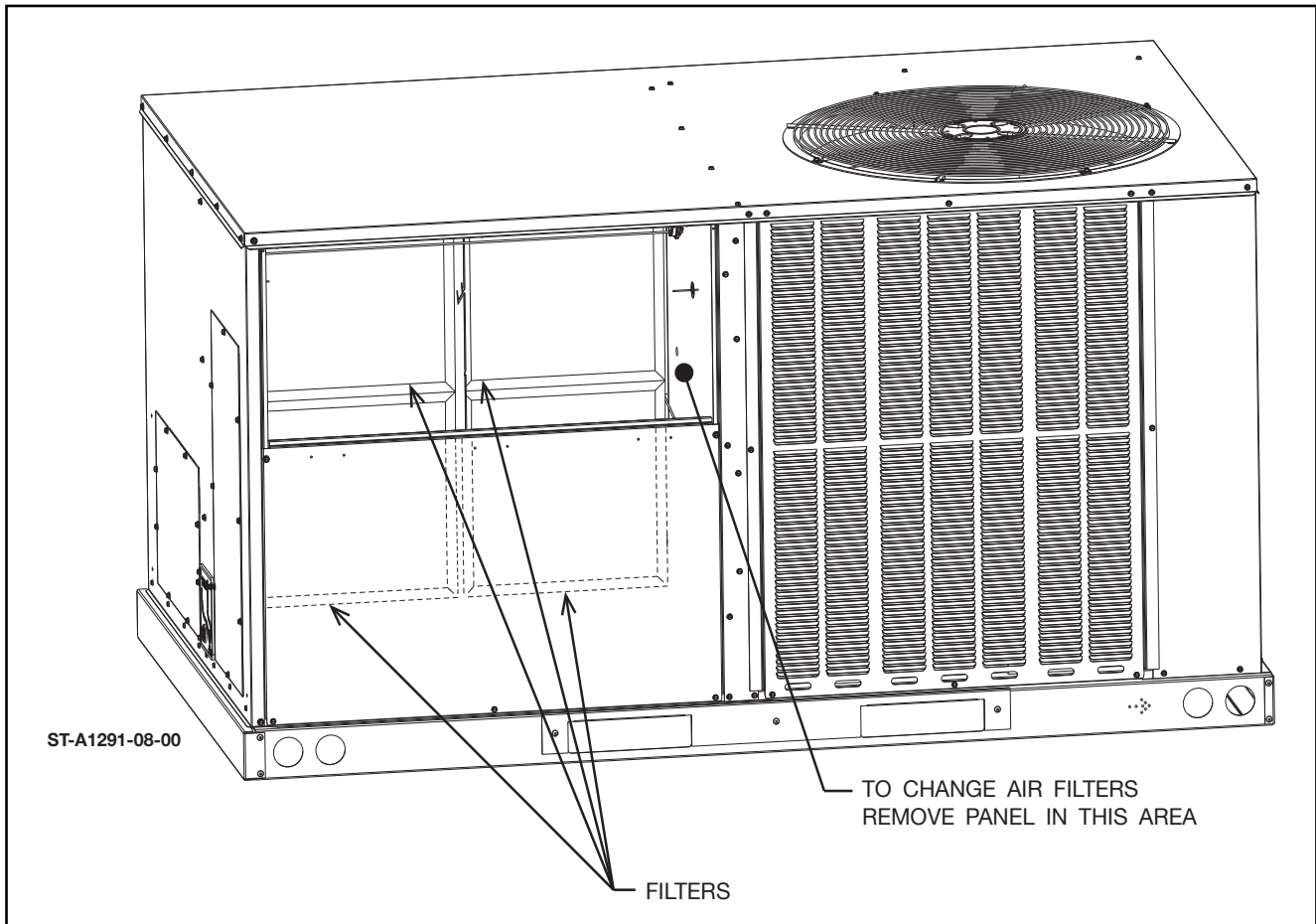
⚠ WARNING: Never allow products of combustion or the flue products to enter the return air ductwork, or the circulating air supply. All return ductwork must be adequately sealed and secured to the furnace with sheet metal screws, and joints taped. All other duct joints must be secured with approved connections and sealed airtight. Failure to prevent products of combustion from being circulated into the living space can create potentially hazardous conditions, including carbon monoxide poisoning that could result in personal injury or death.

D.2.3. Isolation for Noise Abatement

Noise from operational vibration can occur with this equipment, the use of flexible duct adapters and vibration damping curb adapters may be required depending upon the building type and use. Consult with a local mechanical engineer on the duct and building design to determine if any noise abatement solutions need to be considered before installation.

D.3. Filters

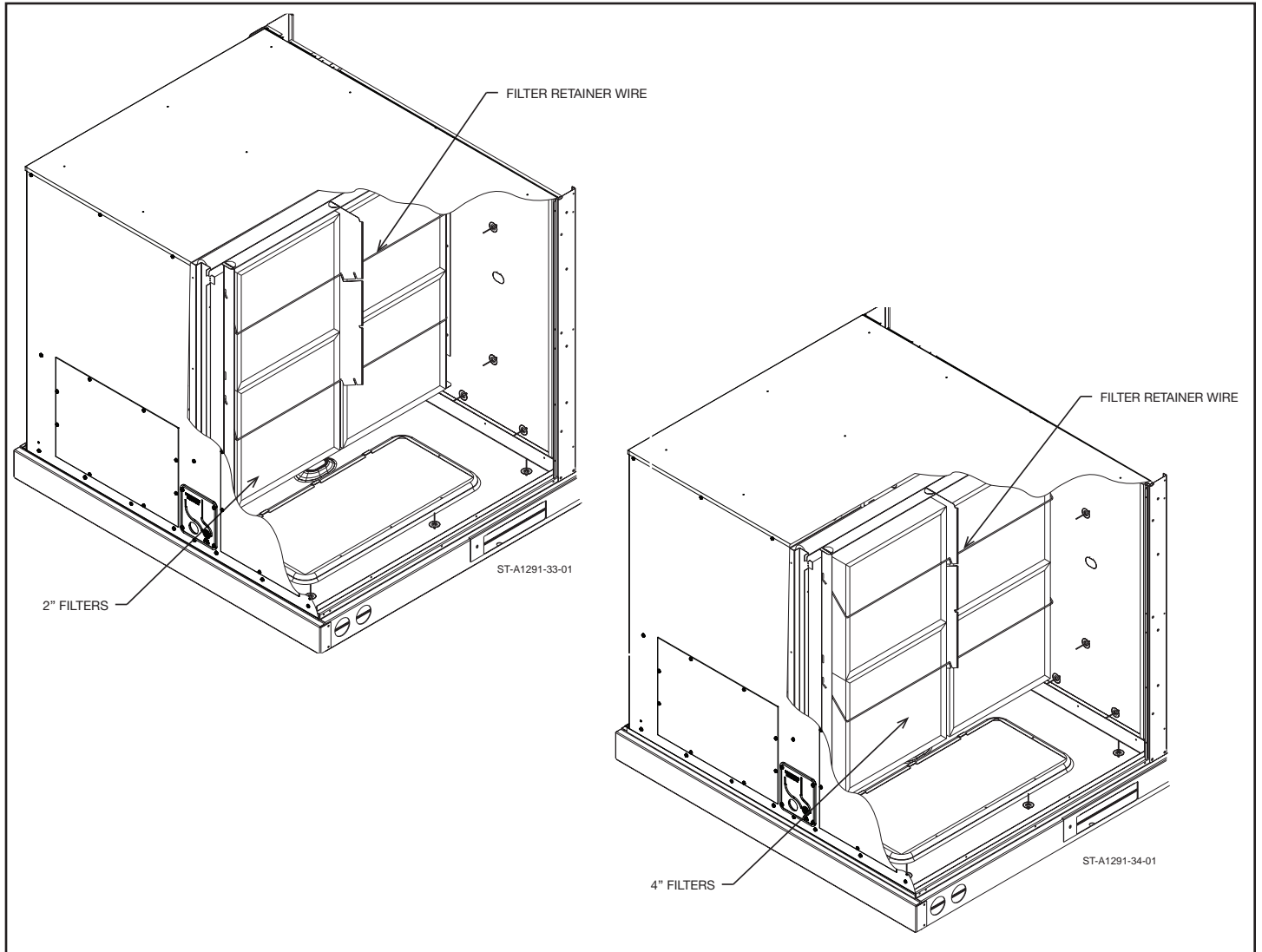
D.3.1. Installing Filters



D. DUCT AND VENTING

D.3. Filters

D.3.1. Installing Filters (Cont.)



This product will accept both 2" and 4" filters. A new unit ships with four 2" x 16" x 16" filters. For units with an economizer, only use 2" filters due to fitment clearances. To replace filters, follow these steps:

1. Remove "Filter Access" panel.
2. Pull downwards on retainer wire and rotate upwards to unlock filters.
3. Secure retainer wire in notch.
4. Remove and discard current filters.
5. Install new filters with airflow arrow pointing towards evaporator coil.
6. Rotate retainer wire downward to original position and secure in notch.
7. Install "Filter Access" panel.

D. DUCT AND VENTING

D.4. Economizers and Fresh Air Dampers

D.4.1. Economizer Information

ECONOMIZERS - Mechanical devices used to make the Heating Ventilation and Air Conditioning (HVAC) unit more efficient by regulating the return air and outside air. Economizers for this product come in several configurations.

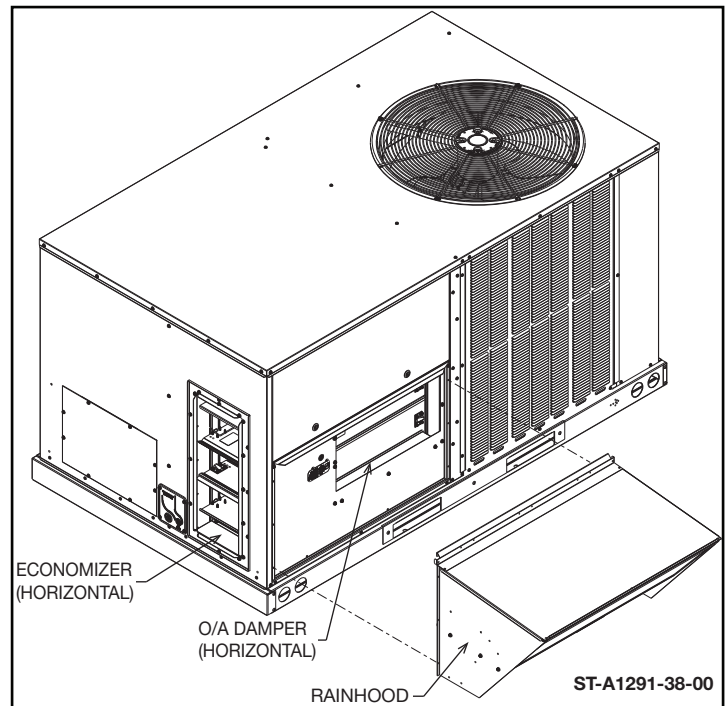
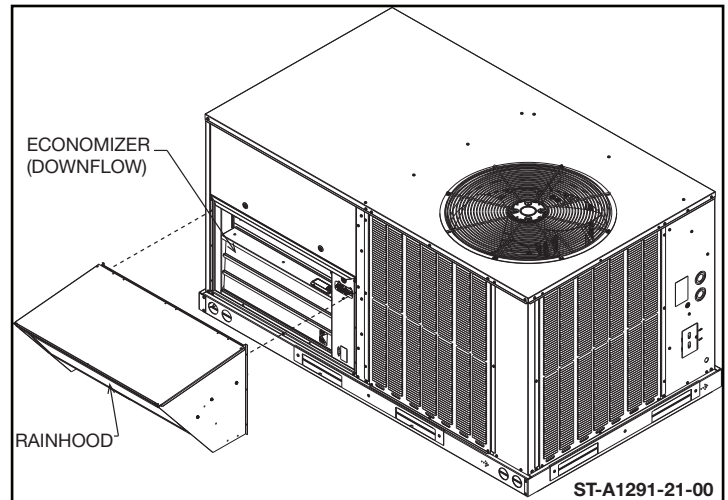
The Downflow Economizer is designed specifically for units setup in a downflow configuration. The downflow economizer fits inside the package unit and sits over the return-air opening along the bottom of the unit. All economizers are equipped with horizontal gear driven blades and a gravity relief damper (Barometric Relief).

The Horizontal Economizer is designed specifically for units setup in a horizontal flow configuration. The horizontal economizer utilizes independently actuated return-air and fresh air dampers to enable the most efficient handling of air achievable with this platform. The horizontal economizer also includes an externally-mounted (to the duct work) gravity relief damper.

All units with economizers come shipped from the factory with a parts bag and a separate document for Economizer Installation & Operation instructions. Refer to that document for information on how to install the economizer, connect the controls, and adjust the airflow. Accessory economizers purchased separately will also come with the parts bag and instructional document.

For reference, the Installation Instructions for economizers may be found in the parts bag of the unit for factory installed economizers, in the box with the field installed economizers, or on the manufacturer's website for the product.

Figure D.4.1. – A: Downflow Economizer with Hood



Note: Economizer appearance may vary.

D. DUCT AND VENTING

D.4.2. Fresh Air Dampers

MANUAL DAMPER HOODS – Manual damper hoods are often installed as a low cost substitute for an economizer.

The idea is to manually set the blade located inside the hood to restrict the opening by introducing Static Pressure, thereby balancing the outside air with the return air entering the RTU.

The drawback to a manual damper is that it is open 24 hours a day, 365 days a year. Therefore they introduce outside air during occupied and unoccupied modes increasing the load on the rooftop unit.

MOTORIZED DAMPER HOODS – A motorized damper is economical, and provides more comfort than a manually adjusted hood damper.

The motorized damper is coupled to an actuator, and designed to open when the RTU fan is running,

and close when the fan is off. The advantage of the motorized damper is that the outside air is no longer a factor once the RTU fan is cycled off.

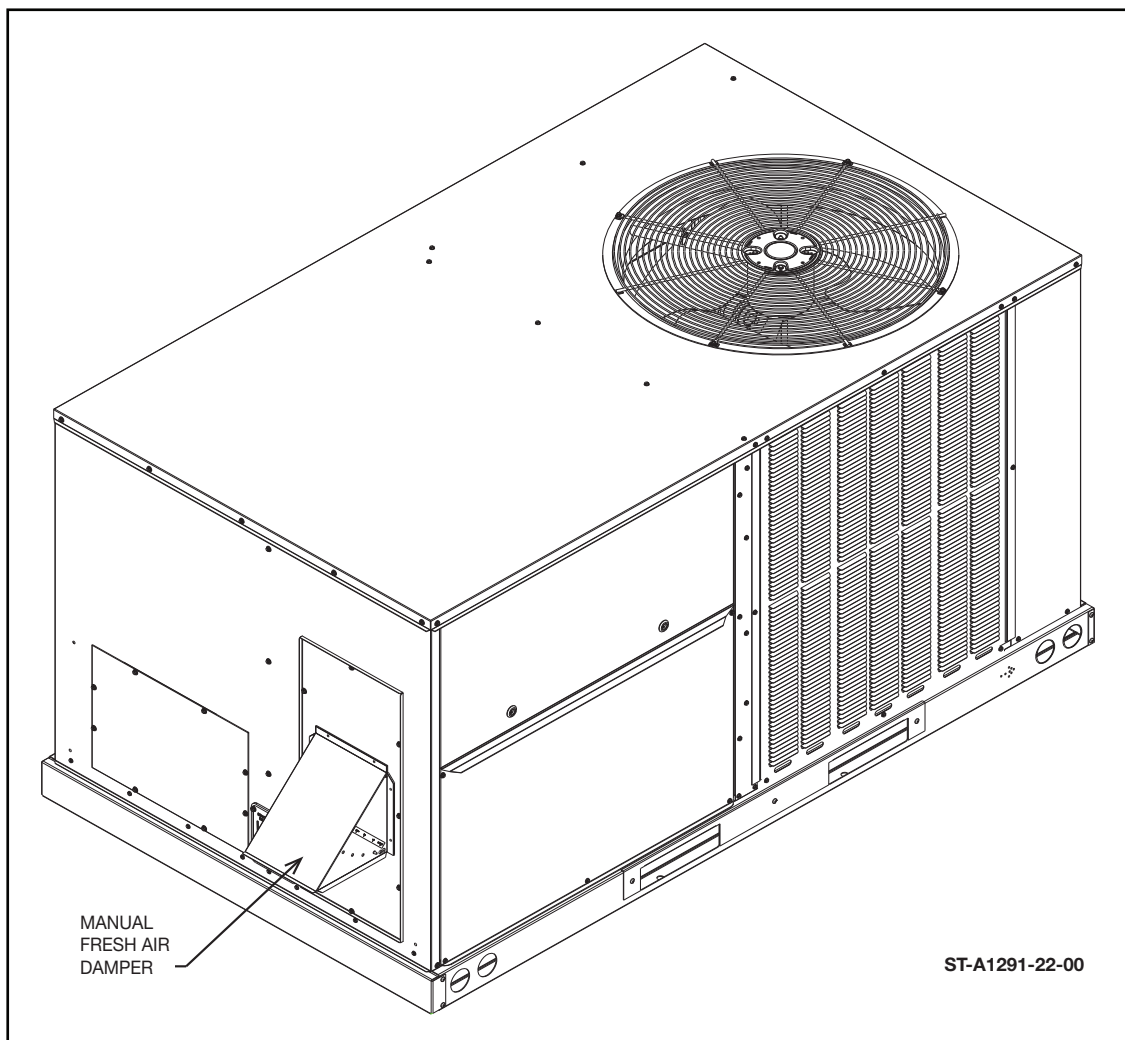
By connecting a Timer, CO2 Sensor or Smoke Detector in series between the RTU fan (“G” on the Thermostat) and actuator, the damper can be controlled during “Unoccupied” hours, or allow the damper to only introduce outside air during “On-Demand Occupancy.”

Fresh Air Dampers come shipped with a separate document for Installation & Operation instructions. Refer to that document for information on how to install and adjust the dampers.

For reference, the Installation Instructions for Fresh Air Dampers may be found in the parts bag for the factory installed dampers, in the box for field installed dampers, or on the manufacturer’s website.

Note: Damper appearance may vary.

Figure D.4.2. – A: Fresh Air Damper



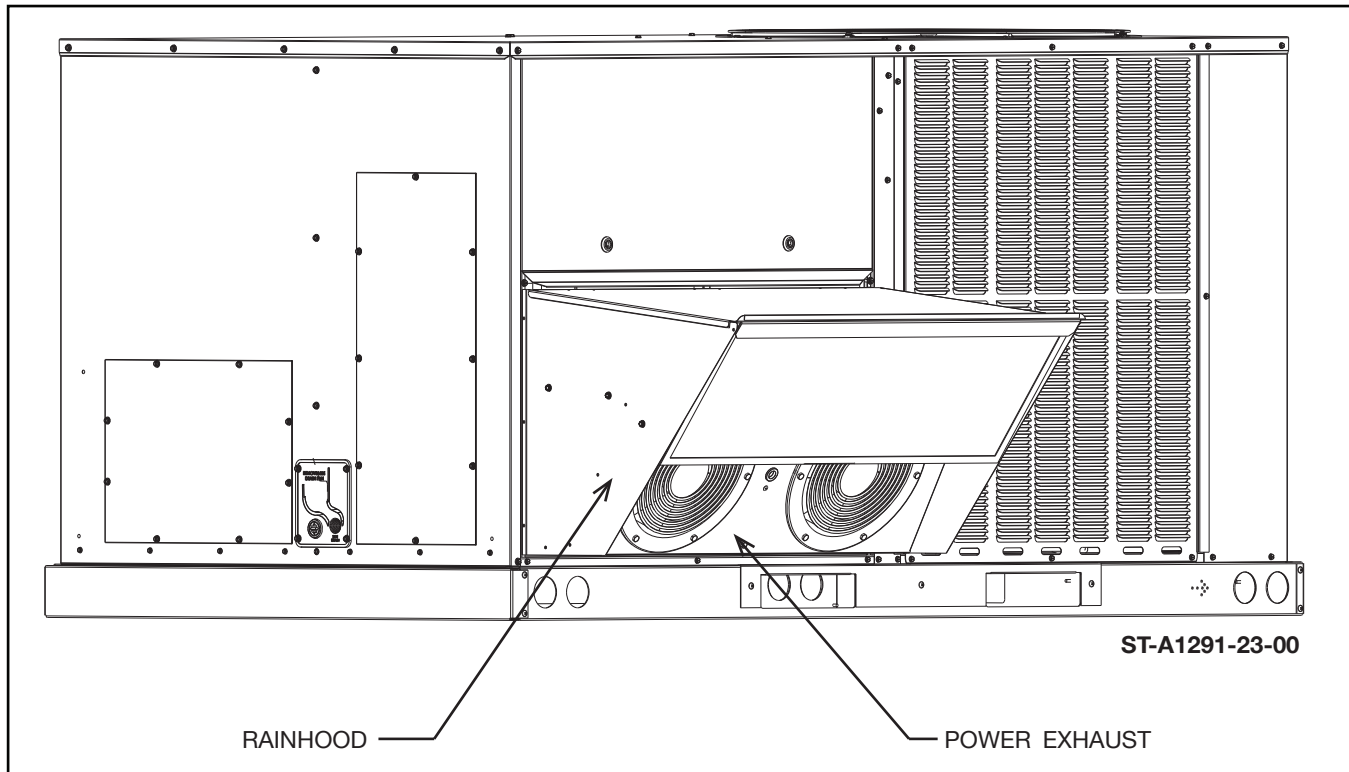
D. DUCT AND VENTING

D.4.3. Powered Exhaust

POWER EXHAUST - This accessory is a motorized fan designed to remove air from the conditioned space efficiently. While this is useful for removing a high positive pressurization, caution must be taken in the setup of the system to avoid creating a negative pressure within the conditioned space. If negative pressure occurs, leaky windows, doors, and electrical fixtures will allow the outside air to creep in causing drafts or hot spots within a room.

Note: Accessory appearance may vary.

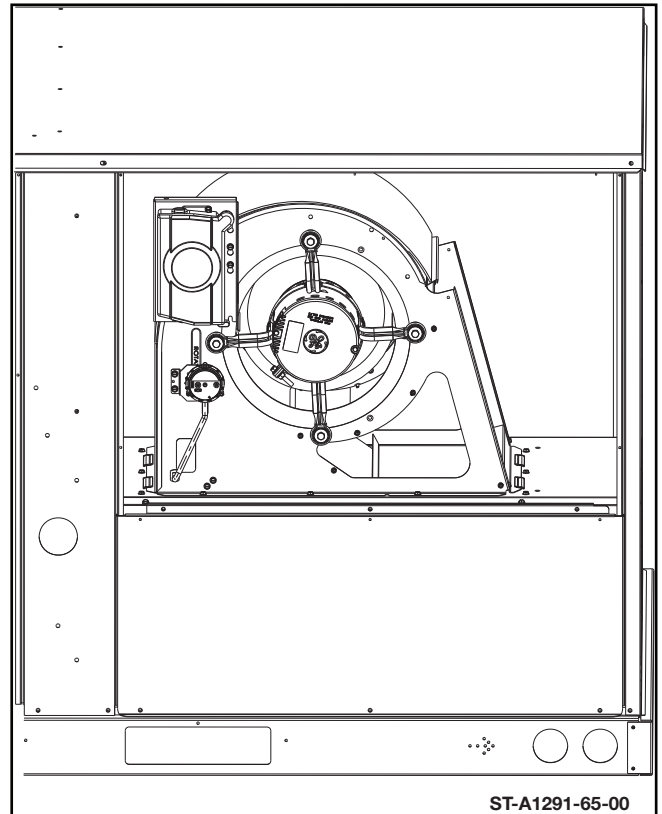
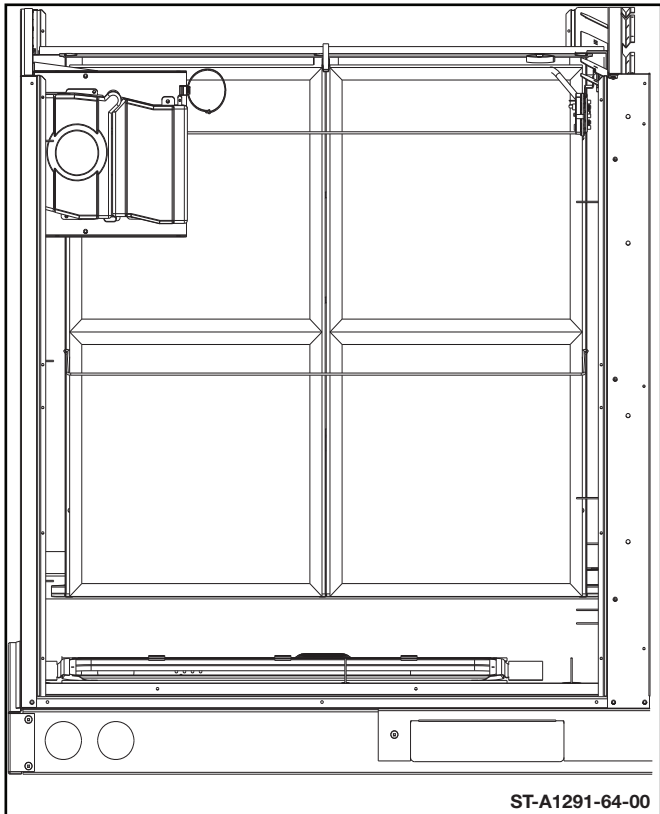
Figure D.4.3. – A: Powered Exhaust



D. DUCT AND VENTING

D.5. Smoke Detectors

Figure D.5. – A: Smoke Detector Assembly



D.5.1. Supply Duct Smoke Detectors

D.5.1.1. Field Installed – Installation, Wiring and setup

Field install Supply and Return Duct Smoke Detectors come shipped with a separate document for Installation & Operation instructions. Refer to the separate Installation Instructions for installing, wiring, and setup of a supply and return smoke detector.

D.5.1.2. Factory Installed – Inspection and setup

Inspect the smoke detector assembly for any damage during shipping. Use **Figure D.5. – A** for reference. Confirm that all wiring connections are still secure. Refer to the separate Installation Instructions, for smoke detector for wiring diagrams and additional assembly instructions.

D.5.1.3. Field Installed 3rd Party Smoke Detectors or Fire Control Panels

See **section F.1.2.** for the proper connection points for a remote smoke detector. DO NOT break 24vac to the Thermostat: shutdown will not occur. DO NOT break 24vac from the transformer: it can overload the smoke detector controls.

Note: Smoke Detector appearance may vary.

E. ELECTRICAL

E.1. Electrical Safety Information

E.1.1. Information on Power Supply

⚠WARNING: Turn off the main electrical power at the branch circuit disconnect closest to the unit before attempting any wiring. Failure to do so can cause electrical shock resulting in personal injury or death.

1. All wiring should be made in accordance with the **National Electrical Code**. Consult the local power company to determine the availability of sufficient power to operate the unit. Check the voltage at power supply to make sure it corresponds to the unit's RATED VOLTAGE REQUIREMENT. Install a branch circuit disconnect near the rooftop, in accordance with the N.E.C., C.E.C. or local codes.

2. It is important that proper electrical power is available at the unit. Voltage should not vary more than 10% from that stamped on the unit nameplate. On **three phase units**, phases must be balanced within 3%.

3. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size for the length of run can be determined from the **N.E.C.** using the circuit ampacity found on the unit rating plate. Use the smallest wire size allowable in **Figure F. – A** from the unit disconnect to unit.

4. For through the base wiring entry reference **Figure F.2. – A: Electrical and Piping Routing**. All fittings and conduit are field supplied for this application. Reference the chart with **Figure F.2. – B: Hole Sizing for Conduit** for proper hole and conduit size.

NOTES:

1. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size for the length of run can be determined from **Appendix B “Electrical Data”** or the unit rating plate for circuit ampacity and the National Electrical Code to determine proper wire sizing. From the unit disconnect to unit, the smallest wire size allowable in **Figure F. – A** for the circuit ampacity may be used, as the disconnect must be in sight of the unit.

2. Wire size based on 75°C rated wire insulation for 1% voltage drop.

3. For more than 3 conductors in a raceway or cable, see the National Electrical Code (or C.E.C. in Canada) for derating the ampacity of each conductor.

IMPORTANT: This unit is approved for use with copper conductors only connected to unit contactor.

WARRANTY MAY BE JEOPARDIZED IF ALUMINUM WIRE IS CONNECTED TO UNIT CONTACTOR.

Special instructions apply for power wiring with aluminum conductors:

Warranty is void if connections are not made per instructions.

Attach a length (6” or more) of recommended size copper wire to the unit contactor terminals L1, L2 and L3 for three phase.

Select the equivalent aluminum wire size from the tabulation below:

Splice copper wire pigtails to aluminum wire with U.L. recognized connectors for copper-aluminum splices. Please exercise the following instructions very carefully to obtain a positive and lasting connection:

1. Strip insulation from aluminum conductor.
2. Coat the stripped end of the aluminum wire with the recommended inhibitor, and wire brush the aluminum surface through inhibitor. INHIBITORS: Brundy-Pentex “A”; Alcoa-No. 2EJC; T & B-KPOR Shield.
3. Clean and recoat aluminum conductor with inhibitor.
4. Make the splice using the above listed wire nuts or split bolt connectors.
5. Coat the entire connection with inhibitor and wrap with electrical insulating tape.

NOTE: Wiring to be done in the field between the unit and devices not attached to the unit, or between separate devices which are field installed and located, shall conform with the temperature limitation for Type T wire [63°F rise (35°C)] when installed in accordance with the manufacturer's instructions.

E.1.2. 208/240 Volt Operation and Required Adjustments

E.1.2.1. Low Voltage Transformer Tap Adjustment for 208 Volt

Transformer is factory wired for 230 volts on 208-230 volt models and must be changed for 208 volt applications. See unit wiring diagram for 208 volt wiring.

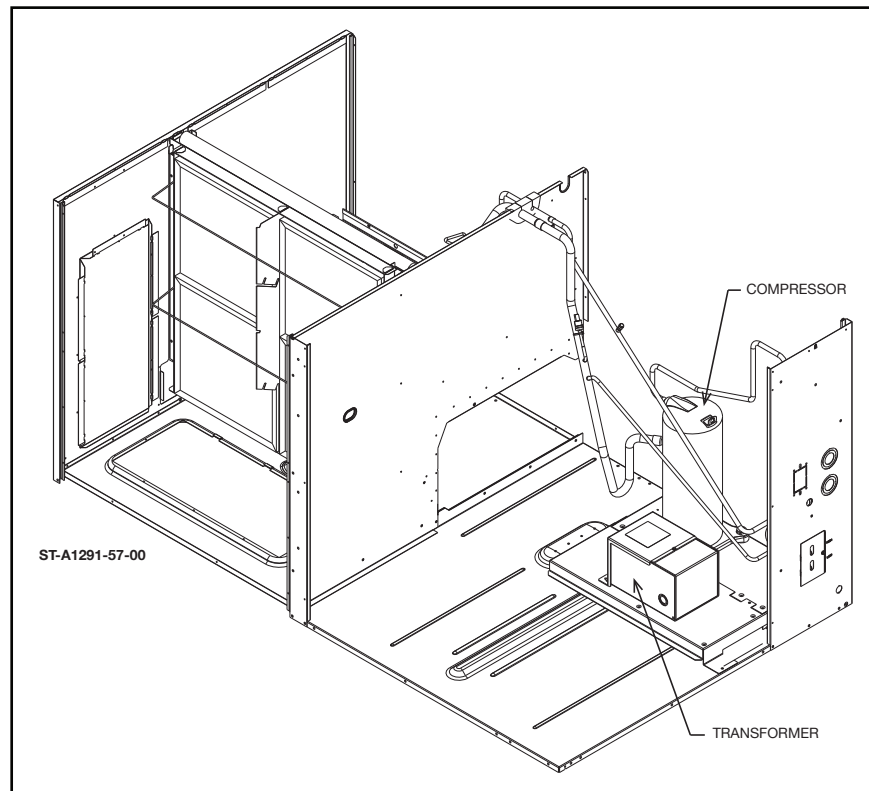
E.1.4. 460 Volt Operation

Setup for 460V units will not require any additional setup.

E.1.4. 575 Volt Operation

Setup for 575V units will not require any additional setup. There will be an additional transformer in the unit that is stored in a metal box and mounted next to the compressor. It will be pre-wired from the factory and no setup will be needed.

Figure E.1.3. - A: 575 Volt Transformer Location



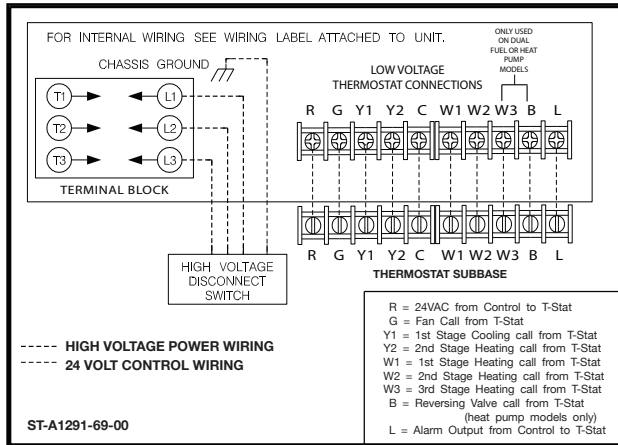
E. ELECTRICAL

E.2. Electrical Data

See **Appendix B** towards the end of this manual for Electric Data.

E.3. Electrical Connections

Figure E.3. – A: Typical Thermostat Wiring



Use to **Appendix B** “Electrical Data” and National Electrical Code for circuit ampacity to determine proper wire sizing.

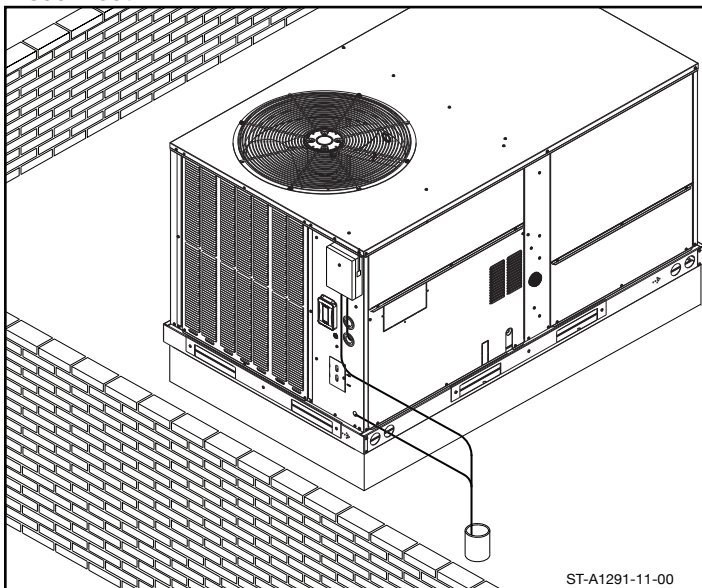
Refer to **Figure F.2. – A: Electrical and Piping Routing** for location of wiring entrances, and **Figure F.2. – B: Hole Sizing for Conduit**.

E.3.1. Field Supplied Disconnect

The field supplied service disconnect will come with a separate Installation Instruction document. Please refer to that document for more information.

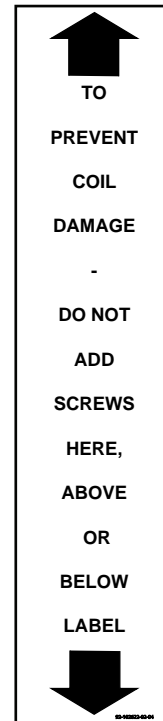
E.3.1.1. Mounting Disconnect on Cabinet

Figure E.3.1.1. – A: Standard Location for Mounting Disconnect



Attach the disconnect to the top of the left hand side of the control box, above the knockouts and refrigerant test ports. Do not use screws above or below the label specifying “TO PREVENT COIL DAMAGE – DO NOT ADD SCREWS HERE, ABOVE, OR BELOW LABEL” as hidden coil and tubing could be damaged. An example of this label is shown below.

Figure E.3.1.1. – B: Label Showing Where to NOT Use Screws



E.3.1.2. Routing Wires into Cabinet

See **Figure F.2. – A: Electrical and Piping Routing** for conduit entry points and routing locations for wiring into the control box.

See **Figure E.3. – A: Typical Thermostat Wiring** for wiring to the contactor and thermostat in the control box.

E. ELECTRICAL

E.3.1.3. Routing Wires through Curb (Option)

Use liquid tight connectors and tubing to connect the electrical and low voltage control cables between the base of the cabinet at the raised section (See **Figure B.3.6. - A: Supply And Return Dimensions For Downflow Applications** for location of raised section) and bottom of the control panel. Conduit and fittings must meet all applicable codes.

Use Silicon and gaskets to seal the connection at the base pan

E.3.1.4. Connecting to Contactor terminal blocks

The recommended torque for securing wiring to the contactor is **40 in-lb**.

See **Figure E.3. - A: Typical Thermostat Wiring** for wiring to the contactor.

E.3.2. Factory Installed Disconnect

Refer to **Appendix G** for the unit wiring diagrams, and to **Figure F.2. - A** for locations to route wires into the cabinet or through the curb/basepan of the unit.

E.3.2.1. Routing Wires into Cabinet

Refer to section **E.3.1.1.** and/or section **F.2.** for routing wires into the cabinet with a factory installed disconnect.

E.3.2.2. Routing wires through Curb (Option)

Refer to section **E.3.1.3.** for routing wires through the curb with a factory installed disconnect.

E.3.3. Connecting the Convenience Outlet

E.3.3.1. Non-powered

The non-powered convenience outlet, if purchased as an option for the unit, will come shipped in a box within the blower compartment of the unit. It will need to be removed and installed into its proper configuration.

For connecting the non-powered convenience outlet and all other information, refer to the installation instructions for the accessory.

E.3.4. Checking Phase and Motor Rotation

In applications with 3-phase power, the compressor rotation can be affected and potentially run backwards depending on the wiring phase. It is recommended to use a phase rotation meter to verify the proper wiring of the supply power. Do not rely on the rotation of the blower because models equipped with a VFD or ECM drive motor will always run in the correct rotation.

E.3.4.1. Checking Phase with VFD Drive and/or Direct Drive

On any models equipped with an ECM Direct Drive Blower Motor, the motor will always rotate in the correct direction. Correction phase must be checked by the operation of the compressor.

E.3.5. Grounding Requirements

Refer to local codes as required. Must be grounded to a common earth ground.

National Electric Code (NEC) / International Building Code / Canadian Electrical Code

A diagram of the internal wiring of this unit is located on the inside of control access panel and in this manual. If any of original wire as supplied with the appliance must be replaced, the wire gauge and insulation must be same as original wiring.

The room thermostat must be compatible with the spark ignition control on the unit. Generally, all thermostats that are not of the “current robbing” type are compatible with the integrated furnace control. The low voltage wiring should be sized as shown in **Figure F. - A: Field Wire Size for 24v Thermostat Circuits.**

F. CONTROL / THERMOSTAT WIRING

F.1. Non-DDC Control Inputs

Figure F. - A

FIELD WIRE SIZE FOR 24 VOLT THERMOSTAT CIRCUITS						
THERMOSTAT LOAD - AMPS	SOLID COPPER WIRE - AWG.					
	3.0	16	14	12	10	10
2.5	16	14	12	12	12	10
2.0	16	16	14	12	12	10
	50	100	150	200	250	300
	LENGTH OD RUN - FEET (1)					

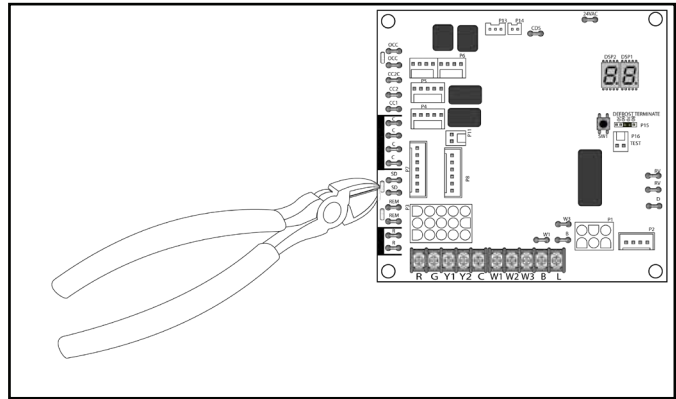
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(1) THE TOTAL WIRE LENGTH IS THE DISTANCE FROM THE FURNACE TO THE THERMOSTAT AND BACK TO THE FURNACE.

NOTE: DO NOT USE CONTROL WIRING SMALLER THAN NO. 18 AWG.

F.1.2. Occupancy connections / Remote connections / Etc

Figure F.1.2. - A: Occupancy and Remote Connections



F.1.1. T-Stat Field Connections

Install the room thermostat in accordance with the instruction sheet packed in the box with the thermostat. Run the thermostat lead wires through the control entry opening (**Figure F.2. - A: Electrical and Piping Routing**) and connect to the low voltage thermostat connections (see **Appendix G** for wiring diagrams and **Section F.1.** for T-Stat field connections). Never install the thermostat on an outside wall or where it will be influenced by drafts, concealed hot or cold water pipes or ducts, lighting fixtures, radiation from fireplace, sun rays, lamps, televisions, radios or air streams from registers. Refer to instructions packed with the thermostat for "heater" selection or adjustment.

Refer to **Appendix G** for the unit wiring diagrams and to **Figure E.3. - A: Typical Thermostat Wiring**.

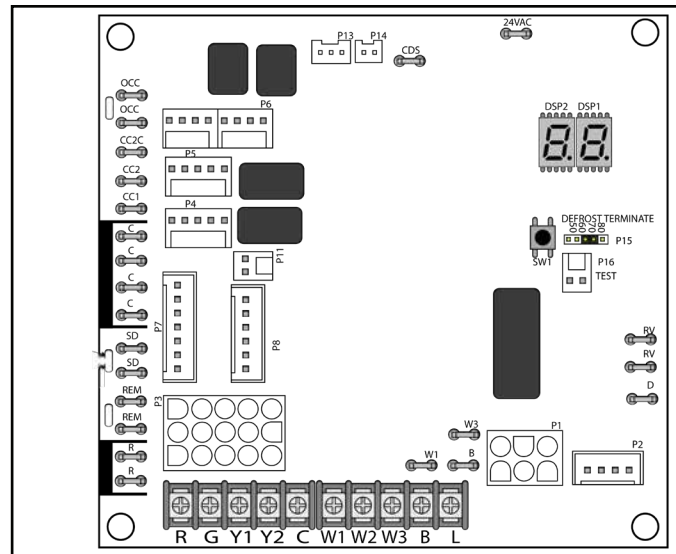


Figure F.1.1. - A: Core Command Terminal Locations

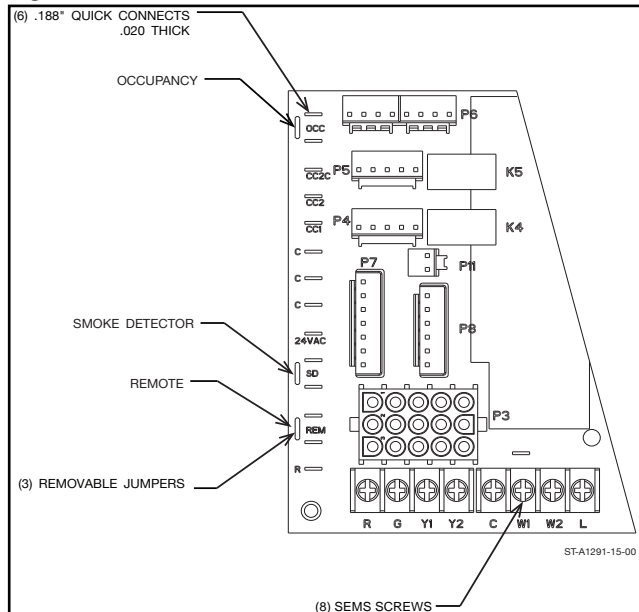
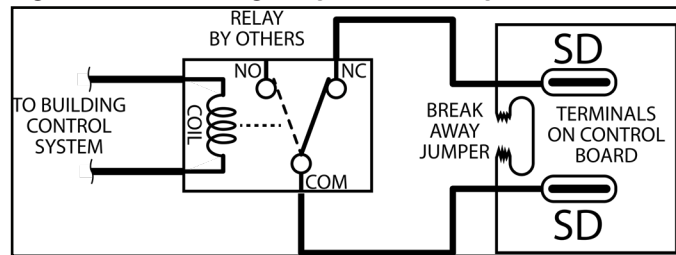


Figure F.1.2. - B: Using a Dry-Contact Relay



NOTE: This is an example of breaking the jumper for Smoke Detector connections, apply the same process for the Occupancy and/or Remote connections.

These features are only available on the Non-DDC Furnace, Heat pump, or cooling only control boards.

F. CONTROL / THERMOSTAT WIRING

OCC – Occupancy Control. This feature shuts down the dampers on the economizer or motorized damper option when outdoor/fresh air is not required for the building. Locate the terminals at the left side of the board mark “OCC”. See Figure **F.1.2. – A: Occupancy and Remote Connections** for reference.

For connecting Remote Smoke Detectors or Fire Control Panels to this control DO NOT break the 24VAC to the thermostat or from the power supply transformer. Either could cause an undesirable operating condition that would not shut the unit down in the event of an emergency situation. See the instructions for the type of control board this unit is equipped with.

Using cutters or a small screw driver, break the edge of the board between the terminals marked with “OCC”. Use 3/16” blade connector, and a minimum of 18AWG wire to connect to a Normally Closed Dry Contact Relay or Switch. Do not connect multiple control boards to the same dry contact relay or switch.

REM – Remote Shutdown Control. This feature allows the unit to be turned off remotely ignoring the thermostat calls for cooling or heat. Locate the terminals at the left side of the board mark “REM”. See Figure **F.1.2. – A: Occupancy and Remote Connections** for reference.

Using cutters or a small screw driver, break the edge of the board between the terminals marked with “REM”. Use 3/16” blade connector, and a minimum of 18AWG wire to connect to a Normally Closed Dry Contact Relay or Switch. Do not connect multiple control boards to the same dry contact relay or switch.

F.1.3. Connecting a Smoke Detector

F.1.3.1. Core Command Connection

SD – Remote Smoke Detection. This feature allows for the proper shutdown of the controls in the event of an emergency situation. Locate the terminals at the left side of the board mark “SD”. See Figure **F.1.2. – A: Occupancy and Remote Connections** for reference.

Using cutters or a small screw driver, break the edge of the board between the terminals marked with “SD”. Use 3/16” blade connector, and a minimum of 18AWG wire to connect to a Normally Closed Dry Contact Relay, or in common Fire Control Panels and Smoke Detectors, the Auxiliary Connections for C and NC. See the instructions for the remote devices. Do not connect multiple control boards to the same dry contact relay.

F.1.3.2. DDC Control Connection

In the air-filter section or on the side economizer, locate the 12-pin Molex jumper plug with the long Red, short Yellow and Orange wire loops; see **Figure F.2.5.2. - A** for reference. Cut the Red wire loop and connect these to a minimum of 18AWG wire that will be connected to a Normally Closed Dry Contact Relay, or in common Fire Control Panels and Smoke Detectors, the Auxiliary Connections for C and NC. See the instructions for the remote devices. Do not connect multiple control boards to the same dry contact relay.

F. CONTROL / THERMOSTAT WIRING

F.2. DDC Control Inputs

Figure F.2.1. - A 24VAC Thermostat Circuits

FIELD WIRE SIZE FOR 24 VOLT THERMOSTAT CIRCUITS						
THERMOSTAT LOAD - AMPS	SOLID COPPER WIRE - AWG.					
	3.0	16	14	12	10	10
2.5	16	14	12	12	12	10
2.0	16	16	14	12	12	10
	50	100	150	200	250	300
	LENGTH OD RUN - FEET (1)					

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(1) THE TOTAL WIRE LENGTH IS THE DISTANCE FROM THE FURNACE TO THE THERMOSTAT AND BACK TO THE FURNACE.

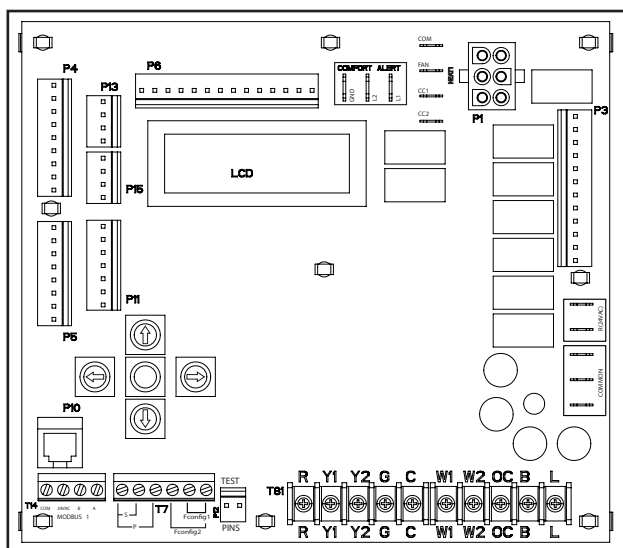
NOTE: DO NOT USE CONTROL WIRING SMALLER THAN NO. 18 AWG.

F.2.1. 24VAC Thermostat Control/Operation

The VAV unit is designed to work in conjunction with a multi-zone duct system and building management controller. If a 24VAC thermostat is going to be used instead of a multi-zone control system, the Variable Air Volume function will not operate and the unit will be controlled as a standard two-stage cooling unit. If two-stage operation is desired, the number of stages must be set to 2 in the Clear Control VAV menu.

Then, install the room thermostat in accordance with the instruction sheet packed in the box with the thermostat. Run the thermostat lead wires through the control entry opening (**Figure F.2. - A: Electrical and Piping Routing**) and connect to the low voltage thermostat connections (see **Appendix G** for wiring diagrams). Never install the thermostat on an outside wall or where it will be influenced by drafts, concealed hot or cold water pipes or ducts, lighting fixtures, radiation from fireplace, sun rays, lamps, televisions, radios or air streams from registers. Refer to instructions packed with the thermostat for "heater" selection or adjustment. \

Figure F.2.1. - B: Clear Control Terminal Locations



F.2.2. DDC Automated Stand-Alone Operation

The VAV model with Clear Control is designed to operate in a Stand-Alone operation without the use of 24VAC control thermostat or Building Management System. The system will work off the return air temperature sensor and the unoccupied and occupied heating and cooling setpoints to manage the temperature in the space. A zone sensor is optional.

F.2.2.1. Setting the Unit Up: Mode Settings

The unit will need to be configured as follows.

1. The Mode must be set to Auto. This will allow the unit to automatically switch between heating and cooling operation based on the return air temperature or space temperature sensor, if installed (See Section **F.2.3. External Sensor Connections**).

The following Automatic Modes can be selected:

AUTO - run both heating and cooling.

Cool Only - run only cooling.

Heat Only - run only heating.

Fan Only - will only run the fan with no heating or cooling.

2. To select the Mode, use the right arrow key to navigate to "MODE," press the middle button and use the up and down arrow keys to select the desired operating mode for the unit, and then press the middle button to confirm. Control by Thermostat (Ctrl by Tstat) is not an automatic operation mode.
3. Next the Occupancy Control must be set up. While in the Mode Menu, use the down arrow key to navigate to the Occupancy Menu option. Press the middle button to change the setting and use the up and down arrows to select the option required by the application. Then, press the middle button to confirm the setting.

- If the system is going to run in stand-alone mode with no external inputs for Occupancy control (refer to section **F.2.2. DDC Automated Stand-Alone Operation**), set the occupancy to "occupied." In this setting, the system will run in a continuous occupied state and the operation of the fan will be based on the indoor fan mode. Refer to section **F.2.2.2. Indoor Fan Mode**.

F. CONTROL / THERMOSTAT WIRING

- If “unoccupied” is selected, the unit will run in a continuous state of unoccupied, and only turning on the fan when heating or cooling for the unoccupied setpoint is needed. In this mode, if a zone sensor with an override button is installed (refer to section **F.2.3.2. Zone Sensor Occupancy Override**), then the unit can be triggered to run in an occupied mode based on the tenant override timer. The zone sensor occupancy button will also trigger an occupied state for all occupancy control modes.
- If “local switch” is selected, then the unit will look for an external 24VAC input on the OC terminal of the T8 terminal strip. This 24VAC source can be from an external time clock or building occupancy controller. When 24VAC is applied to the OC terminal, the unit will enter an occupied state of operation.
- If “network” is selected, the unit will look for an occupancy command coming from a Building Management System through the Modbus interface of the control board. Optional BACnet or LonTalk translator cards will carry this function as well.

For information on setting up the system for stand-alone operation, including preparing the unit for Building Management Control, refer to section **F.2.2. DDC Automated Stand-Alone Operation** and **F.2.4. Building Management/Control Connections Using DDC.**

F.2.2.2. Indoor Fan Mode

If the unit is running in an occupied state, the system does not have to continuously run the fan. In the Mode Menu, use the down arrow to navigate to “Indoor Fan Mode.” There are two selectable options: continuous and auto-mode. Continuous will run the fan continually in the occupied more, while auto-mode will only run the fan when there is a call for heating or cooling. In VAV installations, it is recommended that this setting remain “continuous” when occupied.

F.2.2.3. Occupancy Control External Input 24VAC

Occupancy can be triggered externally to the unit via a 24VAC input on the OC terminal of the T8 thermostat terminal strip. To connect, run the wire from the “R” 24VAC terminal and the “OC” terminal to an occupancy controller in the building. The control needs to have a dry contact relay. When the relay is closed, 24VAC will be passed to the OC terminal and trigger the unit into an occupied operating mode. When the relay is open, the 24VAC to the OC terminal will be lost and the unit will run in an unoccupied state.

F.2.2.4. Temperature Setpoints

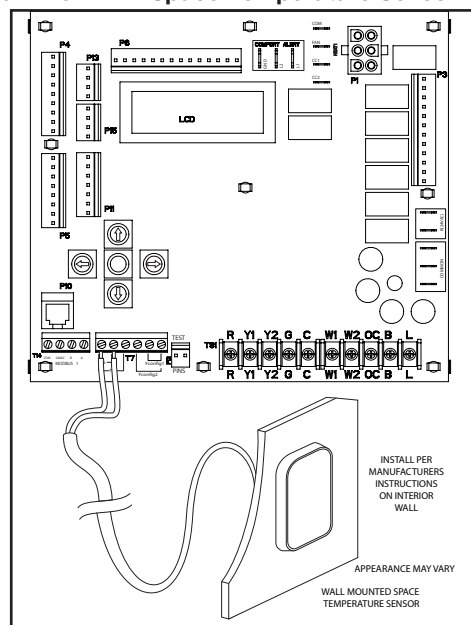
There are two temperature setpoints for occupied and unoccupied modes, heating and cooling. Using the control board’s navigation buttons, proceed to the Setpoints Menu and use the down arrow key to select “occupied or unoccupied cool and heat setpoints.” Press the middle button to select the first setpoint and use the up and down arrow to adjust the setpoint as required for the application. Then, press the middle button to confirm the setting and advance to the second setpoint. Again, use the up and down arrow keys to adjust the setting, and press the middle button to confirm this setpoint and the settings for the occupancy mode.

There is an automatic temperature differential between heating and cooling. This is adjusted and set in the “Cool Diff” and “Heat Diff” menu items.

F.2.3. External Sensor Connections

F.2.3.1. Space Temperature Sensor

Figure F.2.3.1. - A: Space Temperature Sensor



F. CONTROL / THERMOSTAT WIRING

1. When using a DDC unit with Clear Control in conjunction with a Building Management System or an Automated Operational Mode, the use of a Space Temperature Sensor can greatly improve the accuracy and operation of the unit in maintaining the comfort in the space in both cooling and heating.
2. The space temperature sensor requirements is a 10k type II sensor.
3. Install the sensor on an interior wall in the space served by the packaged unit and connect the wires according to the manufacturer's instructions of the sensor type and style selected.
4. Run these wires from the sensor to the control panel of the unit.
5. After routing the sensor wires through the control panel and to the control board, strip 1/4" of insulations off the ends of the wires.
6. At the control board, locate the T7 green terminal strip. Loosen the two screw terminals marked with "S" (the two left most terminals), insert one of each of the two wires into the terminal opening on the bottom of the strip, and tighten the screw terminal. The connections are not polarity specific, either wire can be connected to either terminal, unless a setpoint adjustment option is used, they will use a shared common, the left most terminal. See the sensor manufacturer's instructions for details.
7. Verify the sensor is reading properly, power up the unit, use the left arrow key to navigate to the Temperatures Menu. Use the down arrow key to go to the space temp option, it should be showing a temperature reading. Use a test instrument to verify the air temperature at the sensor is within 1 to 3 degrees of the reading on the control board. An incorrect type sensor, excessive wire length, or bad connections will cause a significant discrepancy in the readings.
8. For more accurate operation, use the Space Temp Offset menu option to adjust the sensor reading on the Clear Control by +/-3 degrees to match the reading on the test instrument.

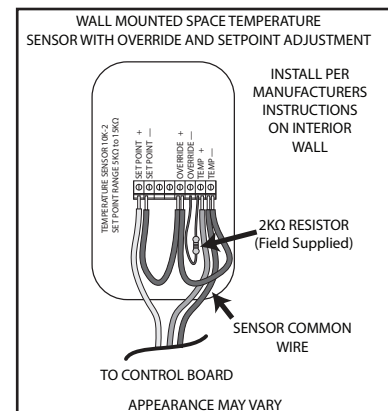
9. If the Clear Control is in the control by Thermostat Mode, the Space Temperature sensor will not be used for the operation of the unit.

F.2.3.2. Zone Sensor Occupancy Override

If the wall sensor has an override button for triggering occupancy, the override button needs to be set up as follows. The override trigger is looking for a 1.2 to 1.6 Ohm resistance across the space temperature sensor input. Therefore, the override button must be set to bridge the two temperature sensor wires, and provide a 2k Ohm resistor, not a dead short. A dead short across the sensor wires will trigger a fault condition.

1. Depending on the design of the sensor, some provide separate connections for the override output. If this is the case, use a short piece of wire to connect one side of the override output to one side of the temperature sensor output, and then use a 2k Ohm resistor (field-supplied) as the jumper from the other leg of the override output and the other temperature output wire.
2. Prerequisites: Occupancy Control must be set to Unoccupied, Network when controlled through a BMS or Local Switch and there is a 24VAC Input on the OCC terminal, such as using a time based controller. Units set to "Occupied" in the Occupancy Menu, the override button will have no effect, since the button triggers occupancy.
3. To adjust how long the override lasts, navigate to the Time Delays Menu and use the down arrow to select the Tenant Override Timer (Ten Ovr. Time), press the middle button to adjust the time between the required range of 2 to 6 hours.

Figure F.2.3.2. - A: Common Sensor Back Plane - Setpoint and 2k Override.



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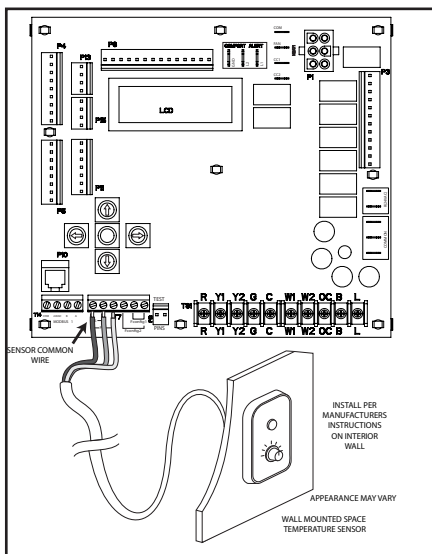
F.2.3.3. Set-Point Adjustment

In an Automatic Operation Mode or controlled by a BMS, a zone sensor with a setpoint adjustment is can be used to vary or adjust the setpoint temperature for the space that the unit is serving. This does require some specific setup to configure the operation and limitations for the adjustment range.

The zone sensor must have a setpoint adjustment range of 5k or 15k Ohms of resistance to provide the 55°F to 90°F set point adjustment range. Zone control devices with other resistance ranges are not compatible and will not function properly with the Clear Control and can cause operational errors or shutdown.

At the control board, locate the T7 green terminal strip. Loosen the two screw terminals marked with “P” (the left most and third from the left terminals), insert one of each of the two wires into the terminal opening on the bottom of the strip and tighten the screw terminal. The connections are polarity specific, and commonly connected with a temperature sensor. The setpoint adjustment and temperature sensor will use a shared common, the left most terminal. Refer to the sensor manufacturer’s instructions for details for connections at the sensor.

Figure F.2.3.3. - A: Space Temperature with Setpoint



Once the sensor is connected and installed, power up the unit. The following menu items need to be setup and adjusted according to the requirements for the application.

Prerequisites, the unit must be set up in Automatic Mode or configured to operate with a Building Management System. The setpoint adjustment will not function if the unit is set to “Control by Thermostat.”

1. Power on the unit and proceed to the Setpoints Menu. Use the down arrow key to navigate to the Setpoint Adjust Enable (Stpnt Adj Enable) menu item, press the middle button, and use the up or down arrow key to select “Enable,” press the middle button again to confirm.
2. At the remote sensor, adjust the setting to the middle position and notate the temperature value. Commonly, it is 76°F, but this reading may vary by manufacturer. See their instructions on determining the middle temperature value.
3. At the Clear Control, navigate to the Setpoint Adjust menu item, press the middle button, and use the up and down arrows to select the temperature that the remote sensor is set to. Then, press the middle button to confirm the setting. This set is important to ensure that adjustment and control setpoint temperature align, especially with remote sensors that have a display or marked temperature value.
4. Navigate to the Set Cool Limit menu item. This setting allows the installer to limit the lowest cooling setpoint allowed. Press the middle button and use the up and down arrows to adjust as required by the application, press the middle button to confirm the setting. The range is 55°F to 89°F.
5. Navigate to the Set Heat Limit menu item, this setting allows the installer to limit the highest heating setpoint allowed. Press the middle button and use the up and down arrows to adjust as required by the application. Then, press the middle button to confirm the setting. The range is 56°F to 90°F.

F.2.3.5. Duct Temperature Sensor VAV

For proper supply air temperature control, it is recommended that a remote, duct temperature sensor be installed with the VAV system. This will allow the control to monitor the air temperature and automatically adjust the cooling capacity as needed. The system, by default, will operate off the internal discharge air temperature sensor, which is in the blower compartment before the heating section.

F. CONTROL / THERMOSTAT WIRING

The duct temperature sensor should be a probe type, 10k type II sensor (The BAPI HVAC part: BA/10k-2-D-4"-NM-10' duct probe sensor is recommended). The sensor should be installed in the supply air duct near the static pressure tap location, refer to **Figure D.6.2.1. Supply Duct Pressure-tap Location**. Follow the sensor manufacturer's instruction for installation. In some applications, it may be necessary to extend the wires to reach the control board, use a minimum 18awg thermostat type wire.

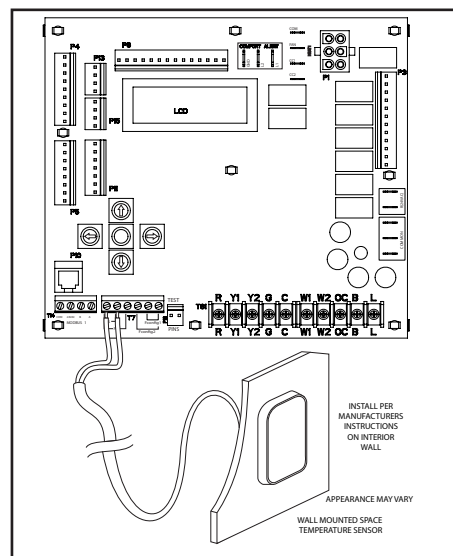
After routing the sensor wires through the control panel and to the control board, strip 1/4" of insulation off the ends of the two wires.

At the control board, locate the T7 green terminal strip. Loosen the two screw terminals marked with "Fconfig1" (the two right most terminals), insert one of each of the two wires into the terminal opening on the bottom of the strip and tighten the screw terminal. The connections are not polarity specific: either wire can be connected to either terminal.

Verify the sensor is reading properly, power up the unit, use the left arrow key to navigate to the Temperatures Menu. Use the down arrow key to go to the Fld Config 1 option, it should be showing a temperature reading. Use a test instrument to verify the air temperature at the sensor is within 1 to 3 degrees of the reading on the control board. An incorrect type sensor, excessive wire length, or bad connections, will cause a significant discrepancy in the readings.

Power the unit up. Using the menu buttons, use the right arrow to scroll to the VAV Menu, ensure that the VAV Mode is available and enabled. Other prerequisite's are: VAV Zoning must be enabled, Staging Mode must be set to 55 C1/+V1/C2/+c1, Mode must be set to Auto or Cooling Only. Use the down arrow key to scroll to the Use FLD Config 1 option, press the middle button and use the up or down arrow to select "Enabled" and press the middle button to confirm. The control will now use the new sensor to monitor the supply air temperature sensor.

Figure F.2.3.5. - A: Remote Duct Sensor



F.2.4. Building Management/ Control Connections Using DDC

In an application where a third party building management/controls are in use or will be incorporated, units with the integral Rooftop Unit Controller (RTU-C) are communication compatible with the system that supports the BACnet Application Specific Controller device profile, LonMark Space Comfort Controller functional profile, or LonMark Discharge Air Controller functional profile. This is accomplished with a field installed BACnet or LonMark communication module. Refer to the Clear control/DDC manual for more detail.

F.2.5. Smoke Detection Shutdown

The DDC system is designed with an option to trigger and shutdown the unit during a Smoke Fault Condition, as triggered by a factory smoke detector. See the following two sections for more information.

The operation of the smoke fault system can be changed dependent on what is required by the application. Navigate to the Economizer Menu and use the down arrow key to select the Smoke Detection option. The passcode, 5555, is required. Enter the password, press the middle button, use the up arrow to set the first digit to 5, then press the middle button to confirm and move to the next character. Repeat until all 4 characters are entered. If successful, "Access Granted" will display. Then press the down arrow to select Smoke Options. These options will change the operation as follows:

F. CONTROL / THERMOSTAT WIRING

Shutdown - Stops all operations and turns off the indoor fan.

Pressurize - Ramps the VFD to full speed, opens the economizer up 100%, stops all heating and cooling functions.

Purge - Ramps the VFD to full speed, opens the economizer up 100%, turns on the power exhaust, stops all heating and cooling functions.

Purge with Heat - Ramps the VFD to full speed, opens the economizer up 100%, turns the heating system on full capacity.

Exhaust - Stops all operations, cooling, heating, and indoor fan, opens the economizer up 100% and turns on the power exhaust system.

F.2.5.1. Factory Smoke Detector Kit

If a field or factory installed factory smoke detector kit is used, the kit contains a wiring harness that connects to the 12-Molex plug in the economizer section in place of the 3-wire jumper plug. Retain the jumper plug for future service or maintenance. Use a zip tie to secure the jumper plug to the main wiring harness. Remote fire control panels or other options for the smoke detector will connect directly to the smoke detector controls. Refer to the instructions with those accessories for more information.

F.2.5.2. Remote Smoke Detector/Fire Control Connection

In the air-filter section or on the side economizer, locate the 12-pin Molex jumper plug with the long Red, short Yellow and Orange wire loops; see **Figure F.2.5.2. - B** for reference. Cut the Red wire loop and connect these to a minimum of 18AWG wire that will be connected to a Normally Closed Dry Contact Relay, or in common Fire Control Panels and Smoke Detectors, the Auxiliary Connections for C and NC. See the instructions for the remote devices. Do not connect multiple control boards to the same dry contact relay.

Figure F.2.5.2. – A: Wiring Harness location in Air-Filter Section

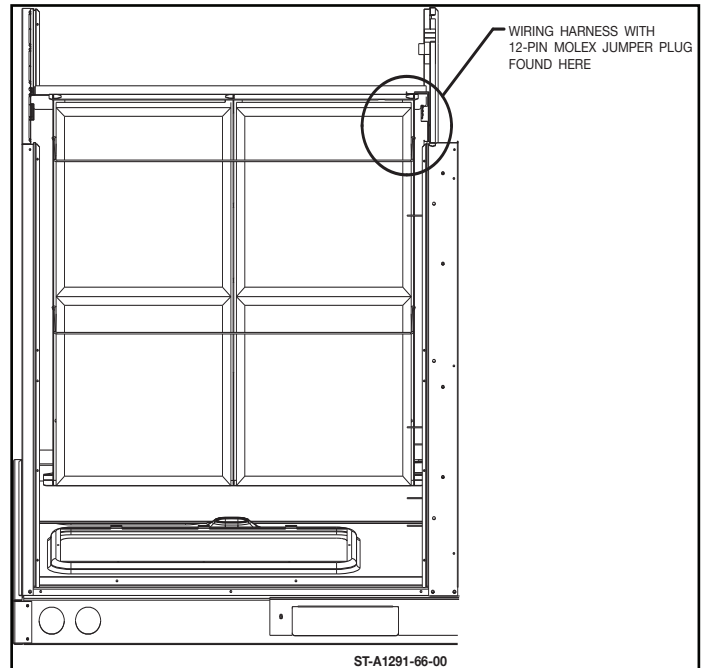
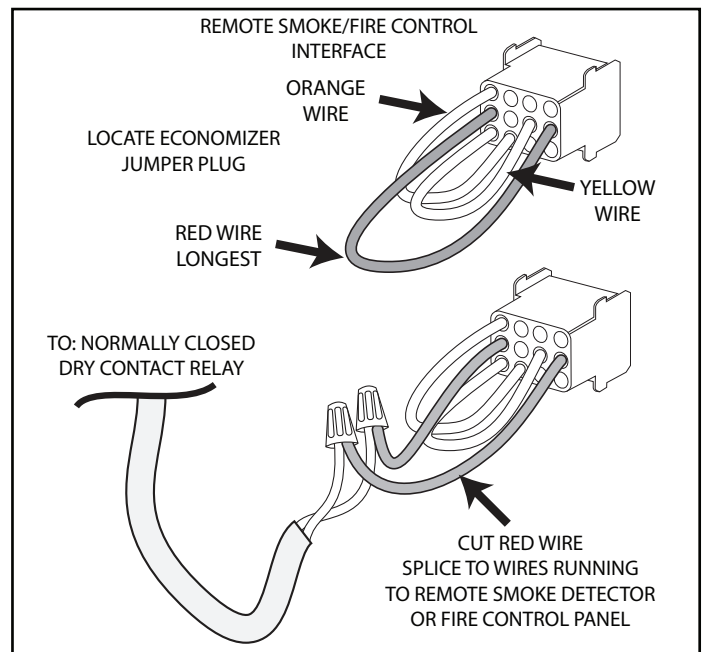


Figure F.2.5.2. – B: Smoke Detector Connection (DDC)



F. CONTROL / THERMOSTAT WIRING

F.3. Routing Control wiring

Figure F.2. – A: Electrical and Piping Routing

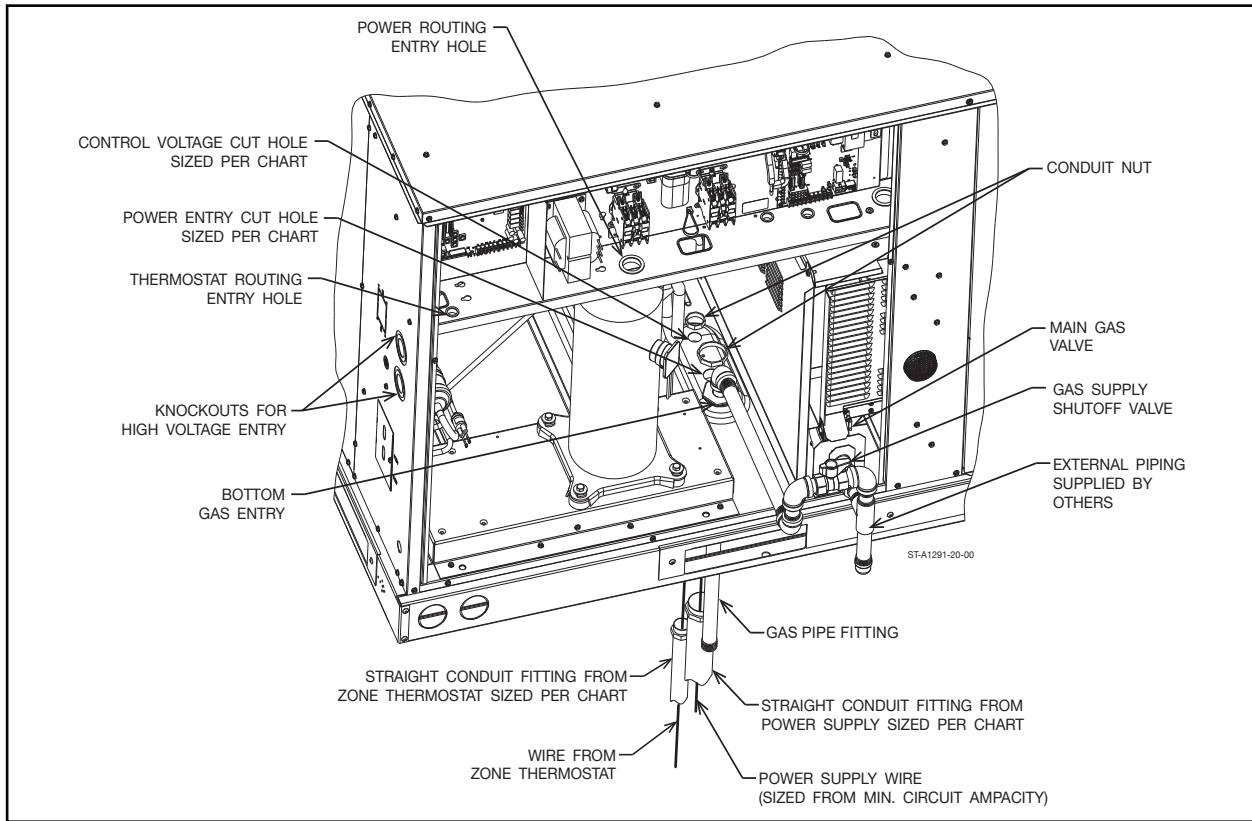


Figure F.2. – B: Hole Sizing for Conduit

	WIRE SIZE, AWG											
	14	12	10	8	6	4	3	2	1	0	00	000
CONDUIT SIZE	1/2"	1/2"	1/2"	3/4"	1"	1"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	2"	2"
HOLE SIZE	7/8"	7/8"	7/8"	1-31/32"	1-23/64"	1-23/64"	1-23/32"	1-23/32"	1-31/32"	1-31/32"	2-15/32"	2-15/32"

NOTES: 1. DETERMINE REQUIRED WIRE SIZE FROM MINIMUM CIRCUIT AMPACITY SHOWN IN INSTALLATION & OPERATING INSTRUCTION.
 2. BOTTOM POWER ENTRY WILL NOT ACCOMMODATE WIRE LARGER THAN #2 AWG (SHADED AREA).

F.4. Measuring Control Voltage Loads

Use a voltmeter to measure the low voltage and low voltage amp draws during operation. Accessories such as remote smoke detectors and excessive wire length can increase the amp draw on the low voltage wiring. Verify that the total amp draw on the 24Vac side is less than 0.3A in full operation.

G.1. Gas Piping Requirements

Install gas piping in accordance with local codes and regulations of the local utility company. In the absence of local codes, the installation must conform to the specifications of the latest edition of the National Fuel Gas Code.

IMPORTANT: Connect this unit only to gas supplied by a commercial utility.

G.1.1. Pipe Material Requirements

Ridged black iron pipe and fittings are recommended for the gas lines, or other materials as local codes allow or considered best practice. The use of flexible connectors is not recommended. Install a Union joint near the unit, after the cut off valve, for service.

G.1.2. Tools Required

Pipe wrenches, Pliers, gas rated thread sealant, and leak detection fluid or soap and water is required.

G.1.3. Code Requirements

Local codes should be followed for the installation and marking of the gas piping. In the absence of local codes follow the latest edition of the National Fuel Gas Code, International Field Gas Code, or the Canadian B149.1HB-00, must be followed.

G.1.4. Gas pressures and regulation

IMPORTANT: ENSURE that the furnace gas valve is not to be subjected to high gas line supply pressures.

DISCONNECT the furnace and its individual manual gas stop from the gas supply piping during any pressure testing that exceeds 1/2 PSIG (3.48 kPa). Natural gas supply pressure must be 5" to 10.5" w.c. LP gas supply pressure must be 11" to 13" w.c. This pressure must be maintained with all other gas-fired appliances in operation. The minimum gas supply pressure to the gas valve for proper furnace input adjustments is 5" w.c. for natural gas, however 6" to 7" is recommended. The minimum gas supply pressure is 11" w.c. for LP gas.

See sections **J.5.1.1. "Measuring and Adjusting Supply Gas Pressures"** and **J.5.1.2. "Measuring and Adjusting Manifold Gas Pressures"** for more details.

⚠WARNING

ELEVATIONS ABOVE 2000 FT. REQUIRE THAT THE FURNACE INPUT RATING BE ADJUSTED AND THAT THE SIZE OF THE BURNER ORIFICES BE RECALCULATED BASED ON ELEVATION AND GAS HEATING VALUE. THE BURNER ORIFICES MAY (OR MAY NOT) NEED TO BE CHANGED. SEE THE SECTION TITLED "HIGH ALTITUDE INSTALLATIONS" OF THIS BOOK FOR INSTRUCTIONS.

G. GAS

⚠WARNING

NEVER PURGE A GAS LINE INTO THE COMBUSTION CHAMBER. NEVER USE MATCHES, FLAME OR ANY IGNITION SOURCE FOR CHECKING LEAKAGE. FAILURE TO ADHERE TO THIS WARNING CAN CAUSE A FIRE OR EXPLOSION RESULTING IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH. TO CHECK FOR GAS LEAKAGE, USE AN APPROVED CHLORIDE-FREE SOAP AND WATER SOLUTION, OR OTHER APPROVED METHOD.

GAS VALVE

This furnace has a 24-volt gas valve. It has ports for measuring supply and manifold gas pressure. The valve body contains a pressure regulator to maintain proper manifold gas pressure. A control switch is on the valve body. It can be set to only the “ON” or “OFF” positions. The gas valve is a slow-opening valve. See Figure **G.1.4. - A.**

When energized, it takes 2 to 3 seconds to fully open.

Figure G.1.4. - A White-Rodgers Two-Stage Gas Valve

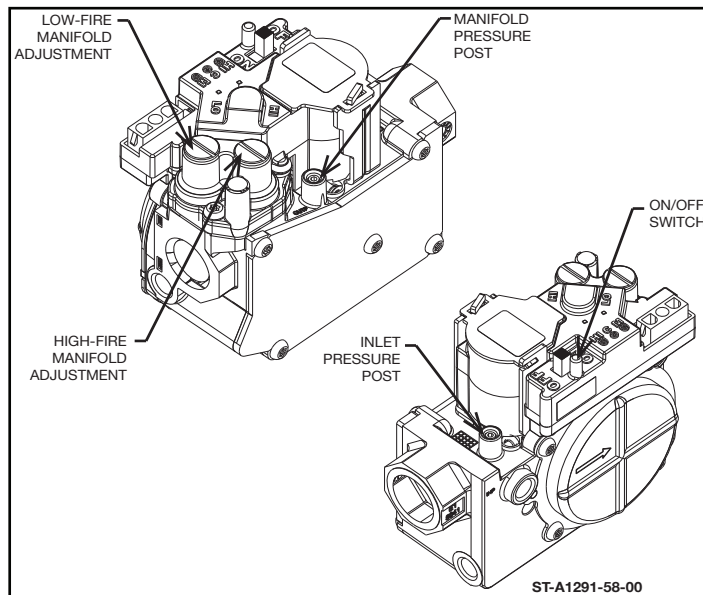


Figure G.1.4. - B: Burner Assembly Front View

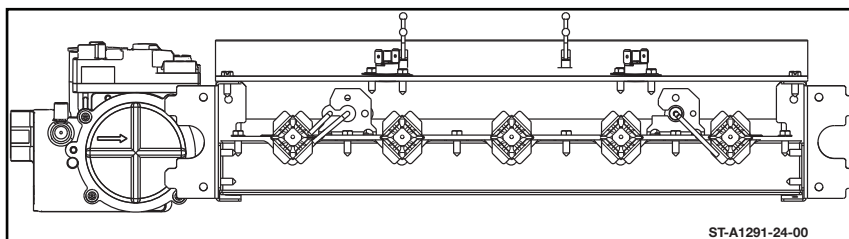
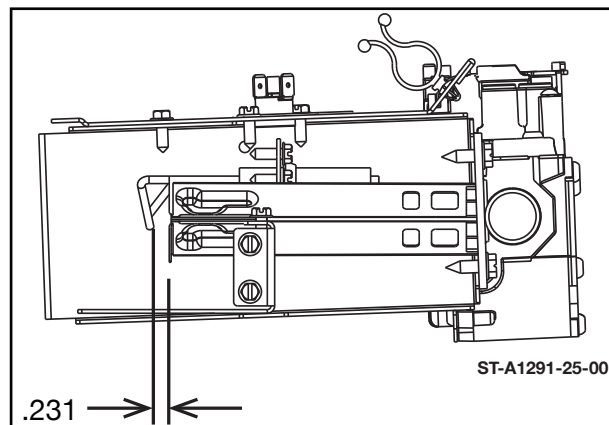


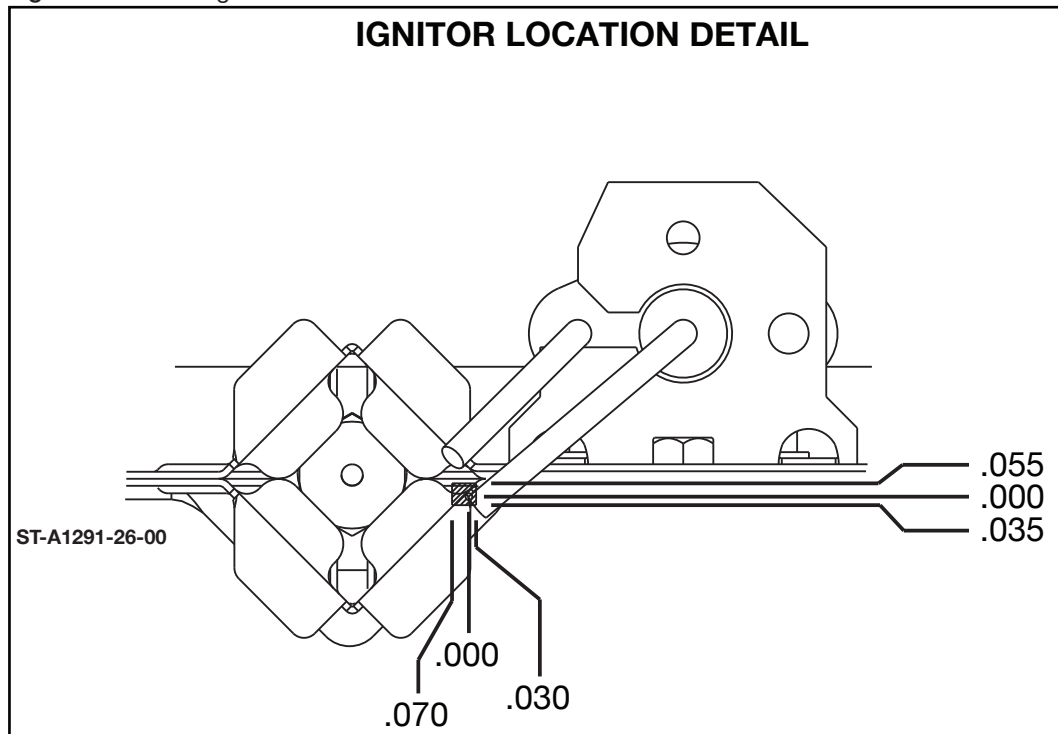
Figure G.1.4. - C: Burner Assembly Side View



For 75,000 BTU input furnaces, the outside manifold orifice taps are plugged. The ignitor and flame sense are located on the outside of the center burner.

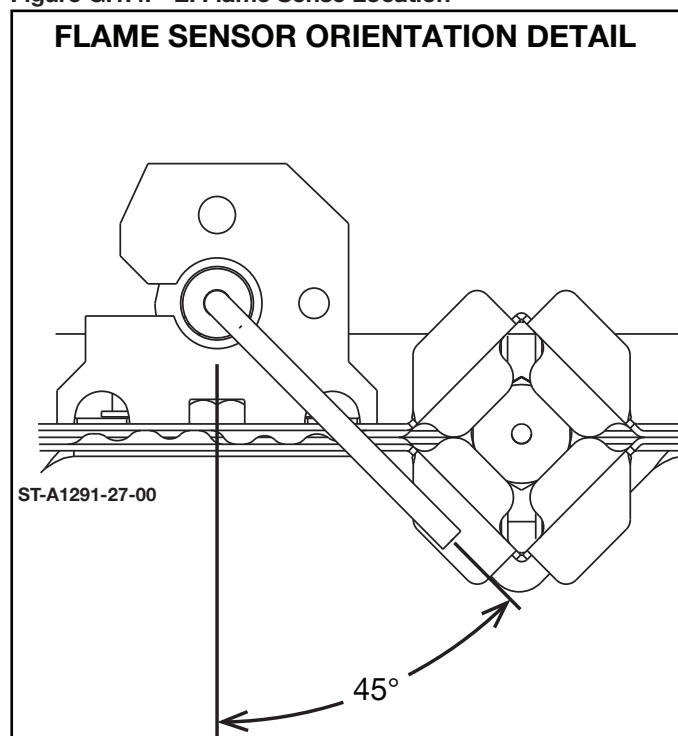
Ignitor location is critical for insuring a consistent carryover of the burner flame during ignition. The top of the electrode at dimension (0,0) must remain inside the hatched area

Figure G.1.4. - D: Ignitor Location



Correct location of the flame sensor will help to eliminate weak or no flame sense issues.

Figure G.1.4. - E: Flame Sense Location



G. GAS

G.1.5. Sealing Threaded Connections – Best Practice

Use a gas rated and approved liquid, paste, or tape thread sealant on all threaded connections. Apply sealant to the male threads and tighten the fitting using wrenches to hold both the fitting and the pipe. **DO NOT OVERTIGHTEN THE PIPE GOING INTO THE GAS VALVE, DAMAGE MAY OCCUR.** Test all threaded connections with leak test fluid or soap and water.

G.1.6. Gas Pipe Sizing and Capacity

Size the gas line to the furnace adequate enough to prevent undue pressure drop and never less than 3/4" pipe.

See **Table G.1.1. - A** for Gas Pipe Capacity. The capacities of gas pipe of different diameters and lengths in Cubic Ft/hr with pressure drop of 0.3 in. and specific gravity of 0.60 (natural gas) are shown in **Table G.1.1. - A**. After determining the pipe length, select the pipe size which will provide the minimum cubic foot/hour required for the gas input rating of the furnace.

By formula:

$$\frac{\text{ft}^3}{\text{hr}} \text{ required} = \frac{\text{Gas Input of Furnace } \frac{\text{BTU}}{\text{hr}}}{\text{Heating Value of Gas } \frac{\text{BTU}}{\text{hr}}}$$

The gas input of the furnace is marked on the furnace rating plate. The heating value of the gas (BTU/FT³) may be determined by consulting the local natural gas utility or the L.P. gas supplier.

Table G.1.1 - A

NATURAL GAS PIPE CAPACITY TABLE (CU FT/HR)										
Maximum capacity of pipe in thousands of BTU/hr of natural gas										
Inlet pressure: less than 2 psi										
Pressure Drop: 0.3 in. W.C.										
Specific Gravity: 0.60										
Nominal Iron Pipe* Size, Inches	Length of Pipe, Feet									
	10	20	30	40	50	60	70	80	90	100
1/2	131	90	72	62	55	50	46	42	40	38
3/4	273	188	151	129	114	104	95	89	83	79
1.0	514	353	284	243	215	195	179	167	157	148
1-1/4	1,060	726	583	499	442	400	368	343	322	304
1-1/2	1,580	1,090	873	747	662	600	552	514	484	455

After the length of pipe has been determined, select the pipe size which will provide the minimum cubic feet per hour required for the gas input rating of the furnace. By formula:

$$\text{Cubic feet per hour required} = \frac{\text{Gas Input of Furnace (BTU/HR)}}{\text{Heating Value of Gas (BTU/FT}^3\text{)}}$$

The gas input of the furnace is marked on the furnace rating plate. Call your local natural gas utility for the heating value of the gas (BTU/FT³).

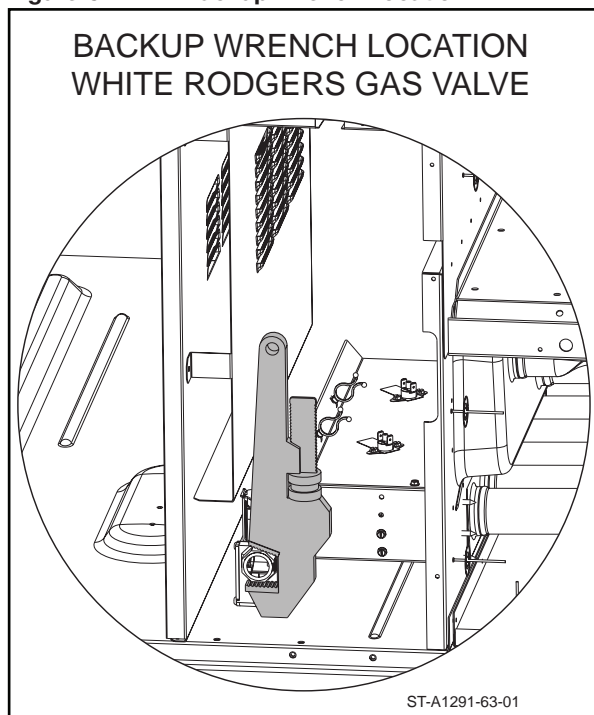
*Schedule 40 metallic pipe.

Reference the **National Fuel Gas Code NFPA 54, ANSI Z223.1- Pipe Sizing** for more information.

G.2. Procedure: Connecting Gas Lines to Gas Valve

1. Place backup wrench on valve, shown below in **Figure G.2. - A.**

Figure G.2. - A: Backup Wrench Location



2. Connect the gas line to the gas valve supplied with unit. Routing can be through the gas pipe opening shown in **Figure G.2.1.** or through the base as shown in **Figure F.2. - A: Electrical and Piping Routing.**

In making gas connections, avoid strains as they may cause noise and damage the controls. A backup wrench is required to be used on the valve to avoid damage.

3. Size the gas line to the furnace adequate enough to prevent undue pressure drop and never less than 3/4" pipe. See **Section G.1.6** on Gas Pipe Sizing and Capacity.

4. Install a drip leg or sediment trap in the gas supply line as close to the unit as possible. See **Section G.2.1** on Drip Leg Requirements.

5. Install a gas-rated union to connect the gas supply to the control assembly at the gas valve.

6. Gas valves have been factory installed. Install a manual gas valve where local codes specify a shut-off valve outside the unit casing. (**See Figure G.2.1.**)

7. Make sure piping is tight. **A pipe compound resistant to the action of liquefied petroleum gases must be used at all threaded pipe connections.**

8. **IMPORTANT:** Any additions, changes or conversions required for the furnace to satisfactorily meet the application should be made by a qualified installer, service agency or the gas supplier, using factory specified or approved parts. In the commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter for appropriate fuel.

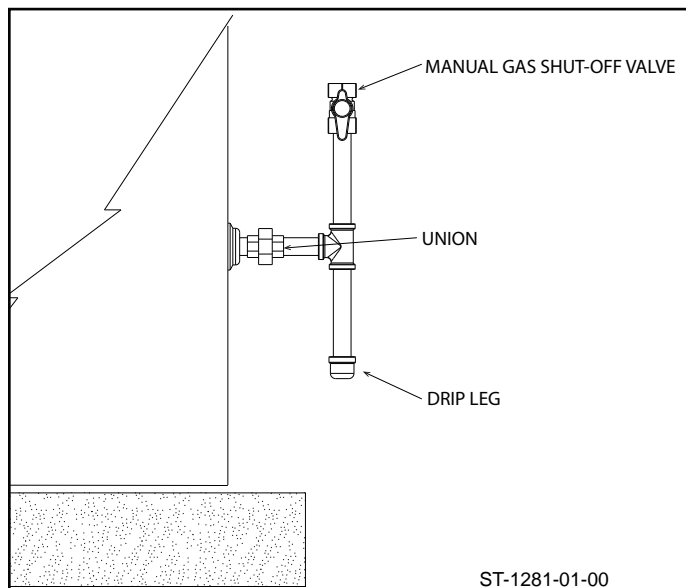
IMPORTANT: Disconnect the furnace and its individual shutoff valve from the gas supply piping during any pressure testing of that system at test pressures in excess of 1/2 pound per square inch gauge or isolate the system from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of this gas supply system at pressures equal to or less than 1/2 PSIG.

IMPORTANT: Check the rating plate to make certain the appliance is equipped to burn the type of gas supplied. Care should be taken after installation of this equipment that the gas control valve not be subjected to high gas supply line pressure.

G.2.1. Drip Leg Requirement

When connecting the supply gas to the gas valve, install a drip leg/sediment trap in compliance with the latest edition of the National Fuel Gas Code.

Figure G.2.1. - A: Drip Leg



G. GAS

G.2.2. Purging Gas Lines

It may be necessary to purge any air from the gas lines prior to operation. This can be done through the gas pressure tap on the gas valve or at a union in the gas line. Follow best practices to purge the gas line. Ensure all fittings are sealed and tight after purging.

G.2.3. Leak Testing

To check for gas leaks, use a soap and water solution or other approved method. **DO NOT USE AN OPEN FLAME.**

⚠WARNING: DO NOT use an open flame to check for leaks. The use of an open flame can result in fire, explosion, property damage, personal injury or death.

G.3. LP Conversion

When connecting the supply gas to the gas valve, install a drip leg/sediment trap in compliance with the latest edition of the National Fuel Gas Code.

⚠WARNING: This unit is equipped at the factory for use on natural gas only. Conversion to LP gas requires a special kit supplied by the distributor or manufacturer. Mailing addresses are listed on the furnace rating plate, parts list and warranty. Failure to use the proper conversion kit can cause fire, carbon monoxide poisoning, explosion, personal injury, property damage or death.

NOTE: The valve can be converted to use liquefied petroleum (LP) gas by replacing the high and low fire pressure regulator springs with the conversion kit springs. The LP kit springs allow the regulator to maintain the proper manifold pressure at high and low fire for LP gas.

NOTE: Order the correct LP conversion kit from the furnace manufacturer.

See Conversion Kit Index shipped with unit and table below for proper LP kit number.

A qualified technician must perform furnace conversion to LP gas.

ORIFICE INSTALLATION

LP Gas is a manufactured gas that has consistent heating value across most regions. The Sea Level input should still be reduced by 4% per thousand ft. above 2,000 feet and the orifice size must be selected based on the reduced input selection chart in High Alt. Instruction Section.

To change orifice spuds for conversion to LP:

1. Shut off the gas supply and remove gas connection to the gas valve.
2. Remove the gas manifold.
3. Replace the natural gas orifices with LP orifices.
4. Reassemble in reverse order.
5. Refer to section **J.5.1.1. Measuring and Adjusting Supply Gas Pressures** for confirming inlet pressure and adjusting manifold pressure.

⚠WARNING: LP tanks from local LP supplier must not be used to store anything (such as fertilizer) except LP gas. This includes all delivery vessels (LP trucks). If material other than LP gas is used in the same vessels/tank as the LP gas, the LP gas can become contaminated and damage the furnace. This will void the manufacturer's warranty. Contact the supplier to make sure fertilizer is not used in the same tanks used to store and deliver LP gas.

G.3.1. Using Conversion Kit Table

1. Find the control system code: 3G
2. Find the model number and BTU input listed in the left hand column.
3. From your model number and BTU input, go across to associated Gas Code, and finally LP Conversion Kit part number.

CONVERSION KITS - NATURAL GAS TO PROPANE

Model Number	Number of Burners	BTU/HR Per Burner	Valve Brand	Gas Code	Kit Number U.S./ Canadian
(-)GEC 75K	3	25,000	W-R	3G, 3H	RXGJ-FP40
(-)GEC 100K	5	20,000	W-R	3G, 3H	RXGJ-FP41
(-)GEC 120K	5	24,000	W-R	3G, 3H	RXGJ-FP40

Table G.3 - A

LP GAS PIPE CAPACITY TABLE (CU FT/HR)												
Maximum capacity of pipe in thousands of BTU/hr of undiluted liquified petroleum gases (at 11.0" W.C. inlet pressure)												
(Based on a Pressure Drop of 0.5" W. C.)												
Nominal Iron Pipe* Size, Inches	Length of Pipe, Feet											
	10	20	30	40	50	60	70	80	90	100	125	150
1/2	275	189	152	129	114	103	96	89	83	78	69	63
3/4	567	393	315	267	237	217	196	182	173	162	146	132
1.0	1,071	732	590	504	448	409	378	346	322	307	275	252
1-1/4	2,205	1,496	1,212	1,039	913	834	771	724	677	630	567	511
1-1/2	3,307	2,299	1,858	1,559	1,417	1,275	1,181	1,086	1,023	976	866	787
2.0	6,221	4,331	3,465	2,992	2,646	2,394	2,205	2,047	1,921	1,811	1,606	1,496

Example (LP): Input BTU requirement of unit, 120,000
 Equivalent length of pipe, 60 ft. = 3/4" Inside Diameter required

*Schedule 40 metallic pipe.

Reference the **National Fuel Gas Code NFPA 54, ANSI Z223.1- Pipe Sizing** for more information.

G.4. Operation and Testing

G.4.1. Warnings

⚠ WARNING: DO NOT attempt to manually light this furnace with a match or any open flame. Attempting to do so can cause an explosion or fire resulting in property damage, personal injury or death.

⚠ WARNING: The spark ignitor and ignition lead from the ignition control are high voltage.

Keep hands or tools away to prevent electrical shock. Shut off electrical power before servicing any of the controls. Failure to adhere to this warning can result in personal injury or death.

⚠ WARNING: Should overheating occur or the gas supply fail to shut off, turn off the manual gas control valve to the furnace. Failure to do so can result in an explosion or fire causing severe personal injury or death!

G.4.2. First time operation

G.4.2.1. 230V & 575V - Normal Furnace Sequence Of Operation

1. Thermostat initiates call for heat.
2. Core Command runs self-diagnostic. Core Command confirms the Main Limit Control (MLC) is closed; the low fire Negative Pressure Control (NPC) is open and checks Manual Reset Limit Controls (MRLC) for continuity.

3. Core Command energizes Induced Draft Motor (IDM) low-speed tap.

4. Core Command confirms low fire NPC is closed.

5. If the low fire NPC is closed, the Core Command starts a 30-second prepurge.

6. Following 30 second prepurge, the Core Command energizes the Spark Electrode (SE) up to 7 seconds or until the Remote Flame Sensor proves burner flame. Core Command de-energizes the SE and begins the 20-second blower ON delay.

7. The furnace will respond to thermostat command following 20-second blower ON delay.

Second Stage Heat (high fire) After First Stage Heat (low fire) is Established

1. Call for second stage heat initiated by thermostat.
2. Core Command energizes IDM high-speed tap and confirms high fire NPC is closed.
3. Core Command energizes second stage of the gas valve.

Call for Heat Satisfied

1. When the thermostat call for heat is satisfied, the thermostat de-energizes the gas valve.
2. The IDM is de-energized after a 20-second post-purge period.

G. GAS

3. The Indoor Blower Motor (IBM) continues to run for an additional three minutes. **Sequences-system doesn't light or doesn't sense flame (Fault Code 11 – Failed ignition):**

• **Low Fire NPC Remains Open After the IDM is Energized:**

1. The IDM will run for 60 seconds in an attempt to close the low fire NPC. IDM is de-energized then energized and the ignition attempt is repeated.

2. After two attempts to close the low fire NPC, the Core Command will energize the IDM high-speed tap and two ignition sequences attempted at high fire.

3. If ignition fails at high fire, the system will enter a 1-hour lockout period.

• **Failed Ignition or Core Command Doesn't Sense Flame:**

1. Following the 30-second prepurge period, the Spark Igniter and gas valve are energized up to 8 seconds.

2. If flame is not sensed during the 8-second period after the gas valve is energized, the gas valve and Spark Igniter are de-energized.

3. IDM is de-energized and the Core Command verifies that the low fire NPC is open. Once the low fire NPC is confirmed open, the Core Command will begin a second ignition attempt.

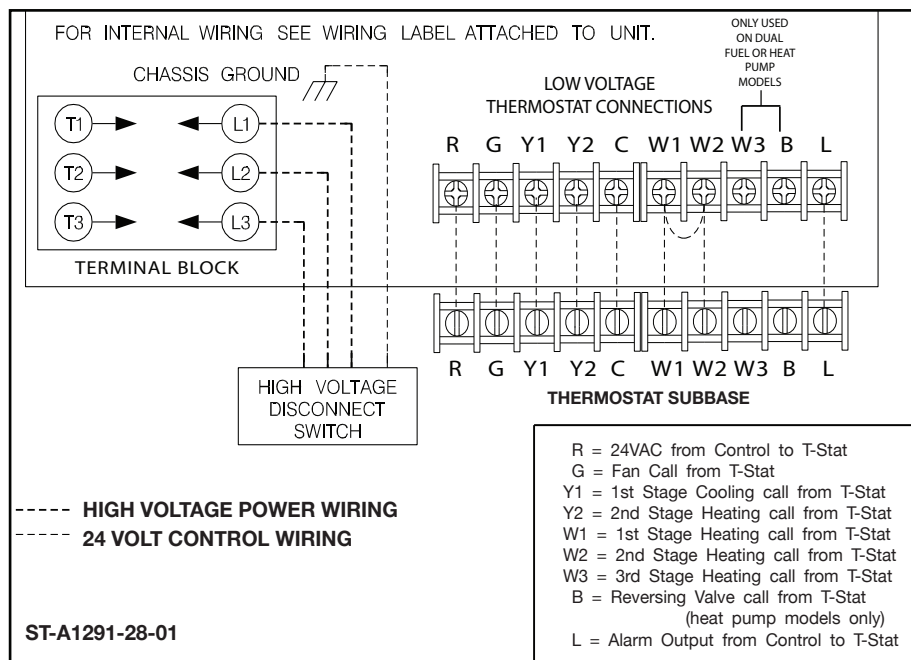
4. After two failed ignition attempts at low fire, the Core Command will energize the IDM high-speed tap and an ignition sequence attempted at high fire.

5. If ignition fails after an attempts at high fire, the system will enter a 1-hour lockout period.

G.4.2.3. Single-Stage Thermostat and Auto-Staging: 208-230V, 460V & 575V

Application where a single-stage thermostat is used with this two-stage furnace. Furnace will run at low-fire input for a 15 minute period. If thermostat demand is not satisfied, Integrated Furnace Control will automatically stage to high-fire until thermostat demand is met. To accommodate auto-staging, simply secure a jumper wire between W1 and W2 on the non-DDC furnace control board. See **Figure G.4.2.3. - A** for details.

Figure G.4.2.3. - A: Thermostat Connections



G.4.2.4. Gas Pressure Testing And Adjustment

Refer to **Section J.5.1.1.** for detailed instructions on testing and adjusting gas pressure.

G.4.2.5. Flame inspection

Inspect burner flame after the indoor blower motor is energized. Burner flame should be directed down the center of primary heat exchanger tube. Any flame turbulence could be an indication of an air leak between the burner and heat exchanger compartment or a partially blocked burner orifice.

Natural Gas Flame: almost completely blue with some yellow in the center of the flame.

LP Gas Flame: predominantly a blue flame with some yellow tipping.

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G.4.2.6. Orifice Selection and High Altitude Adjustments

Notice: derating of the heating input for high altitude in the field is unlawful in Canada (refer to can/cga 2.17). Units installed in altitudes greater than 2,000 feet (610 meters) must be shipped from the factory or from a factory authorized conversion station with the heating input derated by 10% so as to operate properly in altitudes from 2,000 - 4,500 feet (610 - 1,373 meters).

NATURAL GAS AT HIGH ALTITUDES

Furnaces installed above 2,000 feet require the furnace to be de-rated 4% per thousand feet above sea level.

IMPORTANT: Factory installed orifices are calculated and sized based on a sea level Natural Gas heating value of 1050 BTU per cubic ft.

NOTE: Orifices are available through your local distributor. Reference the following tables for approximate orifice sizing.

The following are examples of orifice sizing using the "Flow of Gas Through Fixed Orifices" section in the National Fuel Gas Code.

For a simplified estimation of orifice size based on gas heating value and elevation, the following tables may be used. However, calculations are the best method.

Example: 900 BTU/ft³ Regional Natural Gas Heating Value

$$I/H = Q$$

$$25000 / 900 = 27.78 \text{ ft}^3$$

I = Sea Level input (per burner): 25000

H = Sea Level Heating Value: 900

Q = 27.78 ft³ Natural Gas per hour.

From Table E1.1a of National Fuel Gas Code, 2015 (3.5" w.c.).

Orifice required at Sea Level: #40

from the National Fuel Gas Code. Orifice required at 5000 ft. elevation (4% de-rate per thousand ft): #42

Orifice required at 8000 ft. elevation (4% de-rate per thousand ft.): #44

Example: 1050 BTU/ft³ Regional Natural Gas Heating Value

$$I / H = Q$$

$$25000 / 1050 = 23.81 \text{ ft}^3$$

I = Sea Level input (per burner): 25000

H = Sea Level Heating Value: 1050

Q = 23.81 ft³ Natural Gas per hour.

From the National Fuel Gas Code, (3.5" w.c.).

Orifice required at Sea Level: #43 From the National Fuel Gas Code,

Orifice required at 5000 ft. elevation (4% de-rate per thousand ft.): #45

Orifice required at 8000 ft elevation (4% de-rate per thousand ft): #47

ORIFICE ORDERING INFORMATION

Orifice sizes are selected by adding the 2-digit drill size required in the orifice part number. Drill sizes available are 39 through 64; metric sizes available 1.10mm (-90) and 1.15mm (-91):

Orifice Part Number 62-22175-(drill size)

Example 1:

60 drill size orifice required

Part # 62-22175-60

Example 2:

1.15mm drill size orifice required

Part # 62-22175-91

NATURAL GAS ORIFICE SELECTION BASED ON HEATING VALUE & ELEVATION*

Reference tables on the following page for more information.

HIGH ALTITUDE

Notes:

1. Furnaces are factory equipped with orifices sized for 1050 sea level heating value gas.
2. Installer must be aware of the local heating value (sea level standard) to use the chart below.
3. This chart is based on the National Fuel Gas Code (NFGC) and based on natural gas with a specific gravity of 0.60
4. The recommended orifices below allow the furnace to operate within 10% of design rate. However, NFGC calculations are the best method.
5. Furnace operation is optimized when operating at design rate. Installer is responsible to verify rate.

NATURAL GAS ORIFICE SELECTION BASED ON HEATING VALUE & ELEVATION*

25,000 BTU/Burner

		ELEVATION								
Grey Cells Indicate Factory Orifice Size	Sea Level to 2,000'	2001' to 3,000'	3,001' to 4,000'	4,001' to 5,000'	5,001' to 6,000'	6,001 to 7,000'	7,001' to 8,000'	8,001' to 9,000'	9,001' to 10,000'	
Gas Heating Value (BTU's/ft3) @ Sea Level**	1,100	2.30 mm	43	43	44	44	45	46	47	47
	1,050	42	42	43	43	44	44	45	46	47
	1,000	41	42	42	43	43	44	44	45	47
	950	40	40	41	42	43	43	44	44	45
	900	38	39	40	41	42	2.30 mm	43	44	45
	850	37	38	39	40	41	42	42	43	44
	800	36	36	37	38	40	41	42	2.30 mm	43
	750	34	35	36	37	38	39	40	42	2.30 mm
700	33	33	35	36	37	38	39	40	42	

24,000 BTU/Burner

		ELEVATION								
Grey Cells Indicate Factory Orifice Size	Sea Level to 2,000'	2001' to 3,000'	3,001' to 4,000'	4,001' to 5,000'	5,001' to 6,000'	6,001 to 7,000'	7,001' to 8,000'	8,001' to 9,000'	9,001' to 10,000'	
Gas Heating Value (BTU's/ft3) @ Sea Level**	1,100	43	44	44	45	45	46	47	48	49
	1,050	43	43	43	44	45	45	47	48	48
	1,000	43	43	43	44	44	45	46	47	48
	950	42	42	42	43	43	44	45	46	47
	900	41	41	42	42	43	43	44	45	45
	850	39	40	41	41	42	43	43	44	45
	800	38	39	39	40	41	42	43	43	44
	750	36	37	37	38	38	41	42	42	43
700	35	35	36	37	38	39	41	42	42	

20,000 BTU/Burner

		ELEVATION								
Grey Cells Indicate Factory Orifice Size	Sea Level to 2,000'	2001' to 3,000'	3,001' to 4,000'	4,001' to 5,000'	5,001' to 6,000'	6,001 to 7,000'	7,001' to 8,000'	8,001' to 9,000'	9,001' to 10,000'	
Gas Heating Value (BTU's/ft3) @ Sea Level**	1,100	47	47	47	48	49	48	50	50	51
	1,050	45	46	47	47	48	49	49	50	51
	1,000	45	45	46	47	47	48	49	49	50
	950	44	44	45	46	46	47	48	49	50
	900	43	43	44	45	45	46	47	48	49
	850	2.30 mm	43	43	44	2.10 mm	45	46	47	48
	800	42	42	2.30 mm	43	44	44	45	46	47
	750	40	41	42	2.30 mm	43	43	44	45	46
700	38	39	41	41	42	43	43	44	45	

Note: Grey cells indicate the factory recommendation for specific elevations.

* Tables are derived from the National Fuel Gas Code. To determine the correct orifice for your installation consult the National Fuel Gas Code.

** Be sure to use sea level heating value. Heating value may be obtained from a local utility, heating value must be converted to sea level equivalent in order to use this table.

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LP GAS AT HIGH ALTITUDES

NOTICE: The conversion shall be carried out by a manufacturer's authorized representative, in accordance with the requirements of the manufacturer, provincial, or territorial authorities having jurisdiction and in accordance with the requirements of the CSA b149.1 Or CSA b149.2 Installation codes.

NOTE: Keep any parts removed during LP conversion procedure stored with the product literature for future use.

LP Gas is a manufactured gas that has consistent heating value across most regions.

The NFGC guidelines calculate LP orifice size based on 11.0" W.C. manifold pressure. When converted to LP gas, the unit operates at 10.0" W.C. manifold pressure.

The sea level input should be reduced by 4% per thousand feet at altitudes greater than 2,000 feet. The orifice size must be selected based on the BTU/hr per burner input noted in the following tables.

LP Gas BTU/hr per Burner based on Orifice Size & Elevation

Orifice Pressure: 10" W.C.

BTU/hr per burner	ELEVATION								
	Sea Level to 2,000'	2001' to 3,000'	3,001' to 4,000'	4,001' to 5,000'	5,001' to 6,000'	6,001 to 7,000'	7,001' to 8,000'	8,001' to 9,000'	9,001' to 10,000'
20,000 BTU/hr	55	55	56	56	56	56	57	57	57
24,000 BTU/hr	54	54	54	54	55	55	56	56	56
25,000 BTU/hr	54	54	54	54	55	55	56	56	56

LP Gas BTU/hr per Burner based on Orifice Size & Elevation

Orifice Pressure: 10" W.C.

BTU/hr per burner	ELEVATION	
	Sea Level to 2,000'	2001' to 4,500'
20,000 BTU/hr	55	56
24,000 BTU/hr	54	54
25,000 BTU/hr	54	54

J. STARTUP AND OPERATION

J.1. Final Inspection

J.1.1. Check for Refrigerant Leaks

Inspect the unit for any damage to the coils and tubing that could cause a leak.

J.1.2. Check Level of Unit

Refer to **Section C.6.2.** for setting/checking the level of the unit.

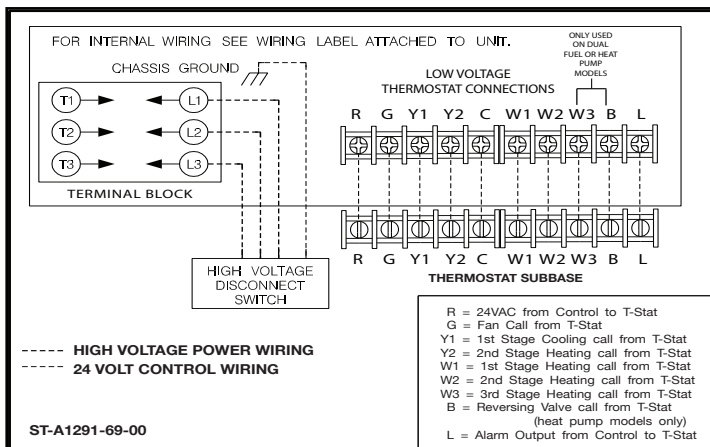
J.1.3. Check Electrical Connections For Proper Torque

Use an Inch Pound rated torque wrench to ensure proper torque. **DO NOT CONFUSE THIS WITH A FOOT POUND RATED WRENCH,** Damage will occur.

Recommended torques for securing wiring:

- To the contactor: 40 in-lb.
- From the T-stat to the control board: 8.0 in-lb.

Figure J.1.3. – A: Where to Wire for Thermostat



J.1.4. Check Control Cables For Proper Connection

Verify all cables are seated and connected in the unit as some might come loose during shipping and transport.

J.1.5. Check For Gas Leaks

Double Check for any gas leaks on the installed piping. Refer to **Section G.2.3.** for more information.

J.1.6. Check Filter Installation

Verify that filters are seated and oriented correctly in the unit as some might come displaced during shipping and transport. Refer to **Section D.3.** for more information on filters and filter installation.

J.1.7. Check Condensate Drain installation

Verify the Condensate Drain Trap is a minimum of 3 inches deep, plus the Blower Fan Static Pressure. Verify the Outlet of the drain trap is a minimum of 3 inches below the outlet of the drain pan. Ensure the outlet of the trap is routed to a suitable drain location as required by local code. Refer to **Section C.5** and **Figure C.5.1 – A** for more information.

J.1.8. Check Blower Compartment for Accessories

Open all compartments to ensure there are no tools or other misc parts remaining in the unit from setup. This is most important on the blower section to avoid damage to the blower assembly.

J.2. Turning on Power for the First time

J.2.1. Checking for Proper 3-Phase Voltage

Verify that proper power has been supplied to the unit. This is critical for correct operation of the compressor.

J.2.2. Check For Proper Phase

In applications with 3-phase power, the compressor rotation can be affected and potentially run backwards depending on the phase wiring. It is recommended to use a phase rotation meter to verify the proper wiring of the supply power. Do not rely on the rotation of the blower because models equipped with a VFD or ECM drive motor will always run in the correct rotation.

J.2.2.1. Standard Blower Rotation

As a reminder, all units with an ECM-drive blower motor will have the correct rotation even if the phase to the unit is wired incorrectly. See **Section E.3.4. Checking Phase and Motor Rotation** for more information.

J.2.3. Checking Low (Control) Voltage

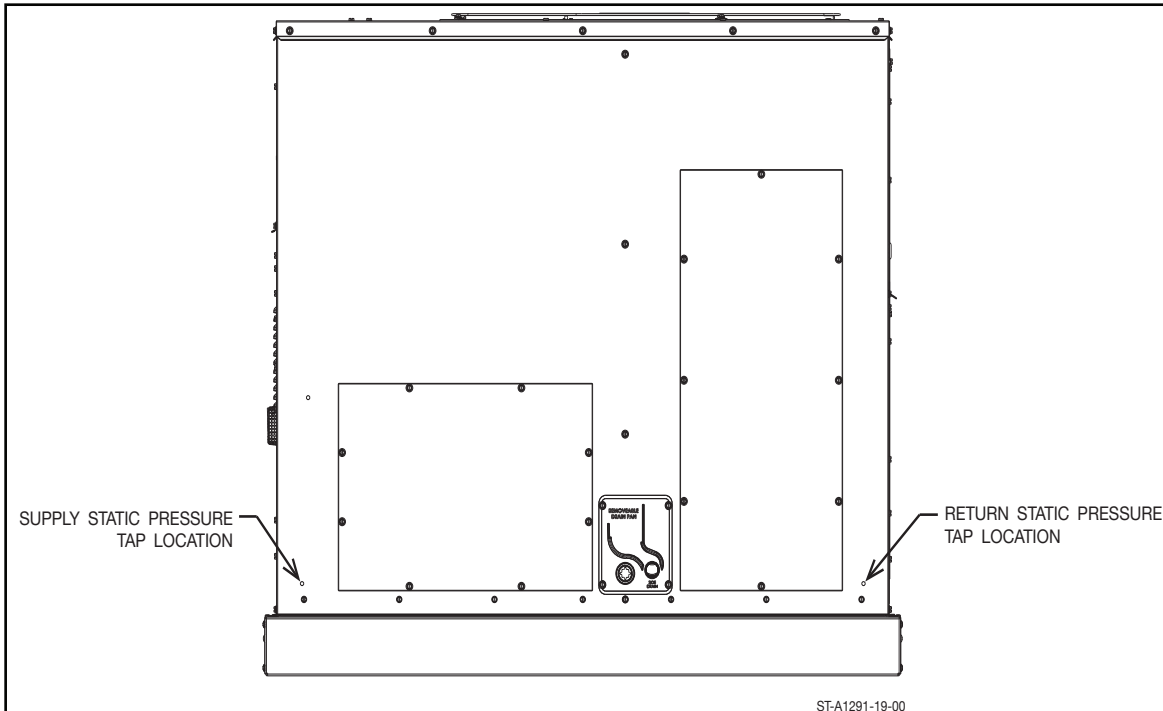
Use a voltmeter to measure the low voltage and low voltage amp draws during operation. Accessories such as remote smoke detectors and excessive wire length can increase the amp draw on the low voltage wiring. Verify that the total amp draw on the 24Vac side is less than 0.3A in full operation. Refer to **figure F. – A** for proper low voltage wire lengths.

J. STARTUP AND OPERATION

J.3. Checking and Adjusting Air Flow

For Economizer and Diffuser Pressure Drop Data, please refer to the end of [Appendix C: Airflow Performance Data](#).

Figure J.3. – A: Static Pressure and Air Temp Measurement Location



J.3.1. Static Pressures and Measurements

- To measure the static pressure of the system, locate the static pressure testing dimples near the supply/return duct openings, and drill a hole to the size necessary for the test probe. The location of these dimples are shown in [Figure J.3. - A](#).
- NOTE: After taking airflow measurements, seal these openings per best practice to prevent airflow leakage and water entry into the unit.
- NOTE: Drilling test tap locations in other panels or doors could put the test probe in a turbulent zone providing false readings.

J.3.1.1. Using Tools

Use a manometer to measure the static pressure of the blower. Insert the meter probe into the tap location. Make sure any economizer or outside air dampers are closed and run the fan at the maximum, full speed setting. Record the reading for the return air and supply air separately.

J.3.2. Air Flow Measurements and Adjustments

- Measure the supply/return static to get the unit static pressure by drilling out the dimple locations shown in [Figure J.3. - A](#).
- Take the measured static pressure and match to the static listed on the airflow table to find your CFM.

J.3.2.1. 3 to 5 ton Models - High or Low Static Drive

This adjustment only affects the fan speed during cooling operation and does not change the airflow for fan only or heating.

For non-DDC units, the unit ships standard with the orange wire (wire 607) with a quick-connect toward the control board-end of the harness.

If more airflow is needed, unplug the orange wire, and reattach it to the T-connection on the yellow wire (wire 608). Refer to [Figure J.3.2.-A](#).

For DDC units, the unit ships with the orange wire for the indoor fan connected to the CC2 terminal on the board.

If more airflow is needed, remove the wire from CC2 and connect it to the CC1 terminal. Reconnect the yellow CC1 wire to the piggyback connection of the orange wire now on CC1. Refer to [Figure J.3.2. -B](#).

J. STARTUP AND OPERATION

Figure J.3.2. – A: How to Increase Airflow for 3 to 5 ton Non-DDC Units

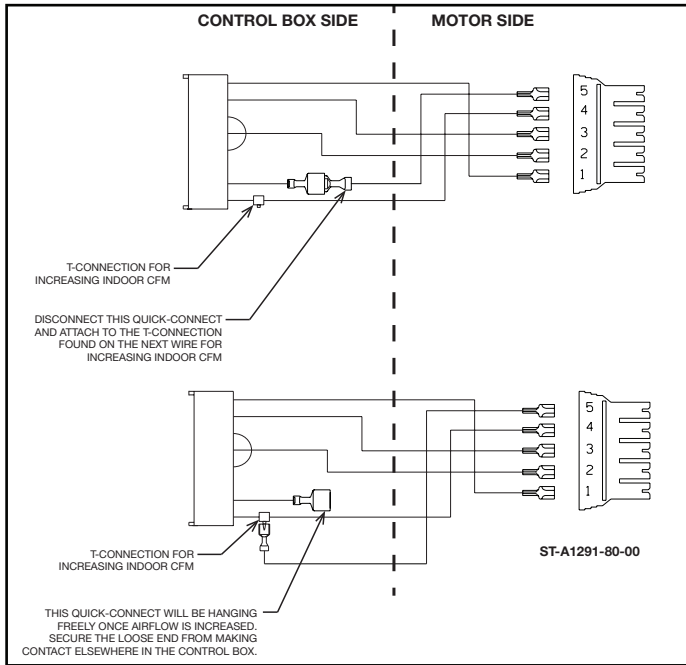
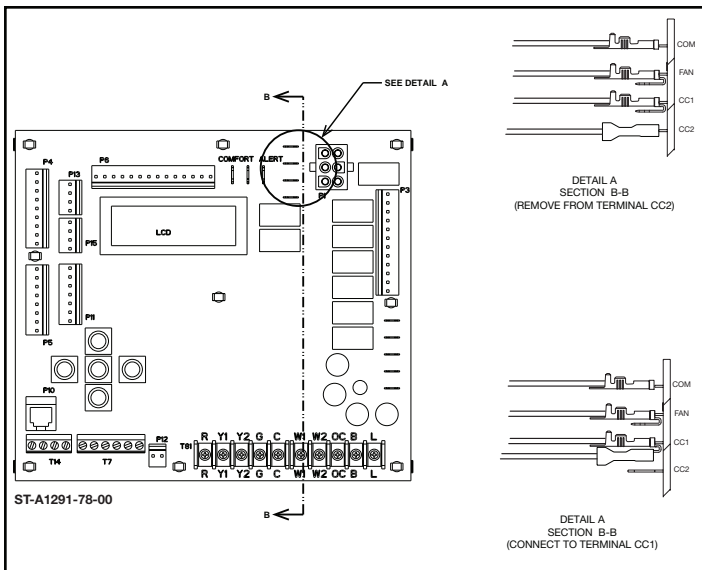


Figure J.3.2. – B: How to Increase Airflow for 3 to 5 ton DDC Units



J.3.2.2. 6 ton Models - High or Low Static Drive

This adjustment only affects the fan speed during second stage cooling operation, and does not change the airflow for fan only, any heating stage, or the first stage cooling call.

For non-DDC units, the unit ships standard with the purple wire with a quick-connect toward the control board-end of the harness, disconnected.

If more airflow is needed, attach the purple wire to the T-connection on the orange wire (wire 607). Refer to **Figure J.3.2.-C.**

For DDC units, the units ships standard with the purple wire with a quick connect toward the control board-end of the harness, disconnected.

If more airflow is needed, connect the purple wire to the piggyback connection of the orange wire on CC2. Refer to **Figure J.3.2.-D.**

Figure J.3.2. – C: How to Increase Airflow for 6 ton Non-DDC Units

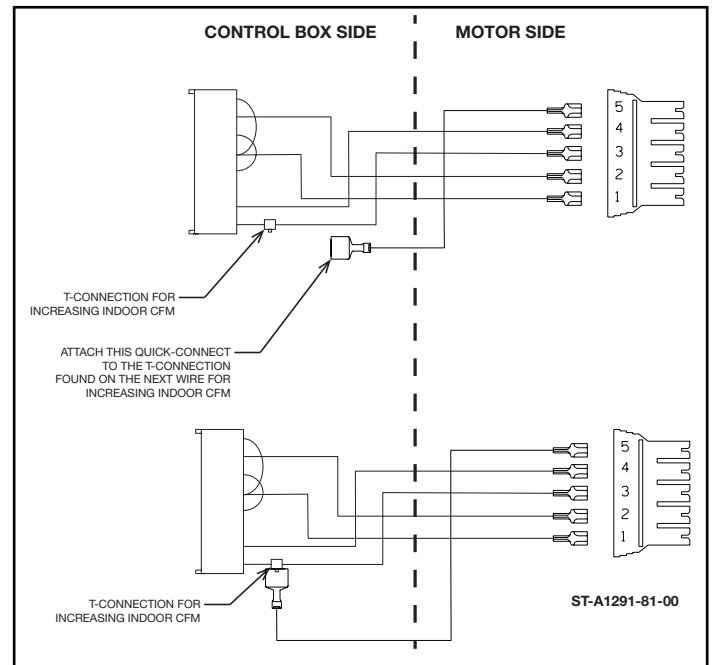
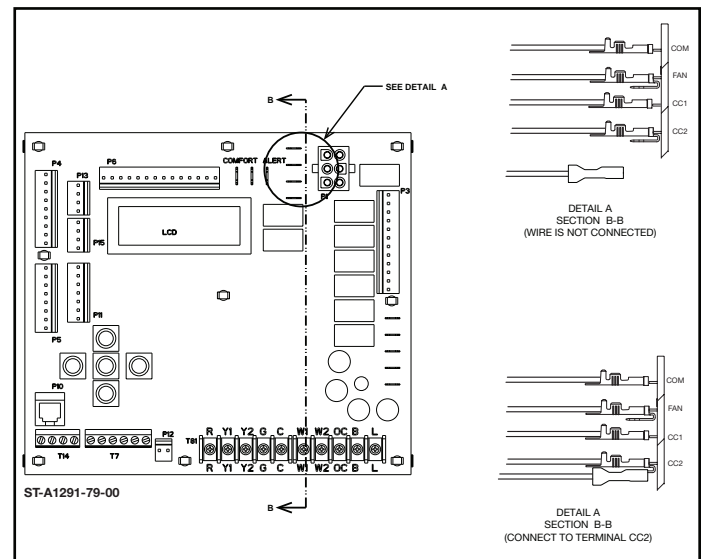


Figure J.3.2. – D: How to Increase Airflow for 6 ton DDC Units



J. STARTUP AND OPERATION

J.3.2.3. Adjusting Fresh Air Flow with Economizer

See section **J.3. Checking and Adjusting Air Flow** for measuring airflow, and refer to the I&O included with the Economizers for more information on adjusting airflow.

J.3.2.4. Adjusting Fresh Air Flow with Damper

All dampers are field install accessories. See the above sections for measuring airflow, and refer to the I&O included with the fresh air dampers for more information on adjusting airflow. Refer to local building codes for any fresh air requirements.

J.4. Checking Cooling Operation

Note: In the below section, first and second stage cooling applied ONLY to the ZT units. For ZR units, only first stage applies.

COOLING SEQUENCE OF OPERATION

A. Call for cooling

1. The zone thermostat contacts close, and a call for cooling is initiated.
2. Inputs 'Y1' and 'G' to the control are energized.
3. The control senses input to 'Y1' and 'G'. After a 1sec delay, the control energizes both the indoor blower and first stage compressor.
4. The control enters normal operating loop where all inputs are continuously checked.
5. Zone thermostat is satisfied.
6. The blower will continue to run for a preset period of time after the zone thermostat is satisfied.
7. The control goes into standby mode displaying a "O".

B. Call for second stage cooling. After first stage cooling established; starting from A4.

1. If a call for second stage cooling is initiated after a call for first stage cooling is established, the control energizes 'Y2' and energizes the second stage compressor.
2. Then the control enters the normal operating loop where all inputs are continuously checked.

C. Second stage satisfied and first stage still called for; starting from B2.

1. 'Y2' is de-energized and the second compressor stage is de-energized.

D. First stage and second stage called simultaneously.

1. The zone thermostat contacts close, and a call for first and second stage cooling is initiated.
2. Inputs 'Y1', 'Y2' and 'G' to the control are energized.
3. The control senses 'Y1', 'Y2' and 'G'. After a 1sec delay, the control energizes the indoor blower, and the first and second compressor stages.

E. First stage and second stage removed simultaneously.

1. Upon a loss of 'Y1' and 'Y2', the compressor is de-energized. The control de-energizes the indoor blower relay, and cuts off the blower after an indoor blower delay.
2. The control goes into standby mode displaying a "O".

CONTINUOUS FAN MODE

A 'G' input only indicates a zone thermostat call for continuous indoor blower operation.

TIME DELAY BYPASS for non-DDC units

The Time Delay Bypass resets the ICC (Integrated Compressor Control) from any lockout mode or bypasses compressor anti-short cycle delay timer. To bypass the time delay, press the SW1 button with an insulated probe for 1sec and then release.

FAULT RECALL OPERATION for non-DDC units

To enter FAULT RECALL mode, press the SW1 button with an insulated probe for 2sec and release. Upon entering and exiting the FAULT RECALL mode, the top bottom segments of the 7-segment display will be activated. The ICC will automatically scroll through the stored faults on the 7-segment display. Each fault is displayed one time with the top segment of the 7-segment display activated between faults. Each fault is displayed with the most recent fault displayed first. An "O" will be displayed when no faults are stored. The ICC will automatically exit the FAULT RECALL mode after displaying stored faults.

An example of one LPC fault and one HPC fault scrolled on the display is shown as: `~21~23~`

J. STARTUP AND OPERATION

CLEAR FAULT HISTORY for non-DDC units

To clear FAULT HISTORY, press the SW1 button with an insulated probe for 5sec and release. The top and bottom segments of the 7-segment display will be activated and flash to indicate the history has been cleared.

Example: =====

TEST MODE for DDC Units

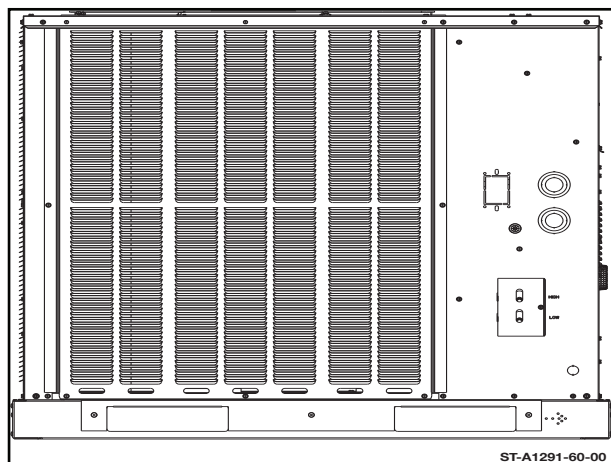
For units with DDC, there is a “Run Test” mode that will aid in diagnostics during installation. Please refer to the CLEAR CONTROL MANUAL for more information.

J.4.1. Checking Refrigerant Pressures

To check refrigerant pressures, attach R410a manifold gauges to the high/lo service ports. The upper port is the high pressure port, and the lower is the low pressure port. **BE SURE TO USE ZERO LOSS FITTINGS WHILE MEASURING PRESSURE; ANY LOSS OF CHARGE MAY IMPACT PERFORMANCE.**

See section **C.2.1. Tools Required for Installing and Servicing R-410A Models.**

Figure J.4.1. -A: Service Port Location



J.4.1.1. Refrigerant Pressure Charts

See **Appendix F** towards the end of this manual for Refrigerant Pressure Charts.

J.4.2. Checking Sub Cooling for Adjusting Charge Weight

See **Appendix F** towards the end of this manual for Refrigerant Charging Charts.

NOTE: This procedure is very important for optimizing this product’s performance.

How to check the unit’s subcooling to fine-tune refrigerant charge:

1. The Indoor ambient temperature must be between 72 °F and 82 °F dry bulb at the indoor coil.

2. Confirm the indoor air supply is at the rated CFM listed in **Appendix A**.

3. Allow the system to run long enough for temperatures and pressures to stabilize; at least fifteen minutes.

4. Measure liquid pressure and line temperature at the liquid line service port (refer to section **J.4.2.1.** below for the liquid line temperature measurement location). **USE ZERO LOSS FITTINGS WHILE MEASURING PRESSURE; ANY LOSS OF CHARGE MAY IMPACT PERFORMANCE.**

5. To find the saturation temperature at the measured pressure, subtract the measured liquid line temperature from the saturation pressure to get the sub-cooling.

6. Check if the Sub-Cooling is within +/- 1.5 °F tolerance.

7. If the sub-cooling values are significantly different (> 20 psig) from those listed on the table in Appendix F, there may be an airflow or component issue. Refer to section M. Diagnostics for more information.

J.4.2.1. Measuring Air Temperature and Liquid Line Temperature

Measuring air temperature:

1. Insert a thermometer in the supply air duct as close to the unit as possible.

2. Insert a thermometer in the return air duct as close to the filters as possible.

3. If preferred, use the locations shown in **Figure J.4.2.1. - A: Line Temperature Measurement Location** instead of the supply/return ductwork.

4. Operate the unit for a minimum of 15 minutes in cooling mode.

5. When the thermometer in the supply air duct stops changing (approximately five minutes), subtract the return air temperature from the supply air temperature. This is the cooling mode temperature difference.

If the measured temperature difference is not reducing, or if the return air is not reaching the thermostat set point, the air flow is too low. Airflow must be increased by either removing the restrictions in the duct system, or by changing the air flow. See **Section J.3.2. Air Flow Measurements and Adjustments** for changing air flow.

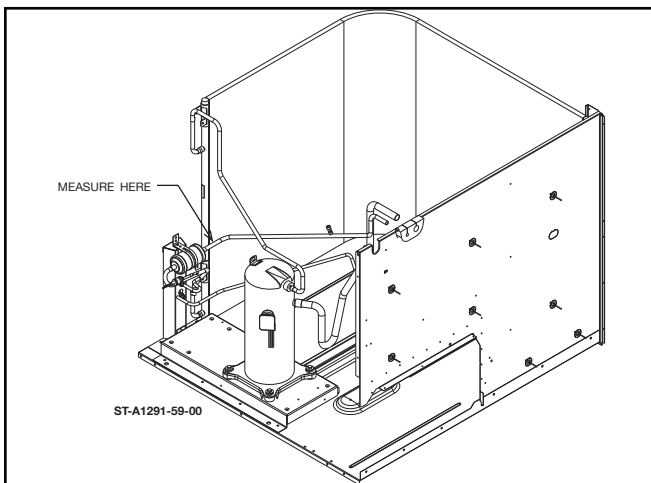
J. STARTUP AND OPERATION

IMPORTANT: Some high-efficiency filters have a greater than normal resistance to airflow. This can negatively affect airflow. **BE SURE TO CHECK THE AIRFLOW** if using any filter other than the factory-provided filter.

Measuring line temperature:

1. Attach a thermometer or thermocouple to the liquid refrigerant line right after the filter-dryer. See **Figure J.4.2.1. - A: Line Temperature Measurement Location**.
2. Operate the unit for a minimum of 15 minutes in cooling mode.
3. When the measurement of the temperature stops changing (approximately five minutes), record the temperature.

Figure J.4.2.1. - A: Line Temperature Measurement Location



J.4.3. Measuring Compressor Electrical Loads

See **Appendix B** towards the end of this manual for Compressor Electrical Data.

J.5. Checking Heating Operation

J.5.1. Gas Furnace

J.5.1.1. Measuring and Adjusting Supply Gas Pressures

The maximum gas supply pressure to the furnace should be 10.5" WC for natural gas and 13.0" WC for LP gas the minimum gas supply pressure for purposes of input adjustments to the furnace should be 5.0" WC for natural gas and 11.0" WC for LP gas.

The inlet pressure tap is on the input side of the gas valve. A calibrated manometer is required to measure gas pressure readings accurately.

1. Ensure the gas is shut off to the furnace at the manual gas valve installed outside the unit.

2. Loosen (do NOT remove) the inlet pressure tap using a 3/32" allen-head wrench; see **Figure G.1.4. -A**.

3. Connect a manometer to the pressure tap. The pressure tap requires a 5/16" I.D. hose
A kit is available from Prostock Replacement Parts which includes the following:

- A. 3/32" allen-head wrench
- B. 5/16" to 1/4" I.D. hose reducer fitting
- C. Short piece of 5/16" I.D. hose

Kit part number is: **F0092-100300S1**

4. Turn on the gas supply and operate the furnace and all other gas-fire units on the same gas line as the furnace.

5. Note or adjust the line gas pressure to give:

- A. 5" – 10.5"W.C. for natural gas
- B. 11" – 13"W.C. for LP gas

6. Shut off the gas at the manual gas-valve and remove the manometer and hose.

7. Tighten the allen-head screw in the inlet pressure tap using a 3/32" allen-head wrench.

8. Turn ON the gas supply and check for gas leaks using an approved leak detector. Do NOT use a flame of any kind to check for leaks. Repair any leaks and repeat.

If the supply gas line pressure is above the specified ranges, install an in-line gas regulator to the furnace for the natural gas units. For LP gas furnace, have the LP supplier reduce the line pressure at the regulator.

If the supply gas line pressure is below the specified ranges, either remove the restrictions in the gas supply piping or enlarge the gas pipe for a natural gas furnace; see **Table G.1.6. - A**. For LP gas furnaces have the LP supplier adjust the line pressure at the regulator; see **Table G.3. - A**.

J.5.1.2. Measuring and Adjusting Manifold Gas Pressures

The manifold pressure should be set at 3.5" WC high fire, 1.8" WC low fire, for natural gas and 10.0" W.C. high fire and 4.9" W.C. low fire for LP gas. Only small variations in the gas flow should be made by means of the pressure regulator adjustment. In no case should the final manifold pressure vary more than ± 0.3 " WC for natural gas and ± 0.5 " WC for LP gas from the above specified pressures.

1. Ensure the gas is shut off to the furnace at the manual gas valve installed outside the unit.

2. Loosen (do NOT remove) the manifold pressure tap using a 3/32" allen-head wrench; see **Figure G.1.4. -A**.

J. STARTUP AND OPERATION

3. Connect a manometer to the pressure tap. The pressure tap requires a 5/16" I.D. hose

A kit is available from Prostock Replacement Parts which includes the following:

- D. 3/32" allen-head wrench
- E. 5/16" to 1/4" I.D. hose reducer fitting
- F. Short piece of 5/16" I.D. hose

Kit part number is: **F0092-100300S1**

4. Turn on the gas supply and operate the furnace by applying a heat call

5. Note or adjust the line gas pressure to give:

	High Fire	Low Fire
Natural Gas	3.50" (±0.3") W.C.	.80" (±0.3") W.C.
LP Gas	10.0" (±0.5") W.C.	.90" (±0.5") W.C.

6. To adjust the manifold pressure regulators, remove the regulator caps.

7. Turn the adjustment screw clockwise to increase pressure, or counterclockwise to decrease the outlet pressure.

8. Securely replace the regulator caps.

9. Shut off the gas at the manual gas-valve and remove the manometer and hose.

10. Tighten the allen-head screw in the outlet pressure tap using a 3/32" allen-head wrench.

11. Turn ON the gas supply and apply a heat call to the furnace. Then check for gas leaks using an approved leak detector. Do NOT use a flame of any kind to check for leaks. Repair any leaks and repeat.

J.5.1.3. Verifying BTU Performance and Capacity

Checking furnace input is important to prevent

over-firing beyond its design rated input. **NEVER SET INPUT ABOVE THAT SHOWN ON THE RATING PLATE FOR ELEVATIONS UP TO 2,000 FT.** Use the following table or formula to determine input rate. Start the furnace and measure the time required to burn on cubic foot of gas. Prior to checking the furnace input, make certain that all other gas appliances are shut of, with the exception of pilot burners. Time the meter with only the furnace in operation.

The factory installed orifice on a furnace are sized for natural gas having a heating value of 1050 BTU/cu.ft and a specific gravity of 0.60.

Since heating values vary geographically, the manifold pressure and/or gas orifice size may need to be changed to adjust the furnace to its nameplate input. Consult the local gas utility to obtain the yearly average heating value. Refer to section **G.4.2.6. Orifice Selection and High Altitude Adjustments** for more info.

NOTE: Refer to the High Altitude Section of this manual and the National Fuel Gas Code for high altitude rate adjustment above 2,000 ft.

To change the orifice spuds, shut the manual gas-valve and remove the gas manifold. Replace all the orifice with correct sizes based on the Orifice Selection Charts, and carefully replace the manifold in its position.

METER TIME IN MINUTES AND SECONDS FOR NORMAL INPUT RATING OF FURNACE QUIPPED FOR NATURAL GAS									
INPUT (BTU/HR)	METER SIZE (FT ³ /REV)	HEATING VALUE OF GAS (BTU/FT ³)							
		900		1000		1050		1100	
		MIN	SEC	MIN	SEC	MIN	SEC	MIN	SEC
75,000	ONE	0	43	0	48	0	50	0	53
	TEN	7	12	8	0	8	24	8	48
100,000	ONE	0	32	0	36	0	38	0	40
	TEN	5	24	6	0	6	18	6	36
120,000	ONE	0	27	0	30	0	32	0	33
	TEN	4	30	5	0	5	15	5	30

RATE (BTU/HR) = $\frac{\text{HEATING VALUE OF GAS X 3600}}{\text{TIME (IN SECONDS) FOR 1 CUBIC FOOT OF GAS}}$

J. STARTUP AND OPERATION

J.5.1.4. To Shut Down Furnace

1. Set the thermostat to the lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove control door.
4. Move control switch/knob on the gas valve to the "OFF" position.
5. Replace control door.

⚠WARNING: SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, SHUT OFF THE MANUAL GAS VALVE TO THE APPLIANCE BEFORE SHUTTING OFF THE ELECTRICAL SUPPLY. FAILURE TO DO SO CAN RESULT IN AN EXPLOSION OR FIRE CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH!

J.5.1.5. Checking Air Temperatures

The importance of proper air flow over the heat exchanger cannot be over emphasized. One of the most common causes of heat exchanger failure is over-heating due to low air flow.

To determine whether the heating air flow is correct, follow the steps to check the temperature rise.

1. Insert a thermometer in the supply air duct as close to the furnace as possible yet out of a direct line from the heat exchanger. (See **Figure J.3. – A: Static Pressure and Air Temp Measurement Location**)

2. Insert a thermometer in the return air duct as close to the filters as possible.

3. Operate the furnace for a minimum of 15 minutes in the gas heat mode.

4. When the thermometer in the supply air duct stops rising (approximately five minutes), subtract the return air temperature from the supply air temperature. The difference is the temperature rise.

5. Compare the measured temperature rise to the approved temperature rise range listed on the furnace name plate or in **Appendix E: Heating Performance**.

If the measured temperature rise is above the approved range, the air flow is too low. Airflow must be increased by removing the restrictions in the duct system, or by changing the air flow. If the measured temperature rise is below the approved range, the air flow is too much. Check the duct sizing or see Section **J.3.2. Air Flow Measurements and Adjustments**.

IMPORTANT: Some high-efficiency filters have a greater than normal resistance to airflow. This can adversely affect furnace operation. **BE SURE TO CHECK THE AIRFLOW** if using any filter other than the factory-provided filter.

K. TEST AND BALANCE

K.1. Air Flow Charts and Information

See **Appendix C** towards the end of this manual for Air Flow Performance Data.

K.2. Air Flow Adjustments

K.2.1. Blower Speed for 3-5 Ton Units

See **Section J.3.2. Air Flow Measurements and Adjustments** on how to increase the blower speed and increase airflow for the 3-5T units.

K.2.2. Blower Motor Controller for 5 ton High Static 460V and all 6 ton units.

See **Section J.3.2. Air Flow Measurements and Adjustments** on how to increase the blower speed and increase airflow on the 5 Ton High Static 460V and 6 Ton units that use a Blower Motor Controller.

K.2.3. Economizer Adjustments

Do not Fix a minimum position on an economizer, set the minimum position through the control board only. See the instructions provided with the economizer for more info. The part numbers for these instructions are listed in section **D.4.1. Economizer Information.**

M. HUMIDIDRY

M.1 Dehumidification System Information

With the factory installed dehumidification option, in addition to a thermostat or space temperature sensor that is normally present, an indoor relative humidity sensor is installed in the occupied space and connected to the Rooftop Unit Controller (RTU-C) which then controls the capacity of the cooling coil to remove moisture from the supply air and maintain space relative humidity below an adjustable limit visible on the RTU-C display.

The default value is the ASHRAE recommended limit of 60% RH. With this option, a refrigerant reheat coil is installed downstream from the evaporator coil. When the space humidity is too high and reheat is energized, this coil uses some of the heat that is normally rejected to the outside by the condenser coil to instead reheat the cold air from the evaporator coil just enough to avoid overcooling the space. Providing “neutral air” to the occupied space. On a two-stage system, it is possible for both a thermostat and humidistat to register readings above set point. Under this condition, the system runs in the high stage dehumidification cycle, and the motor operates on high speed. This provides dry conditioned air.

Because the demand for dehumidification can be different from the cooling demand, the unit will first satisfy the demand for cooling and then if the space humidity is still too high, dehumidification mode is energized. When in dehumidification mode, the supply air leaving the unit will be near the entering air temperature, but at a much lower humidity. The unit will exit the dehumidification mode when the humidity set point is satisfied; or if the load is increased, it will return to normal cooling mode.

Reheat is not available during the gas-heating mode.

Figure M.1. - A

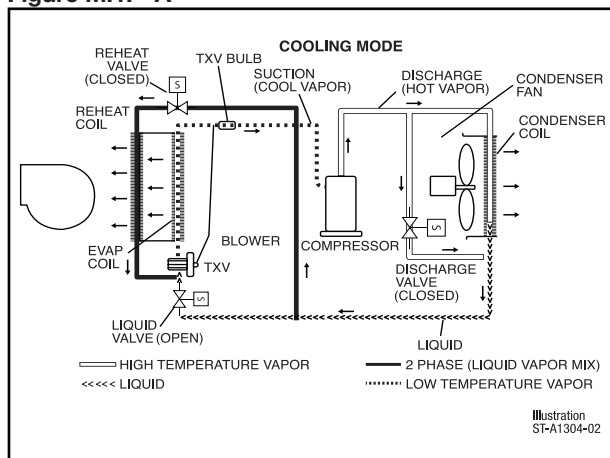


Figure M.1. - A shows the refrigerant path during the normal cooling mode. The liquid refrigerant leaves the TXV with the sudden pressure drop causing the liquid to expand to a vapor and absorbing the heat from the supply air going through the evaporator coil. The refrigerant vapor then travels to the compressor where it is elevated to a higher pressure and temperature.

The superheated refrigerant vapor next carries the heat to the outside coil where the heat is then rejected and the refrigerant condenses into a subcooled liquid where the process repeats itself.

Figure M.1. - B

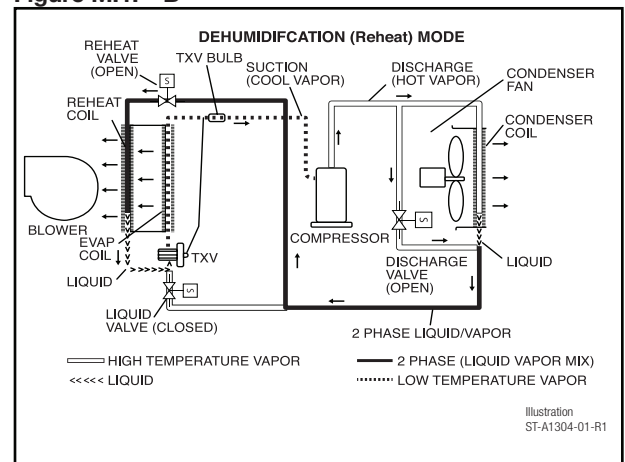


Figure M.1. - B shows the refrigerant path during the reheat mode. When the reheat cycle is energized by the RTU-C, the reheat solenoid valve, upstream of the reheat coil opens. The liquid solenoid valve ahead of the TXV, closes. The discharge solenoid valve, in the compressor discharge line, opens. The liquid refrigerant leaves the TXV with the sudden pressure drop causing the liquid to expand to a vapor and absorbing the heat from the supply air going through the evaporator coil. The refrigerant vapor then travels to the compressor where it is elevated to a higher pressure and temperature. The refrigerant next carries the heat to a parallel path between the outside condenser coil and a bypass circuit. Some of the heat is rejected outdoors. The ratio of heat rejected outdoors versus indoors is controlled by an outdoor fan motor controller (OFMC) that monitors the two phase temperature and varies the fan speed. This 2-phase refrigerant vapor is then sent to the reheat coil. As the refrigerant travels through the reheat coil is condenses into a subcooled liquid where the process repeats itself.

M. HUMIDIDRY

M.2 Humidity Sensor Installation

The Humidity control unit requires the use of a zone mounted humidity sensor. The sensor should be located in the conditioned space, approximately 5ft from the floor, on an interior wall. Take care to locate it away from direct sunlight and away from air flow from vents or drafts from doors. The humidity sensors output is a 0-10VDC signal and will be connected to the DDC Control.

The Rheem ZNS-5 meets the requirement and includes an optional space temperature sensor. The control wiring should be a minimum of 18AWG Solid Copper wire with 5 Conductors and is connected from the DDC Control to the sensor as follows:

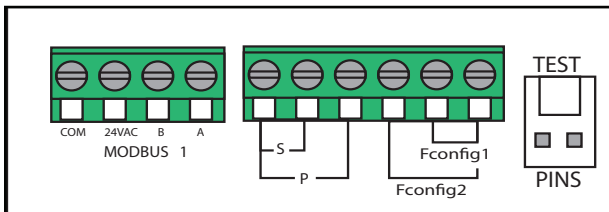
RED = R to V+ (+24VAC)

GREEN = Field Config 1 & 2 (Right most terminal) to GROUND

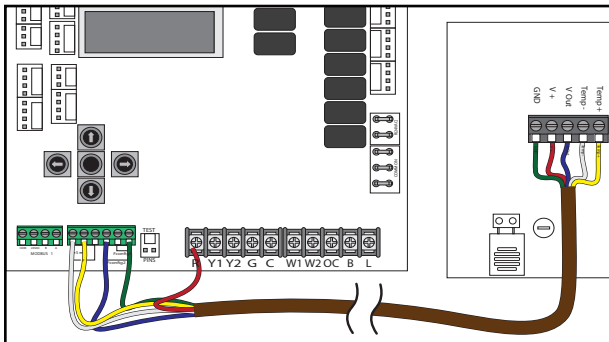
BLUE = Field Config 2 (3rd terminal from right) to VOut

WHITE = S & P (Left most terminal) to Temp -
YELLOW = S (2nd terminal from left) to Temp+

See the installation instructions for additional details.



ZNS-5 HUMIDITY/TEMPERATURE SENSOR



HONEYWELL DUCT MOUNTED HUMIDITY SENSOR

This optional wires the same except the temperature sensor connects directly to a Honeywell Thermostat.

RED = R to V+ (+24VAC)

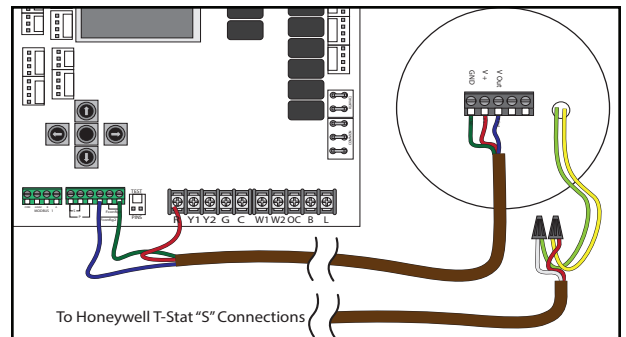
GREEN = Field Config 1 & 2 (Right most terminal) to GROUND

BLUE = Field Config 2 (3rd terminal from right) to VOut

Other = Honeywell S- Terminal to Yellow Wire

Other = Honeywell S+ Terminal to Green Wire

See the installation instructions for additional details.



M. HUMIDIDRY

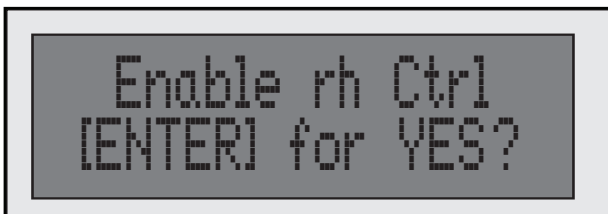
M.3 Humidity Control Settings and Configuration

The Clear Control is designed to operate in conjunction with the zone sensor discussed earlier in the guide. These are the steps to verify the zone sensor and adjust the humidity set-point and operating modes. The system can be programmed to a humidity level as low as 35%, and can be set to run dehumidification as part of the cooling cycle or as a stand alone system regardless of the cooling or fan call status from the thermostat, recommended.



NOTICE: The system will not operate the humidity control when the outdoor ambient temperature is below 60°F, this is because the humidity control uses hot refrigerant bypassed from the outdoor coil,. When the ambient temperature is too low, insufficient heat will be retained in the refrigerant to properly operate the Reheat system for proper dehumidification. The Reheat system in this packaged unit is not designed for industrial or process applications, it is intended for human comfort zones.

Navigate through the Clear Control menu to "Humidity Control" it should say Enabled. If it says "Disabled" press the Enter button twice to Enable rh Control.



Next set the desired Relative Humidity Set-point. This set-point will be where the control will run the associated dehumidification cycles to bring the humidity in the zone down to this percentage.

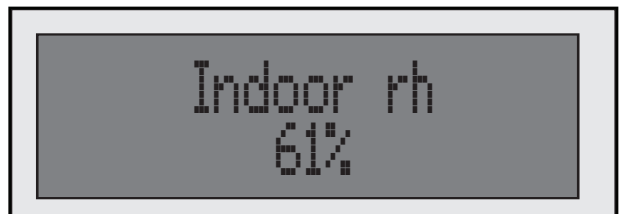


Now set the Reheat Mode, there are three functions to choose from, Reheat in Occupied, will only run dehumidification when there is a Fan or Cooling Call. Reheat in Unoccupied, will on run dehumidification when there is no fan or cooling call; Reheat ALL, (recommended) will run reheat based on the humidity reading regardless of the thermostat operation.



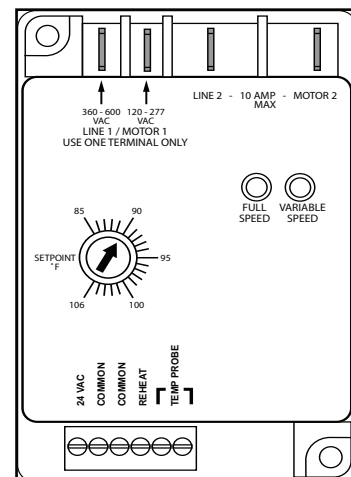
Checking the Humidity Sensor reading, Navigate to Humidity Control then down to Indoor rh, this will display the reading from the humidity zone sensor. If this shows "4%" then it means that the zone sensor is not connected properly or malfunctioning.

Verify a 0-10VDC signal across the Field Config 2 terminals on the control board. 10VDC = 100%, 5VDC = 50%.



The humidity control system is also equipped with an Outdoor Fan Motor Controller, OFMC, this controller changes the speed of the outdoor fans to allow for more or less heat in the bypassed refrigerant used to operate the reheat system. Adjustments to the OFMC are not needed unless undesirable operation occurs.

Consult the Installation instructions provided with the system for details on the OFMC operation and adjustments.



N.1. Diagnostics Chart

N.1.1. Cooling Diagnostics Chart

▲ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	<ul style="list-style-type: none"> Power off or loose electrical connection Thermostat out of calibration-set too high Failed contactor Blown fuses Transformer defective High pressure control open (if provided) Interconnecting low voltage wiring damaged 	<ul style="list-style-type: none"> Check for correct voltage at compressor contactor in control box Reset Check for 24 volts at contactor coil - replace if contacts are open Replace fuses Check wiring-replace transformer Reset-also see high head pressure remedy-The high pressure control opens at 450 PSIG Replace thermostat wiring
Condenser fan runs, compressor doesn't	<ul style="list-style-type: none"> Loose connection Compressor stuck, grounded or open motor winding open internal overload. Low voltage condition Low voltage condition 	<ul style="list-style-type: none"> Check for correct voltage at compressor - check & tighten all connections Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating. Add start kit components
Insufficient cooling	<ul style="list-style-type: none"> Improperly sized unit Improper airflow Incorrect refrigerant charge Air, non-condensibles or moisture in system Incorrect voltage 	<ul style="list-style-type: none"> Recalculate load Check - should be approximately 400 CFM per ton. Charge per procedure attached to unit service panel. Recover refrigerant, evacuate & recharge, add filter drier At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	<ul style="list-style-type: none"> Incorrect voltage Defective overload protector Refrigerant undercharge 	<ul style="list-style-type: none"> At compressor terminals, voltage must be \pm 10% of nameplate marking when unit is operating. Replace - check for correct voltage Add refrigerant
Registers sweat	<ul style="list-style-type: none"> Low evaporator airflow 	<ul style="list-style-type: none"> Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	<ul style="list-style-type: none"> Restriction in liquid line, expansion device or filter drier Flow check piston size too small Incorrect capillary tubes TXV does not open 	<ul style="list-style-type: none"> Remove or replace defective component Change to correct size piston Change coil assembly Replace TXV
High head-high or normal vapor pressure - Cooling mode	<ul style="list-style-type: none"> Dirty condenser coil Refrigerant overcharge Condenser fan not running Air or non-condensibles in system 	<ul style="list-style-type: none"> Clean coil Correct system charge Repair or replace Recover refrigerant, evacuate & recharge
Low head-high vapor pressures	<ul style="list-style-type: none"> Defective Compressor valves Incorrect capillary tubes 	<ul style="list-style-type: none"> Replace compressor Replace coil assembly
Low vapor - cool compressor - iced evaporator coil	<ul style="list-style-type: none"> Low evaporator airflow Operating below 65°F outdoors Moisture in system 	<ul style="list-style-type: none"> Increase speed of blower or reduce restriction - replace air filter Add Low Ambient Kit Recover refrigerant - evacuate & recharge - add filter drier
High vapor pressure	<ul style="list-style-type: none"> Excessive load Defective compressor 	<ul style="list-style-type: none"> Recheck load calculation Replace
Fluctuating head & vapor pressures	<ul style="list-style-type: none"> TXV hunting Air or non-condensibles in system 	<ul style="list-style-type: none"> Check TXV bulb clamp - check air distribution on coil - replace TXV Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	<ul style="list-style-type: none"> Air or non-condensibles in system 	<ul style="list-style-type: none"> Recover refrigerant, evacuate & recharge

N. DIAGNOSTICS

N.1. Diagnostics Chart

N.1.2. Heating Diagnostics Chart

▲ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Induced draft blower motor (IDM) does not start	<ul style="list-style-type: none"> No 208/230 Vac to IDM Faulty low voltage transformer Wired incorrectly No line voltage to integrate furnace control (IFC) Faulty IDM 	<ul style="list-style-type: none"> Check the wiring from the board to the motor - check for power at the motor - replace the IFC Replace transformer Check wiring per the diagram in the I&O Check unit power connect - check power at L1 and L2 - Replace the IFC If IDM is receiving power and will not start, replace the IDM
Ignitor will not spark	<ul style="list-style-type: none"> Bad wire or corroded ignitor Negative pressure switch not closing Open rollout limit Open limit control Ignitor is not grounded Ignitor wired incorrectly Faulty IFC 	<ul style="list-style-type: none"> Check wire for damage - check the connection to the high voltage spark tower - replace corroded ignitor Check for blocked hose – check for exhaust blockage - check that the negative pressure on the IDM is enough to close pressure switch - replace pressure switch Check for blockage in the intake, heat exchanger, and exhaust - clear blockage and reset limit Check temperature rise (see general data in I&O) - check for proper airflow – check for proper gas pressure - replace the limit Check that ignitor is firmly secured to burner assembly Check wiring per the diagram in the I&O Replace IFC
No ignition/burner will not light	<ul style="list-style-type: none"> No inlet pressure Gas valve is not receiving 24 V Gas valve is not opening Orifice is blocked 	<ul style="list-style-type: none"> Check for gas pressure Check wiring from IFC to gas valve - check for power at the gas valve - replace IFC Replace valve Remove orifice and clean - replace orifice if it is damaged
Flame not sustained	<ul style="list-style-type: none"> Flame sense wired incorrectly Flame sense damage or not in correct position Flame sense dirty or corroded Microamps are low or not present Unit is not properly grounded Faulty IFC 	<ul style="list-style-type: none"> Check wiring per the diagram in the I&O Check flame sense position - replace flame sense Clean flame sense with steel wool Check for 4 microamps - replace flame sensor Check unit grounding - correct bad grounding Replace IFC
Indoor blower motor (IBM) does not start after 30 seconds	<ul style="list-style-type: none"> No 208/230 Vac across IBM motor terminals on the IFC Dead capacitor Faulty IBM 	<ul style="list-style-type: none"> Check the wiring per the diagram in the I&O - replace IFC Replace capacitor Replace IBM
Heating does not stop after call for heat has been satisfied	<ul style="list-style-type: none"> Thermostat wired incorrectly/faulty thermostat Faulty valve 	<ul style="list-style-type: none"> Check thermostat wiring is correct - check that thermostat is operating correctly - replace thermostat Remove gas valve lead and check if valve closes - replace valve
After 5 second post-purge, IDM stops, or IBM does not stop running after off delay (specified in furnace section of I&O)	<ul style="list-style-type: none"> Open limit control Open rollout limit 	<ul style="list-style-type: none"> Check temperature rise (see general data in I&O) - check for proper airflow – check for proper gas pressure - replace the limit Check for blockage in the intake, heat exchanger, and exhaust - clear blockage and reset limit

N.2. Alarm Codes – Full List

Alarm Codes		
CODE	Description	FAULT LEVEL
0	STAND BY	None
c	COMPRESSOR ON - Low (Flashing if in time delay)	None
C	COMPRESSOR ON - High (Flashing if in time delay)	None
E	Economizer Cooling - No Compressor	None
F	CONTINUOUS FAN	None
h	GAS HEAT ON - LOW-FIRE	None
H	GAS HEAT ON -HIGH-FIRE	None
4	Comfort Alert Code 4 for Compressor Circuit 1	Shutdown
5	Comfort Alert Code 5 for Compressor Circuit 1	Shutdown
6	Comfort Alert Code 6 for Compressor Circuit 1	Shutdown
7	Comfort Alert Code 7 for Compressor Circuit 1	Shutdown
8	Comfort Alert Code 8 for Compressor Circuit 1	Shutdown
9	Comfort Alert Code 9 for Compressor Circuit 1	Shutdown
11	FAILED IGNITION	Problem
12	LO FLAME SENSE	Warning
13	FLAME LOST	Problem
14	UNEXPECTED FLAME	Shutdown
15	HIGH-FIRE GAS VALVE IMPROPER VOLTAGE	Problem
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	Problem
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	Problem
22	MAIN LIMIT OPEN	Problem
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	Problem
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	Problem
33	MRLC (Rollout Limit) OPEN	Problem
34	Comfort Alert Code 4 for Compressor Circuit 2	Shutdown
35	Comfort Alert Code 5 for Compressor Circuit 2	Shutdown
36	Comfort Alert Code 6 for Compressor Circuit 2	Shutdown
37	Comfort Alert Code 7 for Compressor Circuit 2	Shutdown
38	Comfort Alert Code 8 for Compressor Circuit 2	Shutdown
39	Comfort Alert Code 9 for Compressor Circuit 2	Shutdown
42	Invalid Thermostat Selection	Warning
44	LOW-FIRE NEGATIVE PRESSURE CONTROL CLOSED	Problem
46	LOW-FIRE NEGATIVE PRESSURE CONTROL OPEN	Problem
49	FREEZE SWITCH OPEN - CIRCUIT 1	Problem
50	FREEZE SWITCH OPEN - CIRCUIT 2	Problem
55	2nd stage COMBUSTION PRESSURE SWITCH CLOSED	Problem
57	HIGH-FIRE NEGATIVE PRESSURE CONTROL CLOSED	Problem
59	Condensate Drain Plugged	Shutdown
61	HIGH-FIRE NEGATIVE PRESSURE CONTROL OPEN	Problem, Shutdown
83	Condenser Coil Temp Sensor Fail-OAT	Problem
84	Outdoor Air Temperature Sensor Fail-OAT	Problem
88	Emergency Stop Fault	Shutdown
93	CONTROL Fault	Shutdown
97	Smoke Detection	Shutdown

N. DIAGNOSTICS

N.2.1. Cooling Alarm Codes and Diagnostics

All Core Command come standard with a 7-segment diagnostic display. During standby mode with no fault codes present, the display will read "0" (zero). During normal thermostat heating, cooling or continuous fan operation, a letter will be displayed to describe the mode of operation as follows:

C = Cooling

F = Continuous Fan Operation

H = Gas Heating Operation

When the control senses a fault present, it will display a code to help in diagnoses. A list of normal operating codes and potential fault codes follows:

Alarm Codes - Cooling Only		
CODE	DESCRIPTION	FAULT LEVEL
0	Standby	None
c	Compressor On – Low (Flashing If In Time Delay)	None
C	Compressor On – High (Flashing If In Time Delay)	None
E	Economizer Cooling – No Compressor	None
F	Continuous Fan	None
4	Comfort Alert Code 4 For Compressor Circuit 1	Shutdown
5	Comfort Alert Code 5 For Compressor Circuit 1	Shutdown
6	Comfort Alert Code 6 For Compressor Circuit 1	Shutdown
7	Comfort Alert Code 7 For Compressor Circuit 1	Shutdown
8	Comfort Alert Code 8 For Compressor Circuit 1	Shutdown
9	Comfort Alert Code 9 For Compressor Circuit 1	Shutdown
20	Refrigerant Low Pressure Switch Open – Circuit 1	Problem
29	Refrigerant High Pressure Switch Open – Circuit 1	Problem
49	Freeze Switch Open – Circuit 1	Problem
59	Condensate Drain Plugged	Shutdown
83	Condenser Coil Temp Sensor Fail-Oct	Problem
84	Outdoor Air Temperature Sensor Fail-Oat	Problem
88	Emergency Stop Fault	Shutdown
93	Control Fault	Shutdown
97	Smoke Detection	Shutdown

The method for displaying a two-digit fault is to display the first digit for one second immediately followed by the second digit – which is also displayed for a duration of one second. A ½ second pause is then displayed. Cycle repeats

until the fault is cleared. Each fault is flashed (displayed) a minimum of two times even if the fault condition has cleared before the fault can be displayed twice.

Normal Operation Mode:

0	Displayed anytime there is no fault present and no thermostat call present
c	COMPRESSOR ON - Low (Flashing if in time delay)
C	COMPRESSOR ON - High (Flashing if in time delay)
E	When the system uses Economizer Cooling with No Compressor
F	Displayed anytime thermostat calls for continuous fan

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Cooling Only		
CODE	DESCRIPTION	FAULT LEVEL
0	STANDBY	None
c	COMPRESSOR ON – Low (Flashing if in time delay)	None
C	COMPRESSOR ON – High (Flashing if in time delay)	None
E	Economizer Cooling – No Compressor	None
F	CONTINUOUS FAN	None
4	Comfort Alert Code 4 for Compressor Circuit 1	Shutdown
	ALARM Designation: Locked Rotor Circuit 1	
	DESCRIPTION:	
	1. Circuit 1 shutdown and retry after Anti-Short Cycle Delay (ASCD) Maximum is 3 attempts.	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Low line voltage	
	2. Excessive Refrigerant in compressor 3. Seized bearings in compressor	
5	Comfort Alert Code 5 for Compressor Circuit 1	Shutdown
	ALARM Designation: Open Circuit 1	
	DESCRIPTION:	
	1. Circuit 1 shutdown and retry after ASCD. Note: This alarm is sent by the Comfort Alert Module only after the fault has been sensed for a minimum of 4 hours.	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Condensing unit power disconnect is open	
	2. Compressor circuit breaker or fuses are open	
	3. Compressor contactor has failed open High pressure switch is open and requires manual reset	
4. Broken supply wires or connector is not making contact		
5. Unusually long compressor protector reset time due to extreme ambient temperature		
6. Compressor windings are damaged		
6	Comfort Alert Code 6 for Compressor Circuit 1	Shutdown
	ALARM Designation: Missing Phase Circuit 1	
	DESCRIPTION:	
	1. Circuit 1 shutdown	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Compressor fuse is open on one phase	
	2. Broken wire or connector on one phase	
3. Compressor motor winding is damaged		
4. Utility supply has dropped one phase		

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Cooling Only		
CODE	DESCRIPTION	FAULT LEVEL
7	Comfort Alert Code 7 for Compressor Circuit 1	Shutdown
	ALARM Designation: Reverse Phase Circuit 1	
	DESCRIPTION:	
	1. Run outdoor and indoor fans continuously for circuit 1 and change mode of operation to Unoccupied Auto. This procedure prevents the Space Temperature from reaching extreme values.	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Compressor running backward due to supply phase reversal	
8	Comfort Alert Code 8 for Compressor Circuit 1	Shutdown
	ALARM Designation: Welded Contactor Circuit 1	
	DESCRIPTION:	
	1. Circuit 1 shutdown	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Compressor contactor has failed closed	
	2. Thermostat demand signal not connected to module	
9	Comfort Alert Code 9 for Compressor Circuit 1	Shutdown
	ALARM Designation: Low Voltage Circuit 1	
	DESCRIPTION:	
	1. Circuit 1 Shutdown and wait for voltage to return to operational levels.	
	SOLUTION/STATUS/Possible - Troubleshooting Information	
	1. Control circuit transformer is overloaded	
	2. Low line voltage to compressor	
20	DESCRIPTION: REFRIGERANT LOW PRESSURE SWITCH OPEN – CIRCUIT 1	Problem
	CAUSE:	
	1. Low evaporator airflow	
	2. Refrigerant undercharge	
	3. Restriction in liquid line, expansion device or filter drier	
	4. Operating below 65°F outdoors	
	5. Moisture in system	
	SOLUTION: The solution will depend on the cause.	
	1. Increase speed of blower or reduce restriction - replace air filter	
	2. Check for leaks - add refrigerant	
3. Remove or replace defective component		
4. Add Low Ambient Kit		
5. Recover refrigerant - evacuate & recharge - add or replace filter drier		

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Cooling Only		
CODE	DESCRIPTION	FAULT LEVEL
29	DESCRIPTION: REFRIGERANT HIGH PRESSURE SWITCH OPEN – CIRCUIT 1	Problem
	CAUSE:	
	1. Restriction in liquid line, expansion device or filter drier	
	2. Refrigerant overcharge	
	3. Condenser fan not running	
	4. Air or non-condensibles in system	
	SOLUTION: The solution will depend on the cause.	
	1. Recover refrigerant - evacuate & recharge remove or replace defective component	
	2. Remove refrigerant	
3. Check voltage, Run Capacitor & Outdoor Motor Repair or replace		
4. Recover refrigerant, evacuate & recharge		
49	FREEZE SWITCH OPEN – CIRCUIT 1	Problem
	DESCRIPTION:	
	1. Occurs when sensors are either open or shorted.	
	SOLUTION: The solution will depend on the cause.	
	1. Replace the sensor	
2. Check sensor Is installed correctly on control		
59	Condensate Drain Plugged	Shutdown
	DESCRIPTION:	
	1. Condensate line is blocked water inside of unit	
	SOLUTION: The solution will depend on the cause.	
	1. Remove blockage	
2. Remove condensate pan and clean		
83	Condenser Coil Temp Sensor Fail-OCT	Problem
	DESCRIPTION:	
	1. No defrost operation, but unit continues to operate in either heating or cooling.	
	SOLUTION: The solution will depend on the cause.	
	1. Extreme temperatures	
2. Replace the sensor		
3. Check that sensor is installed correctly on control		

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Cooling Only		
CODE	DESCRIPTION	FAULT LEVEL
84	Outdoor Air Temperature Sensor Fail-OAT	Problem
	DESCRIPTION:	
	1. No defrost operation, but unit continues to operate in either heating or cooling.	
	2. The heat source continues to be heat pump, independently of the outdoor air temperature	
	SOLUTION: The solution will depend on the cause.	
	1. Extreme temperatures 2. Replace the sensor 3. Check that sensor is installed correctly on control	
88	Emergency Stop Fault	Shutdown
	DESCRIPTION:	
	1. Complete shutdown	
	SOLUTION: The solution will depend on the cause. 1. Cannot be cleared by the 'Clear All Alarms" command. Must be cleared by changing the Emergency Stop Fault network value.	
93	CONTROL Fault	Shutdown
	DESCRIPTION:	
	1. Internal Control fault.	
	SOLUTION: The solution will depend on the cause. 1. Replace Control	
91	Smoke Detection	Shutdown
	DESCRIPTION:	
	1. RTU-C reads the smoke detection input as open -- complete shutdown.	
	SOLUTION: The solution will depend on the cause.	
	1. If not due to a fire, Replace the sensor, Check sensor is installed correctly on control 2. Check Smoke Detection Circuit, if no Smoke Detector is installed, ensure Economizer Smoke Bypass plug is installed	

N. DIAGNOSTICS

N.2.2. Heating Alarm Codes and Diagnostics

All Core Commands come standard with a 7-segment diagnostic display. During standby mode with no fault codes present, the display will read "0" (zero). During normal thermostat heating, cooling or continuous fan operation, a letter will be displayed to describe the mode of operation as follows:

C = Cooling

F = Continuous Fan Operation

H = Gas Heating Operation

When the control senses a fault present, it will display a code to help in diagnoses. A list of normal operating codes and potential fault codes follows:

Alarm Codes - Heating Only		
CODE	DESCRIPTION	FAULT LEVEL -0, 1, 2, 3*
0	STANDBY	None
F	CONTINUOUS FAN	None
h	GAS HEAT ON - LOW-FIRE	None
H	GAS HEAT ON - HIGH-FIRE	None
11	FAILED IGNITION	Problem
12	LO FLAME SENSE	Warning
13	FLAME LOST	Problem
14	UNEXPECTED FLAME	Shutdown
15	HIGH-FIRE GAS VALVE IMPROPER VOLTAGE	Problem
22	MAIN LIMIT OPEN	Problem
33	MRLC (Rollout Limit) OPEN	Problem
42	INVALID THERMOSTAT SELECTION	Warning
44	LOW-FIRE NEGATIVE PRESSURE CONTROL CLOSED	Problem
46	LOW-FIRE NEGATIVE PRESSURE CONTROL OPEN	Problem
55	High-Fire NEGATIVE PRESSURE CONTROL CLOSED	Problem
57	HIGH-FIRE NEGATIVE PRESSURE CONTROL OPEN	Problem, Shutdown
61	BLOWER FAULT - NO RUN	Shutdown
97	SMOKE DETECTION	Shutdown

The method for displaying a two-digit fault is to display the first digit for one second immediately followed by the second digit – which is also displayed for a duration of one second. A ½ second pause is then displayed. Cycle repeats

until the fault is cleared. Each fault is flashed (displayed) a minimum of two times even if the fault condition has cleared before the fault can be displayed twice.

Normal Operation Mode:

0	Displayed anytime there is no fault present and no thermostat call present
F	Displayed anytime thermostat calls for continuous fan
h	Lower-case "h" displayed anytime thermostat calls for low-fire heat
H	Upper-case "H" displayed anytime thermostat calls for high-fire heat

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Heating Only	
CODE	FAILED IGNITION
11	DESCRIPTION: This fault is displayed when a failed ignition has occurred three times in a row. The Core Command will enter a one-hour lockout following the third ignition attempt.
	CAUSE:
	1. Flame sense rod is unable to sense flame
	2. Gas valve is turned OFF.
	3. The ignitor is not working properly.
	4. The Core Command is not working properly
	5. Burner flame is not carrying over from first burner to the last.
	SOLUTION: the solution will depend on the cause.
	1. Clean or replace flame sense rod. Confirm flame sense is in burner flame. Check wire and all connections between flame sense and Core Command. Make sure furnace is properly grounded.
	2. Turn gas valve ON.
3. Replace or reposition the ignitor. Refer to section G.1.4 for proper ignitor location. Check wire and all connections between ignitor and Core Command.	
4. Replace furnace Core Command.	
5. Check manifold pressure during ignition (see Measuring and Adjusting Manifold Gas Pressures section). Watch the burner during ignition if the first burner lights but the second, third and so on do not light (incomplete carry-over), the burner may need to be replaced.	
12	LOW FLAME SENSE
	DESCRIPTION: Furnace operation will continue in low and high-fire modes. This problem may be elevated to the level of fault code "13" or "11" if flame cannot be sensed at all.
	CAUSE:
	1. Most common cause is that the flame sense rod may need cleaning.
	2. Flame sense rod may not be properly connected.
	3. Wiring between the rod and furnace control may be shorted or opened.
	SOLUTION:
	1. Clean or replace flame sense rod.
2. Check wire and all connections between the flame sense and Core Command.	
3. Make sure the furnace is properly grounded.	

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Heating Only	
CODE	FLAME LOST
13	DESCRIPTION: If flame is lost after it is established, subsequent ignition attempts will follow and normal operation should resume.
	CAUSE:
	1. Most common cause is that the flame sense rod may need cleaning.
	2. My not be properly connected.
	3. Wiring between flame sense and Core Command may be shorted or opened.
	4. Improperly mounted
	5. Improperly grounded.
	6. Burner flame pattern may be unstable.
	SOLUTION:
	1. Clean or replace the flame sense rod.
	2. Check wire and all connections between the flame sense and Core Command.
	3. Confirm flame sense rod is in the flame. See section G.1.4 for proper flame sense location.
	4. Confirm furnace is properly grounded.
5. Check that all burner assembly components are properly installed. Confirm that burner flame is steady and directed down the center of tube. If turbulence is noted, check for air leaks between the burner and blower compartment.	
14	UNEXPECTED FLAME
	DESCRIPTION: this fault should rarely if ever be seen in the field. Furnace will not operate with this fault present.
	CAUSE:
	1. Field mis-wiring of 24VAC to the gas valve main solenoid.
	2. Faulty gas valve stuck in the "OPEN" position.
	3. Faulty furnace Core Command (signal improperly sensed when it should not be sensed at all).
	SOLUTION:
	1. Correct wiring
2. Replace the gas valve.	
3. Replace the Core Command.	
15	HIGH-FIRE GAS VALVE IMPROPER VOLTAGE
	DESCRIPTION: High-fire coil energized during call for low-fire heat. This fault should rarely if ever be seen in the field.
	CAUSE: Gas valve relay contacts on Core Command welded shut. Hi and low-fire miswired.
	SOLUTION:
	1. Replace Core Command if gas valve wiring is correct
2. Turn off power to unit. Use a pin remover to reverse locations for BLUE and WHITE/BLACK wires in 3-pin connector.	

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

Alarm Codes - Heating Only	
CODE	MAIN LIMIT OPEN
22	DESCRIPTION: The furnace will not operate in gas heat mode.
	CAUSE:
	1. No airflow or dead blower
	2. Insufficient airflow
	3. Faulty limit control
	4. Loose or faulty wiring.
	5. Incorrect blower tap
	6. Furnace input is too high.
	SOLUTION:
	1. Check for proper blower operation. If a blower motor fault has occurred fault code "61" should also be present. Check the wiring to the motor then the motor.
	2. Check filters and ductwork. Determine static pressure and confirm it is not above published values found in the Checking and Adjusting Airflow section.
	3. Replace the limit control
	4. Check wiring and connections.
5. Confirm proper blower speed taps for high and low-fire.	
6. Insure properly sized burner orifices are installed. Check manifold pressure at high and low-fire and compare to values found in Measuring and Adjusting Manifold Gas Pressures section. Check rate and compare to nameplate input, high and low-fire. Adjust as necessary.	
33	MRLC (Manual Reset Limit Control) OPEN
	DESCRIPTION: The MRLC is also known as the rollout limit. There are two rollout limits on (-)GEC gas units. When one or more of these limits open, they must be manually reset to the closed position. This fault can occur when burner flames are not directed down the center of the burner tube and roll out into the burner assembly. This fault indicates a serious problem that must be repaired before furnace operation can continue.
	CAUSE:
	1. Faulty limit.
	2. Loose or faulty wiring.
	3. Damaged heat exchanger
	4. Insufficient combustion air or blocked flue pipe.
	5. Overfired condition.
	6. Air leak between burner and blower compartment.
	SOLUTION:
	1. Replace limit if limit will not reset. Observe flame pattern for normal operation after limit has been replaced.
	2. Check wiring and connections. Replace and/or repair as necessary

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

33	3. Confirm that burner flame is steady and directed down center of burner tube. If flame turbulence is evident, note if turbulence began when indoor blower motor was energized. This could be an indicator of a damaged heat exchanger, i.e. breached primary tube or loose swedge joint.
	4. Confirm louvered panels are unobstructed. Confirm flue pipe is unobstructed.
	5. Insure properly sized burner orifices are installed. Check manifold pressure at high and low-fire and compare to values found in Measuring and Adjusting Manifold Gas Pressures section. Check rate and compare to nameplate input, high and low-fire. Adjust as necessary.
	6. Check that all burner assembly components are properly installed. Confirm that burner flame is steady and directed down the center of tube. If turbulence is noted, check for air leaks between the burner and blower compartment.
44	LOW FIRE NEGATIVE PRESSURE CONTROL (NPC) CLOSED (230V & 575V ONLY)
	DESCRIPTION: The low-fire NPC should be open when the inducer is not operating. Before any heat cycle can begin, the NPC is tested to confirm the contacts are open. An ignition sequence will not occur if the low-fire NPC remains closed.
	CAUSE:
	1. NPC contacts are welded shut/faulty switch.
	2. loose or faulty wiring
	SOLUTION:
1. Replace low fire NPC. 2. Check wiring or connections, replace or repair as necessary	

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

46	LOW FIRE NEGATIVE PRESSURE CONTROL (NPC) OPEN (230V & 575V ONLY)	
	DESCRIPTION: Core Command will energize the inducer for 30 seconds (pre-purge) in an attempt to close the low fire NPC. The Core Command will make four attempts to close the low-fire NPC before declaring a fault and entering a one hour lockout.	
	CAUSE:	
	1. Faulty inducer.	
	2. Faulty Core Command	
	3. Loose or faulty wiring.	
	4. Disconnected, blocked, split or cut pressure switch hose.	
	5. Severe wind gusts (sporadic)	
	6. Faulty low fire pressure switch	
	SOLUTION:	
46	1. Repair or replace inducer. Check inducer pressure to confirm negative pressure is adequate to close pressure switch.	
	2. Replace Core Command after confirming that NPC contacts are closed while inducer is running.	
	3. Check NPC wiring and connections to Core Command.	
	4. Confirm pressure switch hose is attached to pressure port on IDM and port on pressure switch. Confirm there is no split or cut in hose.	
	5. Consider using the flue "snorkel" accessory.	
	6. Replace pressure switch.	
55	HIGH-FIRE NEGATIVE PRESSURE CONTROL (NPC) CLOSED	
	DESCRIPTION: The high-fire NPC should be open when the inducer is not operating. Before any heat cycle can begin, the NPC is tested to confirm the contacts are open. An ignition sequence will not occur if the high-fire NPC remains closed.	
	CAUSE:	
	1. NPC contacts are welded shut/faulty switch.	
	2. Loose or faulty wiring	
	SOLUTION:	
	1. Replace high-fire NPC.	
2. Check wiring or connections, replace or repair as necessary		

N. DIAGNOSTICS

57	High-Fire NEGATIVE PRESSURE CONTROL (NPC) OPEN (230V & 575V ONLY)
	DESCRIPTION: Furnace will ignite and operate in low-fire mode. Fault display established when thermostat calls for high-fire mode. Inducer high speed is energized and will remain on high speed for 60 seconds in an attempt to close high fire pressure switch. If pressure switch does not close after 60 seconds the inducer will drop to low speed and furnace will continue operation at low fire until high fire pressure switch closes or thermostat demand is satisfied.
	CAUSE:
	1. Faulty inducer or tap pressure inadequate to close high-fire NPC.
	2. Faulty Core Command.
	3. Loose or faulty wiring.
	4. Disconnected, blocked, split or cut pressure switch hose.
	5. Severe wind gusts (sporadic)
	6. Faulty high fire pressure switch
	SOLUTION:
	1. Repair or replace inducer. Check inducer pressure to confirm negative pressure is adequate to close pressure switch.
	2. Replace Core Command after confirming that NPC contacts are closed while inducer is running.
	3. Check NPC wiring and connections to Core Command.
4. Confirm pressure switch hose is attached to pressure port on IDM and port on pressure switch. Confirm there is no split or cut in hose.	
5. Consider using the flue hood accessory.	
6. Replace pressure switch.	

N. DIAGNOSTICS

Fault Codes with Descriptions and Solutions:

BLOWER FAULT - MOTOR CANNOT RUN	
61	DESCRIPTION: This is a critical blower fault- such as an internal thermal overload that prevents the motor from running. Furnace will shut down if this fault occurs during heating operation. No other operations, including thermostat calls, will occur until this fault is cleared. this fault will occur during heating operation after the main limit control has been open for more than 150 seconds (2 min:30 sec.). If this happens, the Core Command determines that the motor is not functional and enters a hard lockout condition requiring repair of the motor and manual reset of power to the furnace.
	CAUSE:
	1. The motor has tripped on thermal overload because of a restriction or bearing failure.
	2. Wiring to the motor has become compromised.
	3. The blower wheel has become damaged or is not properly attached to the motor shaft.
	4. The motor has failed catastrophically.
	SOLUTION:
	1. Remove restriction or replace motor
	2. Inspect and replace or repair wiring and/or connections to the motor
	3. Replace blower wheel and/or attach wheel to motor shaft properly.
4. Replace motor.	

Fault Codes with Descriptions and Solutions:

460V NEGATIVE PRESSURE CONTROL FAULTS	
55 & 44	NEGATIVE PRESSURE CONTROL (NPC) CLOSED
	460V furnace uses a single-speed inducer and one pressure switch for low and high-fire operation. The NPC should be open when the inducer is not operating.
	DESCRIPTION: Before any heat cycle can begin, the NPC is tested to confirm the contacts are open. An ignition sequence will not occur if the NPC remains closed. Core Command will flash a "55" & "44" fault code (230V & 460V units use same Core Command, "44" is normal under this scenario).
	See CAUSE and SOLUTION for fault code "55" above.
57 & 46	NEGATIVE PRESSURE CONTROL (NPC) OPEN
	DESCRIPTION: The inducer will run for 20 seconds in an attempt to close the pressure switch. At that time the Core Command will flash a "57" & "46" fault code (230V & 460V units use same Core Command, "46" is normal under this scenario). Inducer will continue to run an additional 40 seconds before being de-energized. After a five minute period the Core Command will make another attempt to close the pressure switch. This cycle will repeat until the pressure switch closes or call for heat is removed.
	See CAUSE and SOLUTION for fault code "57" above.

N. DIAGNOSTICS

N.2.3. Non-applicable Fault Codes

The controls used in this product are common with a few other product families. Because of this, there are several fault codes that are programmed into the controls but DO NOT APPLY to this product. If one of these fault codes appear, clear the fault and continue

diagnostics. If the code persists, power down the unit and reapply power before continuing diagnostics.

These non-applicable fault codes are listed below:

Alarm Codes - NON-APPLICABLE FAULT CODES		
21	REFRIGERANT LOW PRESSURE SWITCH OPEN – CIRCUIT 2	Problem
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN – CIRCUIT 2	Problem
34	Comfort Alert Code 4 for Compressor Circuit 2	Shutdown
35	Comfort Alert Code 5 for Compressor Circuit 2	Shutdown
36	Comfort Alert Code 6 for Compressor Circuit 2	Shutdown
37	Comfort Alert Code 7 for Compressor Circuit 2	Shutdown
38	Comfort Alert Code 8 for Compressor Circuit 2	Shutdown
39	Comfort Alert Code 9 for Compressor Circuit 2	Shutdown
50	FREEZE SWITCH OPEN – CIRCUIT 2	Problem

N.3. Common Mistakes

- These are a list of common mistakes made during installation.
- Drain Pan Connections, drain trap connected to the wrong outlet side, not connected at all, or insufficient trap depth.
- Connecting a W2 call only to try and get full heat all the time, Connect both W1 and W2 together if the job requirement or thermostat is setup for single stage heating.

- Connecting a Y2 call only to try and get full cooling all the time, Connect both Y1 and Y2 together if the job requirement or thermostat is setup for single stage cooling.
- Economizer connections, not installing the 3-wire jumper plug into the economizer wiring harness, if a factory option smoke detector is not used, this will cause a Smoke Detection Fault.

P. APPENDICES

Appendix A – General Product Data

GENERAL DATA -

Model RGECZR Series	036ACT 036ADT 036AJT	036ACU 036ADU	036AYT	036AYU
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	36,000 [10.55]	36,000 [10.55]	36,000 [10.55]	36,000 [10.55]
EER/EER2	11.2/10.6	11.2/10.6	11.2/10.6	11.2/10.6
SEER/SEER2 ^B	14/13.4	14/13.4	14/13.4	14/13.4
Nominal CFM [L/s]	1200 [566]	1200 [566]	1200 [566]	1200 [566]
AHRI Rated CFM (SEER/SEER2) [L/s]	1300/1025 [613/483]	1300/1025 [613/483]	1300/1025 [613/483]	1300/1025 [613/483]
AHRI Net Cooling Capacity Btu (SEER/SEER2) [kW]	35,400/34,200 [10.37/10.02]	35,400/34,200 [10.37/10.02]	35,400/34,200 [10.37/10.02]	35,400/34,200 [10.37/10.02]
Net Sensible Capacity Btu (SEER/SEER2) [kW]	27,000/23,940 [7.91/7.01]	27,000/23,940 [7.91/7.01]	27,000/23,940 [7.91/7.01]	27,000/23,940 [7.91/7.01]
Net Latent Capacity Btu (SEER/SEER2) [kW]	8,400/10,260 [2.46/3.00]	8,400/10,260 [2.46/3.00]	8,400/10,260 [2.46/3.00]	8,400/10,260 [2.46/3.00]
Net System Power kW (SEER/SEER2)	3.16/3.22	3.16/3.22	3.16/3.22	3.16/3.22
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
No./Stages	1	1	1	1
Outdoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	0.71 [18]	0.71 [18]	0.71 [18]	0.71 [18]
Rows / FPI [FPcm]	16.48 [1.53]	16.48 [1.53]	16.48 [1.53]	16.48 [1.53]
	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Rows / FPI [FPcm]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]
Refrigerant Control	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Drain Connection No./Size in. [mm]	TX Valves	TX Valves	TX Valves	TX Valves
	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type				
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller	Propeller
Drive Type/No. Speeds	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]
CFM [L/s]	Direct/1	Direct/1	Direct/1	Direct/1
No. Motors/HP	4600 [2171]	4600 [2171]	4600 [2171]	4600 [2171]
Motor RPM	1 at 1/5 HP	1 at 1/5 HP	1 at 1/5 HP	1 at 1/5 HP
	820	820	820	820
Indoor Fan - Type				
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]
No. Speeds	Direct	Direct	Direct	Direct
No. Motors	Multiple	Multiple	Multiple	Multiple
Motor HP	1	1	1	1
Motor RPM	3/4	3/4	1	1
Motor Frame Size	1050	1050	1050	1050
	48	48	48	48
Filter - Type				
Furnished	Disposable	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes	Yes
	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]				
	69 [1956]	69 [1956]	69 [1956]	69 [1956]
Weights				
Net Weight lbs. [kg]	557 [253]	557 [253]	607 [275]	607 [275]
Ship Weight lbs. [kg]	595 [270]	595 [270]	645 [293]	645 [293]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

Appendix A – General Product Data (Cont.)

GENERAL DATA -

Model RGECZR Series	048ACT 048ADT 048AJT	048ACU 048ADU	048AYT	048AYU
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	49,000 [14.36]	49,000 [14.36]	49,000 [14.36]	49,000 [14.36]
EER/EER2	11.2/10.6	11.2/10.6	11.2/10.6	11.2/10.6
SEER/SEER2 ^B	14/13.4	14/13.4	14/13.4	14/13.4
Nominal CFM [L/s]	1600 [755]	1600 [755]	1600 [755]	1600 [755]
AHRI Rated CFM (SEER/SEER2) [L/s]	1730/1460 [816/689]	1730/1460 [816/689]	1730/1460 [816/689]	1730/1460 [816/689]
AHRI Net Cooling Capacity Btu (SEER/SEER2) [kW]	47,500/45,500 [13.92/13.33]	47,500/45,500 [13.92/13.33]	47,500/45,500 [13.92/13.33]	47,500/45,500 [13.92/13.33]
Net Sensible Capacity Btu (SEER/SEER2) [kW]	35,100/31,850 [10.28/9.33]	35,100/31,850 [10.28/9.33]	35,100/31,850 [10.28/9.33]	35,100/31,850 [10.28/9.33]
Net Latent Capacity Btu (SEER/SEER2) [kW]	12,400/13,650 [3.63/4.00]	12,400/13,650 [3.63/4.00]	12,400/13,650 [3.63/4.00]	12,400/13,650 [3.63/4.00]
Net System Power kW (SEER/SEER2)	4.24/4.29	4.24/4.29	4.24/4.29	4.24/4.29
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
No./Stages	1	1	1	1
Outdoor Coil - Fin Type				
	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.71 [18]	0.71 [18]	0.71 [18]	0.71 [18]
Face Area sq. ft. [sq. m]	16.52 [1.53]	16.52 [1.53]	16.48 [1.53]	16.48 [1.53]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type				
	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	5900 [2784]	5900 [2784]	5900 [2784]	5900 [2784]
No. Motors/HP	1 at 1/2 HP	1 at 1/2 HP	1 at 1/2 HP	1 at 1/2 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type				
	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]
Drive Type	Direct	Direct	Direct	Direct
No. Speeds	Multiple	Multiple	Multiple	Multiple
No. Motors	1	1	1	1
Motor HP	3/4	3/4	1 1/2	1 1/2
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type				
	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]				
	86 [2438]	86 [2438]	86 [2438]	86 [2438]
Weights				
Net Weight lbs. [kg]	580 [263]	580 [263]	630 [286]	630 [286]
Ship Weight lbs. [kg]	618 [280]	618 [280]	668 [303]	668 [303]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

P. APPENDICES

Appendix A – General Product Data (Cont.)

GENERAL DATA -

Model RGECZR Series	060ACT 060ADT 060AJT	060ACU 060ADU	060AYT	060AYU
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	59,500 [17.43]	59,500 [17.43]	59,500 [17.43]	59,500 [17.43]
EER/VEER2	11.2/10.6	11.2/10.6	11.2/10.6	11.2/10.6
SEER/SEER2 ^B	14/13.4	14/13.4	14/13.4	14/13.4
Nominal CFM/AHRI Rated CFM [L/s]	2000 [944]	2000 [944]	2000 [944]	2000 [944]
AHRI Rated CFM (SEER/SEER2) [L/s]	1950/1700 [920/802]	1950/1700 [920/802]	1950/1700 [920/802]	1950/1700 [920/802]
AHRI Net Cooling Capacity Btu (SEER/SEER2) [kW]	57,500/57,000 [16.85/16.55]	57,500/57,000 [16.85/16.55]	57,500/57,000 [16.85/16.55]	57,500/57,000 [16.85/16.55]
Net Sensible Capacity Btu (SEER/SEER2) [kW]	41,000/39,200 [12.01/11.48]	41,000/39,200 [12.01/11.48]	41,000/39,200 [12.01/11.48]	41,000/39,200 [12.01/11.48]
Net Latent Capacity Btu (SEER/SEER2) [kW]	16,500/17,800 [4.83/5.22]	16,500/17,800 [4.83/5.22]	16,500/17,800 [4.83/5.22]	16,500/17,800 [4.83/5.22]
Net System Power kW (SEER/SEER2)	5.13/5.38	5.13/5.38	5.13/5.38	5.13/5.38
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
No./Stages	1	1	1	1
Outdoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	0.71 [18]	0.71 [18]	0.71 [18]	0.71 [18]
Rows / FPI [FPcm]	16.52 [1.53]	16.52 [1.53]	16.52 [1.53]	16.52 [1.53]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Rows / FPI [FPcm]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type				
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller	Propeller
Drive Type/No. Speeds	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]
CFM [L/s]	Direct/1	Direct/1	Direct/1	Direct/1
No. Motors/HP	5900 [2784]	5900 [2784]	5900 [2784]	5900 [2784]
Motor RPM	1 at 1/2 HP	1 at 1/2 HP	1 at 1/2 HP	1 at 1/2 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type				
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]
No. Speeds	Direct	Direct	Direct	Direct
No. Motors	Multiple	Multiple	Multiple	Multiple
Motor HP	1	1	1	1
Motor RPM	1 1/2	1 1/2	1 1/2	1 1/2
Motor RPM	1050	1050	1050	1050
Motor Frame Size	48	48	48	48
Filter - Type				
Furnished	Disposable	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]				
Refrigerant Charge Oz. [g]	82 [2324]	82 [2324]	82 [2324]	82 [2324]
Weights				
Net Weight lbs. [kg]	583 [264]	583 [264]	633 [287]	633 [287]
Ship Weight lbs. [kg]	621 [282]	621 [282]	671 [304]	671 [304]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

Appendix A – General Product Data (Cont.)

GENERAL DATA -

Model RGECZT Series	036	048	060
Cooling Performance^A			
Gross Cooling Capacity Btu [kW]	39,500/35400 [11.57/10.37]	50,000/49,500 [14.65/14.5]	61,000/59,500 [17.87/17.43]
EER/EER2	12.5/12	12.5/12	12.5/12
SEER/SEER2 ^B	17/16.2	17/16.2	17/16.2
Nominal CFM	1200 [566]	1600 [755]	2000 [944]
AHRI Rated CFM (SEER/SEER2) [L/s]	1260/1055 [595/498]	1570/1420 [741/670]	1815/1615 [856/762]
AHRI Net Cooling Capacity Btu (SEER/SEER2) [kW]	38,500/34,800 [11.28/10.2]	48,500/48,000 [14.21/14.06]	59,000/57,500 [17.29/16.85]
Net Sensible Capacity Btu (SEER/SEER2) [kW]	27,500/24,200[8.06/7.09]	34,500/33,000 [10.11/9.67]	42,000/40,000 [12.31,11.72]
Net Latent Capacity Btu (SEER/SEER2) [kW]	11,000/10,600[3.22/3.11]	14,000/15,000 [4.1/4.39]	17,000/17,500 [4.98,5.13]
Net System Power kW (SEER/SEER2)	2.60/2.64	3.67/3.7	4.6/4.62
Compressor			
No./Type	1/Scroll	1/Scroll	1/Scroll
No./Stages	2	2	2
Outdoor Sound Rating (dB)^D			
	79	83	86
Outdoor Coil - Fin Type			
Tube Type	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	0.71 [18]	0.71 [18]	0.71 [18]
Face Area sq. ft. [sq. m]	16.72 [1.55]	16.72 [1.55]	16.66 [1.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type			
Tube Type	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	1 [25.4]	1.26 [32]	1.26 [32]
Face Area sq. ft. [sq. m]	7.49 [0.69]	7.49 [0.69]	7.47 [0.69]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type			
	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2
CFM [L/s]	4850 [2289]	5900 [2784]	5900 [2784]
No. Motors/HP	1 at 1/3 HP	1 at 1/2 HP	1 at 1/2 HP
Motor RPM	800/440	900/800	900/800
Indoor Fan - Type			
	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]
Drive Type	Direct	Direct	Direct
No. Speeds	Multiple	Multiple	Multiple
No. Motors	1	1	1
Motor HPE	Varies	Varies	Varies
Filter - Type			
	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]			
	76.8 [2177]	82.4 [2336]	90 [2552]
Weights			
Net Weight lbs. [kg]	561 [254]	580 [263]	583 [264]
Ship Weight lbs. [kg]	599 [272]	618 [280]	621 [282]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

P. APPENDICES

Appendix A – General Product Data (Cont.)

GENERAL DATA -

Model RGECZT Series	072ACT	072ACU	072ADT	072ADU
Cooling Performance^A				
Gross Cooling Capacity Btu [kW]	70,000 [20.51]	70,000 [20.51]	70,000 [20.51]	70,000 [20.51]
EER	11	11	11	11
IEER ^C	14.6	14.6	14.6	14.6
Nominal CFM/AHRI Rated CFM [L/s]	2400 [1133]	2400 [1133]	2400 [1133]	2400 [1133]
AHRI Rated CFM [L/s]	2400 [1133]	2400 [1133]	2400 [1133]	2400 [1133]
AHRI Net Cooling Capacity Btu [kW]	68000 [19.93]	68000 [19.93]	68000 [19.93]	68000 [19.93]
Net Sensible Capacity Btu [kW]	50199.9 [14.71]	50199.9 [14.71]	50199.9 [14.71]	50199.9 [14.71]
Net Latent Capacity Btu [kW]	17800.1 [5.22]	17800.1 [5.22]	17800.1 [5.22]	17800.1 [5.22]
Net System Power kW	6.18	6.18	6.18	6.18
Compressor				
No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
No./Stages	2	2	2	2
Outdoor Sound Rating (dB)^D				
	88	88	88	88
Outdoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Rows / FPI [FPcm]	16.52 [1.53]	16.52 [1.53]	16.52 [1.53]	16.52 [1.53]
	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type				
Tube Type	Louvered	Louvered	Louvered	Louvered
MicroChannel Depth in. [mm]	MicroChannel	MicroChannel	MicroChannel	MicroChannel
Face Area sq. ft. [sq. m]	1 [32]	1 [32]	1 [32]	1 [32]
Rows / FPI [FPcm]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]	7.52 [0.7]
Refrigerant Control	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]	1 / 20 [8]
Drain Connection No./Size in. [mm]	TX Valves	TX Valves	TX Valves	TX Valves
	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type				
No. Used/Diameter in. [mm]	Propeller	Propeller	Propeller	Propeller
Drive Type/No. Speeds	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]	1/26 [660.4]
CFM [L/s]	Direct/1	Direct/1	Direct/1	Direct/1
No. Motors/HP	5900 [2784]	5900 [2784]	5900 [2784]	5900 [2784]
Motor RPM	1 at 3/4 HP	1 at 3/4 HP	1 at 3/4 HP	1 at 3/4 HP
	1100	1100	1100	1100
Indoor Fan - Type				
No. Used/Diameter in. [mm]	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
Drive Type	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]	1/11x11 [279x279]
No. Speeds	Direct	Direct	Direct	Direct
No. Motors	Multiple	Multiple	Multiple	Multiple
Motor HP	1	1	1	1
Motor RPM	1 1/5	1 1/5	1 1/5	1 1/5
Motor Frame Size	1300	1300	1300	1300
	48	48	48	48
Filter - Type				
Furnished	Disposable	Disposable	Disposable	Disposable
(NO.) Size Recommended in. [mm x mm x mm]	Yes	Yes	Yes	Yes
	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]	(4) 2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]				
	105.6 [2994]	105.6 [2994]	105.6 [2994]	105.6 [2994]
Weights				
Net Weight lbs. [kg]	582 [264]	582 [264]	582 [264]	582 [264]
Ship Weight lbs. [kg]	620 [281]	620 [281]	620 [281]	620 [281]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

Appendix A – General Product Data (Cont.)

GENERAL DATA -

Model RGECZT Series	072ACT	072ACU
Cooling Performance^A		
Gross Cooling Capacity Btu [kW]	70,000 [20.51]	70,000 [20.51]
EER	11	11
IEER ^C	14.6	14.6
Nominal CFM/AHRI Rated CFM [L/s]	2400 [1133]	2400 [1133]
AHRI Rated CFM [L/s]	2400 [1133]	2400 [1133]
AHRI Net Cooling Capacity Btu [kW]	68000 [19.93]	68000 [19.93]
Net Sensible Capacity Btu [kW]	50199.9 [14.71]	50199.9 [14.71]
Net Latent Capacity Btu [kW]	17800.1 [5.22]	17800.1 [5.22]
Net System Power kW	6.18	6.18
Compressor		
No./Type	1/Scroll	1/Scroll
No./Stages	2	2
Outdoor Sound Rating (dB)^D		
	88	88
Outdoor Coil - Fin Type		
	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	16.52 [1.53]	16.52 [1.53]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]
Indoor Coil - Fin Type		
	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel
MicroChannel Depth in. [mm]	1 [32]	1 [32]
Face Area sq. ft. [sq. m]	7.52 [0.7]	7.52 [0.7]
Rows / FPI [FPcm]	1 / 20 [8]	1 / 20 [8]
Refrigerant Control	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/0.75 [19.05]	1/0.75 [19.05]
Outdoor Fan - Type		
	Propeller	Propeller
No. Used/Diameter in. [mm]	1/26 [660.4]	1/26 [660.4]
Drive Type/No. Speeds	Direct/1	Direct/1
CFM [L/s]	5900 [2784]	5900 [2784]
No. Motors/HP	1 at 3/4 HP	1 at 3/4 HP
Motor RPM	1100	1100
Indoor Fan - Type		
	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/11x11 [279x279]	1/11x11 [279x279]
Drive Type	Direct	Direct
No. Speeds	Multiple	Multiple
No. Motors	1	1
Motor HP	1 1/5	1 1/5
Motor RPM	1300	1300
Motor Frame Size	48	48
Filter - Type		
	Disposable	Disposable
Furnished	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(4)2x16x16 [51x406x406]	(4)2x16x16 [51x406x406]
Refrigerant Charge Oz. [g]		
	105.6 [2994]	105.6 [2994]
Weights		
Net Weight lbs. [kg]	582 [264]	582 [264]
Ship Weight lbs. [kg]	620 [281]	620 [281]

Note: Please look at the rating plates pasted on the side of the unit to understand the model number of your unit.

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Appendix A – General Product Data (Cont.)

- A. Cooling Performance is rated at 95°F ambient, 80°F entering dry bulb, 67°F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to • 20% of nominal CFM. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240.
- B. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
- C. Integrated Energy Efficiency Ration (IEER) is rater in accordance with AHRI Standard 340/360.
- D. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.
- E. See Airflow Performance tables for motor horsepower and more Indoor Fan information.

Appendix B – Electrical Data

ELECTRICAL DATA - RGEZCR SERIES										
		036ACT07 036ACT10	036ACU07 036ACU10	036ADT07 036ADT10	036ADU07 036ADU10	036AJT07 036AJT10	036AYT07 036AYT10	036AYU07 036AYU10	048ACT07 048ACT12	048ACU07 048ACU12
Unit Information	Unit Operating Voltage Range	187-253	187-253	418-506	418-506	187-253	523-632	523-632	187-253	187-253
	Volts	208/230	208/230	460	460	208/230	575	575	208/230	208/230
	Phase	3	3	3	3	1	3	3	3	3
	Hz	60	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	19	25	11	10	25	12	19	25	31
	Minimum Overcurrent Protection Device Size	25	30	15	15	30	15	25	30	30
	Maximum Overcurrent Protection Device Size	25	35	15	15	35	15	30	35	40
Compressor Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	480	480	208/230	575	575	208/230	208/230
	Phase	3	3	3	3	1	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	3 1/2	3 1/2
	Amps (RLA), Comp.	9	9	5.6	5.6	14.1	3.8	3.8	13.1	13.1
	Amps (LRA), Comp.	71	71	38	38	77	36.5	36.5	83.1	83.1
Condenser Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	480	480	208/230	575	575	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/5	1/5	1/5	1/5	1/5	1/5	1/5	1/2	1/2
	Amps (FLA, each)	1.2	1.2	0.8	0.8	1.2	0.55	0.55	2.5	2.5
	Amps (LRA, each)	2.3	2.3	1.4	1.4	2.3	1.1	1.1	5.6	5.6
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	460	460	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	1	1	1	1	1	1
	HP	3/4	1 1/2	3/4	1	3/4	3/4	1 1/2	3/4	1 1/2
	Amps (FLA, each)	6	11.5	3.2	2.1	6	6	11.5	6	11.5
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

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Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGE CZR SERIES										
		048ADT07 048ADT12	048ADU07 048ADU12	048AJT07 048AJT12	048AYT07 048AYT12	048AYU07 048AYU12	060ACT07 060ACT12	060ACU07 060ACU12	060ADT07 060ADT12	060ADU07 060ADU12
Unit Information	Unit Operating Voltage Range	418-506	418-506	187-253	523-632	523-632	187-253	187-253	418-506	418-506
	Volts	460	460	208/230	575	575	208/230	208/230	460	460
	Phase	3	3	1	3	3	3	3	3	3
	Hz	60	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	14	13	34	13	20	30	34	16	16
	Minimum Overcurrent Protection Device Size	15	15	40	15	25	35	40	20	20
	Maximum Overcurrent Protection Device Size	15	15	50	15	30	45	45	20	20
Compressor Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	460	460	208/230	575	575	208/230	208/230	460	460
	Phase	3	3	1	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
	HP, Compressor	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	4	4	4	4
	Amps (RLA), Comp.	6.1	6.1	19.9	4.4	4.4	15.9	15.9	7.1	7.1
	Amps (LRA), Comp.	41	41	109	33	33	110	110	52	52
Condenser Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	460	460	208/230	575	575	208/230	208/230	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	Amps (FLA, each)	2.5	2.5	2.5	1.1	1.1	2.5	2.5	2.5	2.5
	Amps (LRA, each)	3.1	3.1	5.6	2.5	2.5	5.6	5.6	3.1	3.1
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	460	460	208/230	208/230	208/230	208/230	208/230	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	3/4	1	3/4	3/4	1 1/2	1	1 1/2	1	1 1/5
	Amps (FLA, each)	3.2	2.1	6	6	11.5	7.6	11.5	4	4.8
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGECZR SERIES				
		060AJT07 060AJT12	060AYT07 060AYT12	060AYU07 060AYU12
Unit Information	Unit Operating Voltage Range	187-253	523-632	523-632
	Volts	208/230	575	575
	Phase	1	3	3
	Hz	60	60	60
	Minimum Circuit Ampacity	42	14	19
	Minimum Overcurrent Protection Device Size	50	20	25
	Maximum Overcurrent Protection Device Size	60	20	30
Compressor Motor	No.	1	1	1
	Volts	208/230	575	575
	Phase	1	3	3
	RPM	3450	3450	3450
	HP, Compressor	4	4	4
	Amps (RLA), Comp.	25	3.4	3.4
	Amps (LRA), Comp.	134	39.5	39.5
Condenser Motor	No.	1	1	1
	Volts	208/230	575	575
	Phase	1	1	1
	HP	1/2	1/2	1/2
	Amps (FLA, each)	2.5	1.1	1.1
	Amps (LRA, each)	5.6	2.5	2.5
Evaporator Fan	No.	1	1	1
	Volts	208/230	208/230	208/230
	Phase	1	1	1
	HP	1	1	1 1/2
	Amps (FLA, each)	7.6	7.6	11.5
	Amps (LRA, each)	N/A	N/A	N/A

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Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGECZT SERIES										
		036ACT07	036ACT10	036ACU07	036ACU10	036ADT07	036ADT10	036ADU07	036ADU10	036AJT07
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	418-506	418-506	418-506	418-506	187-253
	Volts	208/230	208/230	208/230	208/230	460	460	460	460	208/230
	Phase	3	3	3	3	3	3	3	3	1
	Hz	60	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	23	23	28	28	11	11	11	11	29
	Minimum Overcurrent Protection Device Size	25	25	35	35	15	15	15	15	35
	Maximum Overcurrent Protection Device Size	30	30	35	35	15	15	15	15	40
Compressor Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460	460	460	208/230
	Phase	3	3	3	3	3	3	3	3	1
	RPM	3500	3500	3500	3500	3500	3500	3500	3500	3500
	Amps (RLA, Comp.)	10.1	10.1	10.1	10.1	4.7	4.7	4.7	4.7	15.4
	Amps (LRA, Comp.)	88	88	88	88	44.3	44.3	44.3	44.3	92
Condenser Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460	460	460	208/230
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3
	Amps (FLA, each)	3.5	3.5	3.5	3.5	1.6	1.6	1.6	1.6	3.5
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460	460	460	208/230
	Phase	1	1	1	1	1	1	1	1	1
	HP	3/4	3/4	1 1/2	1 1/2	3/4	3/4	1	1	3/4
	Amps (FLA, each)	6	6	11.5	11.5	2.7	2.7	3.5	3.5	6
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

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Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGE CZT SERIES										
		036AJT10	048ACT07	048ACT12	048ACU07	048ACU12	048ADT07	048ADT12	048ADU07	048ADU12
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	418-506	418-506	418-506	418-506
	Volts	208/230	208/230	208/230	208/230	208/230	460	460	460	460
	Phase	1	3	3	3	3	3	3	3	3
	Hz	60	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	29	28	28	33	33	14	14	15	15
	Minimum Overcurrent Protection Device Size	35	35	35	40	40	20	20	20	20
	Maximum Overcurrent Protection Device Size	40	40	40	45	45	20	20	20	20
Compressor Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	460	460	460	460
	Phase	1	3	3	3	3	3	3	3	3
	RPM	3500	3500	3500	3500	3500	3500	3500	3500	3500
	Amps (RLA), Comp.	15.4	12.8	12.8	12.8	12.8	7.1	7.1	7.1	7.1
	Amps (LRA), Comp.	92	105.3	105.3	105.3	105.3	61.8	61.8	61.8	61.8
Condenser Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	460	460	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/3	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	Amps (FLA, each)	3.5	5.3	5.3	5.3	5.3	5.3	5.3	2.3	2.3
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	460	460	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	3/4	3/4	3/4	1 1/2	1 1/2	3/4	3/4	1	1
	Amps (FLA, each)	6	6	6	11.5	11.5	2.7	2.7	3.5	3.5
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

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Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGE CZT SERIES										
		048AJT07	048AJT12	060ACT07	060ACT12	060ACU07	060ACU12	060ADT07	060ADT12	060ADU07
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253	418-506	418-506	418-506
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	460	460	460
	Phase	1	1	3	3	3	3	3	3	3
	Hz	60	60	60	60	60	60	60	60	60
	Minimum Circuit Ampacity	37	37	34	34	38	38	15	15	15
	Minimum Overcurrent Protection Device Size	45	45	40	40	45	45	20	20	20
	Maximum Overcurrent Protection Device Size	50	50	45	45	50	50	20	20	20
Compressor Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	460	460	460
	Phase	1	1	3	3	3	3	3	3	3
	RPM	3500	3500	3500	3500	3500	3500	3500	3500	3500
	Amps (RLA), Comp.	19.9	19.9	16.4	16.4	16.4	16.4	6.9	6.9	6.9
	Amps (LRA), Comp.	126.5	126.5	110	110	110	110	54.7	54.7	54.7
Condenser Motor	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	Amps (FLA, each)	5.3	5.3	5.3	5.3	5.3	5.3	2.3	2.3	2.3
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Evaporator Fan	No.	1	1	1	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230	460	460	460
	Phase	1	1	1	1	1	1	1	1	1
	HP	3/4	3/4	1	1	1 1/2	1 1/2	1	1	1 1/5
	Amps (FLA, each)	6	6	7.6	7.6	11.5	11.5	3.5	3.5	3.7
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGECZT SERIES				
		060ADU12	060AJT07	060AJT12
Unit Information	Unit Operating Voltage Range	418-506	187-253	187-253
	Volts	460	208/230	208/230
	Phase	3	1	1
	Hz	60	60	60
	Minimum Circuit Ampacity	15	45	45
	Minimum Overcurrent Protection Device Size	20	60	60
	Maximum Overcurrent Protection Device Size	20	70	70
Compressor Motor	No.	1	1	1
	Volts	460	208/230	208/230
	Phase	3	1	1
	RPM	3500	3500	3500
	Amps (FLA), Comp.	6.9	25.6	25.6
	Amps (LRA), Comp.	54.7	158	158
Condenser Motor	No.	1	1	1
	Volts	460	208/230	208/230
	Phase	1	1	1
	HP	1/2	1/2	1/2
	Amps (FLA, each)	2.3	5.3	5.3
	Amps (LRA, each)	N/A	N/A	N/A
Evaporator Fan	No.	1	1	1
	Volts	460	208/230	208/230
	Phase	1	1	1
	HP	1 1/5	1	1
	Amps (FLA, each)	3.7	7.6	7.6
	Amps (LRA, each)	N/A	N/A	N/A

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Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGE CZT SERIES							
		072ACT07	072ACT12	072ACU07	072ACU12	072ADT07	072ADT12
Unit Information	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253
	Volts	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	33	33	33	33	17	17
	Minimum Overcurrent Protection Device Size	40	40	40	40	20	20
	Maximum Overcurrent Protection Device Size	50	50	50	50	25	25
Compressor Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	5	5	5	5	5	5
	Amps (RLA), Comp. 1	17.6	17.6	17.6	17.6	8.5	8.5
	Amps (LRA), Comp. 1	136	136	136	136	66.1	66.1
Condenser Motor	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	1	1	1	1	1	1
	HP	3/4	3/4	3/4	3/4	3/4	3/4
	Amps (FLA, each)	4.2	4.2	4.2	4.2	2.3	2.3
	Amps (LRA, each)	10.1	10.1	10.1	10.1	4.9	4.9
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	208/230	208/230	208/230	208/230	460	460
	Phase	1	1	1	1	1	1
	HP	1 1/5	1 1/5	1 1/5	1 1/5	1 1/5	1 1/5
	Amps (FLA, each)	6.6	6.6	6.6	6.6	3.7	3.7
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A

Appendix B – Electrical Data (Cont.)

ELECTRICAL DATA - RGE CZT SERIES							
		072ADU07	072ADU12	072AYT07	072AYU07	072AYT12	072AYU12
Unit Information	Unit Operating Voltage Range	187-253	187-253	523-632	523-632	523-632	523-632
	Volts	460	460	575	575	575	575
	Phase	3	3	3	3	3	3
	Hz	60	60	60	60	60	60
	Minimum Circuit Ampacity	17	17	16	16	16	16
	Minimum Overcurrent Protection Device Size	20	20	20	20	20	20
	Maximum Overcurrent Protection Device Size	25	25	20	20	20	20
Compressor Motor	No.	1	1	1	1	1	1
	Volts	460	460	575	575	575	575
	Phase	3	3	3	3	3	3
	RPM	3450	3450	3450	3450	3450	3450
	HP, Compressor 1	5	5	5	5	5	5
	Amps (RLA), Comp. 1	8.5	8.5	6.3	6.3	6.3	6.3
	Amps (LRA), Comp. 1	66.1	66.1	55.3	55.3	55.3	55.3
Condenser Motor	No.	1	1	1	1	1	1
	Volts	460	460	575	575	575	575
	Phase	1	3	1	1	1	1
	HP	3/4	3/4	3/4	3/4	3/4	3/4
	Amps (FLA, each)	2.3	2.3	1.2	1.2	1.2	1.2
	Amps (LRA, each)	4.9	4.9	3.4	3.4	3.4	3.4
Evaporator Fan	No.	1	1	1	1	1	1
	Volts	460	460	575	575	575	575
	Phase	1	1	1	1	1	1
	HP	1 1/5	1 1/5	1 1/5	1 1/5	1 1/5	1 1/5
	Amps (FLA, each)	3.7	3.7	6.6	6.6	6.6	6.6
	Amps (LRA, each)	N/A	N/A	N/A	N/A	N/A	N/A

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Appendix C - Air Flow Performance Data

3-5T - High Static - Low Gas Heat - Sidelow (208-230V/575V)																	
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]										
		MERV 8 Filter	MERV 13 Filter				0.8 [-2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]			
RGEZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan - Tap 1	CFM	1061	1000	935	877	828	774	728	682	635	588	
						WATTS	293	302	314	325	344	363	390	416			
						CFM	905	841	773	713	667	615	569	523			
						WATTS	192	201	212	225	248	274	309	347			
						CFM	1332	1276	1217	1162	1108	1049	994	939			
						WATTS	469	480	490	501	511	519	530	535			
	RGEZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	Fan - Tap 1	CFM	1061	1000	935	877	828	774	728	682	635	588
							WATTS	293	302	314	325	344	363	390	416		
							CFM	1073	1012	947	889	840	786	739	692		
							WATTS	301	310	322	333	351	370	396	421		
							CFM	1452	1398	1342	1288	1232	1170	1116	1064		
							WATTS	547	558	568	578	584	587	592	598		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Fan - Tap 1	CFM	1063	1000	909	849	796	743	695	644	598		
						WATTS	311	319	331	341	355	365	375	384			
						CFM	1063	1000	909	849	796	743	695	644			
						WATTS	311	319	331	341	355	365	375	384			
						CFM	1444	1390	1335	1279	1220	1161	1090	1035			
						WATTS	468	487	498	505	514	521	529	535			
	RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Cooling - Tap 4 *	CFM	1826	1795	1754	1714	1674	1636	1590	1540		
							WATTS	681	700	720	738	757	774	787	799		
							CFM	2127	2076	2045	2000	1966	1930	1894	1871		
							WATTS	906	924	941	958	977	1008	1021	1049		
							CFM	1400	1350	1300	1250	1200	1150	1100	1050		
							WATTS	400	405	410	415	420	425	430	435		

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-5T - High Static - High Gas Heat - Sideflow (208-230V/575V)														
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter				0.8 [2]	0.9 [.22]	1 [1.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan - Tap 1	CFM	1037	974	913	851	795	786	729	676
				WATTS	261	270	279	287	294	298	306	312		
				1 HP [745]	Low Heat - Tap 2	CFM	1393	1338	1286	1232	1183	1158	1107	1058
				WATTS	474	485	497	509	520	529	540	549		
				1 HP [745]	High Heat - Tap 3	CFM	1588	1538	1491	1442	1397	1363	1314	1268
				WATTS	591	603	617	630	644	655	668	680		
RGEZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	Cooling - Tap 4 *	CFM	1037	974	913	851	795	786	729	676
				WATTS	261	270	279	287	294	298	306	312		
				1 HP [745]	High Speed - Tap 5	CFM	1495	1443	1398	1352	1303	1252	1202	1147
				WATTS	493	508	519	531	542	555	563	575		
				1 HP [745]	Fan - Tap 1	CFM	1371	1316	1264	1209	1160	1109	1057	1008
				WATTS	461	472	484	495	506	517	527	537		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	Low Heat - Tap 2	CFM	1675	1627	1582	1535	1492	1444	1397	1352
				WATTS	643	656	671	684	699	712	725	738		
				1 HP [745]	High Heat - Tap 3	CFM	1740	1693	1650	1605	1563	1516	1470	1426
				WATTS	681	695	711	725	740	754	768	781		
				1 HP [745]	Cooling - Tap 4 *	CFM	1360	1305	1252	1198	1148	1097	1045	996
				WATTS	454	466	477	488	499	510	520	530		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Speed - Tap 5	CFM	1800	1762	1721	1676	1641	1587	1546	1512
				WATTS	692	706	719	737	755	768	780	795		
				1.5 HP [1188]	Fan - Tap 1	CFM	1527	1476	1427	1377	1330	1281	1232	1185
				WATTS	554	567	580	592	605	617	629	640		
				1.5 HP [1188]	Low Heat - Tap 2	CFM	1523	1471	1423	1372	1326	1277	1227	1180
				WATTS	552	564	577	590	602	614	626	637		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	High Heat - Tap 3	CFM	1935	1893	1855	1814	1776	1732	1689	1647
				WATTS	798	813	831	846	864	880	895	910		
				1.5 HP [1188]	Cooling - Tap 4 *	CFM	1581	1531	1484	1435	1390	1341	1293	1247
				WATTS	587	599	613	626	640	652	664	676		
				1.5 HP [1188]	High Speed - Tap 5	CFM	2151	2115	2082	2046	2013	1972	1932	1893
				WATTS	928	945	964	981	1001	1020	1037	1054		

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-5T - Low Static - Low Gas Heat - Sideflow (208-230V/575V)														
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter Resistance - Inches of Water (Min/Max)	MERV 13 Filter Resistance - Inches of Water (Min/Max)				0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
RGECZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan - Tap 1	CFM	895	809	730	642	555	497	420	367
						WATTS	52	59	66	73	79	80	85	86
					Low Heat - Tap 2	CFM	1052	970	895	814	733	676	603	550
						WATTS	101	109	117	125	132	135	142	145
					High Heat - Tap 3	CFM	1314	1239	1172	1101	1031	974	908	856
						WATTS	184	193	203	212	221	228	237	243
Cooling - Tap 4 *	CFM	1170	1091	1020	943	867	810	740	688					
	WATTS	138	147	156	164	172	177	185	189					
RGECZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	High Speed - Tap 5	CFM	1513	1445	1389	1322	1269	1210	1153	1097
						WATTS	232	242	252	264	275	285	295	302
					Fan - Tap 1	CFM	895	809	730	642	555	497	420	367
						WATTS	52	59	66	73	79	80	85	86
					Low Heat - Tap 2	CFM	1047	965	890	808	727	670	597	544
						WATTS	100	108	116	123	130	134	140	143
High Heat - Tap 3	CFM	1349	1275	1209	1139	1071	1014	949	897					
	WATTS	195	204	214	224	233	240	249	256					
Cooling - Tap 4 *	CFM	1507	1438	1376	1313	1250	1193	1133	1081					
	WATTS	244	255	265	276	286	296	307	316					
High Speed - Tap 5	CFM	1876	1817	1766	1718	1671	1614	1564	1512					
	WATTS	360	373	386	399	411	427	440	454					
RGECZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1/4 HP [745]"	Fan - Tap 1	CFM	1169	1092	1022	950	874	783	715	640
						WATTS	129	138	147	158	165	173	180	187
					Low Heat - Tap 2	CFM	1322	1247	1181	1117	1053	986	921	852
						WATTS	130	139	149	158	168	178	187	194
					High Heat - Tap 3	CFM	1611	1546	1485	1427	1367	1308	1250	1190
						WATTS	298	309	321	331	345	356	367	377
Cooling - Tap 4 *	CFM	1954	1899	1845	1792	1739	1688	1639	1590					
	WATTS	496	510	524	537	553	566	580	594					
High Speed - Tap 5	CFM	2298	2254	2199	2154	2106	2059	2014	1976					
	WATTS	929	956	981	1001	1030	1056	1081	1105					

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-5T - Low Static - High Gas Heat - Sideflow (208-230V/575V)			External Static Pressure - Inches W.C. [kPa]											
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
		MERV 8 Filter	MERV 13 Filter				[.02]	[.05]	[.07]	[.10]	[.12]	[.15]	[.17]	[.20]
		Resistance - Inches of Water (Min/Max) [kPa]												
RGEZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan - Tap 1	CFM	895	809	730	642	555	497	420	367
				WATTS	52	59	66	73	79	80	85	86		
				3/4 HP [559]	Low Heat - Tap 2	CFM	1189	1111	1041	964	889	832	763	711
				WATTS	145	153	162	171	179	184	192	197		
				3/4 HP [559]	High Heat - Tap 3	CFM	1370	1297	1232	1163	1095	1038	974	922
				WATTS	201	211	221	231	240	248	257	264		
RGEZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	Cooling - Tap 4 *	CFM	1170	1091	1020	943	867	810	740	688
				WATTS	138	147	156	164	172	177	185	189		
				3/4 HP [559]	High Speed - Tap 5	CFM	1513	1445	1389	1322	1269	1210	1153	1097
				WATTS	232	242	252	264	275	285	295	302		
				3/4 HP [559]	Fan - Tap 1	CFM	895	809	730	642	555	497	420	367
				WATTS	52	59	66	73	79	80	85	86		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	3/4 HP [559]	Low Heat - Tap 2	CFM	1288	1212	1144	1072	1001	944	878	825
				WATTS	175	185	194	203	212	219	227	233		
				3/4 HP [559]	High Heat - Tap 3	CFM	1567	1499	1439	1378	1318	1261	1203	1151
				WATTS	263	274	285	296	306	317	328	338		
				3/4 HP [559]	Cooling - Tap 4 *	CFM	1507	1438	1376	1313	1250	1193	1133	1081
				WATTS	244	255	265	276	286	296	307	316		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	3/4 HP [559]	High Speed - Tap 5	CFM	1876	1817	1766	1718	1671	1614	1564	1512
				WATTS	360	373	386	399	411	427	440	454		
				1 HP [745]	Fan - Tap 1	CFM	1169	1092	1022	950	874	783	715	640
				WATTS	129	138	147	158	165	173	180	187		
				1 HP [745]	Low Heat - Tap 2	CFM	1586	1519	1459	1399	1339	1279	1221	1161
				WATTS	283	294	305	316	329	340	351	361		
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Heat - Tap 3	CFM	1852	1794	1738	1684	1628	1575	1523	1471
				WATTS	437	450	463	476	491	503	516	529		
				1 HP [745]	Cooling - Tap 4 *	CFM	1954	1899	1845	1792	1739	1688	1639	1590
				WATTS	496	510	524	537	553	566	580	594		
				1 HP [745]	High Speed - Tap 5	CFM	2298	2254	2199	2154	2106	2059	2014	1976
				WATTS	929	956	981	1001	1030	1056	1081	1105		

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-5T - High Static - Low Gas Heat - Sideflow (460V)														
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter				0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGECZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan - Tap 1	CFM	1061	1000	935	877	828	774	778	739
						WATTS	293	302	314	325	344	363	390	416
					Low Heat - Tap 2	CFM	905	841	773	713	667	615	635	609
						WATTS	192	201	212	225	248	274	309	347
					High Heat - Tap 3	CFM	1332	1276	1217	1162	1108	1049	1026	964
						WATTS	469	480	490	501	511	519	530	535
Cooling - Tap 4 *	CFM	1064	1002	938	879	831	776	780	741					
	WATTS	295	304	315	327	345	365	391	417					
RGECZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	High Speed - Tap 5	CFM	1526	1481	1440	1392	1336	1285	1231	1175
						WATTS	531	540	552	563	578	588	598	610
					Fan - Tap 1	CFM	1061	1000	935	877	828	774	778	739
						WATTS	293	302	314	325	344	363	390	416
					Low Heat - Tap 2	CFM	1073	1012	947	889	840	786	789	749
						WATTS	301	310	322	333	351	370	396	421
High Heat - Tap 3	CFM	1452	1398	1342	1288	1232	1170	1136	1064					
	WATTS	547	558	568	578	584	587	592	588					
RGECZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	Cooling - Tap 4 *	CFM	1434	1380	1323	1269	1213	1152	1120	1049
						WATTS	535	546	557	567	574	577	583	580
					High Speed - Tap 5	CFM	1795	1751	1710	1668	1629	1581	1538	1490
						WATTS	721	734	745	758	770	784	795	811
					Fan - Tap 1	CFM	1063	1000	909	849	796	743	695	644
						WATTS	311	319	331	341	355	365	375	384
Low Heat - Tap 2	CFM	1063	1000	909	849	796	743	695	644					
	WATTS	311	319	331	341	355	365	375	384					
High Heat - Tap 3	CFM	1444	1390	1335	1279	1220	1161	1090	1035					
	WATTS	468	487	488	499	505	514	513	521					
Cooling - Tap 4 *	CFM	1826	1795	1754	1714	1674	1636	1590	1540					
	WATTS	681	700	720	738	757	774	787	799					
High Speed - Tap 5	CFM	2127	2076	2045	2000	1966	1930	1894	1871					
	WATTS	906	924	941	958	977	1008	1021	1049					

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-5T - High Static - High Gas Heat - Sideflow (460V)																								
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]																	
		MERV 8 Filter	MERV 13 Filter				0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]										
		Resistance - Inches of Water (Min/Max) [kPa]																						
RGEZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan - Tap 1	CFM	958	895	828	768	722	669	684	653										
				1 HP [745]	Low Heat - Tap 2	WATTS	226	235	247	259	280	304	337	371										
				1 HP [745]	High Heat - Tap 3	CFM	958	895	828	768	722	669	684	653										
				1 HP [745]	Cooling - Tap 4 *	WATTS	226	235	247	259	280	304	337	371										
				1 HP [745]	High Speed - Tap 5	CFM	1591	1540	1486	1434	1375	1311	1263	1179										
RGEZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	Fan - Tap 1	WATTS	637	649	659	668	670	667	664	649										
				1 HP [745]	Low Heat - Tap 2	CFM	1064	1002	938	879	831	776	780	741										
				1 HP [745]	High Heat - Tap 3	WATTS	295	304	315	327	345	365	391	417										
				1 HP [745]	Cooling - Tap 4 *	CFM	1526	1481	1440	1392	1336	1285	1231	1175										
				1 HP [745]	High Speed - Tap 5	WATTS	531	540	552	563	578	588	598	610										
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	Fan - Tap 1	CFM	1061	1000	935	877	828	774	778	739										
				1 HP [745]	Low Heat - Tap 2	WATTS	293	302	314	325	344	363	390	416										
				1 HP [745]	High Heat - Tap 3	CFM	1438	1384	1327	1272	1217	1156	1123	1052										
				1 HP [745]	Cooling - Tap 4 *	WATTS	537	549	559	569	576	579	585	581										
				1 HP [745]	High Speed - Tap 5	CFM	1629	1579	1526	1474	1415	1350	1298	1211										
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Fan - Tap 1	WATTS	662	674	684	693	694	689	684	666										
				1.5 HP [1188]	Low Heat - Tap 2	CFM	1434	1380	1323	1269	1213	1152	1120	1049										
				1.5 HP [1188]	High Heat - Tap 3	WATTS	535	546	557	567	574	577	583	580										
				1.5 HP [1188]	Cooling - Tap 4 *	CFM	1795	1751	1710	1668	1629	1581	1538	1490										
				1.5 HP [1188]	High Speed - Tap 5	WATTS	721	734	745	758	770	784	795	811										
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Fan - Tap 1	CFM	1063	1000	909	849	796	743	695	644										
				1.5 HP [1188]	Low Heat - Tap 2	WATTS	311	319	331	341	355	365	375	384										
				1.5 HP [1188]	High Heat - Tap 3	CFM	1063	1000	909	849	796	743	695	644										
				1.5 HP [1188]	Cooling - Tap 4 *	WATTS	311	319	331	341	355	365	375	384										
				1.5 HP [1188]	High Speed - Tap 5	CFM	1444	1390	1335	1279	1220	1161	1090	1035										

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-5T - Low Static - Low Gas Heat - Sidelow (460V)														
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter Resistance - Inches of Water (Min/Max) [kPa]	MERV 13 Filter				0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
RGECR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan - Tap 1	CFM	1110	956	870	792	709	630	549	512
						WATTS	79	78	84	91	98	104	110	111
					Low Heat - Tap 2	CFM	1112	959	873	795	712	633	552	514
						WATTS	80	79	85	92	99	105	111	112
					High Heat - Tap 3	CFM	1455	1346	1273	1203	1133	1065	997	951
						WATTS	236	242	253	263	273	282	291	298
Cooling - Tap 4 *	CFM	1392	1276	1200	1128	1056	986	916	872					
	WATTS	207	212	222	232	241	250	259	264					
RGECR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	High Speed - Tap 5	CFM	1745	1673	1618	1549	1497	1435	1388	1334
						WATTS	341	357	370	384	396	407	418	430
					Fan - Tap 1	CFM	1110	956	870	792	709	630	549	512
						WATTS	79	78	84	91	98	104	110	111
					Low Heat - Tap 2	CFM	1253	1118	1037	963	885	811	735	694
						WATTS	144	146	154	163	171	178	185	189
High Heat - Tap 3	CFM	1468	1362	1289	1219	1150	1082	1014	969					
	WATTS	242	249	259	270	280	289	299	305					
Cooling - Tap 4 *	CFM	1738	1667	1604	1541	1482	1422	1365	1313					
	WATTS	365	378	391	404	417	429	441	452					
High Speed - Tap 5	CFM	2081	2034	1981	1922	1873	1816	1769	1722					
	WATTS	560	576	592	609	625	641	657	672					
RGECR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	Fan - Tap 1	CFM	1235	1155	1077	1013	955	882	778	691
						WATTS	150	159	169	177	185	193	204	211
					Low Heat - Tap 2	CFM	1235	1155	1077	1013	955	882	778	691
						WATTS	150	159	169	177	185	193	204	211
					High Heat - Tap 3	CFM	1581	1515	1446	1384	1328	1272	1209	1150
						WATTS	273	286	299	310	321	330	341	351
Cooling - Tap 4 *	CFM	2049	1996	1941	1887	1836	1788	1737	1687					
	WATTS	591	608	625	642	657	672	686	699					
High Speed - Tap 5	CFM	2408	2367	2318	2267	2226	2177	2139	2089					
	WATTS	861	884	900	921	939	957	974	996					

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-5T - Low Static - High Gas Heat - Sideflow (460V)																								
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]																	
		MERV 8 Filter	MERV 13 Filter				0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]										
		Resistance - Inches of Water (Min/Max) [kPa]																						
RGEZR036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan - Tap 1	CFM	1110	956	870	792	709	630	549	512	WATTS	79	78	84	91	98	104	110	111	
						CFM	1255	1120	1040	965	887	813	738	697	WATTS	145	147	155	163	172	179	186	190	
		CFM	1621	1534	1467	1401	1337	1273	1212	1163	WATTS	311	321	334	346	357	368	379	388					
		CFM	1392	1276	1200	1128	1056	986	916	872	WATTS	207	212	222	232	241	250	259	264					
		CFM	1745	1673	1618	1549	1497	1435	1388	1334	WATTS	341	357	370	384	396	407	418	430					
		CFM	1110	956	870	792	709	630	549	512	WATTS	79	78	84	91	98	104	110	111					
	RGEZR048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	Low Heat - Tap 2	CFM	1345	1222	1145	1072	998	926	854	812	WATTS	186	190	199	208	217	225	234	239
							CFM	1755	1686	1624	1561	1503	1443	1387	1334	WATTS	372	386	399	413	425	437	449	461
			CFM	1738	1667	1604	1541	1482	1422	1365	1313	WATTS	365	378	391	404	417	429	441	452				
			CFM	2081	2034	1981	1922	1873	1816	1769	1722	WATTS	560	576	592	609	625	641	657	672				
			CFM	1235	1155	1077	1013	955	882	778	691	WATTS	150	159	169	177	185	193	204	211				
			CFM	1453	1382	1311	1246	1188	1131	1064	1002	WATTS	186	198	209	219	228	236	246	255				
RGEZR060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Heat - Tap 3	CFM	1975	1921	1863	1808	1756	1707	1654	1602	WATTS	541	557	573	590	605	618	632	644	
						CFM	2049	1996	1941	1887	1836	1788	1737	1687	WATTS	591	608	625	642	657	672	686	699	
		CFM	2408	2367	2318	2267	2226	2177	2139	2089	WATTS	861	884	900	921	939	957	974						
		CFM	186	198	209	219	228	236	246	255	WATTS	186	198	209	219	228	236	246	255					
		CFM	1975	1921	1863	1808	1756	1707	1654	1602	WATTS	541	557	573	590	605	618	632	644					
		CFM	2049	1996	1941	1887	1836	1788	1737	1687	WATTS	591	608	625	642	657	672	686	699					

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C – Air Flow Performance Data (Cont.)

3-6T - High Static - High Gas Heat - Sidelow (208-2300)															
Unit Model (Formage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W] [1188]	Motor Speed	FL RPM	Motor Frame Size	CFM/WATTS	External Static Pressure - Inches W.C. [kPa]						
		MERV 6 Filter	MERV 13 Filter						Resistance - Inches of Water (Min/Max) [kPa]	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	1393 [1338]	1286 [1286]	1232 [1232]	1183 [1183]	1158 [1158]	1107 [1107]	1058 [1058]
				1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1588 [1538]	1491 [1491]	1442 [1442]	1397 [1397]	1363 [1363]	1314 [1314]	1268 [1268]
				1.5 HP [1188]	High Cooling - Tap 4 *	1400	48	CFM	1037 [974]	913 [913]	851 [851]	795 [795]	744 [744]	688 [688]	640 [640]
				1.5 HP [1188]	High Speed - Tap 5	1400	48	CFM	1495 [1443]	1398 [1398]	1352 [1352]	1303 [1303]	1252 [1252]	1202 [1202]	1147 [1147]
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	1675 [1627]	1582 [1582]	1535 [1535]	1492 [1492]	1444 [1444]	1397 [1397]	1352 [1352]
				1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1740 [1693]	1650 [1650]	1605 [1605]	1563 [1563]	1516 [1516]	1470 [1470]	1426 [1426]
				1.5 HP [1188]	High Cooling - Tap 4 *	1400	48	CFM	1360 [1305]	1252 [1252]	1198 [1198]	1148 [1148]	1097 [1097]	1045 [1045]	996 [996]
				1.5 HP [1188]	High Speed - Tap 5	1400	48	CFM	1800 [1762]	1721 [1721]	1676 [1676]	1641 [1641]	1587 [1587]	1546 [1546]	1512 [1512]
RGEZT060 (6T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	1523 [1471]	1423 [1423]	1372 [1372]	1326 [1326]	1277 [1277]	1227 [1227]	1180 [1180]
				1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1935 [1893]	1855 [1855]	1814 [1814]	1776 [1776]	1732 [1732]	1689 [1689]	1647 [1647]
				1.5 HP [1188]	High Cooling - Tap 4 *	1400	48	CFM	1581 [1531]	1484 [1484]	1435 [1435]	1390 [1390]	1341 [1341]	1293 [1293]	1247 [1247]
				1.5 HP [1188]	High Speed - Tap 5	1400	48	CFM	2151 [2115]	2082 [2082]	2046 [2046]	2013 [2013]	1972 [1972]	1932 [1932]	1893 [1893]
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	1237 [1182]	1137 [1137]	1076 [1076]	996 [996]	961 [961]	906 [906]	853 [853]
				1.2 HP [895]	High Heat - Tap 2	1300	48	CFM	2043 [2004]	1953 [1953]	1917 [1917]	1879 [1879]	1828 [1828]	1783 [1783]	1750 [1750]
				1.2 HP [895]	High Cool - Tap 4 *	1300	48	CFM	2036 [1996]	1945 [1945]	1908 [1908]	1871 [1871]	1819 [1819]	1773 [1773]	1743 [1743]
				1.2 HP [895]	High Speed - Tap 5	1300	48	CFM	2462 [2416]	2371 [2371]	2337 [2337]	2294 [2294]	2251 [2251]	2214 [2214]	2165 [2165]

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-6T - High Static - Low Gas Heat - Sidelow (208-230V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W] [1188]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter Resistance - Inches of Water (Min/Max) [kPa]	MERV 13 Filter Resistance						0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	905	841	773	713	667	615	635	609
								WATTS	192	201	212	225	248	274	309	347
								CFM	1332	1276	1217	1162	1108	1049	1026	964
								WATTS	469	480	490	501	511	519	530	535
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1064	1002	938	879	831	776	780	741
								WATTS	295	304	315	327	345	365	391	417
								CFM	1526	1481	1440	1392	1336	1285	1231	1175
								WATTS	531	540	552	563	578	588	598	610
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.182 [.04]/ 0.275 [.07]	1.5 HP [1188]	High Speed - Tap 5	1400	48	CFM	1073	1012	947	889	840	786	789	749
								WATTS	301	310	322	333	351	370	396	421
								CFM	1452	1398	1342	1288	1232	1170	1136	1064
								WATTS	547	558	568	578	584	587	592	588
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.180 [.04]/ 0.275 [.07]	1.5 HP [1188]	High Cooling - Tap 4 *	1400	48	CFM	1434	1380	1323	1269	1213	1152	1120	1049
								WATTS	535	546	557	567	574	577	583	580
								CFM	1795	1751	1710	1668	1629	1581	1538	1490
								WATTS	721	734	745	758	770	784	795	811
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1063	1000	909	849	796	743	695	644
								WATTS	311	319	331	341	355	365	375	384
								CFM	1444	1390	1335	1279	1220	1161	1090	1035
								WATTS	468	487	488	499	505	514	513	521
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	High Cooling - Tap 4 *	1400	48	CFM	1826	1795	1754	1714	1674	1636	1590	1540
								WATTS	681	700	720	738	757	774	787	799
								CFM	2127	2076	2045	2000	1966	1930	1894	1871
								WATTS	906	924	941	958	977	1008	1021	1049
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	High Speed - Tap 5	1400	48	CFM	1108	1035	979	918	843	789	732	678
								WATTS	323	330	341	349	357	365	375	385
								CFM	1526	1477	1427	1368	1336	1287	1235	1190
								WATTS	518	531	539	551	564	574	584	594
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.180 [.04]/ 0.275 [.07]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	2036	1996	1945	1908	1871	1819	1773	1743
								WATTS	820	835	845	860	877	890	910	924
								CFM	2462	2416	2371	2337	2294	2251	2214	2165
								WATTS	1053	1063	1078	1085	1100	1113	1121	1135

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-6T - Low Static - Low Gas Heat - Sidelow (208-230V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan/Low Heat - Tap 1	1050	48	CFM	1052	970	895	814	733	676	603	550
				3/4 HP [559]	High Heat - Tap 2	1050	48	WATTS	101	109	117	125	132	135	142	145
				3/4 HP [559]	High Cooling - Tap 4 *	1050	48	CFM	1314	1239	1172	1101	1031	974	908	856
				3/4 HP [559]	High Speed - Tap 5	1050	48	WATTS	184	193	203	212	221	228	237	243
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	Fan/Low Heat - Tap 1	1050	48	CFM	1170	1091	1020	943	867	810	740	688
				3/4 HP [559]	High Heat - Tap 2	1050	48	WATTS	138	147	156	164	172	177	185	189
				3/4 HP [559]	High Cooling - Tap 4 *	1050	48	CFM	1513	1445	1389	1322	1269	1210	1153	1097
				3/4 HP [559]	High Speed - Tap 5	1050	48	WATTS	232	242	252	264	275	285	295	302
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	3/4 HP [559]	Fan/Low Heat - Tap 1	1050	48	CFM	1047	965	890	808	727	670	597	544
				3/4 HP [559]	High Heat - Tap 2	1050	48	WATTS	100	108	116	123	130	134	140	143
				3/4 HP [559]	High Cooling - Tap 4 *	1050	48	CFM	1349	1275	1209	1139	1071	1014	949	897
				3/4 HP [559]	High Speed - Tap 5	1050	48	WATTS	195	204	214	224	233	240	249	256
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	3/4 HP [559]	Fan/Low Heat - Tap 1	1050	48	CFM	1507	1438	1376	1313	1250	1193	1133	1081
				3/4 HP [559]	High Heat - Tap 2	1050	48	WATTS	244	255	265	276	286	296	307	316
				3/4 HP [559]	High Cooling - Tap 4 *	1050	48	CFM	1876	1817	1766	1718	1671	1614	1564	1512
				3/4 HP [559]	High Speed - Tap 5	1050	48	WATTS	360	373	386	399	411	427	440	454
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	Fan/Low Heat - Tap 1	1050	48	CFM	1322	1247	1181	1117	1053	986	921	852
				1 HP [745]	High Heat - Tap 2	1050	48	WATTS	130	139	149	158	168	178	187	194
				1 HP [745]	High Cooling - Tap 4 *	1050	48	CFM	1611	1546	1485	1427	1367	1308	1250	1190
				1 HP [745]	High Speed - Tap 5	1050	48	WATTS	298	309	321	331	345	356	367	377
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1 HP [745]	Fan/Low Heat - Tap 1	1050	48	CFM	1954	1899	1845	1792	1739	1688	1639	1590
				1 HP [745]	High Heat - Tap 2	1050	48	WATTS	496	510	524	537	553	566	580	594
				1 HP [745]	High Cooling - Tap 4 *	1050	48	CFM	2298	2254	2199	2154	2106	2059	2014	1976
				1 HP [745]	High Speed - Tap 5	1050	48	WATTS	929	956	981	1001	1030	1056	1081	1105
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	1384	1319	1249	1188	1127	1066	1006	947
				1.2 HP [895]	High Heat - Tap 2	1300	48	WATTS	192	204	215	225	240	245	255	265
				1.2 HP [895]	High Cooling - Tap 4 *	1300	48	CFM	1600	1544	1487	1433	1379	1326	1269	1216
				1.2 HP [895]	High Speed - Tap 5	1300	48	WATTS	280	293	305	323	333	342	355	362
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Cool - Tap 4 *	1300	48	CFM	2331	2290	2245	2204	2159	2118	2072	2036
				1.2 HP [895]	High Speed - Tap 5	1300	48	WATTS	700	718	730	745	760	782	797	820
				1.2 HP [895]	High Speed - Tap 5	1300	48	CFM	2363	2330	2280	2237	2198	2164	2110	2071
				1.2 HP [895]	High Speed - Tap 5	1300	48	WATTS	771	792	808	824	843	860	875	890

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-6T - Low Static - High Gas Heat - Sidelow (208-230V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W] [1188]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter Resistance - Inches of Water (Min/Max) [kPa]	MERV 13 Filter Resistance - Inches of Water (Min/Max) [kPa]						0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	1189	1111	1041	964	889	832	763	711
								WATTS	145	153	162	171	179	184	192	197
								CFM	1370	1297	1232	1163	1095	1038	974	922
								WATTS	201	211	221	231	240	248	257	264
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1170	1091	1020	943	867	810	740	688
								WATTS	138	147	156	164	172	177	185	189
								CFM	1513	1445	1389	1322	1269	1210	1153	1097
								WATTS	232	242	252	264	275	285	295	302
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.5 HP [1188]	Fan/Low Heat - Tap 1	1400	48	CFM	1288	1212	1144	1072	1001	944	878	825
								WATTS	175	185	194	203	212	219	227	233
								CFM	1567	1499	1439	1378	1318	1261	1203	1151
								WATTS	263	274	285	296	306	317	328	338
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1507	1438	1376	1313	1250	1193	1133	1081
								WATTS	244	255	265	276	286	296	307	316
								CFM	1876	1817	1766	1718	1671	1614	1564	1512
								WATTS	360	373	386	399	411	427	440	454
RGEZT080 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1586	1519	1459	1399	1339	1279	1221	1161
								WATTS	283	294	305	316	329	340	351	361
								CFM	1852	1794	1738	1684	1628	1575	1523	1471
								WATTS	437	450	463	476	491	503	516	529
RGEZT090 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.5 HP [1188]	High Heat - Tap 2	1400	48	CFM	1954	1899	1845	1792	1739	1688	1639	1590
								WATTS	496	510	524	537	553	566	580	594
								CFM	2298	2254	2199	2154	2106	2059	2014	1976
								WATTS	929	956	981	1001	1030	1056	1081	1105
RGEZT100 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	1384	1319	1249	1188	1127	1066	1006	947
								WATTS	192	204	215	225	240	245	255	265
								CFM	1874	1833	1778	1730	1680	1630	1584	1539
								WATTS	421	435	450	466	480	495	510	525
RGEZT110 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Heat - Tap 2	1300	48	CFM	2331	2290	2245	2204	2159	2118	2072	2036
								WATTS	700	718	730	745	760	782	797	820
								CFM	2363	2330	2280	2237	2198	2164	2110	2071
								WATTS	771	792	808	824	843	860	875	890

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-6T - High Static - Low Gas Heat - Sideflow (460V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter						0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan/Low Heat - Tap 1	1250	48	CFM	905	841	773	713	667	615	635	609
								WATTS	192	201	212	225	248	274	309	347
								CFM	1332	1276	1217	1162	1108	1049	1026	964
								WATTS	469	480	490	501	511	519	530	535
								CFM	1064	1002	938	879	831	776	780	741
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	High Speed - Tap 5	1250	48	CFM	1526	1481	1440	1392	1336	1285	1231	1175
								WATTS	531	540	552	563	578	588	598	610
								CFM	1073	1012	947	889	840	786	789	749
								WATTS	301	310	322	333	351	370	396	421
								CFM	1452	1398	1342	1288	1232	1170	1136	1064
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	1063	1000	909	849	796	743	695	644
								WATTS	311	319	331	341	355	365	375	384
								CFM	1444	1390	1335	1279	1220	1161	1090	1035
								WATTS	468	487	488	499	505	514	513	521
								CFM	1826	1795	1754	1714	1674	1636	1590	1540
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Cooling - Tap 4 *	1300	48	CFM	681	700	720	738	757	774	787	799
								WATTS	2127	2076	2045	2000	1966	1930	1894	1871
								CFM	906	924	941	958	977	1008	1021	1049
								WATTS	906	924	941	958	977	1008	1021	1049
								CFM	1049	965	903	842	771	718	660	606
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Heat - Tap 2	1300	48	WATTS	301	308	318	325	332	339	348	358
								CFM	1355	1302	1252	1201	1140	1090	1038	987
								WATTS	430	439	450	459	471	481	491	501
								CFM	2036	1996	1945	1908	1871	1819	1773	1743
								WATTS	820	835	845	860	877	890	910	924
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Cool - Tap 4 *	1300	48	CFM	2462	2416	2371	2337	2294	2251	2214	2165
								WATTS	1053	1063	1078	1085	1100	1113	1121	1135
								CFM	1053	1063	1078	1085	1100	1113	1121	1135
								WATTS	1053	1063	1078	1085	1100	1113	1121	1135
								CFM	1300	1300	1300	1300	1300	1300	1300	1300

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-6T - High Static - High Gas Heat - Sidelflow (460U)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter Resistance - Inches of Water (Min/Max) [kPa]	MERV 13 Filter Resistance - Inches of Water (Min/Max) [kPa]						0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	1 HP [745]	Fan/Low Heat - Tap 1	1250	48	CFM 958	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Heat - Tap 2	1250	48	WATTS 226	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM 1591	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Speed - Tap 5	1250	48	WATTS 637	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	1 HP [745]	Fan/Low Heat - Tap 1	1250	48	CFM 1064	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Heat - Tap 2	1250	48	WATTS 295	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM 1526	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1 HP [745]	High Speed - Tap 5	1250	48	WATTS 531	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM 1438	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Heat - Tap 2	1300	48	WATTS 537	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Cooling - Tap 4 *	1300	48	CFM 1826	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Speed - Tap 5	1300	48	WATTS 681	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM 1237	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Heat - Tap 2	1300	48	WATTS 364	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Cooling - Tap 4 *	1300	48	CFM 2043	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]
				1.2 HP [895]	High Cool - Tap 4 *	1300	48	WATTS 834	0.8 [.2]	0.9 [.22]	1 [.25]	1.1 [.27]	1.2 [.3]	1.3 [.32]	1.4 [.35]	1.5 [.37]

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C - Air Flow Performance Data (Cont.)

3-6T - Low Static - Low Gas Heat - Sideflow (460V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan/Low Heat - Tap 1	1250	48	CFM	1112	959	873	795	712	633	552	514
								WATTS	80	79	85	92	99	105	111	112
								CFM	1455	1346	1273	1203	1133	1065	997	951
								WATTS	236	242	253	263	273	282	291	298
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	High Heat - Tap 2	1250	48	CFM	1392	1276	1200	1128	1056	986	916	872
								WATTS	207	212	222	232	241	250	259	264
								CFM	1745	1673	1618	1549	1497	1435	1388	1334
								WATTS	341	357	370	384	396	407	418	430
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	3/4 HP [559]	High Speed - Tap 5	1250	48	CFM	1253	1118	1037	963	885	811	735	694
								WATTS	144	146	154	163	171	178	185	189
								CFM	1468	1362	1289	1219	1150	1082	1014	969
								WATTS	242	249	259	270	280	289	299	305
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM	1738	1667	1604	1541	1482	1422	1365	1313
								WATTS	365	378	391	404	417	429	441	452
								CFM	2081	2034	1981	1922	1873	1816	1769	1722
								WATTS	560	576	592	609	625	641	657	672
RGEZT080 (7T)	2400/3000	0.210 [.05]/ 0.280 [.07]	0.210 [.05]/ 0.300 [.08]	1 HP [745]	High Speed - Tap 5	1250	48	CFM	1235	1155	1077	1013	955	882	778	691
								WATTS	150	159	169	177	185	193	204	211
								CFM	1581	1515	1446	1384	1328	1272	1209	1150
								WATTS	273	286	299	310	321	330	341	351
RGEZT090 (8T)	2700/3300	0.240 [.06]/ 0.320 [.08]	0.240 [.06]/ 0.340 [.09]	1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM	2049	1996	1941	1887	1836	1788	1737	1687
								WATTS	591	608	625	642	657	672	686	699
								CFM	2408	2367	2318	2267	2226	2177	2139	2089
								WATTS	861	884	900	921	939	957	974	996
RGEZT100 (9T)	3000/3600	0.270 [.07]/ 0.360 [.09]	0.270 [.07]/ 0.380 [.10]	1.2 HP [895]	High Speed - Tap 5	1300	48	CFM	1384	1319	1249	1188	1127	1066	1006	947
								WATTS	192	204	215	225	240	245	255	265
								CFM	1470	1409	1344	1286	1228	1170	1111	1054
								WATTS	227	239	251	264	277	283	295	303
RGEZT110 (10T)	3300/3900	0.300 [.08]/ 0.400 [.10]	0.300 [.08]/ 0.420 [.11]	1.2 HP [895]	High Cool - Tap 4 *	1300	48	CFM	2331	2290	2245	2204	2159	2118	2072	2036
								WATTS	700	718	730	745	760	782	797	820
								CFM	2363	2330	2280	2237	2198	2164	2110	2071
								WATTS	771	792	808	824	843	860	875	890

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

Appendix C - Air Flow Performance Data (Cont.)

3-6T - Low Static - High Gas Heat - Sideflow (460V)																
Unit Model (Tonnage)	Manufacturer Recommended Airflow Range (Min/Max) CFM	Component Airflow Resistance		Motor HP [W]	Motor Speed	FL RPM	Motor Frame Size	CFM/ WATTS	External Static Pressure - Inches W.C. [kPa]							
		MERV 8 Filter	MERV 13 Filter						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
RGEZT036 (3T)	1050/1350	0.075 [.02]/ 0.105 [.03]	0.020 [.00]/ 0.066 [.02]	3/4 HP [559]	Fan/Low Heat - Tap 1	1250	48	CFM	1255	1120	1040	965	887	813	738	697
								WATTS	145	147	155	163	172	179	186	190
								CFM	1621	1534	1467	1401	1337	1273	1212	1163
								WATTS	311	321	334	346	357	368	379	388
RGEZT048 (4T)	1400/1800	0.110 [.03]/ 0.150 [.04]	0.074 [.02]/ 0.135 [.03]	3/4 HP [559]	High Heat - Tap 2	1250	48	CFM	1392	1276	1200	1128	1056	986	916	872
								WATTS	207	212	222	232	241	250	259	264
								CFM	1745	1673	1618	1549	1497	1435	1388	1334
								WATTS	341	357	370	384	396	407	418	430
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Speed - Tap 5	1250	48	CFM	1345	1222	1145	1072	998	926	854	812
								WATTS	186	190	199	208	217	225	234	239
								CFM	1755	1686	1624	1561	1503	1443	1387	1334
								WATTS	372	386	399	413	425	437	449	461
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM	1738	1667	1604	1541	1482	1422	1365	1313
								WATTS	365	378	391	404	417	429	441	452
								CFM	2081	2034	1981	1922	1873	1816	1769	1722
								WATTS	560	576	592	609	625	641	657	672
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Heat - Tap 2	1250	48	CFM	1453	1382	1311	1246	1188	1131	1064	1002
								WATTS	186	198	209	219	228	236	246	255
								CFM	1975	1921	1863	1808	1756	1707	1654	1602
								WATTS	541	557	573	590	605	618	632	644
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1 HP [745]	High Cooling - Tap 4 *	1250	48	CFM	2049	1996	1941	1887	1836	1788	1737	1687
								WATTS	591	608	625	642	657	672	686	699
								CFM	2408	2367	2318	2267	2226	2177	2139	2089
								WATTS	861	884	900	921	939	957	974	996
RGEZT060 (5T)	1750/2250	0.145 [.04]/ 0.195 [.05]	0.128 [.03]/ 0.205 [.05]	1.2 HP [895]	Fan/Low Heat - Tap 1	1300	48	CFM	1384	1319	1249	1188	1127	1066	1006	947
								WATTS	192	204	215	225	240	245	255	265
								CFM	1863	1821	1765	1717	1650	1617	1571	1526
								WATTS	413	428	442	459	474	488	503	518
RGEZT072 (6T)	2100/2700	0.180 [.04]/ 0.240 [.06]	0.182 [.04]/ 0.275 [.07]	1.2 HP [895]	High Heat - Tap 2	1300	48	CFM	2331	2290	2245	2204	2159	2118	2072	2036
								WATTS	700	718	730	745	760	782	797	820
								CFM	2363	2330	2280	2237	2198	2164	2110	2071
								WATTS	771	792	808	824	843	860	875	890

NOTES

Factory tap settings are marked with an asterisk*
 Pressure drops across the 3-5T CFM range (1050 - 2250). Pressure drops across the 6T CFM range (2100 - 2700). Wet coil: ~0.09 inches W.C.
 Downflow: ~0.1 inches W.C. Reheat coil: ~0.09 inches W.C.

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Appendix C – Air Flow Performance Data (Cont.)

Economizer Pressure Drop per CFM		
	Downflow	Horizontal
Airflow (cfm)	dP (inH2O)	dP (inH2O)
1050	0.06	0.01
1150	0.07	0.01
1250	0.09	0.01
1350	0.10	0.01
1450	0.12	0.01
1550	0.13	0.02
1650	0.15	0.02
1750	0.17	0.02
1850	0.19	0.02
1950	0.21	0.02
2050	0.23	0.03
2150	0.26	0.03
2250	0.28	0.03
2350	0.31	0.04

Appendix C – Air Flow Performance Data (Cont.)

FLUSH MOUNT CONCENTRIC DIFFUSER PERFORMANCE INFORMATION								
Diffuser Model Number For Rheem	CFM	Minimum Throw (feet)	Maximum Throw (feet)	Static Pressure Drop (Diffuser)	Static Pressure Drop (Adapter)	Sound (in Db)	Diffuser Face Return Area (sq. ft.)	Diffuser Face Supply Area (sq. ft.)
					CN-1805-142			
RXRN-AEF1800	1000	9	12	0.14	0.057	20	2.1	3.37
	1200	12	16	0.2	0.08	25	2.1	3.37
	1400	15	20	0.26	0.105	30	2.1	3.37
	1600	17	23	0.33	0.134	30	2.1	3.37
	1800	20	26	0.41	0.17	35	2.1	3.37
	2000	22	29	0.5	0.21	40	2.1	3.37
	2400	25	32	0.68	0.29	45	2.1	3.37

DROP CONCENTRIC DIFFUSER PERFORMANCE INFORMATION								
Diffuser Model Number For Rheem	CFM	Minimum Throw (feet)	Maximum Throw (feet)	Static Pressure Drop (Diffuser)	Static Pressure Drop (Adapter)	Sound (in Db)	Diffuser Face Return Area (sq. ft.)	Diffuser Face Supply Area (sq. ft.)
					CN-1805-142			
RXRN-AED1800	1000	9	23	0.07	0.057	12	4.06	2.82
	1200	10	24	0.11	0.08	15	4.06	2.82
	1400	12	26	0.15	0.105	19	4.06	2.82
	1600	13	28	0.19	0.134	21	4.06	2.82
	1800	15	30	0.24	0.17	26	4.06	2.82
	2000	17	32	0.3	0.21	30	4.06	2.82
	2400	19	34	0.43	0.29	32	4.06	2.82

FLUSH MOUNT CONCENTRIC DIFFUSER PERFORMANCE INFORMATION								
Diffuser Model Number For Rheem	CFM	Minimum Throw (feet)	Maximum Throw (feet)	Static Pressure Drop (Diffuser)	Static Pressure Drop (Adapter)	Sound (in Db)	Diffuser Face Return Area (sq. ft.)	Diffuser Face Supply Area (sq. ft.)
					CN-1805-141			
RXRX-AEF2000	2600	17	24	0.49	0.21	30	3.48	3.76
	2800	18	28	0.55	0.24	35	3.48	3.76
	3000	20	30	0.62	0.27	35	3.48	3.76
	3200	22	33	0.69	0.31	40	3.48	3.76
	3400	23	37	0.77	0.34	40	3.48	3.76

DROP CONCENTRIC DIFFUSER PERFORMANCE INFORMATION								
Diffuser Model Number For Rheem	CFM	Minimum Throw (feet)	Maximum Throw (feet)	Static Pressure Drop (Diffuser)	Static Pressure Drop (Adapter)	Sound (in Db)	Diffuser Face Return Area (sq. ft.)	Diffuser Face Supply Area (sq. ft.)
					CN-1805-141			
RXRX-AED2000	2600	22	39	0.34	0.21	32	5.69	3.1
	2800	23	40	0.39	0.24	38	5.69	3.1
	3000	25	42	0.45	0.27	40	5.69	3.1
	3200	26	43	0.53	0.31	41	5.69	3.1
	3400	27	45	0.61	0.34	42	5.69	3.1

P. APPENDICES

Appendix D – Cooling Data for ZR 3Ton

COOLING PERFORMANCE DATA - RGECCR3036A												
Entering Indoor Air @ 80°F [26.7°C] dbE												
wDBE	71°F [21.7°C]		67°F [19.4°C]		63°F [17.2°C]		61°F [16.1°C]		59°F [15.0°C]		Outdoor Dry Bulb Temperature	
	CFM [L/s]	1350 [637]	1300 [614]	1050 [496]	1350 [637]	1300 [614]	1050 [496]	1350 [637]	1300 [614]	1050 [496]		1350 [637]
DR		0.21	0.2	0.15	0.21	0.2	0.15	0.21	0.2	0.15	0.21	0.2
75°F [23.9°C]	Total BTUH [kW]	43.5 [12.8]	43.2 [12.7]	41.7 [12.2]	40.4 [11.9]	40.2 [11.8]	38.8 [11.4]	38.4 [11.2]	37.8 [11.1]	36.3 [10.6]	37.7 [11.1]	37.5 [11.1]
	Sens BTUH [kW]	25.7 [7.5]	25.3 [7.4]	23 [6.7]	29.9 [8.8]	29.4 [8.6]	26.8 [7.8]	32.9 [9.6]	35.1 [10.3]	31.4 [9.2]	36.8 [10.8]	36.1 [10.6]
	Power	2.4	2.4	2.3	2.4	2.4	2.3	2.4	2.4	2.3	2.4	2.4
80°F [26.7°C]	Total BTUH [kW]	42.2 [12.4]	41.9 [12.3]	40.4 [11.8]	39.1 [11.5]	37.5 [11.1]	37 [10.8]	36.8 [10.8]	36.5 [10.7]	35 [10.2]	36.4 [10.7]	36.2 [10.6]
	Sens BTUH [kW]	25 [7.3]	24.5 [7.2]	22.3 [6.5]	29.2 [8.6]	28.7 [8.4]	26.1 [7.7]	32.7 [9.6]	34.4 [10.1]	30.7 [9]	36 [10.6]	35.4 [10.4]
	Power	2.5	2.5	2.4	2.5	2.4	2.4	2.5	2.5	2.4	2.5	2.5
85°F [29.4°C]	Total BTUH [kW]	40.8 [12]	40.6 [11.9]	39.1 [11.5]	37.8 [11.1]	35.7 [10.5]	35.4 [10.4]	34.2 [10]	35.2 [10.3]	33.7 [9.9]	35.1 [10.3]	34.8 [10.2]
	Sens BTUH [kW]	24.3 [7.1]	23.8 [7.1]	21.7 [6.4]	28.5 [8.3]	28 [8.2]	25.5 [7.5]	32 [9.4]	33.6 [9.9]	30.1 [8.8]	35.1 [10.3]	34.7 [10.2]
	Power	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.6	2.5	2.6	2.6
90°F [32.2°C]	Total BTUH [kW]	39.5 [11.6]	39.2 [11.5]	37.9 [11.1]	36.4 [10.7]	36.2 [10.6]	34.9 [10.2]	34.1 [10]	33.8 [9.9]	32.4 [9.5]	33.7 [9.9]	33.5 [9.8]
	Sens BTUH [kW]	23.6 [6.9]	23.2 [6.8]	21.1 [6.2]	27.8 [8.1]	27.3 [8]	24.9 [7.3]	31.3 [9.2]	33 [9.7]	29.5 [8.6]	33.7 [9.9]	33.5 [9.8]
	Power	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
95°F [35.0°C]	Total BTUH [kW]	38.2 [11.2]	37.9 [11.1]	36.6 [10.7]	35.1 [10.3]	34.9 [10.2]	33.6 [9.9]	33 [9.7]	32.5 [9.5]	31.1 [9.1]	32.4 [9.5]	32.2 [9.4]
	Sens BTUH [kW]	22.9 [6.7]	22.5 [6.6]	20.5 [6]	27.1 [8]	26.7 [7.8]	24.3 [7.1]	30.6 [9]	32.3 [9.5]	28.9 [8.5]	32.4 [9.5]	32.2 [9.4]
	Power	2.9	2.9	2.8	2.9	2.9	2.8	2.9	2.9	2.8	2.9	2.8
100°F [37.8°C]	Total BTUH [kW]	36.8 [10.8]	36.6 [10.7]	35.3 [10.3]	33.8 [9.9]	33.5 [9.8]	32.3 [9.5]	31.4 [9.2]	31.1 [9.1]	29.8 [8.7]	31.1 [9.1]	30.8 [9]
	Sens BTUH [kW]	22.3 [6.5]	21.9 [6.4]	19.9 [5.8]	26.5 [7.8]	26 [7.6]	23.7 [6.9]	30 [8.8]	31.1 [9.1]	28.3 [8.3]	31.1 [9.1]	30.8 [9]
	Power	3	3	3	3	3	3	3	3	2.9	3	3
105°F [40.6°C]	Total BTUH [kW]	35.5 [10.4]	35.2 [10.3]	34 [10]	32.4 [9.5]	32.2 [9.4]	31.1 [9.1]	30.3 [8.9]	29.8 [8.7]	28.6 [8.4]	29.7 [8.7]	29.5 [8.6]
	Sens BTUH [kW]	21.7 [6.3]	21.3 [6.2]	19.4 [5.7]	25.9 [7.6]	25.4 [7.4]	23.1 [6.8]	29.4 [8.6]	29.8 [8.7]	27.7 [8.1]	29.7 [8.7]	29.5 [8.6]
	Power	3.2	3.2	3.1	3.2	3.2	3.1	3.2	3.2	3.1	3.2	3.1
110°F [43.3°C]	Total BTUH [kW]	34.1 [10]	33.9 [9.9]	32.7 [9.6]	31.1 [9.1]	30.8 [9]	29.8 [8.7]	29 [8.5]	28.4 [8.3]	27.3 [8]	28.4 [8.3]	28.2 [8.3]
	Sens BTUH [kW]	21.1 [6.2]	20.7 [6.1]	18.8 [5.5]	25.3 [7.4]	24.8 [7.3]	22.6 [6.6]	28.8 [8.4]	28.4 [8.3]	27.2 [8]	28.4 [8.3]	28.2 [8.3]
	Power	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
115°F [46.1°C]	Total BTUH [kW]	32.8 [9.6]	32.6 [9.5]	31.4 [9.2]	29.7 [8.7]	29.5 [8.6]	28.5 [8.3]	27.6 [8.1]	27.1 [7.9]	26.9 [7.9]	27 [7.9]	26.8 [7.9]
	Sens BTUH [kW]	20.5 [6]	20.1 [5.9]	18.3 [5.4]	24.7 [7.2]	24.2 [7.1]	22.1 [6.5]	27.6 [8.1]	27.1 [7.9]	26.9 [7.9]	27 [7.9]	26.8 [7.9]
	Power	3.5	3.5	3.4	3.5	3.5	3.4	3.5	3.5	3.4	3.5	3.5
120°F [48.9°C]	Total BTUH [kW]	31.4 [9.2]	31.2 [9.1]	30.1 [8.8]	28.4 [8.3]	28.2 [8.3]	27.2 [8]	26.3 [7.7]	25.8 [7.5]	24.7 [7.2]	25.7 [7.5]	25.5 [7.5]
	Sens BTUH [kW]	19.9 [5.8]	19.6 [5.7]	17.8 [5.2]	24.1 [7.1]	23.7 [6.9]	21.6 [6.3]	26.3 [7.7]	25.8 [7.5]	24.7 [7.2]	25.7 [7.5]	25.5 [7.5]
	Power	3.7	3.7	3.6	3.7	3.7	3.6	3.7	3.7	3.6	3.7	3.7
125°F [51.7°C]	Total BTUH [kW]	30.1 [8.8]	29.9 [8.8]	28.8 [8.5]	27 [7.9]	26.8 [7.9]	25.9 [7.6]	24.9 [7.3]	24.8 [7.3]	23.9 [7.1]	24.4 [7.2]	24.2 [7.1]
	Sens BTUH [kW]	19.4 [5.7]	19 [5.6]	17.3 [5.1]	23.6 [6.9]	23.2 [6.8]	21.1 [6.2]	24.9 [7.3]	24.8 [7.3]	23.4 [6.9]	24.3 [7.1]	24.2 [7.1]
	Power	3.9	3.9	3.8	3.9	3.9	3.8	3.9	3.8	3.8	3.9	3.8

DR — Depression ratio Total — Total capacity x 1000 BTUH NOTES:
 dbE — Entering air dry bulb Sens — Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wDBE — Entering air wet bulb Power — KW input capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].

Appendix D - Cooling Data for ZR 4Ton

COOLING PERFORMANCE DATA - R6ECZR048A												
Entering Indoor Air @ 80°F [26.7°C] dbE 1												
wBE	71°F [21.7°C]		67°F [19.4°C]		63°F [17.2°C]		61°F [16.1°C]		59°F [15.0°C]		DR	1400 [661]
	1800 [850]	1730 [816]	1800 [850]	1730 [816]	1800 [850]	1730 [816]	1800 [850]	1730 [816]	1800 [850]	1730 [816]		
CFM [L/s]	0.23	0.22	0.23	0.18	0.23	0.22	0.18	0.23	0.22	0.18	0.23	1400 [661]
75°F [23.9°C]	Total BTUH [kW]	57.9 [17]	55.5 [16.3]	53.4 [15.6]	51.5 [15.1]	50.2 [14.7]	48.5 [14.2]	49.5 [14.5]	49.2 [14.4]	48.5 [14.2]	48.9 [14.3]	46.9 [13.7]
	Sens BTUH [kW]	32.7 [9.6]	32.1 [9.4]	32.1 [9.4]	35 [10.2]	44.4 [13]	43.6 [12.8]	39.7 [11.6]	46.5 [13.6]	45.7 [13.4]	48.1 [14.1]	43 [12.6]
	Power	3.1	3.1	3.1	3	3	3	3	3	3	3	3
80°F [26.7°C]	Total BTUH [kW]	56.3 [16.5]	55.9 [16.4]	54 [15.8]	52.2 [15.3]	50 [14.7]	48.7 [14.3]	47 [13.8]	47.9 [14.1]	47.6 [13.9]	47.3 [13.9]	45.3 [13.3]
	Sens BTUH [kW]	31.9 [9.4]	31.3 [9.2]	28.5 [8.4]	38.3 [11.2]	37.6 [11]	42.8 [12.5]	39 [11.4]	45.7 [13.4]	44.8 [13.1]	47.2 [13.8]	42.2 [12.4]
	Power	3.2	3.2	3.1	3.2	3.1	3.2	3.1	3.2	3.2	3.2	3.1
85°F [29.4°C]	Total BTUH [kW]	54.7 [16]	54.3 [15.9]	52.4 [15.4]	50.6 [14.8]	48.5 [14.2]	47.1 [13.8]	45.4 [13.3]	46.3 [13.6]	46 [13.5]	45.7 [13.4]	43.8 [12.8]
	Sens BTUH [kW]	31 [9.1]	30.5 [8.9]	27.8 [8.1]	37.4 [11]	36.7 [10.8]	42.7 [12.5]	38.2 [11.2]	44.8 [13.1]	44 [12.9]	45.7 [13.4]	41.5 [12.2]
	Power	3.4	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
90°F [32.2°C]	Total BTUH [kW]	53 [15.5]	52.6 [15.4]	50.8 [14.9]	48.9 [14.3]	46.9 [13.7]	45.4 [13.3]	43.8 [12.8]	44.6 [13.1]	44.3 [13]	44 [12.9]	42.2 [12.4]
	Sens BTUH [kW]	30.2 [8.8]	29.6 [8.7]	27 [7.9]	36.5 [10.7]	35.9 [10.5]	41.9 [12.3]	37.4 [11]	43.9 [12.9]	43.1 [12.6]	44 [12.9]	40.7 [11.9]
	Power	3.5	3.5	3.5	3.5	3.4	3.5	3.4	3.5	3.5	3.5	3.4
95°F [35.0°C]	Total BTUH [kW]	51.3 [15]	50.9 [14.9]	49.1 [14.4]	47.2 [13.8]	46.8 [13.7]	45.2 [13.2]	44 [12.9]	42.9 [12.6]	42.6 [12.5]	42.3 [12.4]	40.5 [11.9]
	Sens BTUH [kW]	29.2 [8.6]	28.7 [8.4]	26.1 [7.7]	35.6 [10.4]	35 [10.2]	40.9 [12]	36.6 [10.7]	42.9 [12.6]	42.2 [12.4]	42.3 [12.4]	39.9 [11.7]
	Power	3.7	3.7	3.6	3.7	3.6	3.7	3.6	3.7	3.7	3.7	3.6
100°F [37.8°C]	Total BTUH [kW]	49.5 [14.5]	49.1 [14.4]	47.4 [13.9]	45.4 [13.3]	45.1 [13.2]	43.5 [12.7]	42.2 [12.4]	41.1 [12.1]	40.8 [12]	40.5 [11.9]	38.8 [11.4]
	Sens BTUH [kW]	28.3 [8.3]	27.8 [8.1]	25.3 [7.4]	34.7 [10.2]	34 [10]	39.3 [11.5]	35.8 [10.5]	41.1 [12.1]	40.8 [12]	40.5 [11.9]	38.8 [11.4]
	Power	3.9	3.9	3.8	3.9	3.8	3.9	3.8	3.9	3.9	3.9	3.8
105°F [40.6°C]	Total BTUH [kW]	47.7 [14]	47.3 [13.9]	45.7 [13.4]	43.6 [12.8]	43.3 [12.7]	41.8 [12.2]	40.4 [11.8]	39.3 [11.5]	39 [11.4]	38.7 [11.3]	37.1 [10.9]
	Sens BTUH [kW]	27.3 [8]	26.8 [7.9]	24.4 [7.2]	33.7 [9.9]	33.1 [9.7]	39 [11.4]	34.9 [10.2]	39.3 [11.5]	39 [11.4]	38.7 [11.3]	37.1 [10.9]
	Power	4.1	4.1	4	4.1	4.1	4.1	4	4.1	4.1	4.1	4
110°F [43.3°C]	Total BTUH [kW]	45.8 [13.4]	45.5 [13.3]	43.9 [12.9]	41.7 [12.2]	41.4 [12.1]	38.5 [11.3]	36.9 [10.8]	37.5 [11]	37.2 [10.9]	36.8 [10.8]	35.3 [10.3]
	Sens BTUH [kW]	26.3 [7.7]	25.9 [7.6]	23.6 [6.9]	32.7 [9.6]	32.1 [9.4]	38 [11.1]	34 [10]	37.5 [11]	37.2 [10.9]	36.8 [10.8]	35.3 [10.3]
	Power	4.3	4.3	4.2	4.3	4.2	4.3	4.2	4.3	4.3	4.3	4.2
115°F [46.1°C]	Total BTUH [kW]	43.9 [12.9]	43.6 [12.8]	42.1 [12.3]	39.8 [11.7]	39.5 [11.6]	38.1 [11.2]	36.6 [10.7]	35.5 [10.4]	35.3 [10.3]	34.9 [10.2]	33.4 [9.8]
	Sens BTUH [kW]	25.3 [7.4]	24.8 [7.3]	22.6 [6.6]	31.7 [9.3]	31.1 [9.1]	37.3 [10.9]	33.1 [9.7]	35.5 [10.4]	35.3 [10.3]	34.9 [10.2]	33.4 [9.8]
	Power	4.5	4.5	4.5	4.5	4.4	4.5	4.4	4.5	4.5	4.5	4.4
120°F [48.9°C]	Total BTUH [kW]	42 [12.3]	41.6 [12.2]	40.2 [11.8]	37.8 [11.1]	37.6 [11]	36.3 [10.6]	34.4 [10.1]	33.6 [9.8]	33.3 [9.8]	32.9 [9.7]	31.6 [9.3]
	Sens BTUH [kW]	24.3 [7.1]	23.8 [7]	21.7 [6.4]	30.6 [9]	30.1 [8.8]	36.6 [10.7]	32.2 [9.4]	35.5 [10.4]	35.3 [10.3]	34.9 [10.2]	33.4 [9.8]
	Power	4.8	4.8	4.7	4.8	4.7	4.8	4.7	4.8	4.8	4.8	4.7
125°F [51.7°C]	Total BTUH [kW]	39.9 [11.7]	39.7 [11.6]	38.3 [11.2]	35.8 [10.5]	35.6 [10.4]	34.3 [10.1]	32.4 [9.5]	31.6 [9.3]	31.4 [9.2]	30.9 [9.1]	29.7 [8.7]
	Sens BTUH [kW]	23.2 [6.8]	22.8 [6.7]	20.7 [6.1]	29.6 [8.7]	29 [8.5]	32.7 [9.6]	28.4 [9.5]	31.6 [9.3]	31.4 [9.2]	30.9 [9.1]	29.7 [8.7]
	Power	5	5	4.9	5	4.9	5	4.9	5	5	5	4.9

Outdoor Dry Bulb Temperature

DR — Depression ratio Total — Total capacity x 1000 BTUH NOTES:
 dbE — Entering air dry bulb Sens — Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wBE — Entering air wet bulb Power — KW input capacity from the table by adding [1.10 x CFM x (1 - DR) x (dbE - 80)].

P. APPENDICES

Appendix D - Cooling Data for ZR 5Ton

COOLING PERFORMANCE DATA - RGECCZRO60A																
Entering Indoor Air @ 80°F [26.7°C] dbE 1																
wBDE	71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]			61°F [16.1°C]			59°F [15.0°C]			
	2250 [1062]	1950 [920]	1750 [826]	2250 [1062]	1950 [920]	1750 [826]	2250 [1062]	1950 [920]	1750 [826]	2250 [1062]	1950 [920]	1750 [826]	2250 [1062]	1950 [920]	1750 [826]	
CFM [L/s]	DR	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power
75°F [23.9°C]		72.9 [21.4]	41.9 [12.3]	4	66.7 [19.5]	37.2 [10.9]	4	64.6 [18.9]	35.5 [10.4]	4	62.9 [18.4]	33.3 [10.0]	4	61.5 [18.1]	31.1 [9.4]	4
80°F [26.7°C]		71 [20.8]	41 [12.2]	4	64.8 [19.1]	36.4 [10.7]	4	62.7 [18.4]	34.4 [10.1]	4	61.1 [17.9]	32.4 [9.5]	4	59.9 [17.5]	30.4 [8.9]	4
85°F [29.4°C]		69 [20.2]	40 [11.7]	4	63.6 [18.8]	35.5 [10.4]	4	61.5 [17.9]	33.3 [9.8]	4	59.9 [17.5]	31.1 [9.1]	4	58.7 [17.2]	29.4 [8.5]	4
90°F [32.2°C]		67 [19.6]	39 [11.4]	4	62.6 [18.3]	34.6 [10.1]	4	60.5 [17.7]	32.6 [9.6]	4	58.7 [17.2]	30.4 [8.9]	4	57.4 [16.8]	28.3 [8.2]	4
95°F [35.0°C]		64.9 [19]	37.9 [11.1]	5	60.5 [17.7]	33.6 [9.9]	5	58.7 [17.2]	31.1 [9.1]	5	56.7 [16.7]	29.4 [8.5]	5	55.6 [16.3]	27.3 [7.9]	5
100°F [37.8°C]		62.7 [18.4]	36.7 [10.8]	5	58.3 [17.1]	32.6 [9.6]	5	56.7 [16.7]	30.4 [8.9]	5	54.9 [16.1]	28.3 [8.2]	5	53.8 [15.7]	26.2 [7.6]	5
105°F [40.6°C]		60.5 [17.7]	35.5 [10.4]	5	56.1 [16.4]	31.5 [9.2]	5	54.4 [15.9]	29.4 [8.5]	5	52.7 [15.5]	27.3 [7.9]	5	51.3 [15.1]	25.2 [7.3]	5
110°F [43.3°C]		58.2 [17.1]	34.2 [10]	6	53.8 [15.8]	30.4 [8.9]	6	52.2 [15.3]	28.3 [8.2]	6	50.9 [14.9]	26.2 [7.6]	6	49.9 [14.6]	24.1 [7.0]	6
115°F [46.1°C]		55.9 [16.4]	32.9 [9.6]	6	51.5 [15.1]	29.2 [8.6]	6	49.9 [14.6]	27.3 [7.9]	6	48.2 [14.1]	25.2 [7.3]	6	47.1 [13.8]	23.1 [6.7]	6
120°F [48.9°C]		53.5 [15.7]	31.5 [9.2]	6	49.1 [14.4]	28 [8.2]	6	47.6 [13.9]	26.2 [7.6]	6	46.1 [13.5]	24.1 [7.0]	6	45.1 [13.2]	22.1 [6.4]	6
125°F [51.7°C]		51.1 [15]	30 [8.8]	6	46.7 [13.7]	26.6 [7.8]	6	45.6 [13.3]	24.1 [7.0]	6	44.2 [12.9]	22.1 [6.4]	6	43.3 [12.7]	20.1 [5.8]	6

Outdoor Dry Bulb Temperature

DR — Depression ratio Total — Total capacity x 1000 BTUH NOTES:
 dbE — Entering air dry bulb Sens — Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wBE — Entering air wet bulb Power — KW input capacity from the table by adding [1.10 x CFM x (1 - DR) x (dbE - 80)].

Appendix D – Cooling Data for ZT 3Ton

COOLING PERFORMANCE DATA - RGE CZT036A													
Entering Indoor Air @ 80°F [26.7°C] dBE 1													
wBE	71°F [21.7°C]		67°F [19.4°C]		63°F [17.2°C]		61°F [16.1°C]		59°F [15.0°C]		CFM [L/s]	DR	
	1350 [637]	1055 [498]	1050 [496]	1050 [496]	1050 [496]	1055 [498]	1050 [496]	1055 [498]	1050 [496]	1055 [498]			
75°F [23.9°C]	Total BTUH [kW]	46.2 [13.6]	44 [12.9]	44 [12.9]	43.1 [12.6]	41 [12]	40.9 [12]	38.9 [11.4]	38.3 [11.2]	38.1 [11.2]	40 [11.7]	38.1 [11.2]	38 [11.1]
	Sens BTUH [kW]	25.9 [7.6]	22.9 [6.7]	22.9 [6.7]	31.2 [9.1]	27.6 [8.1]	27.5 [8.1]	31.5 [9.2]	37.5 [11]	33.2 [9.7]	38.9 [11.4]	34.4 [10.1]	34.4 [10.1]
	Power	2	2	2	2	2	2	1.9	2	1.9	2	1.9	1.9
80°F [26.7°C]	Total BTUH [kW]	44.8 [13.1]	42.6 [12.5]	42.6 [12.5]	41.6 [12.2]	39.6 [11.6]	39.4 [11.5]	37.5 [11]	36.9 [10.8]	36.7 [10.7]	38.5 [11.3]	36.7 [10.7]	36.6 [10.7]
	Sens BTUH [kW]	25.1 [7.3]	22.2 [6.5]	22.1 [6.5]	30.3 [8.9]	26.8 [7.9]	26.8 [7.8]	30.7 [9]	36.6 [10.7]	32.4 [9.5]	38.1 [11.2]	33.7 [9.9]	33.6 [9.8]
	Power	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2	2	2.1	2	2
85°F [29.4°C]	Total BTUH [kW]	43.3 [12.7]	41.2 [12.1]	41.2 [12.1]	40.2 [11.8]	38.2 [11.2]	37.9 [11.1]	36.1 [10.6]	35.5 [10.4]	35.3 [10.3]	37.1 [10.9]	35.3 [10.3]	35.2 [10.3]
	Sens BTUH [kW]	24.3 [7.1]	21.5 [6.3]	21.4 [6.3]	29.5 [8.6]	26.1 [7.6]	26 [7.6]	34 [10]	35.8 [10.5]	31.7 [9.3]	37.1 [10.9]	33 [9.7]	32.9 [9.6]
	Power	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
90°F [32.2°C]	Total BTUH [kW]	41.8 [12.3]	39.8 [11.7]	39.8 [11.7]	38.7 [11.3]	36.8 [10.8]	36.5 [10.7]	34.7 [10.2]	34.1 [10]	33.9 [9.9]	35.6 [10.4]	33.9 [9.9]	33.9 [9.9]
	Sens BTUH [kW]	23.5 [6.9]	20.8 [6.1]	20.8 [6.1]	28.8 [8.4]	25.4 [7.5]	25.4 [7.4]	33.3 [9.7]	35.1 [10.3]	31 [9.1]	35.6 [10.4]	32.3 [9.5]	32.2 [9.4]
	Power	2.4	2.3	2.3	2.4	2.3	2.3	2.4	2.4	2.3	2.3	2.3	2.3
95°F [35.0°C]	Total BTUH [kW]	40.4 [11.8]	38.4 [11.3]	38.4 [11.3]	37.3 [10.9]	35.5 [10.4]	35 [10.3]	33.3 [9.8]	32.7 [9.6]	32.5 [9.5]	34.1 [10]	32.5 [9.5]	32.5 [9.5]
	Sens BTUH [kW]	22.8 [6.7]	20.2 [5.9]	20.2 [5.9]	28.1 [8.2]	24.9 [7.3]	24.8 [7.3]	32.6 [9.5]	34.4 [10.1]	30.4 [8.9]	34.1 [10]	31.7 [9.3]	31.6 [9.3]
	Power	2.5	2.5	2.5	2.5	2.4	2.4	2.5	2.5	2.4	2.5	2.4	2.4
100°F [37.8°C]	Total BTUH [kW]	38.9 [11.4]	37.1 [10.9]	37 [10.8]	35.8 [10.5]	34.1 [10]	34 [10]	32 [9.4]	31.9 [9.4]	32.9 [9.7]	32.7 [9.6]	31.1 [9.1]	31.1 [9.1]
	Sens BTUH [kW]	22.2 [6.5]	19.7 [5.8]	19.6 [5.7]	27.5 [8.1]	24.3 [7.1]	24.3 [7.1]	32 [9.4]	32.9 [9.7]	29.9 [8.8]	32.7 [9.6]	31.1 [9.1]	31.1 [9.1]
	Power	2.7	2.6	2.6	2.7	2.6	2.6	2.7	2.6	2.6	2.6	2.6	2.6
105°F [40.6°C]	Total BTUH [kW]	37.5 [11]	35.7 [10.5]	35.7 [10.5]	34.4 [10.1]	32.7 [9.6]	32.1 [9.4]	30.6 [9]	31.5 [9.2]	30.8 [8.8]	31.3 [9.2]	29.8 [8.7]	29.7 [8.7]
	Sens BTUH [kW]	21.7 [6.4]	19.2 [5.6]	19.1 [5.6]	26.9 [7.9]	23.8 [7]	23.8 [7]	31.4 [9.2]	31.5 [9.2]	29.4 [8.6]	31.3 [9.2]	29.8 [8.7]	29.7 [8.7]
	Power	2.8	2.8	2.8	2.8	2.8	2.8	2.7	2.8	2.7	2.8	2.7	2.7
110°F [43.3°C]	Total BTUH [kW]	36.1 [10.6]	34.3 [10.1]	34.3 [10.1]	32.9 [9.7]	31.4 [9.2]	30.7 [9]	29.2 [8.6]	30.1 [8.8]	28.6 [8.4]	29.8 [8.7]	28.4 [8.3]	28.4 [8.3]
	Sens BTUH [kW]	21.2 [6.2]	18.8 [5.5]	18.7 [5.5]	26.5 [7.8]	23.4 [6.9]	23.4 [6.8]	30.7 [9]	30.1 [8.8]	28.6 [8.4]	29.8 [8.7]	28.4 [8.3]	28.4 [8.3]
	Power	3	2.9	2.9	3	2.9	2.9	3	3	2.9	3	2.9	2.9
115°F [46.1°C]	Total BTUH [kW]	34.7 [10.2]	33 [9.7]	32.9 [9.7]	31.5 [9.2]	30 [8.8]	30 [8.8]	29.3 [8.6]	28.7 [8.4]	27.3 [8]	28.4 [8.3]	27 [7.9]	27 [7.9]
	Sens BTUH [kW]	20.8 [6.1]	18.4 [5.4]	18.3 [5.4]	26 [7.6]	23 [6.7]	23 [6.7]	29.3 [8.6]	28.7 [8.4]	27.3 [8]	28.4 [8.3]	27 [7.9]	27 [7.9]
	Power	3.2	3.1	3.1	3.2	3.1	3.1	3.2	3.2	3.1	3.2	3.1	3.1
120°F [48.9°C]	Total BTUH [kW]	33.2 [9.7]	31.6 [9.3]	31.6 [9.3]	30.1 [8.8]	28.7 [8.4]	28.6 [8.4]	26.5 [7.8]	27.2 [8]	25.9 [7.6]	27 [7.9]	25.7 [7.5]	25.7 [7.5]
	Sens BTUH [kW]	20.4 [6]	18.1 [5.3]	18 [5.3]	25.7 [7.5]	22.7 [6.7]	22.7 [6.7]	26.5 [7.8]	27.2 [8]	25.9 [7.6]	27 [7.9]	25.7 [7.5]	25.7 [7.5]
	Power	3.4	3.3	3.3	3.4	3.3	3.3	3.3	3.4	3.3	3.4	3.3	3.3
125°F [51.7°C]	Total BTUH [kW]	31.8 [9.3]	30.3 [8.9]	30.3 [8.9]	28.7 [8.4]	27.3 [8]	27.3 [8]	26.5 [7.8]	25.8 [7.6]	24.6 [7.2]	25.6 [7.5]	24.4 [7.1]	24.3 [7.1]
	Sens BTUH [kW]	20.1 [5.9]	17.8 [5.2]	17.8 [5.2]	25.4 [7.4]	22.5 [6.6]	22.4 [6.6]	26.5 [7.8]	25.8 [7.6]	24.6 [7.2]	25.6 [7.5]	24.4 [7.1]	24.3 [7.1]
	Power	3.6	3.5	3.5	3.6	3.5	3.5	3.6	3.6	3.5	3.6	3.5	3.5

Outdoor Dry Bulb Temperature

DR—Depression ratio Total—Total capacity x 1000 BTUH NOTES:
 dBE—Entering air dry bulb Sens—Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wBE—Entering air wet bulb Power—KW input capacity from the table by adding [1.10 x CFM x (1 – DR) x (dBE – 80)].

P. APPENDICES

Appendix D – Cooling Data for ZT 4Ton

COOLING PERFORMANCE DATA - R6CZT048A															
Entering Indoor Air @ 80°F [26.7°C] dbE 1															
wbE CFM [L/s]	71°F [21.7°C]			76°F [19.4°C]			83°F [17.2°C]			61°F [16.1°C]			59°F [15.0°C]		
	1800 [850]	1420 [670]	1400 [661]	1800 [850]	1420 [670]	1400 [661]	1800 [850]	1420 [670]	1400 [661]	1800 [850]	1420 [670]	1400 [661]	1800 [850]	1420 [670]	1400 [661]
DR	0.18	0.15	0.15	0.18	0.15	0.15	0.18	0.15	0.15	0.18	0.15	0.15	0.18	0.15	0.15
75°F [23.9°C]	Total BTUH [kW]	63.4 [18.6]	60.4 [17.7]	59.3 [17.4]	56.5 [16.6]	56.4 [16.5]	56.7 [16.6]	54.1 [15.8]	53.9 [15.8]	56 [16.4]	53.4 [15.6]	53.2 [15.6]	55.6 [16.3]	53 [15.5]	52.9 [15.5]
	Sens BTUH [kW]	36.6 [10.7]	32.5 [9.5]	32.3 [9.5]	33.1 [9.5]	38 [11.1]	49.2 [14.4]	43.8 [12.8]	43.5 [12.7]	51.8 [15.2]	46.1 [13.5]	45.8 [13.4]	53.9 [15.8]	47.9 [14.1]	47.6 [14.1]
	Power	2.7	2.7	2.7	2.7	2.6	2.7	2.6	2.6	2.7	2.6	2.6	2.7	2.6	2.6
80°F [26.7°C]	Total BTUH [kW]	61.4 [18]	58.6 [17.2]	58.4 [17.1]	57.3 [16.8]	54.7 [16]	54.7 [16]	54.7 [16]	52.2 [15.3]	52.1 [15.3]	51.5 [15.1]	51.4 [15.1]	53.7 [15.7]	51.2 [15]	51.1 [15]
	Sens BTUH [kW]	35.5 [10.4]	31.6 [9.2]	31.3 [9.2]	31.3 [9.2]	37.3 [10.9]	37.1 [10.9]	48.1 [14.1]	42.8 [12.5]	50.8 [14.9]	45.1 [13.2]	44.8 [13.1]	52.9 [15.5]	47 [13.8]	46.7 [13.7]
	Power	2.9	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.7	2.7	2.8	2.7	2.7
85°F [29.4°C]	Total BTUH [kW]	59.5 [17.4]	56.8 [16.6]	56.6 [16.6]	55.4 [16.2]	52.9 [15.5]	52.7 [15.4]	52.8 [15.5]	50.4 [14.8]	50.3 [14.7]	49.7 [14.6]	49.6 [14.5]	51.8 [15.2]	49.4 [14.5]	49.2 [14.4]
	Sens BTUH [kW]	34.4 [10.1]	30.6 [9]	30.4 [8.9]	40.9 [12]	36.3 [10.6]	36.1 [10.6]	47 [13.8]	41.8 [12.3]	41.5 [12.2]	44.1 [12.9]	43.9 [12.9]	51.8 [15.2]	46 [13.5]	45.7 [13.4]
	Power	3	3	3	3	2.9	2.9	3	2.9	2.9	2.9	2.9	3	2.9	2.9
90°F [32.2°C]	Total BTUH [kW]	57.7 [16.9]	55 [16.1]	54.8 [16.1]	53.6 [15.7]	51.1 [15]	50.9 [14.9]	51 [14.9]	48.6 [14.2]	48.5 [14.2]	47.9 [14.7]	47.8 [14.7]	49.9 [14.6]	47.6 [13.9]	47.5 [13.9]
	Sens BTUH [kW]	33.3 [9.7]	29.6 [8.7]	29.4 [8.6]	39.7 [11.6]	35.3 [10.4]	35.1 [10.3]	45.9 [13.5]	40.8 [12]	40.5 [11.9]	43.1 [12.6]	42.9 [12.6]	49.9 [14.6]	45 [13.2]	44.7 [13.1]
	Power	3.2	3.1	3.1	3.2	3.1	3.1	3.2	3.1	3.1	3.1	3.1	3.1	3.1	3.1
95°F [35.0°C]	Total BTUH [kW]	55.8 [16.4]	53.2 [15.6]	53.1 [15.6]	51.7 [15.2]	49.3 [14.5]	49.2 [14.4]	49.1 [14.4]	46.9 [13.7]	46.7 [13.7]	46.2 [13.5]	46.1 [13.5]	48.1 [14.1]	45.8 [13.4]	45.7 [13.4]
	Sens BTUH [kW]	32.1 [9.4]	28.6 [8.4]	28.4 [8.3]	38.6 [11.3]	34.3 [10.1]	34.1 [10]	44.8 [13.1]	39.8 [11.7]	39.5 [11.6]	42.1 [12.3]	41.9 [12.3]	48.1 [14.1]	44 [12.9]	43.7 [12.8]
	Power	3.4	3.3	3.3	3.4	3.3	3.3	3.4	3.3	3.3	3.3	3.3	3.3	3.3	3.3
100°F [37.8°C]	Total BTUH [kW]	54 [15.8]	51.5 [15.1]	51.4 [15.1]	49.9 [14.6]	47.6 [13.9]	47.5 [13.9]	47.3 [13.9]	45.1 [13.2]	45 [13.2]	44.4 [13]	44.3 [13]	46.3 [13.6]	44.1 [12.9]	44 [12.9]
	Sens BTUH [kW]	31 [9.1]	27.5 [8.1]	27.3 [8]	37.4 [11.1]	33.3 [9.8]	33.1 [9.7]	43.6 [12.8]	38.8 [11.4]	38.5 [11.3]	41.1 [12]	40.8 [12]	46.3 [13.6]	43 [12.6]	42.7 [12.5]
	Power	3.6	3.5	3.5	3.6	3.5	3.5	3.6	3.5	3.5	3.5	3.5	3.5	3.5	3.5
105°F [40.6°C]	Total BTUH [kW]	52.3 [15.3]	49.8 [14.6]	49.7 [14.6]	48.2 [14.1]	45.9 [13.5]	45.8 [13.4]	45.6 [13.4]	43.5 [12.7]	43.3 [12.7]	42.8 [12.5]	42.6 [12.5]	44.5 [13]	42.4 [12.4]	42.3 [12.4]
	Sens BTUH [kW]	29.8 [8.7]	26.5 [7.8]	26.3 [7.7]	36.3 [10.6]	32.2 [9.4]	32 [9.4]	42.4 [12.4]	37.7 [11.1]	37.5 [11]	39.8 [11.7]	39.8 [11.7]	44.5 [13]	41.9 [12.3]	41.6 [12.2]
	Power	3.9	3.8	3.8	3.8	3.7	3.7	3.8	3.7	3.7	3.7	3.7	3.8	3.7	3.7
110°F [43.3°C]	Total BTUH [kW]	50.5 [14.8]	48.2 [14.1]	48.1 [14.1]	46.4 [13.6]	44.3 [13]	44.2 [12.9]	43.8 [12.8]	41.8 [12.2]	41.7 [12.2]	41.1 [12]	41 [12]	42.8 [12.5]	40.8 [11.9]	40.7 [11.9]
	Sens BTUH [kW]	28.6 [8.4]	25.4 [7.4]	25.2 [7.4]	35.1 [10.3]	31.2 [9.1]	31 [9.1]	41.2 [12.1]	36.6 [10.7]	36.4 [10.7]	39 [11.4]	38.7 [11.3]	42.8 [12.5]	40.8 [11.9]	40.6 [11.9]
	Power	4.1	4	4	4.1	4	4	4.1	4	4	4	4	4	4	3.9
115°F [46.1°C]	Total BTUH [kW]	48.8 [14.3]	46.6 [13.6]	46.4 [13.6]	44.7 [13.1]	42.7 [12.5]	42.5 [12.5]	42.1 [12.3]	40.2 [11.8]	40.1 [11.7]	39.5 [11.6]	39.4 [11.5]	41.1 [12]	39.2 [11.5]	39.1 [11.4]
	Sens BTUH [kW]	27.4 [8]	24.3 [7.1]	24.2 [7.1]	33.8 [9.9]	30.1 [8.8]	29.9 [8.8]	40 [11.7]	35.6 [10.4]	35.3 [10.4]	37.9 [11.1]	37.6 [11.1]	41.1 [12]	39.2 [11.5]	39.1 [11.4]
	Power	4.4	4.3	4.3	4.4	4.3	4.3	4.3	4.2	4.2	4.2	4.2	4.3	4.2	4.2
120°F [48.9°C]	Total BTUH [kW]	47.2 [13.8]	45 [13.2]	44.9 [13.1]	43.1 [12.6]	41.1 [12]	41 [12]	40.5 [11.9]	38.6 [11.3]	38.5 [11.3]	37.9 [11.1]	37.8 [11.1]	39.4 [11.5]	37.6 [11]	37.5 [11]
	Sens BTUH [kW]	26.1 [7.7]	23.2 [6.8]	23.1 [6.8]	32.6 [9.6]	29 [8.5]	28.8 [8.4]	38.8 [11.4]	34.5 [10.1]	34.2 [10]	36.8 [10.8]	36.5 [10.7]	39.4 [11.5]	37.6 [11]	37.5 [11]
	Power	4.7	4.6	4.6	4.7	4.5	4.5	4.6	4.5	4.5	4.5	4.5	4.6	4.5	4.5
125°F [51.7°C]	Total BTUH [kW]	45.6 [13.3]	43.4 [12.7]	43.3 [12.7]	41.4 [12.1]	39.5 [11.6]	39.4 [11.6]	38.9 [11.4]	37.1 [10.9]	37 [10.8]	36.4 [10.7]	36.3 [10.6]	37.8 [11.1]	36 [10.6]	35.9 [10.5]
	Sens BTUH [kW]	24.9 [7.3]	22.1 [6.5]	21.9 [6.4]	31.3 [9.2]	27.9 [8.2]	27.7 [8.1]	37.5 [11.1]	33.3 [9.8]	33.1 [9.7]	35.7 [10.5]	35.4 [10.4]	37.8 [11.1]	36 [10.6]	35.9 [10.5]
	Power	5	4.9	4.9	5	4.8	4.8	4.9	4.8	4.8	4.8	4.8	4.9	4.8	4.8

Outdoor Dry Bulb Temperature

DR — Depression ratio Total — Total capacity x 1000 BTUH NOTES:
 dbE — Entering air dry bulb Sens — Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wbE — Entering air wet bulb Power — kW input capacity from the table by adding [1.10 x CFM x (1 - DR) x (dbE - 80)].

Appendix D – Cooling Data for ZT 5Ton

COOLING PERFORMANCE DATA - RIGECZT060A												
Entering Indoor Air @ 80°F [26.7°C] dbE 1												
wbE	71°F [21.7°C]		67°F [19.4°C]		63°F [17.2°C]		61°F [16.1°C]		59°F [15.0°C]		DR	
	1780 [840]	1615 [762]	1780 [840]	1615 [762]	1780 [840]	1615 [762]	1780 [840]	1615 [762]	1780 [840]	1615 [762]		
CFM [L/s]	0.09	0.08	0.09	0.08	0.09	0.08	0.09	0.08	0.09	0.08	0.09	0.06
75°F [23.9°C]	Total BTUH [kW]	73.8 [21.6]	72.4 [21.2]	70.4 [20.6]	67.7 [19.8]	65.9 [19.3]	64.1 [18.8]	62.9 [18.4]	61.1 [17.9]	60.3 [17.7]	62.2 [18.2]	60.4 [17.7]
	Sens BTUH [kW]	43.1 [12.6]	41.2 [12.1]	38.3 [11.2]	49.8 [14.6]	44.2 [12.9]	55.2 [16.2]	51.3 [15]	59.6 [17.5]	55.4 [16.2]	63.3 [18.6]	60 [17.6]
	Power	3.3	3.2	3.2	3.2	3.2	3.2	3.1	3.2	3.1	3.2	3.2
80°F [26.7°C]	Total BTUH [kW]	71.9 [21.1]	70.6 [20.7]	68.6 [20.1]	67.1 [19.7]	65.9 [19.3]	64 [18.8]	62.2 [18.2]	61 [17.9]	59.3 [17.4]	61.4 [18]	58.6 [17.2]
	Sens BTUH [kW]	41.3 [12.1]	39.5 [11.6]	36.7 [10.7]	48 [14.1]	45.8 [13.4]	56.1 [16.4]	49.7 [14.6]	60.7 [17.8]	53.8 [15.8]	61.4 [18]	58.4 [17.1]
	Power	3.5	3.4	3.4	3.4	3.4	3.4	3.3	3.4	3.4	3.4	3.3
85°F [29.4°C]	Total BTUH [kW]	69.8 [20.5]	68.5 [20.1]	66.6 [19.5]	65 [19.1]	63.8 [18.7]	62.1 [18.2]	58.5 [17.2]	60.1 [17.6]	59 [17.3]	57.4 [16.8]	56.6 [16.6]
	Sens BTUH [kW]	39.7 [11.6]	37.9 [11.1]	35.2 [10.3]	46.4 [13.6]	44.3 [13]	52 [15.2]	48.3 [14.2]	59.1 [17.3]	56.4 [16.5]	52.4 [15.4]	56.6 [16.6]
	Power	3.7	3.6	3.6	3.6	3.6	3.6	3.5	3.6	3.6	3.5	3.5
90°F [32.2°C]	Total BTUH [kW]	67.6 [19.8]	66.4 [19.4]	64.5 [18.9]	62.8 [18.4]	61.7 [18.1]	60 [17.6]	56.4 [16.5]	57.9 [17]	56.8 [16.6]	57.1 [16.7]	54.5 [16]
	Sens BTUH [kW]	38.3 [11.2]	36.6 [10.7]	34 [10]	45 [13.2]	43 [12.6]	39.9 [11.7]	50.6 [14.8]	57.7 [16.9]	55.1 [16.1]	51.2 [15]	54.5 [16]
	Power	3.9	3.9	3.8	3.9	3.8	3.8	3.8	3.8	3.8	3.7	3.8
95°F [35.0°C]	Total BTUH [kW]	65.2 [19.1]	64 [18.8]	62.3 [18.2]	60.4 [17.7]	59.3 [17.4]	57.7 [16.9]	54.2 [15.9]	55.5 [16.3]	54.5 [16]	54.8 [16]	52.3 [15.3]
	Sens BTUH [kW]	37.1 [10.9]	35.4 [10.4]	32.9 [9.7]	43.8 [12.8]	41.8 [12.3]	38.9 [11.4]	46 [13.5]	55.5 [16.3]	53.9 [15.8]	50.1 [14.7]	52.3 [15.3]
	Power	4.2	4.1	4.1	4.1	4.1	4	4.1	4.1	4	4.1	4
100°F [37.8°C]	Total BTUH [kW]	62.7 [18.4]	61.6 [18]	59.9 [17.5]	57.9 [17]	56.9 [16.7]	55.3 [16.2]	51.8 [15.2]	53 [15.5]	52 [15.2]	50.6 [14.8]	49.9 [14.6]
	Sens BTUH [kW]	36.1 [10.6]	34.5 [10.1]	32.1 [9.4]	42.8 [12.6]	40.9 [12]	38 [11.1]	45.1 [13.2]	53 [15.5]	52 [15.2]	49.2 [14.4]	49.9 [14.6]
	Power	4.4	4.4	4.3	4.4	4.3	4.3	4.3	4.3	4.3	4.2	4.3
105°F [40.6°C]	Total BTUH [kW]	60 [17.6]	58.9 [17.3]	57.3 [16.8]	55.2 [16.2]	54.2 [15.9]	52.7 [15.5]	50.6 [14.8]	50.3 [14.7]	49.4 [14.5]	49.6 [14.5]	47.3 [13.9]
	Sens BTUH [kW]	35.3 [10.4]	33.7 [9.9]	31.4 [9.2]	42 [12.3]	40.1 [11.8]	37.3 [10.9]	44.4 [13]	50.3 [14.7]	49.4 [14.5]	49.6 [14.5]	47.3 [13.9]
	Power	4.7	4.7	4.6	4.7	4.6	4.6	4.6	4.6	4.6	4.5	4.6
110°F [43.3°C]	Total BTUH [kW]	57.2 [16.8]	56.2 [16.5]	54.6 [16]	52.4 [15.4]	51.5 [15.1]	50 [14.7]	46.5 [13.6]	47.5 [13.9]	46.6 [13.7]	46.7 [13.7]	44.6 [13.1]
	Sens BTUH [kW]	34.8 [10.2]	33.2 [9.7]	30.8 [9]	41.4 [12.1]	39.6 [11.6]	36.8 [10.8]	47.2 [13.8]	47.5 [13.9]	46.6 [13.7]	46.7 [13.7]	44.6 [13.1]
	Power	5	5	4.9	5	4.9	4.9	4.8	4.9	4.9	4.9	4.8
115°F [46.1°C]	Total BTUH [kW]	54.2 [15.9]	53.2 [15.6]	51.8 [15.2]	49.4 [14.5]	48.5 [14.2]	47.2 [13.8]	44.9 [13.2]	44.5 [13]	43.7 [12.8]	42.5 [12.5]	41.8 [12.2]
	Sens BTUH [kW]	34.4 [10.1]	32.8 [9.6]	30.5 [8.9]	41.1 [12]	39.2 [11.5]	36.4 [10.7]	44.9 [13.2]	44.5 [13]	43.7 [12.8]	42.5 [12.5]	41.8 [12.2]
	Power	5.3	5.3	5.2	5.3	5.3	5.2	5.2	5.3	5.2	5.1	5.1
120°F [48.9°C]	Total BTUH [kW]	51.1 [15]	50.2 [14.7]	48.8 [14.3]	46.3 [13.6]	45.5 [13.3]	44.2 [13]	41.9 [12.3]	41.4 [12.1]	40.6 [11.9]	40.6 [11.9]	38.8 [11.4]
	Sens BTUH [kW]	34.2 [10]	32.6 [9.6]	30.3 [8.9]	40.9 [12]	39 [11.4]	36.3 [10.6]	44.9 [13.2]	44.5 [13]	43.7 [12.8]	42.5 [12.5]	38.8 [11.4]
	Power	5.7	5.6	5.6	5.7	5.6	5.5	5.6	5.6	5.6	5.5	5.5
125°F [51.7°C]	Total BTUH [kW]	47.8 [14]	47 [13.8]	45.7 [13.4]	43 [12.6]	42.3 [12.4]	41.1 [12]	38.6 [11.3]	38.1 [11.2]	37.4 [10.9]	37.4 [10.9]	35.7 [10.5]
	Sens BTUH [kW]	34.2 [10]	32.6 [9.6]	30.3 [8.9]	40.9 [12]	39 [11.4]	36.3 [10.6]	44.9 [13.2]	44.5 [13]	43.7 [12.8]	42.5 [12.5]	35.7 [10.5]
	Power	6.1	6	5.9	6	6	5.9	5.9	6	6	5.8	5.8

Outdoor Dry Bulb Temperature

DR — Depression ratio Total — Total capacity x 1000 BTUH NOTES:
 dbE — Entering air dry bulb Sens — Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wbE — Entering air wet bulb Power — kW input capacity from the table by adding [1.10 x CFM x (1 - DR) x (dbE - 80)].

P. APPENDICES

Appendix D – Cooling Data for ZT 6Ton

COOLING PERFORMANCE DATA - RGECZT072A													
Entering Indoor Air @ 80°F [26.7°C] dbE 1													
wB/E	71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]			61°F [16.1°C]			
	2700 [1274]	2395 [1130]	2100 [991]	2700 [1274]	2395 [1130]	2100 [991]	2700 [1274]	2395 [1130]	2100 [991]	2700 [1274]	2395 [1130]	2100 [991]	
CFM [L/s]	DR	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power	Total BTUH [kW]	Sens BTUH [kW]	Power
75°F [23.9°C]		85.5 [25]	81.7 [23.9]	80 [23.5]	78.2 [22.9]	76.5 [22.4]	75.2 [22]	73.5 [21.5]	71.8 [21.1]	70.9 [20.8]	69.3 [20.3]	67.7 [19.8]	66.2 [19.4]
		51.4 [15.1]	45.8 [14.2]	60.1 [17.6]	56.7 [16.6]	53.4 [15.7]	66.2 [20]	64.4 [19.9]	60.7 [17.8]	72.2 [21.1]	68.1 [20]	64.2 [18.8]	60.9 [18.4]
	Power	4.2	4.2	4.2	4.1	4.1	4.2	4.1	4.1	4.1	4.1	4.1	4.1
80°F [26.7°C]		83.9 [24.6]	82 [24]	78.5 [23]	76.7 [22.5]	75 [22]	73.6 [21.6]	72 [21.1]	70.4 [20.6]	69.6 [20.4]	68.2 [20]	66.7 [19.9]	65.2 [19.4]
		50.7 [14.9]	47.9 [14]	59.4 [17.4]	56 [16.4]	52.8 [15.5]	67.6 [19.8]	63.8 [18.7]	60.1 [17.6]	71.4 [20.9]	67.5 [19.8]	63.6 [18.6]	60.3 [18.4]
	Power	4.5	4.4	4.4	4.4	4.3	4.4	4.3	4.3	4.4	4.3	4.3	4.3
85°F [29.4°C]		82.2 [24.1]	80.3 [23.5]	76.7 [22.5]	75 [22]	73.3 [21.5]	71.9 [21.1]	70.2 [20.6]	68.7 [20.1]	68.6 [20.4]	67.1 [19.9]	65.6 [19.5]	64.1 [18.9]
		49.9 [14.6]	47.1 [13.8]	58.5 [17.2]	55.2 [16.2]	52.1 [15.3]	66.7 [19.5]	63 [18.5]	59.3 [17.4]	69.6 [20.4]	66.7 [19.5]	62.8 [18.4]	59.6 [18.9]
	Power	4.7	4.7	4.7	4.6	4.6	4.7	4.6	4.6	4.6	4.6	4.6	4.5
90°F [32.2°C]		80.2 [23.5]	78.4 [23]	74.8 [21.9]	73.1 [21.4]	71.5 [20.9]	69.9 [20.5]	68.3 [20]	66.8 [19.6]	67.7 [19.8]	66.2 [19.4]	64.7 [19]	63.2 [18.4]
		48.9 [14.3]	46.1 [13.5]	57.5 [16.9]	54.3 [15.9]	51.2 [15]	65.7 [19.3]	62 [18.2]	58.4 [17.1]	67.7 [19.8]	65.7 [19.3]	61.9 [18.1]	58.6 [18.4]
	Power	5	4.9	4.9	4.9	4.9	4.9	4.9	4.8	4.9	4.8	4.8	4.8
95°F [35.0°C]		78 [22.9]	76.3 [22.4]	72.6 [21.3]	71 [20.8]	69.4 [20.3]	67.8 [19.9]	66.2 [19.4]	64.7 [19]	65.5 [19.2]	64 [18.8]	62.6 [18.3]	61.1 [17.9]
		47.7 [14]	45 [13.2]	56.3 [16.5]	53.2 [15.6]	50.1 [14.7]	64.5 [18.9]	60.9 [17.8]	57.4 [16.8]	65.5 [19.2]	64 [18.8]	60.9 [17.8]	58.4 [17.8]
	Power	5.3	5.2	5.2	5.1	5.1	5.2	5.1	5.1	5.2	5.1	5.1	5.1
100°F [37.8°C]		75.7 [22.2]	74 [21.7]	70.3 [20.6]	68.7 [20.1]	67.1 [19.7]	65.4 [19.2]	63.9 [18.7]	62.5 [18.3]	63.2 [18.5]	61.7 [18.1]	60.4 [17.7]	59.7 [17.5]
		46.4 [13.6]	43.8 [12.8]	55 [16.1]	51.9 [15.2]	48.9 [14.3]	63.2 [18.5]	59.6 [17.5]	56.2 [16.5]	63.2 [18.5]	61.7 [18.1]	59.7 [17.5]	58.4 [17.1]
	Power	5.6	5.5	5.5	5.5	5.4	5.5	5.5	5.4	5.5	5.4	5.4	5.4
105°F [40.6°C]		73.1 [21.4]	71.5 [20.9]	67.7 [19.8]	66.2 [19.4]	64.7 [19]	62.8 [18.4]	61.4 [18]	60 [17.6]	60.6 [17.8]	59.2 [17.4]	57.9 [17]	56.5 [16.6]
		44.9 [13.1]	42.4 [12.4]	53.5 [15.7]	50.5 [14.8]	47.6 [13.9]	61.7 [18.1]	58.2 [17.1]	54.9 [16.1]	60.6 [17.8]	59.2 [17.4]	57.9 [17]	56.5 [16.4]
	Power	5.9	5.8	5.8	5.8	5.8	5.9	5.8	5.7	5.9	5.8	5.7	5.7
110°F [43.3°C]		70.3 [20.6]	68.8 [20.1]	67.2 [19.7]	65.5 [18.6]	62 [18.2]	60.1 [17.6]	58.7 [17.2]	57.4 [16.8]	57.8 [16.9]	56.5 [16.6]	55.2 [16.2]	53.9 [15.6]
		43.2 [12.7]	40.8 [12]	51.8 [15.2]	48.9 [14.3]	46.1 [13.5]	60 [17.6]	56.7 [16.6]	53.4 [15.6]	57.8 [16.9]	56.5 [16.6]	55.2 [16.2]	53.9 [15.6]
	Power	6.3	6.2	6.1	6.2	6.1	6.2	6.1	6.1	6.2	6.1	6.1	6.1
115°F [46.1°C]		67.4 [19.7]	65.8 [19.3]	64.4 [18.9]	61.9 [18.2]	59.2 [17.3]	57.1 [16.7]	55.8 [16.3]	54.5 [16]	54.8 [16.1]	53.6 [15.7]	52.4 [15.4]	51.6 [15.1]
		41.4 [12.1]	39.1 [11.4]	50.8 [14.8]	47.2 [13.8]	44.5 [13]	57.1 [16.7]	54.9 [16.1]	51.8 [15.2]	54.8 [16.1]	53.6 [15.7]	52.4 [15.4]	51.6 [15.1]
	Power	6.6	6.6	6.5	6.5	6.5	6.6	6.5	6.4	6.6	6.5	6.4	6.4
120°F [48.9°C]		64.2 [18.8]	62.7 [18.4]	61.3 [18]	58.8 [17.2]	57.4 [16.8]	56.2 [16.5]	53.9 [15.8]	52.7 [15.4]	51.7 [15.1]	50.5 [14.8]	49.4 [14.5]	48.5 [14.2]
		39.4 [11.5]	37.2 [10.9]	48 [14.1]	45.4 [13.3]	42.7 [12.5]	53.9 [15.8]	52.7 [15.4]	50 [14.7]	51.7 [15.1]	50.5 [14.8]	49.4 [14.5]	48.5 [14.2]
	Power	7	6.9	6.9	6.8	6.8	7	6.9	6.8	7	6.9	6.8	6.8
125°F [51.7°C]		60.8 [17.8]	59.4 [17.4]	58.1 [17]	55.4 [16.2]	54.1 [15.9]	52.9 [15.5]	50.5 [14.8]	49.4 [14.5]	48.3 [14.2]	47.2 [13.8]	46.1 [13.5]	45.2 [13.2]
		37.3 [10.9]	35.2 [10.3]	46.9 [13.5]	43.3 [12.7]	40.8 [12]	50.5 [14.8]	49.4 [14.5]	48.1 [14.1]	48.3 [14.2]	47.2 [13.8]	46.1 [13.5]	45.2 [13.2]
	Power	7.4	7.3	7.3	7.4	7.3	7.4	7.3	7.2	7.4	7.3	7.2	7.2

Outdoor Dry Bulb Temperature

DR—Depression ratio Total —Total capacity x 1000 BTUH NOTES:
 dbE—Entering air dry bulb Sens —Sensible capacity x 1000 BTUH When the entering air dry bulb is other than 80°F [27°C], adjust the sensible
 wB/E—Entering air wet bulb Power—KW input capacity from the table by adding [1.10 x CFM x (1 – DR) x (dbE – 80)].

Appendix D - HumidiDry Data for ZR 3Ton

GROSS SYSTEMS PERFORMANCE DATA (HUMIDIDRY MODE) - RGE CZR036											
Entering Indoor Air @ 75°F [23.9°C] dbE 1											
wBtE		65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]			
CFM [L/s]		1350 [637]	1200 [566]	1050 [496]	1350 [637]	1200 [566]	1050 [496]	1350 [637]	1200 [566]	1050 [496]	
60°F [15.6°C]	Total BTUH [kW]	20.5 [6]	20 [5.9]	19.6 [5.7]	20.1 [5.9]	19.6 [5.7]	19.2 [5.6]	18.9 [5.5]	18.4 [5.4]	18 [5.3]	
	Sens BTUH [kW]	4.8 [1.4]	4.6 [1.3]	4.3 [1.3]	7.5 [2.2]	7.1 [2.1]	6.6 [1.9]	10.7 [3.1]	10.1 [3]	9.5 [2.8]	
	Power	2	2	1.9	2	2	1.9	2	2	1.9	
70°F [21.1°C]	Total BTUH [kW]	19.6 [5.7]	19.1 [5.6]	18.7 [5.5]	19.1 [5.6]	18.7 [5.5]	18.3 [5.4]	17.9 [5.3]	17.5 [5.1]	17.1 [5]	
	Sens BTUH [kW]	4 [1.2]	3.8 [1.1]	3.5 [1]	6.6 [1.9]	6.2 [1.8]	5.9 [1.7]	9.8 [2.9]	9.3 [2.7]	8.7 [2.6]	
	Power	2	2	2	2	2	2	2	2	2	
80°F [26.7°C]	Total BTUH [kW]	18.3 [5.4]	17.9 [5.2]	17.5 [5.1]	17.9 [5.2]	17.5 [5.1]	17.1 [5]	16.7 [4.9]	16.3 [4.8]	16 [4.7]	
	Sens BTUH [kW]	2.9 [0.8]	2.7 [0.8]	2.6 [0.7]	5.5 [1.6]	5.2 [1.5]	4.9 [1.4]	8.7 [2.5]	8.2 [2.4]	7.7 [2.3]	
	Power	2.1	2.1	2.1	2.1	2.1	2	2.1	2.1	2.1	
90°F [32.2°C]	Total BTUH [kW]	16.8 [4.9]	16.4 [4.8]	16 [4.7]	16.3 [4.8]	16 [4.7]	15.6 [4.6]	15.1 [4.4]	14.8 [4.3]	14.5 [4.2]	
	Sens BTUH [kW]	1.5 [0.4]	1.4 [0.4]	1.3 [0.4]	4.1 [1.2]	3.9 [1.1]	3.7 [1.1]	7.3 [2.1]	6.9 [2]	6.5 [1.9]	
	Power	2.3	2.2	2.2	2.2	2.2	2.2	2.3	2.2	2.2	
100°F [37.8°C]	Total BTUH [kW]	14.9 [4.4]	14.6 [4.3]	14.2 [4.2]	14.5 [4.2]	14.2 [4.1]	13.8 [4.1]	13.3 [3.9]	13 [3.8]	12.7 [3.7]	
	Sens BTUH [kW]	-0.1 [0]	-0.1 [0]	-0.1 [0]	2.5 [0.7]	2.4 [0.7]	2.3 [0.7]	5.7 [1.7]	5.4 [1.6]	5.1 [1.5]	
	Power	2.5	2.5	2.4	2.5	2.4	2.4	2.5	2.4	2.4	
110°F [43.3°C]	Total BTUH [kW]	12.7 [3.7]	12.4 [3.6]	12.2 [3.6]	12.3 [3.6]	12 [3.5]	11.8 [3.4]	11.1 [3.3]	10.9 [3.2]	10.6 [3.1]	
	Sens BTUH [kW]	-1.9 [-0.6]	-1.8 [-0.5]	-1.7 [-0.5]	0.7 [0.2]	0.6 [0.2]	0.6 [0.2]	3.9 [1.1]	3.7 [1.1]	3.5 [1]	
	Power	2.8	2.7	2.7	2.8	2.7	2.7	2.8	2.7	2.7	
120°F [48.9°C]	Total BTUH [kW]	10.2 [3]	10 [2.9]	9.8 [2.9]	9.8 [2.9]	9.6 [2.8]	9.4 [2.7]	8.6 [2.5]	8.4 [2.5]	8.2 [2.4]	
	Sens BTUH [kW]	-4 [-1.2]	-3.8 [-1.1]	-3.6 [-1]	-1.4 [-0.4]	-1.3 [-0.4]	-1.3 [-0.4]	1.8 [0.5]	1.7 [0.5]	1.6 [0.5]	
	Power	3.1	3.1	3	3.1	3.1	3.1	3.1	3.1	3	

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix D - HumidiDry Data for ZR 4Ton

GROSS SYSTEMS PERFORMANCE DATA (HUMIDIDRY MODE) - RGECCZR048												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wbE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]					
	CFM [L/s]	1800 [850]	1600 [755]	1400 [661]	1800 [850]	1600 [755]	1400 [661]	1800 [850]	1600 [755]	1400 [661]	1800 [850]	1600 [755]
60°F [15.6°C]	Total BTUH [kW]	29.2 [8.5]	28.5 [8.4]	27.9 [8.2]	30.1 [8.8]	29.5 [8.6]	28.8 [8.4]	29.3 [8.6]	28.7 [8.4]	28 [8.2]	28.7 [8.4]	28 [8.2]
	Sens BTUH [kW]	9.4 [2.8]	8.9 [2.6]	8.4 [2.5]	12.9 [3.8]	12.2 [3.6]	11.5 [3.4]	15.2 [4.4]	14.3 [4.2]	13.5 [4]	15.2 [4.4]	13.5 [4]
	Power	2.4	2.4	2.3	2.4	2.4	2.3	2.4	2.4	2.3	2.4	2.3
70°F [21.1°C]	Total BTUH [kW]	27.8 [8.1]	27.2 [8]	26.5 [7.8]	28.8 [8.4]	28.1 [8.2]	27.5 [8.1]	27.9 [8.2]	27.3 [8]	26.7 [7.8]	27.9 [8.2]	26.7 [7.8]
	Sens BTUH [kW]	7.7 [2.3]	7.3 [2.1]	6.8 [2]	11.2 [3.3]	10.6 [3.1]	9.9 [2.9]	13.4 [3.9]	12.7 [3.7]	12 [3.5]	13.4 [3.9]	12 [3.5]
	Power	2.5	2.5	2.5	2.5	2.5	2.4	2.5	2.5	2.5	2.5	2.4
80°F [26.7°C]	Total BTUH [kW]	25.9 [7.6]	25.3 [7.4]	24.7 [7.2]	26.9 [7.9]	26.3 [7.7]	25.7 [7.5]	26 [7.6]	25.5 [7.5]	24.9 [7.3]	26 [7.6]	24.9 [7.3]
	Sens BTUH [kW]	5.7 [1.7]	5.4 [1.6]	5 [1.5]	9.2 [2.7]	8.7 [2.5]	8.2 [2.4]	11.4 [3.3]	10.8 [3.2]	10.2 [3]	11.4 [3.3]	10.2 [3]
	Power	2.7	2.7	2.6	2.7	2.7	2.6	2.7	2.7	2.7	2.7	2.6
90°F [32.2°C]	Total BTUH [kW]	23.5 [6.9]	23 [6.7]	22.4 [6.6]	24.5 [7.2]	23.9 [7]	23.4 [6.9]	23.7 [6.9]	23.1 [6.8]	22.6 [6.6]	23.7 [6.9]	22.6 [6.6]
	Sens BTUH [kW]	3.4 [1]	3.2 [0.9]	3 [0.9]	6.9 [2]	6.5 [1.9]	6.1 [1.8]	9.1 [2.7]	8.6 [2.5]	8.1 [2.4]	9.1 [2.7]	8.1 [2.4]
	Power	3	3	2.9	3	2.9	2.9	3	2.9	2.9	3	2.9
100°F [37.8°C]	Total BTUH [kW]	20.6 [6]	20.1 [5.9]	19.7 [5.8]	21.6 [6.3]	21.1 [6.2]	20.6 [6]	20.8 [6.1]	20.3 [5.9]	19.8 [5.8]	20.8 [6.1]	19.8 [5.8]
	Sens BTUH [kW]	0.8 [0.2]	0.7 [0.2]	0.7 [0.2]	4.3 [1.3]	4 [1.2]	3.8 [1.1]	6.5 [1.9]	6.2 [1.8]	5.8 [1.7]	6.5 [1.9]	5.8 [1.7]
	Power	3.4	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
110°F [43.3°C]	Total BTUH [kW]	17.2 [5]	16.8 [4.9]	16.4 [4.8]	18.2 [5.3]	17.8 [5.2]	17.4 [5.1]	17.4 [5.1]	17 [5]	16.6 [4.9]	17.4 [5.1]	16.6 [4.9]
	Sens BTUH [kW]	-2.1 [-0.6]	-2 [-0.6]	-1.9 [-0.5]	1.4 [0.4]	1.3 [0.4]	1.2 [0.4]	3.7 [1.1]	3.5 [1]	3.3 [1]	3.7 [1.1]	3.3 [1]
	Power	3.8	3.8	3.7	3.8	3.8	3.7	3.8	3.8	3.7	3.8	3.7
120°F [48.9°C]	Total BTUH [kW]	13.3 [3.9]	13 [3.8]	12.7 [3.7]	14.3 [4.2]	14 [4.1]	13.7 [4]	13.5 [3.9]	13.2 [3.9]	12.9 [3.8]	13.5 [3.9]	12.9 [3.8]
	Sens BTUH [kW]	-5.3 [-1.5]	-5 [-1.5]	-4.7 [-1.4]	-1.8 [-0.5]	-1.7 [-0.5]	-1.6 [-0.5]	0.5 [0.1]	0.5 [0.1]	0.4 [0.1]	0.5 [0.1]	0.4 [0.1]
	Power	4.4	4.3	4.3	4.3	4.3	4.2	4.3	4.3	4.3	4.3	4.2

Outdoor Dry Bulb Temperature

Appendix D - HumidiDry Data for ZR 5Ton

GROSS SYSTEMS PERFORMANCE DATA (HUMIDIDRY MODE) - RGECCZR060												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wbE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]					
	CFM [L/s]	2250 [1062]	2000 [944]	1750 [826]	2250 [1062]	2000 [944]	1750 [826]	2250 [1062]	2000 [944]	1750 [826]	2250 [1062]	2000 [944]
60°F [15.6°C]	Total BTUH [kW]	36.4 [10.7]	35.6 [10.4]	34.8 [10.2]	35.1 [10.3]	34.4 [10.1]	33.6 [9.8]	34.3 [10.1]	33.6 [9.8]	32.8 [9.6]	33.6 [9.8]	32.8 [9.6]
	Sens BTUH [kW]	9.9 [2.9]	9.4 [2.7]	8.8 [2.6]	14 [4.1]	13.2 [3.9]	12.4 [3.6]	16.6 [4.9]	15.7 [4.6]	14.8 [4.3]	16.6 [4.9]	15.7 [4.6]
	Power	3.5	3.4	3.4	3.5	3.4	3.4	3.5	3.4	3.5	3.4	3.4
70°F [21.1°C]	Total BTUH [kW]	34.4 [10.1]	33.6 [9.8]	32.8 [9.6]	33.1 [9.7]	32.4 [9.5]	31.7 [9.3]	32.3 [9.5]	31.6 [9.3]	30.9 [9]	32.3 [9.5]	31.6 [9.3]
	Sens BTUH [kW]	8.2 [2.4]	7.8 [2.3]	7.3 [2.2]	12.3 [3.6]	11.6 [3.4]	10.9 [3.2]	14.9 [4.4]	14.1 [4.1]	13.3 [3.9]	14.9 [4.4]	14.1 [4.1]
	Power	3.6	3.5	3.5	3.6	3.5	3.5	3.6	3.5	3.5	3.6	3.5
80°F [26.7°C]	Total BTUH [kW]	31.7 [9.3]	31 [9.1]	30.3 [8.9]	30.5 [8.9]	29.8 [8.7]	29.2 [8.5]	29.7 [8.7]	29 [8.5]	28.4 [8.3]	29.7 [8.7]	29 [8.5]
	Sens BTUH [kW]	6.1 [1.8]	5.7 [1.7]	5.4 [1.6]	10.1 [3]	9.5 [2.8]	9 [2.6]	12.7 [3.7]	12 [3.5]	11.3 [3.3]	12.7 [3.7]	12 [3.5]
	Power	3.8	3.7	3.7	3.8	3.7	3.7	3.8	3.7	3.7	3.8	3.7
90°F [32.2°C]	Total BTUH [kW]	28.5 [8.4]	27.9 [8.2]	27.3 [8]	27.3 [8]	26.7 [7.8]	26.1 [7.6]	26.5 [7.8]	25.9 [7.6]	25.3 [7.4]	26.5 [7.8]	25.9 [7.6]
	Sens BTUH [kW]	3.4 [1]	3.2 [0.9]	3 [0.9]	7.4 [2.2]	7 [2]	6.6 [1.9]	10 [2.9]	9.5 [2.8]	8.9 [2.6]	10 [2.9]	9.5 [2.8]
	Power	4.1	4	4	4.1	4	4	4.1	4	4	4.1	4
100°F [37.8°C]	Total BTUH [kW]	24.8 [7.3]	24.2 [7.1]	23.7 [6.9]	23.5 [6.9]	23 [6.7]	22.5 [6.6]	22.7 [6.7]	22.2 [6.5]	21.7 [6.4]	22.7 [6.7]	22.2 [6.5]
	Sens BTUH [kW]	0.1 [0]	0.1 [0]	0.1 [0]	4.2 [1.2]	3.9 [1.2]	3.7 [1.1]	6.8 [2]	6.4 [1.9]	6.1 [1.8]	6.8 [2]	6.4 [1.9]
	Power	4.5	4.4	4.4	4.5	4.4	4.4	4.5	4.4	4.4	4.5	4.4
110°F [43.3°C]	Total BTUH [kW]	20.4 [6]	19.9 [5.8]	19.5 [5.7]	19.2 [5.6]	18.7 [5.5]	18.3 [5.4]	18.3 [5.4]	17.9 [5.3]	17.5 [5.1]	18.3 [5.4]	17.9 [5.3]
	Sens BTUH [kW]	-3.6 [-1]	-3.4 [-1]	-3.2 [-0.9]	0.4 [0.1]	0.4 [0.1]	0.4 [0.1]	3.1 [0.9]	2.9 [0.9]	2.8 [0.8]	3.1 [0.9]	2.9 [0.9]
	Power	5	4.9	4.9	5	4.9	4.9	5	4.9	4.9	5	4.9
120°F [48.9°C]	Total BTUH [kW]	15.4 [4.5]	15.1 [4.4]	14.8 [4.3]	14.2 [4.2]	13.9 [4.1]	13.6 [4]	13.4 [3.9]	13.1 [3.8]	12.8 [3.8]	13.4 [3.9]	13.1 [3.8]
	Sens BTUH [kW]	-7.8 [-2.3]	-7.4 [-2.2]	-7 [-2]	-3.8 [-1.1]	-3.6 [-1]	-3.4 [-1]	-1.1 [-0.3]	-1.1 [-0.3]	-1 [-0.3]	-1.1 [-0.3]	-1 [-0.3]
	Power	5.6	5.5	5.5	5.6	5.5	5.5	5.6	5.5	5.5	5.6	5.5

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix D - HumidiDry Data for ZT 3Ton

GROSS SYSTEMS PERFORMANCE DATA (LOW REHEAT MODE) - RGECZTR036												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wBE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]					
	CFM [L/s]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]
60°F [15.6°C]	Total BTUH [kW]	15.3 [4.5]	14.9 [4.4]	14.4 [4.2]	14.7 [4.3]	14.3 [4.2]	13.8 [4.1]	14 [4.1]	13.7 [4]	13.7 [4]	13.7 [4]	13.2 [3.9]
	Sens BTUH [kW]	5.1 [1.5]	4.8 [1.4]	4.4 [1.3]	4.6 [1.3]	4.5 [1.3]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]
	Power	1.1	1.1	1.1	1.2	1.2	1.1	1.1	1.1	1.1	1.1	1.1
65°F [18.3°C]	Total BTUH [kW]	15.1 [4.4]	14.7 [4.3]	14.2 [4.2]	14.5 [4.3]	14.2 [4.2]	13.7 [4]	13.8 [4.1]	13.5 [4]	13.5 [4]	13.5 [4]	13 [3.8]
	Sens BTUH [kW]	5.3 [1.6]	5 [1.5]	4.6 [1.3]	4.7 [1.4]	4.6 [1.3]	4.2 [1.2]	4.2 [1.2]	4.2 [1.2]	4.2 [1.2]	4.2 [1.2]	4.2 [1.2]
	Power	1.2	1.2	1.1	1.2	1.2	1.1	1.2	1.2	1.2	1.2	1.1
70°F [21.1°C]	Total BTUH [kW]	14.6 [4.3]	14.3 [4.2]	13.8 [4]	14.1 [4.1]	13.7 [4]	13.3 [3.9]	13.4 [3.9]	13.1 [3.8]	13.1 [3.8]	13.1 [3.8]	12.6 [3.7]
	Sens BTUH [kW]	5.1 [1.5]	4.8 [1.4]	4.4 [1.3]	4.5 [1.3]	4.4 [1.3]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]	4.1 [1.2]
	Power	1.3	1.2	1.2	1.3	1.2	1.2	1.3	1.3	1.2	1.2	1.2
75°F [23.9°C]	Total BTUH [kW]	13.9 [4.1]	13.6 [4]	13.1 [3.8]	13.3 [3.9]	13 [3.8]	12.6 [3.7]	12.7 [3.7]	12.3 [3.6]	12.3 [3.6]	12.3 [3.6]	11.9 [3.5]
	Sens BTUH [kW]	4.5 [1.3]	4.2 [1.2]	3.8 [1.1]	3.9 [1.1]	3.8 [1.1]	3.5 [1]	3.5 [1]	3.5 [1]	3.5 [1]	3.5 [1]	3.5 [1]
	Power	1.4	1.3	1.3	1.4	1.3	1.3	1.4	1.4	1.3	1.3	1.3
80°F [26.7°C]	Total BTUH [kW]	12.9 [3.8]	12.6 [3.7]	12.1 [3.6]	12.3 [3.6]	12 [3.5]	11.6 [3.4]	11.6 [3.4]	11.3 [3.3]	11.3 [3.3]	11.3 [3.3]	10.9 [3.2]
	Sens BTUH [kW]	3.5 [1]	3.3 [1]	3 [0.9]	3.1 [1]	3 [0.9]	2.8 [0.8]	2.8 [0.8]	2.8 [0.8]	2.8 [0.8]	2.8 [0.8]	2.8 [0.8]
	Power	1.5	1.4	1.4	1.5	1.4	1.4	1.5	1.5	1.4	1.4	1.4
85°F [29.4°C]	Total BTUH [kW]	11.6 [3.4]	11.3 [3.3]	10.9 [3.2]	11 [3.2]	10.7 [3.1]	10.4 [3]	10.3 [3]	10.1 [2.9]	10.1 [2.9]	10.1 [2.9]	9.7 [2.8]
	Sens BTUH [kW]	2 [0.6]	1.9 [0.6]	1.7 [0.5]	1.8 [0.5]	1.7 [0.5]	1.6 [0.5]	1.6 [0.5]	1.6 [0.5]	1.6 [0.5]	1.6 [0.5]	1.5 [0.5]
	Power	1.6	1.6	1.5	1.6	1.6	1.5	1.6	1.6	1.6	1.6	1.5
90°F [32.2°C]	Total BTUH [kW]	10 [2.9]	9.7 [2.9]	9.4 [2.8]	9.4 [2.8]	9.2 [2.7]	8.9 [2.6]	8.7 [2.6]	8.5 [2.5]	8.5 [2.5]	8.5 [2.5]	8.2 [2.4]
	Sens BTUH [kW]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]	0.1 [0]
	Power	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7

Outdoor Dry Bulb Temperature

Appendix D - HumidiDry Data for ZT 3Ton

GROSS SYSTEMS PERFORMANCE DATA (HIGH REHEAT MODE) - RGE CZTR036												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wbE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]					
	CFM [L/s]	1500 [708]	1260 [595]	1100 [519]	1500 [708]	1260 [595]	1100 [519]	1500 [708]	1260 [595]	1100 [519]	1500 [708]	1260 [595]
60°F [15.6°C]	Total BTUH [kW]	22.1 [6.5]	21.4 [6.3]	20.9 [6.1]	21.5 [6.3]	20.7 [6.1]	20.3 [5.9]	21.3 [6.2]	20.6 [6]	20.1 [5.9]	20.6 [6]	20.1 [5.9]
	Sens BTUH [kW]	6 [1.8]	5.5 [1.6]	5.2 [1.5]	7.9 [2.3]	7.2 [2.1]	6.8 [2]	10.6 [3.1]	9.8 [2.9]	9.2 [2.7]	9.8 [2.9]	9.2 [2.7]
	Power	1.7	1.7	1.7	1.8	1.8	1.7	1.8	1.8	1.8	1.8	1.8
70°F [21.1°C]	Total BTUH [kW]	20.4 [6]	19.7 [5.8]	19.3 [5.6]	19.8 [5.8]	19.1 [5.6]	18.7 [5.5]	19.6 [5.7]	18.9 [5.6]	18.5 [5.4]	18.9 [5.6]	18.5 [5.4]
	Sens BTUH [kW]	4.6 [1.3]	4.2 [1.2]	4 [1.2]	6.4 [1.9]	5.9 [1.7]	5.6 [1.6]	9.2 [2.7]	8.4 [2.5]	7.9 [2.3]	9.2 [2.7]	8.4 [2.5]
	Power	1.8	1.8	1.8	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
80°F [26.7°C]	Total BTUH [kW]	18.4 [5.4]	17.8 [5.2]	17.4 [5.1]	17.7 [5.2]	17.1 [5]	16.8 [4.9]	17.6 [5.1]	17 [5]	16.6 [4.9]	17 [5]	16.6 [4.9]
	Sens BTUH [kW]	2.8 [0.8]	2.6 [0.7]	2.4 [0.7]	4.6 [1.4]	4.2 [1.2]	4 [1.2]	7.4 [2.2]	6.8 [2]	6.4 [1.9]	7.4 [2.2]	6.8 [2]
	Power	2	2	2	2.1	2.1	2	2.1	2.1	2.1	2.1	2.1
90°F [32.2°C]	Total BTUH [kW]	16 [4.7]	15.4 [4.5]	15.1 [4.4]	15.3 [4.5]	14.8 [4.3]	14.5 [4.2]	15.2 [4.4]	14.6 [4.3]	14.3 [4.2]	14.6 [4.3]	14.3 [4.2]
	Sens BTUH [kW]	0.6 [0.2]	0.5 [0.2]	0.5 [0.1]	2.4 [0.7]	2.2 [0.6]	2.1 [0.6]	5.2 [1.5]	4.8 [1.4]	4.5 [1.3]	5.2 [1.5]	4.8 [1.4]
	Power	2.2	2.2	2.2	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3
100°F [37.8°C]	Total BTUH [kW]	13.2 [3.9]	12.8 [3.7]	12.5 [3.7]	12.6 [3.7]	12.1 [3.6]	11.9 [3.5]	12.4 [3.6]	12 [3.5]	11.7 [3.4]	12.4 [3.6]	12 [3.5]
	Sens BTUH [kW]	-2 [-0.6]	-1.8 [-0.5]	-1.7 [-0.5]	-0.2 [-0.1]	-0.2 [0]	-0.2 [0]	2.6 [0.8]	2.4 [0.7]	2.2 [0.7]	2.6 [0.8]	2.4 [0.7]
	Power	2.5	2.5	2.4	2.6	2.5	2.5	2.6	2.6	2.6	2.6	2.6
110°F [43.3°C]	Total BTUH [kW]	10.1 [3]	9.7 [2.9]	9.5 [2.8]	9.4 [2.8]	9.1 [2.7]	8.9 [2.6]	9.3 [2.7]	8.9 [2.6]	8.7 [2.6]	9.3 [2.7]	8.9 [2.6]
	Sens BTUH [kW]	-5 [-1.5]	-4.6 [-1.3]	-4.3 [-1.3]	-3.1 [-0.9]	-2.9 [-0.8]	-2.7 [-0.8]	-0.4 [-0.1]	-0.4 [-0.1]	-0.3 [-0.1]	-0.4 [-0.1]	-0.3 [-0.1]
	Power	2.8	2.8	2.7	2.9	2.8	2.8	2.9	2.9	2.9	2.9	2.9
120°F [48.9°C]	Total BTUH [kW]	6.6 [1.9]	6.4 [1.9]	6.2 [1.8]	5.9 [1.7]	5.7 [1.7]	5.6 [1.6]	5.8 [1.7]	5.6 [1.6]	5.4 [1.6]	5.8 [1.7]	5.6 [1.6]
	Sens BTUH [kW]	-8.3 [-2.4]	-7.7 [-2.2]	-7.2 [-2.1]	-6.5 [-1.9]	-6 [-1.8]	-5.6 [-1.6]	-3.8 [-1.1]	-3.4 [-1]	-3.2 [-1]	-3.8 [-1.1]	-3.4 [-1]
	Power	3.1	3.1	3.1	3.2	3.2	3.1	3.2	3.2	3.2	3.2	3.2

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix D - HumidiDry Data for ZT 4Ton

GROSS SYSTEMS PERFORMANCE DATA (LOW REHEAT MODE) - RGE CZTR048												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wBtE	65.3°F [18.5°C]				64°F [17.8°C]				62.5°F [16.9°C]			
	CFM [L/s]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]	850 [401]	1200 [566]	1050 [496]
60°F [15.6°C]	Total BTUH [kW]	18.9 [5.6]	18.5 [5.4]	17.8 [5.2]	18.1 [5.3]	17.6 [5.2]	17 [5]	17.1 [5]	16.6 [4.9]	16.1 [4.7]	16.6 [4.9]	16.1 [4.7]
	Sens BTUH [kW]	4.2 [1.2]	3.9 [1.2]	3.6 [1.1]	3.6 [1.1]	5.7 [1.7]	5.4 [1.6]	4.9 [1.4]	7.6 [2.2]	7.1 [2.1]	6.5 [1.9]	6.5 [1.9]
	Power	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
65°F [18.3°C]	Total BTUH [kW]	19.2 [5.6]	18.7 [5.5]	18.1 [5.3]	18.3 [5.4]	17.9 [5.2]	17.3 [5.1]	17.3 [5.1]	16.9 [5]	16.3 [4.8]	16.9 [5]	16.3 [4.8]
	Sens BTUH [kW]	4.9 [1.4]	4.6 [1.3]	4.2 [1.2]	6.4 [1.9]	6 [1.8]	5.5 [1.6]	8.3 [2.4]	7.8 [2.3]	7.1 [2.1]	7.1 [2.1]	7.1 [2.1]
	Power	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
70°F [21.1°C]	Total BTUH [kW]	19.1 [5.6]	18.6 [5.4]	17.9 [5.3]	18.2 [5.3]	17.7 [5.2]	17.1 [5]	17.2 [5]	16.7 [4.9]	16.2 [4.7]	16.7 [4.9]	16.2 [4.7]
	Sens BTUH [kW]	5 [1.5]	4.7 [1.4]	4.3 [1.3]	6.5 [1.9]	6.1 [1.8]	5.6 [1.6]	8.5 [2.5]	7.9 [2.3]	7.2 [2.1]	7.9 [2.3]	7.2 [2.1]
	Power	1.7	1.6	1.6	1.7	1.7	1.6	1.7	1.7	1.7	1.7	1.6
75°F [23.9°C]	Total BTUH [kW]	18.5 [5.4]	18 [5.3]	17.4 [5.1]	17.6 [5.2]	17.1 [5]	16.5 [4.8]	16.6 [4.9]	16.2 [4.7]	15.6 [4.6]	16.6 [4.9]	15.6 [4.6]
	Sens BTUH [kW]	4.6 [1.3]	4.3 [1.3]	3.9 [1.1]	6.1 [1.8]	5.7 [1.7]	5.2 [1.5]	8 [2.3]	7.5 [2.2]	6.8 [2]	8 [2.3]	6.8 [2]
	Power	1.8	1.8	1.7	1.8	1.8	1.7	1.8	1.8	1.8	1.8	1.7
80°F [26.7°C]	Total BTUH [kW]	17.4 [5.1]	17 [5]	16.4 [4.8]	16.5 [4.8]	16.1 [4.7]	15.6 [4.6]	15.5 [4.6]	15.1 [4.4]	14.6 [4.3]	15.5 [4.6]	14.6 [4.3]
	Sens BTUH [kW]	3.5 [1]	3.3 [1]	3 [0.9]	5 [1.5]	4.7 [1.4]	4.3 [1.3]	6.9 [2]	6.5 [1.9]	5.9 [1.7]	6.9 [2]	6.5 [1.9]
	Power	2	1.9	1.9	2	2	1.9	2	1.9	1.9	2	1.9
85°F [29.4°C]	Total BTUH [kW]	16 [4.7]	15.5 [4.6]	15 [4.4]	15.1 [4.4]	14.7 [4.3]	14.2 [4.2]	14.1 [4.1]	13.7 [4]	13.2 [3.9]	14.1 [4.1]	13.2 [3.9]
	Sens BTUH [kW]	1.8 [0.5]	1.7 [0.5]	1.6 [0.5]	3.3 [1]	3.1 [0.9]	2.9 [0.8]	5.2 [1.5]	4.9 [1.4]	4.5 [1.3]	5.2 [1.5]	4.5 [1.3]
	Power	2.2	2.2	2.1	2.2	2.2	2.1	2.2	2.2	2.1	2.2	2.1
90°F [32.2°C]	Total BTUH [kW]	14 [4.1]	13.7 [4]	13.2 [3.9]	13.2 [3.9]	12.8 [3.8]	12.4 [3.6]	12.2 [3.6]	11.9 [3.5]	11.4 [3.4]	12.2 [3.6]	11.4 [3.4]
	Sens BTUH [kW]	-0.4 [-0.1]	-0.4 [-0.1]	-0.4 [-0.1]	1.1 [0.3]	1 [0.3]	0.9 [0.3]	3 [0.9]	2.8 [0.8]	2.5 [0.7]	3 [0.9]	2.5 [0.7]
	Power	2.5	2.5	2.4	2.5	2.5	2.4	2.5	2.5	2.4	2.5	2.4

Outdoor Dry Bulb Temperature

Appendix D - HumidiDry Data for ZT 4Ton

GROSS SYSTEMS PERFORMANCE DATA (HIGH REHEAT MODE) - RGEZTR048												
Entering Indoor Air @ 75°F [23.9°C] dbE												
wBtE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]					
	CFM [L/s]	1800 [850]	1570 [741]	1400 [661]	1800 [850]	1570 [741]	1400 [661]	1800 [850]	1570 [741]	1400 [661]	1800 [850]	1570 [741]
60°F [15.6°C]	Total BTUH [kW]	27.7 [8.1]	26.9 [7.9]	26.4 [7.7]	26.2 [7.7]	25.5 [7.5]	25.5 [7.5]	25.8 [7.6]	25.1 [7.4]	24.6 [7.2]	24.6 [7.2]	24.6 [7.2]
	Sens BTUH [kW]	6.1 [1.8]	5.7 [1.7]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]	5.4 [1.6]
	Power	2.4	2.4	2.3	2.3	2.5	2.4	2.4	2.4	2.3	2.3	2.3
70°F [21.1°C]	Total BTUH [kW]	26.2 [7.7]	25.5 [7.5]	25 [7.3]	24.7 [7.2]	24 [7]	23.6 [6.9]	24.3 [7.1]	23.7 [6.9]	23.2 [6.8]	23.2 [6.8]	23.2 [6.8]
	Sens BTUH [kW]	4.8 [1.4]	4.5 [1.3]	4.3 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]	4.4 [1.3]
	Power	2.7	2.7	2.6	2.6	2.8	2.7	2.7	2.7	2.6	2.6	2.6
80°F [26.7°C]	Total BTUH [kW]	24.1 [7.1]	23.5 [6.9]	23 [6.8]	22.7 [6.6]	22.1 [6.5]	21.6 [6.3]	22.3 [6.5]	21.7 [6.4]	21.2 [6.2]	21.2 [6.2]	21.2 [6.2]
	Sens BTUH [kW]	3 [0.9]	2.8 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]	2.6 [0.8]
	Power	3	3	2.9	2.9	3.1	3.1	3	3	2.9	2.9	2.9
90°F [32.2°C]	Total BTUH [kW]	21.5 [6.3]	21 [6.2]	20.6 [6]	20.1 [5.9]	19.5 [5.7]	19.2 [5.6]	19.7 [5.8]	19.2 [5.6]	18.8 [5.5]	18.8 [5.5]	18.8 [5.5]
	Sens BTUH [kW]	0.5 [0.2]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]	0.5 [0.1]
	Power	3.3	3.3	3.3	3.4	3.4	3.4	3.3	3.3	3.3	3.2	3.2
100°F [37.8°C]	Total BTUH [kW]	18.4 [5.4]	17.9 [5.3]	17.6 [5.2]	16.9 [5]	16.5 [4.8]	16.2 [4.7]	16.5 [4.8]	16.1 [4.7]	15.8 [4.6]	15.8 [4.6]	15.8 [4.6]
	Sens BTUH [kW]	-2.5 [-0.7]	-2.3 [-0.7]	-2.2 [-0.7]	-1 [-0.3]	-0.9 [-0.3]	-0.8 [-0.2]	-0.8 [-0.2]	-0.8 [-0.2]	-0.8 [-0.2]	-0.8 [-0.2]	-0.8 [-0.2]
	Power	3.7	3.7	3.6	3.8	3.7	3.7	3.7	3.7	3.6	3.6	3.6
110°F [43.3°C]	Total BTUH [kW]	14.7 [4.3]	14.3 [4.2]	14.1 [4.1]	13.2 [3.9]	12.9 [3.8]	12.7 [3.7]	12.8 [3.8]	12.5 [3.7]	12.3 [3.6]	12.3 [3.6]	12.3 [3.6]
	Sens BTUH [kW]	-6.1 [-1.8]	-5.7 [-1.7]	-5.4 [-1.6]	-4.6 [-1.3]	-4.3 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]
	Power	4.1	4	4	4.2	4.1	4.1	4.1	4.1	4	4	4
120°F [48.9°C]	Total BTUH [kW]	10.5 [3.1]	10.2 [3]	10 [2.9]	9 [2.6]	8.8 [2.6]	8.6 [2.5]	8.6 [2.5]	8.4 [2.5]	8.2 [2.4]	8.2 [2.4]	8.2 [2.4]
	Sens BTUH [kW]	-10.3 [-3]	-9.6 [-2.8]	-9.1 [-2.7]	-8.7 [-2.6]	-8.2 [-2.4]	-7.8 [-2.3]	-7.8 [-2.3]	-7.8 [-2.3]	-7.8 [-2.3]	-7.8 [-2.3]	-7.8 [-2.3]
	Power	4.5	4.4	4.4	4.6	4.5	4.5	4.5	4.5	4.4	4.4	4.4

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix D - HumidiDry Data for ZT 5Ton

GROSS SYSTEMS PERFORMANCE DATA (LOW REHEAT MODE) - RGE CZTR060													
Entering Indoor Air @ 75°F [23.9°C] dbE													
wbE	65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]						
	CFM [L/s]	1600 [755]	1360 [642]	1250 [590]	1600 [755]	1360 [642]	1250 [590]	1600 [755]	1360 [642]	1250 [590]	1600 [755]	1360 [642]	1250 [590]
60°F [15.6°C]	Total BTUH [kW]	26.2 [7.7]	25.4 [7.4]	25 [7.3]	25.2 [7.4]	24.4 [7.2]	24.1 [7.1]	24.3 [7.1]	23.5 [6.9]	23.2 [6.8]	23.5 [6.9]	23.2 [6.8]	23.2 [6.8]
	Sens BTUH [kW]	10.6 [3.1]	9.8 [2.9]	9.4 [2.8]	11.7 [3.4]	10.8 [3.2]	10.4 [3.1]	14 [4.1]	12.9 [3.8]	12.4 [3.6]	14 [4.1]	12.9 [3.8]	12.4 [3.6]
	Power	1.7	1.7	1.7	1.6	1.6	1.6	1.7	1.7	1.7	1.7	1.7	1.7
65°F [18.3°C]	Total BTUH [kW]	25.2 [7.4]	24.4 [7.1]	24 [7]	24.2 [7.1]	23.5 [6.9]	23.1 [6.8]	23.3 [6.8]	22.5 [6.6]	22.2 [6.5]	23.3 [6.8]	22.5 [6.6]	22.2 [6.5]
	Sens BTUH [kW]	9.4 [2.8]	8.7 [2.6]	8.4 [2.5]	10.6 [3.1]	9.8 [2.9]	9.4 [2.8]	12.8 [3.7]	11.8 [3.5]	11.4 [3.3]	12.8 [3.7]	11.8 [3.5]	11.4 [3.3]
	Power	1.9	1.9	1.8	1.8	1.7	1.7	1.9	1.9	1.9	1.9	1.9	1.9
70°F [21.1°C]	Total BTUH [kW]	24 [7]	23.3 [6.8]	22.9 [6.7]	23 [6.8]	22.3 [6.5]	22 [6.4]	22.1 [6.5]	21.4 [6.3]	21.1 [6.2]	22.1 [6.5]	21.4 [6.3]	21.1 [6.2]
	Sens BTUH [kW]	8.1 [2.4]	7.5 [2.2]	7.2 [2.1]	9.2 [2.7]	8.5 [2.5]	8.2 [2.4]	11.4 [3.4]	10.6 [3.1]	10.2 [3]	11.4 [3.4]	10.6 [3.1]	10.2 [3]
	Power	2.1	2	2	1.9	1.9	1.9	2.1	2.1	2.1	2.3	2.2	2.2
75°F [23.9°C]	Total BTUH [kW]	22.7 [6.6]	22 [6.4]	21.6 [6.3]	21.7 [6.4]	21 [6.2]	20.7 [6.1]	20.7 [6.1]	20.1 [5.9]	19.8 [5.8]	20.7 [6.1]	20.1 [5.9]	19.8 [5.8]
	Sens BTUH [kW]	6.6 [1.9]	6.1 [1.8]	5.8 [1.7]	7.7 [2.3]	7.1 [2.1]	6.8 [2]	9.9 [2.9]	9.2 [2.7]	8.8 [2.6]	9.9 [2.9]	9.2 [2.7]	8.8 [2.6]
	Power	2.2	2.2	2.2	2.1	2.1	2.1	2.3	2.3	2.3	2.3	2.2	2.2
80°F [26.7°C]	Total BTUH [kW]	21.1 [6.2]	20.5 [6]	20.2 [5.9]	20.2 [5.9]	19.5 [5.7]	19.3 [5.6]	19.2 [5.6]	18.6 [5.5]	18.3 [5.4]	19.2 [5.6]	18.6 [5.5]	18.3 [5.4]
	Sens BTUH [kW]	4.9 [1.4]	4.5 [1.3]	4.3 [1.3]	6 [1.8]	5.6 [1.6]	5.4 [1.6]	8.2 [2.4]	7.6 [2.2]	7.3 [2.1]	8.2 [2.4]	7.6 [2.2]	7.3 [2.1]
	Power	2.4	2.4	2.4	2.3	2.3	2.2	2.4	2.4	2.4	2.4	2.4	2.4
85°F [29.4°C]	Total BTUH [kW]	19.5 [5.7]	18.9 [5.5]	18.6 [5.4]	18.5 [5.4]	17.9 [5.3]	17.7 [5.2]	17.5 [5.1]	17 [5]	16.7 [4.9]	17.5 [5.1]	17 [5]	16.7 [4.9]
	Sens BTUH [kW]	3 [0.9]	2.8 [0.8]	2.7 [0.8]	4.2 [1.2]	3.8 [1.1]	3.7 [1.1]	6.4 [1.9]	5.9 [1.7]	5.7 [1.7]	6.4 [1.9]	5.9 [1.7]	5.7 [1.7]
	Power	2.6	2.6	2.5	2.5	2.4	2.4	2.6	2.6	2.6	2.6	2.6	2.6
90°F [32.2°C]	Total BTUH [kW]	17.6 [5.2]	17.1 [5]	16.8 [4.9]	16.6 [4.9]	16.1 [4.7]	15.9 [4.7]	15.7 [4.6]	15.2 [4.5]	15 [4.4]	15.7 [4.6]	15.2 [4.5]	15 [4.4]
	Sens BTUH [kW]	1 [0.3]	0.9 [0.3]	0.9 [0.3]	2.1 [0.6]	2 [0.6]	1.9 [0.6]	4.4 [1.3]	4 [1.2]	3.9 [1.1]	4.4 [1.3]	4 [1.2]	3.9 [1.1]
	Power	2.8	2.7	2.7	2.7	2.7	2.6	2.8	2.8	2.8	2.8	2.8	2.7

Outdoor Dry Bulb Temperature

Appendix D - HumidiDry Data for ZT 5Ton

GROSS SYSTEMS PERFORMANCE DATA (HIGH REHEAT MODE) - RGEZTR060											
Entering Indoor Air @ 75°F [23.9°C] dbE											
wBE		65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]			
CFM [L/s]		2250 [1062]	1815 [857]	1750 [826]	2250 [1062]	1815 [857]	1750 [826]	2250 [1062]	1815 [857]	1750 [826]	
60°F [15.6°C]	Total BTUH [kW]	38 [11.1]	36.4 [10.7]	36.1 [10.6]	36.6 [10.7]	35.1 [10.3]	34.8 [10.2]	35.5 [10.4]	34 [10]	33.8 [9.9]	
	Sens BTUH [kW]	13 [3.8]	11.7 [3.4]	11.5 [3.4]	15 [4.4]	13.5 [3.9]	13.2 [3.9]	18.6 [5.4]	16.7 [4.9]	16.4 [4.8]	
	Power	2.8	2.7	2.7	2.8	2.8	2.8	2.7	2.7	2.7	
70°F [21.1°C]	Total BTUH [kW]	34.9 [10.2]	33.4 [9.8]	33.2 [9.7]	33.5 [9.8]	32.1 [9.4]	31.9 [9.3]	32.4 [9.5]	31 [9.1]	30.8 [9]	
	Sens BTUH [kW]	9.1 [2.7]	8.2 [2.4]	8.1 [2.4]	11.1 [3.3]	10 [2.9]	9.9 [2.9]	14.7 [4.3]	13.3 [3.9]	13 [3.8]	
	Power	3.1	3	3	3.1	3.1	3.1	3	3	3	
80°F [26.7°C]	Total BTUH [kW]	31.6 [9.3]	30.2 [8.9]	30.1 [8.8]	30.2 [8.8]	28.9 [8.5]	28.7 [8.4]	29.1 [8.5]	27.9 [8.2]	27.7 [8.1]	
	Sens BTUH [kW]	5.3 [1.5]	4.8 [1.4]	4.7 [1.4]	7.3 [2.1]	6.6 [1.9]	6.4 [1.9]	10.9 [3.2]	9.8 [2.9]	9.6 [2.8]	
	Power	3.4	3.4	3.3	3.5	3.4	3.4	3.4	3.4	3.3	
90°F [32.2°C]	Total BTUH [kW]	28.1 [8.2]	26.9 [7.9]	26.8 [7.8]	26.7 [7.8]	25.6 [7.5]	25.4 [7.5]	25.7 [7.5]	24.6 [7.2]	24.4 [7.2]	
	Sens BTUH [kW]	1.4 [0.4]	1.2 [0.4]	1.2 [0.4]	3.4 [1]	3 [0.9]	3 [0.9]	7 [2]	6.3 [1.8]	6.2 [1.8]	
	Power	3.8	3.7	3.7	3.9	3.8	3.8	3.8	3.7	3.7	
100°F [37.8°C]	Total BTUH [kW]	24.5 [7.2]	23.5 [6.9]	23.3 [6.8]	23.1 [6.8]	22.1 [6.5]	22 [6.4]	22 [6.4]	21.1 [6.2]	21 [6.1]	
	Sens BTUH [kW]	-2.6 [-0.7]	-2.3 [-0.7]	-2.3 [-0.7]	-0.6 [-0.2]	-0.5 [-0.1]	-0.5 [-0.1]	-0.5 [-0.1]	3.1 [0.9]	2.7 [0.8]	
	Power	4.2	4.2	4.1	4.3	4.2	4.2	4.2	4.2	4.1	
110°F [43.3°C]	Total BTUH [kW]	20.7 [6.1]	19.8 [5.8]	19.7 [5.8]	19.3 [5.7]	18.5 [5.4]	18.4 [5.4]	18.2 [5.3]	17.5 [5.1]	17.4 [5.1]	
	Sens BTUH [kW]	-6.5 [-1.9]	-5.9 [-1.7]	-5.8 [-1.7]	-4.5 [-1.3]	-4.1 [-1.2]	-4.1 [-1.2]	-4.1 [-1.2]	-0.9 [-0.3]	-0.8 [-0.2]	
	Power	4.7	4.6	4.6	4.8	4.7	4.7	4.7	4.7	4.6	
120°F [48.9°C]	Total BTUH [kW]	16.7 [4.9]	16 [4.7]	15.9 [4.7]	15.4 [4.5]	14.7 [4.3]	14.6 [4.3]	14.3 [4.2]	13.7 [4]	13.6 [4]	
	Sens BTUH [kW]	-10.5 [-3.1]	-9.5 [-2.8]	-9.3 [-2.7]	-8.5 [-2.5]	-7.7 [-2.3]	-7.6 [-2.2]	-7.6 [-2.2]	-4.9 [-1.4]	-4.4 [-1.3]	
	Power	5.2	5.1	5.1	5.3	5.2	5.2	5.2	5.2	5.1	

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix D - HumidiDry Data for ZT 6Ton

GROSS SYSTEMS PERFORMANCE DATA (LOW REHEAT MODE) - RGEZTR072											
Entering Indoor Air @ 75°F [23.9°C] dbE											
WBE		65.3°F [18.5°C]			64°F [17.8°C]			62.5°F [16.9°C]			
CFM [L/s]		1680 [793]	1600 [755]	1120 [529]	1680 [793]	1600 [755]	1120 [529]	1680 [793]	1600 [755]	1120 [529]	
60°F [15.6°C]	Total BTUH [kW]	31.8 [9.3]	31.5 [9.2]	29.8 [8.7]	31.6 [9.3]	31.3 [9.2]	29.6 [8.7]	35 [10.3]	34.7 [10.2]	32.8 [9.6]	
	Sens BTUH [kW]	12.3 [3.6]	12 [3.5]	10.3 [3]	14 [4.1]	13.7 [4]	11.8 [3.5]	16.3 [4.8]	15.9 [4.7]	13.7 [4]	
	Power	3.3	3.2	3.2	3.2	3.2	3.1	3.3	3.3	3.2	
65°F [18.3°C]	Total BTUH [kW]	31.7 [9.3]	31.4 [9.2]	29.7 [8.7]	31.5 [9.2]	31.2 [9.1]	29.5 [8.6]	34.9 [10.2]	34.6 [10.1]	32.7 [9.6]	
	Sens BTUH [kW]	11.7 [3.4]	11.4 [3.3]	9.8 [2.9]	13.4 [3.9]	13.1 [3.8]	11.2 [3.3]	15.6 [4.6]	15.3 [4.5]	13.1 [3.8]	
	Power	3.2	3.2	3.1	3.2	3.2	3.1	3.3	3.3	3.2	
70°F [21.1°C]	Total BTUH [kW]	31.2 [9.1]	30.9 [9.1]	29.3 [8.6]	31 [9.1]	30.7 [9]	29.1 [8.5]	34.5 [10.1]	34.2 [10]	32.3 [9.5]	
	Sens BTUH [kW]	11 [3.2]	10.7 [3.1]	9.2 [2.7]	12.7 [3.7]	12.4 [3.6]	10.7 [3.1]	14.9 [4.4]	14.6 [4.3]	12.6 [3.7]	
	Power	3.3	3.3	3.2	3.3	3.2	3.2	3.3	3.3	3.2	
75°F [23.9°C]	Total BTUH [kW]	30.4 [8.9]	30.1 [8.8]	28.5 [8.3]	30.2 [8.8]	29.9 [8.8]	28.3 [8.3]	33.6 [9.9]	33.3 [9.8]	31.5 [9.2]	
	Sens BTUH [kW]	10.2 [3]	10 [2.9]	8.6 [2.5]	11.9 [3.5]	11.7 [3.4]	10 [2.9]	14.2 [4.2]	13.9 [4.1]	11.9 [3.5]	
	Power	3.3	3.3	3.2	3.3	3.3	3.2	3.4	3.4	3.3	
80°F [26.7°C]	Total BTUH [kW]	29.2 [8.6]	28.9 [8.5]	27.3 [8]	29 [8.5]	28.7 [8.4]	27.2 [8]	32.4 [9.5]	32.1 [9.4]	30.4 [8.9]	
	Sens BTUH [kW]	9.4 [2.7]	9.2 [2.7]	7.9 [2.3]	11.1 [3.3]	10.8 [3.2]	9.3 [2.7]	13.4 [3.9]	13.1 [3.8]	11.2 [3.3]	
	Power	3.4	3.4	3.3	3.4	3.4	3.3	3.5	3.4	3.3	
85°F [29.4°C]	Total BTUH [kW]	27.6 [8.1]	27.3 [8]	25.9 [7.6]	27.4 [8]	27.2 [8]	25.7 [7.5]	30.9 [9]	30.6 [9]	28.9 [8.5]	
	Sens BTUH [kW]	8.5 [2.5]	8.3 [2.4]	7.1 [2.1]	10.2 [3]	10 [2.9]	8.6 [2.5]	12.5 [3.7]	12.2 [3.6]	10.5 [3.1]	
	Power	3.5	3.5	3.4	3.5	3.5	3.4	3.6	3.5	3.5	
90°F [32.2°C]	Total BTUH [kW]	25.6 [7.5]	25.4 [7.4]	24 [7]	25.4 [7.5]	25.2 [7.4]	23.8 [7]	28.9 [8.5]	28.6 [8.4]	27.1 [7.9]	
	Sens BTUH [kW]	7.5 [2.2]	7.4 [2.2]	6.3 [1.9]	9.3 [2.7]	9.1 [2.7]	7.8 [2.3]	11.5 [3.4]	11.3 [3.3]	9.7 [2.8]	
	Power	3.6	3.6	3.5	3.6	3.6	3.5	3.7	3.7	3.6	

Outdoor Dry Bulb Temperature

Appendix D - HumidiDry Data for ZT 6Ton

GROSS SYSTEMS PERFORMANCE DATA (HIGH REHEAT MODE) - RGEZTR072													
WDE		Entering Indoor Air @ 75°F [23.9°C] dbE						64°F [17.8°C]					
		65.3°F [18.5°C]		1920 [906]		2400 [1359]		64°F [17.8°C]		1920 [906]		2400 [1359]	
CFM [L/s]		2880 [1359]	2400 [1133]	1920 [906]	2880 [1359]	2400 [1133]	1920 [906]	2880 [1359]	2400 [1133]	1920 [906]	2880 [1359]	2400 [1133]	
60°F [15.6°C]	Total BTUH [kW]	36.6 [10.7]	35.4 [10.4]	34.1 [10]	35.6 [10.4]	34.3 [10.1]	33.1 [9.7]	35.7 [10.5]	34.5 [10.1]	33.2 [9.7]			
	Sens BTUH [kW]	11.8 [3.5]	10.8 [3.2]	9.8 [2.9]	14.8 [4.3]	13.5 [4]	12.3 [3.6]	19 [5.6]	17.4 [5.1]	15.7 [4.6]			
	Power	4.6	4.6	4.5	4.6	4.5	4.4	4.6	4.5	4.4			
70°F [21.1°C]	Total BTUH [kW]	35.2 [10.3]	34 [9.9]	32.7 [9.6]	34.1 [10]	32.9 [9.6]	31.7 [9.3]	34.3 [10]	33.1 [9.7]	31.9 [9.3]			
	Sens BTUH [kW]	9.6 [2.8]	8.8 [2.6]	8 [2.3]	12.6 [3.7]	11.5 [3.4]	10.4 [3]	16.7 [4.9]	15.3 [4.5]	13.9 [4.1]			
	Power	4.7	4.7	4.6	4.7	4.6	4.5	4.7	4.6	4.5			
80°F [26.7°C]	Total BTUH [kW]	32.8 [9.6]	31.6 [9.3]	30.5 [8.9]	31.7 [9.3]	30.6 [9]	29.5 [8.6]	31.9 [9.3]	30.8 [9]	29.6 [8.7]			
	Sens BTUH [kW]	6.6 [1.9]	6.1 [1.8]	5.5 [1.6]	9.6 [2.8]	8.8 [2.6]	8 [2.3]	13.8 [4]	12.6 [3.7]	11.4 [3.4]			
	Power	5	4.9	4.8	4.9	4.8	4.8	4.9	4.8	4.7			
90°F [32.2°C]	Total BTUH [kW]	29.5 [8.6]	28.4 [8.3]	27.4 [8]	28.4 [8.3]	27.4 [8]	26.4 [7.7]	28.6 [8.4]	27.6 [8.1]	26.5 [7.8]			
	Sens BTUH [kW]	3 [0.9]	2.7 [0.8]	2.5 [0.7]	6 [1.7]	5.4 [1.6]	4.9 [1.4]	10.1 [3]	9.3 [2.7]	8.4 [2.5]			
	Power	5.3	5.2	5.2	5.3	5.2	5.1	5.3	5.2	5.1			
100°F [37.8°C]	Total BTUH [kW]	25.2 [7.4]	24.3 [7.1]	23.4 [6.9]	24.1 [7.1]	23.3 [6.8]	22.4 [6.6]	24.3 [7.1]	23.4 [6.9]	22.6 [6.6]			
	Sens BTUH [kW]	-1.4 [-0.4]	-1.3 [-0.4]	-1.1 [-0.3]	1.6 [0.5]	1.4 [0.4]	1.3 [0.4]	5.8 [1.7]	5.3 [1.5]	4.8 [1.4]			
	Power	5.8	5.7	5.6	5.8	5.7	5.6	5.8	5.7	5.6			
110°F [43.3°C]	Total BTUH [kW]	20 [5.9]	19.3 [5.7]	18.6 [5.4]	18.9 [5.5]	18.3 [5.3]	17.6 [5.2]	19.1 [5.6]	18.4 [5.4]	17.8 [5.2]			
	Sens BTUH [kW]	-6.5 [-1.9]	-5.9 [-1.7]	-5.4 [-1.6]	-3.5 [-1]	-3.2 [-0.9]	-2.9 [-0.8]	0.7 [0.2]	0.6 [0.2]	0.6 [0.2]			
	Power	6.4	6.3	6.2	6.4	6.3	6.2	6.4	6.3	6.1			
120°F [48.9°C]	Total BTUH [kW]	13.9 [4.1]	13.4 [3.9]	12.9 [3.8]	12.8 [3.7]	12.3 [3.6]	11.9 [3.5]	13 [3.8]	12.5 [3.7]	12.1 [3.5]			
	Sens BTUH [kW]	-12.2 [-3.6]	-11.2 [-3.3]	-10.2 [-3]	-9.3 [-2.7]	-8.5 [-2.5]	-7.7 [-2.3]	-5.1 [-1.5]	-4.7 [-1.4]	-4.2 [-1.2]			
	Power	7.2	7.1	6.9	7.1	7	6.9	7.1	7	6.9			

Outdoor Dry Bulb Temperature

P. APPENDICES

Appendix E – Heating Performance

Models: (-)GEC Gas Heat Performance Specifications

208-230V & 575V						
Tonnage	3-Ton		4-Ton		5-Ton	
Heating Input BTU [kW] (High-Fire / Low-Fire)	75,000/52,500 [21.98/115.39]	100,000/70,000 [29.31/20.52]	75,000/52,500 [21.98/115.39]	120,000/84,000 [35.17/24.62]	75,000/52,500 [21.98/115.39]	120,000/84,000 [35.17/24.62]
Heating Output BTU [kW] (High-Fire / Low-Fire)	60,750/42,525 [17.80/12.46]	81,000/56,700 [23.74/16.62]	60,750/42,525 [17.80/12.46]	97,200/68,040 [28.49/19.94]	60,750/42,525 [17.80/12.46]	97,200/68,040 [28.49/19.94]
High-Fire Rise Range °F [°C]	25-55 [13.9-30.6]	35-65 [19.4-36.1]	25-55 [13.9-30.6]	40-70 [22.2-38.9]	25-55 [13.9-30.6]	35-65 [22.2-38.9]
Low-Fire Rise Range °F [°C]	20-50 [11.1-27.8]	25-55 [13.9-30.6]	20-50 [11.1-27.8]	30-60 [16-33]	20-50 [11.1-27.8]	30-60 [16.7-33.3]
Main Limit Temp °F	145	125	145	125	145	125
Rollout Temp. °F	250	250	250	250	250	250
Rating ESP In. W.C.	0.33	0.28	0.33	0.28	0.33	0.28
Maximum ESP In. W.C.	0.80	0.80	0.80	0.80	0.80	0.80
Max Outlet Air Temp °F [°C]	180 [82.2]	190 [87.8]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]
% AFUE	81.0	81.0	81.0	81.0	81.0	81.0
% Steady State Efficiency	81.0	81.0	81.0	81.0	81.0	81.0
460V						
Tonnage	3-Ton		4-Ton		5-Ton	
Heating Input BTU [kW] (High-Fire / Low-Fire)	75,000/52,500 [21.98/115.39]	100,000/70,000 [29.31/20.52]	75,000/52,500 [21.98/115.39]	120,000/84,000 [35.17/24.62]	75,000/52,500 [21.98/115.39]	120,000/84,000 [35.17/24.62]
Heating Output BTU [kW] (High-Fire / Low-Fire)	60,750/42,525 [17.80/12.46]	81,000/56,700 [23.74/16.62]	60,750/42,525 [17.80/12.46]	97,200/68,040 [28.49/19.94]	60,750/42,525 [17.80/12.46]	97,200/68,040 [28.49/19.94]
High-Fire Rise Range °F [°C]	30-60 [16.7-33.3]	35-65 [19.4-36.1]	30-60 [16.7-33.3]	40-70 [22.2-38.9]	30-60 [16.7-33.3]	35-65 [19.4-36.1]
Low-Fire Rise Range °F [°C]	25-55 [13.9-30.6]	30-60 [16.7-33.3]	20-50 [11.1-27.8]	35-65 [19.4-36.1]	20-50 [11.1-27.8]	30-60 [16.7-33.3]
Main Limit Temp °F	145	125	145	125	145	125
Rollout Temp. °F	250	250	250	250	250	250
Rating ESP In. W.C.	0.33	0.28	0.33	0.28	0.33	0.28
Maximum ESP In. W.C.	0.80	0.80	0.80	0.80	0.80	0.80
Max Outlet Air Temp °F [°C]	180 [82.2]	190 [87.8]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]
% AFUE	81.0	81.0	81.0	81.0	81.0	81.0
% Steady State Efficiency	81.0	81.0	81.0	81.0	81.0	81.0
<i>Gas Valve Connection Pipe Size: 0.50 in.[12.7 mm]</i>						

Appendix E – Heating Performance

Models: (-)GEC Gas Heat Performance Specifications

208-230V & 575V								
Tonnage	3-Ton		4-Ton		5-Ton		6-Ton	
Heating Input BTU [kW] (High-Fire / Low-Fire)	75,000/52,500	100,000/70,000	75,000/52,500	120,000/84,000	75,000/52,500	120,000/84,000	75,000/52,500	120,000/84,000
	[21.98/115.39]	[29.31/20.52]	[21.98/115.39]	[35.17/24.62]	[21.98/115.39]	[35.17/24.62]	[21.98/115.39]	[35.17/24.62]
Heating Output BTU [kW] (High-Fire / Low-Fire)	60,750/42,525	81,000/56,700	60,750/42,525	97,200/68,040	60,750/42,525	97,200/68,040	60,750/42,525	97,200/68,040
	[17.80/12.46]	[23.74/16.62]	[17.80/12.46]	[28.49/19.94]	[17.80/12.46]	[28.49/19.94]	[17.80/12.46]	[28.49/19.94]
High-Fire Rise Range °F [°C]	25-55	35-65	25-55	40-70	25-55	35-65	25-55	35-65
	[13.9-30.6]	[19.4-36.1]	[13.9-30.6]	[22.2-38.9]	[13.9-30.6]	[22.2-38.9]	[13.9-30.6]	[22.2-38.9]
Low-Fire Rise Range °F [°C]	20-50	25-55	20-50	30-60	20-50	30-60	20-50	30-60
	[11.1-27.8]	[13.9-30.6]	[11.1-27.8]	[16-33]	[11.1-27.8]	[16.7-33.3]	[11.1-27.8]	[16.7-33.3]
Main Limit Temp °F	145	125	145	125	145	125	145	125
Rollout Temp. °F	250	250	250	250	250	250	250	250
Rating ESP In. W.C.	0.33	0.28	0.33	0.28	0.33	0.28	0.33	0.28
Maximum ESP In. W.C.	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
Max Outlet Air Temp °F [°C]	180 [82.2]	190 [87.8]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]
% AFUE	81.0	81.0	81.0	81.0	81.0	81.0	81.0	81.0
% Steady State Efficiency	81.0	81.0	81.0	81.0	81.0	81.0	81.0	81.0

460V								
Tonnage	3-Ton		4-Ton		5-Ton		6-Ton	
Heating Input BTU [kW] (High-Fire / Low-Fire)	75,000/52,500	100,000/70,000	75,000/52,500	120,000/84,000	75,000/52,500	120,000/84,000	75,000/52,500	120,000/84,000
	[21.98/115.39]	[29.31/20.52]	[21.98/115.39]	[35.17/24.62]	[21.98/115.39]	[35.17/24.62]	[21.98/115.39]	[35.17/24.62]
Heating Output BTU [kW] (High-Fire / Low-Fire)	60,750/42,525	81,000/56,700	60,750/42,525	97,200/68,040	60,750/42,525	97,200/68,040	60,750/42,525	97,200/68,040
	[17.80/12.46]	[23.74/16.62]	[17.80/12.46]	[28.49/19.94]	[17.80/12.46]	[28.49/19.94]	[17.80/12.46]	[28.49/19.94]
High-Fire Rise Range °F [°C]	30-60	35-65	30-60	40-70	30-60	35-65	30-60	35-65
	[16.7-33.3]	[19.4-36.1]	[16.7-33.3]	[22.2-38.9]	[16.7-33.3]	[19.4-36.1]	[16.7-33.3]	[19.4-36.1]
Low-Fire Rise Range °F [°C]	25-55	30-60	20-50	35-65	20-50	30-60	20-50	30-60
	[13.9-30.6]	[16.7-33.3]	[11.1-27.8]	[19.4-36.1]	[11.1-27.8]	[16.7-33.3]	[11.1-27.8]	[16.7-33.3]
Main Limit Temp °F	145	125	145	125	145	125	145	125
Rollout Temp. °F	250	250	250	250	250	250	250	250
Rating ESP In. W.C.	0.33	0.28	0.33	0.28	0.33	0.28	0.33	0.28
Maximum ESP In. W.C.	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
Max Outlet Air Temp °F [°C]	180 [82.2]	190 [87.8]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]	180 [82.2]
% AFUE	81.0	81.0	81.0	81.0	81.0	81.0	81.0	81.0
% Steady State Efficiency	81.0	81.0	81.0	81.0	81.0	81.0	81.0	81.0

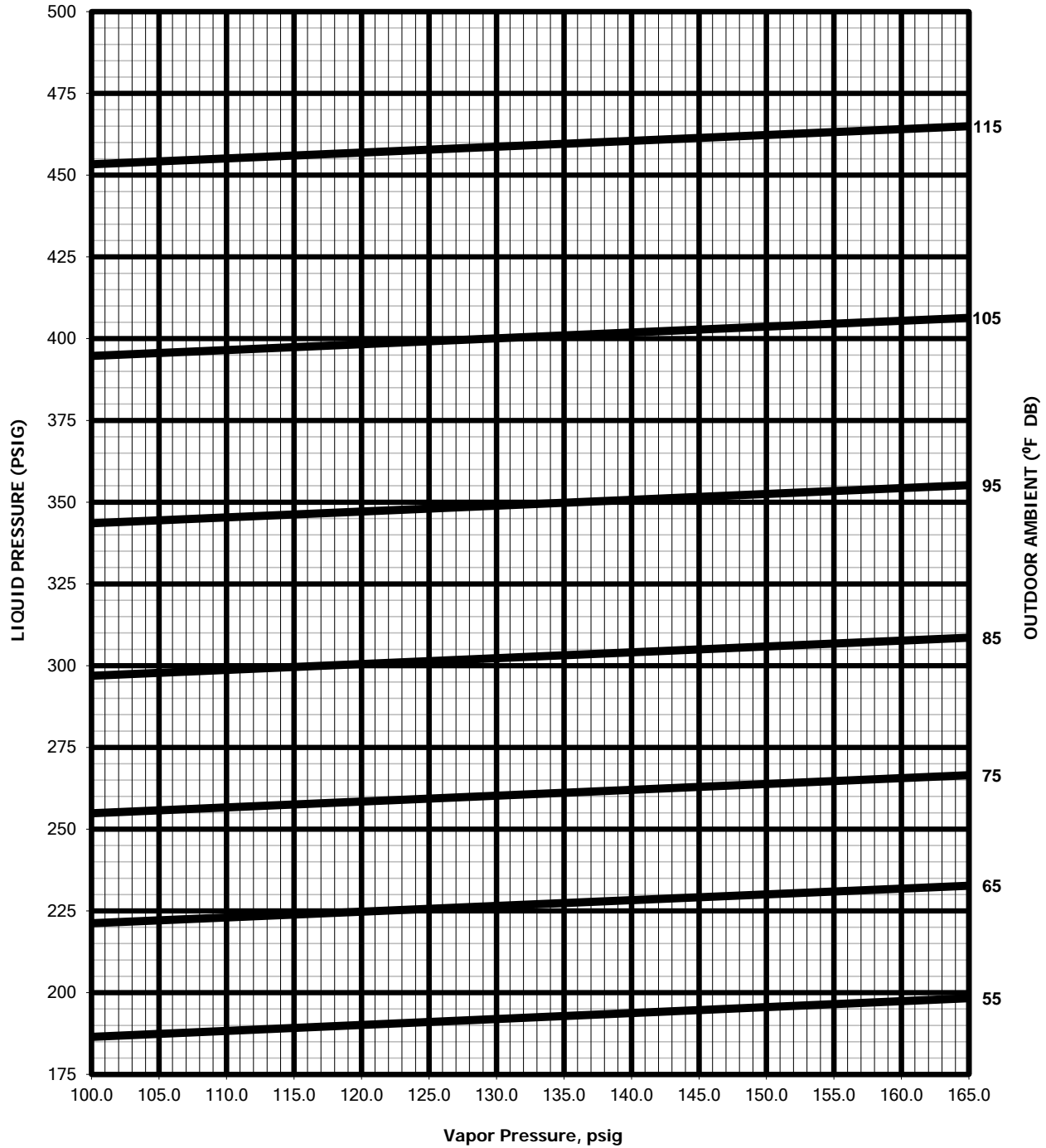
Gas Valve Connection Pipe Size: 0.50 in. [12.7 mm]

P. APPENDICES

Appendix F – Refrigerant Charging Charts

RGECZR036*****A

3.0 Ton GE Charging Chart



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.

2. MEASURE OUTDOOR AMBIENT TO UNIT.

3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.

4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.

5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



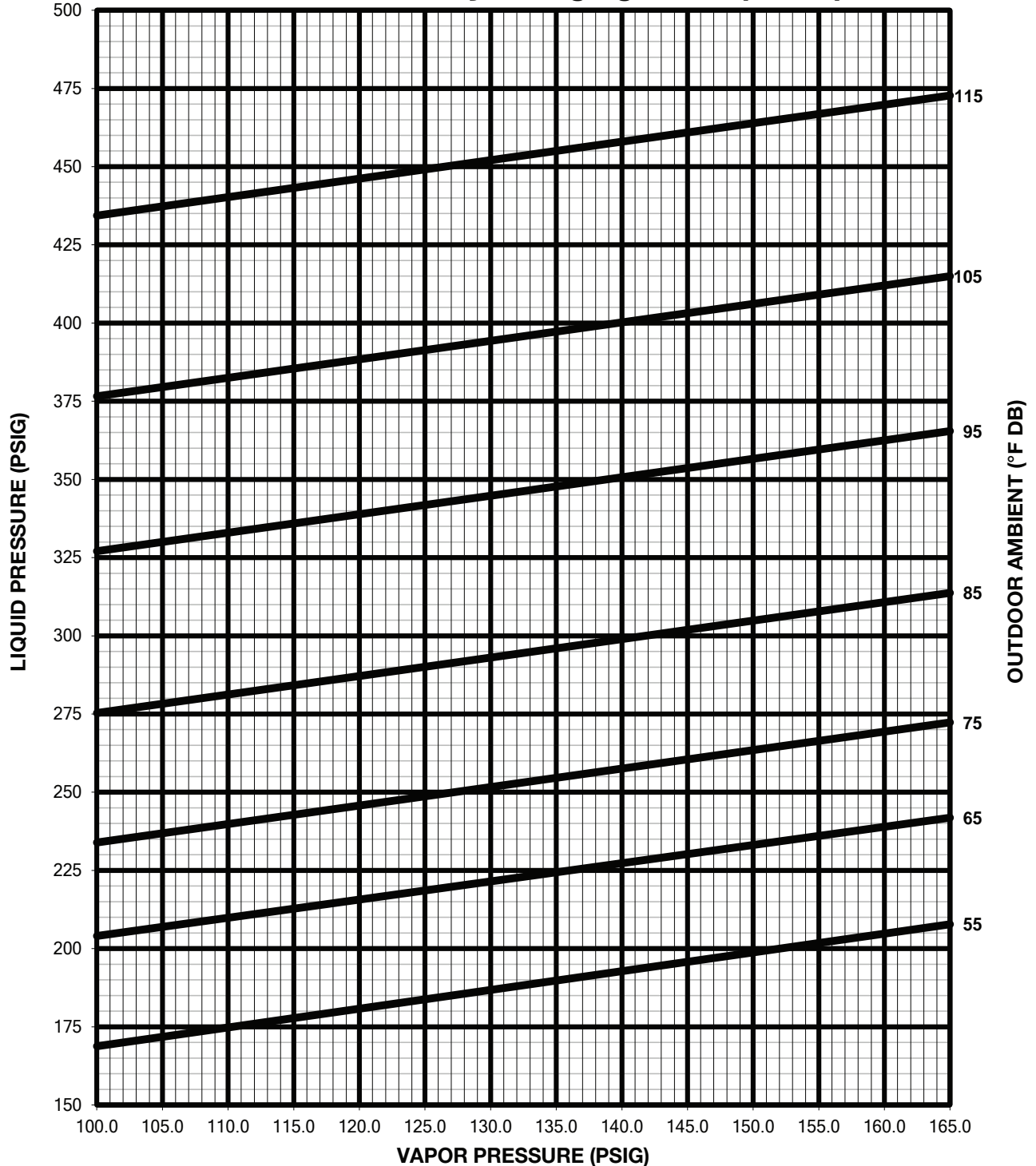
92-106696-02-00

Appendix F – Refrigerant Charging Charts

RGECZR036*****A WITH REHEAT

RGECZR036*****C WITH REHEAT

3.0-Ton HumidiDry Charging Chart (60 Hz)



- CAUTION** 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106140-04-00

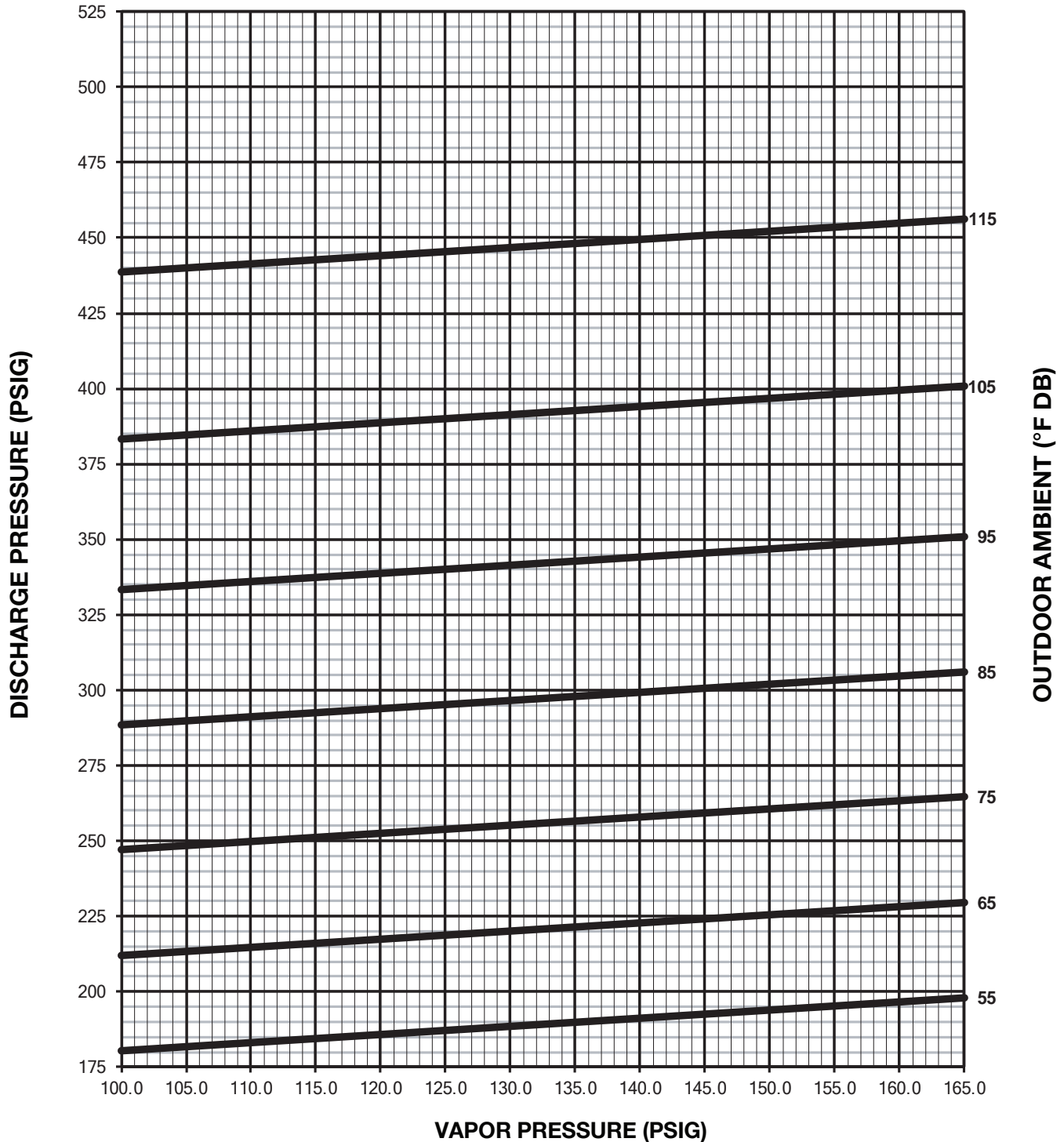


P. APPENDICES

Appendix F – Refrigerant Charging Charts

RGECZR036*****C

3.0-Ton Cooling Charging Chart



- CAUTION** 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

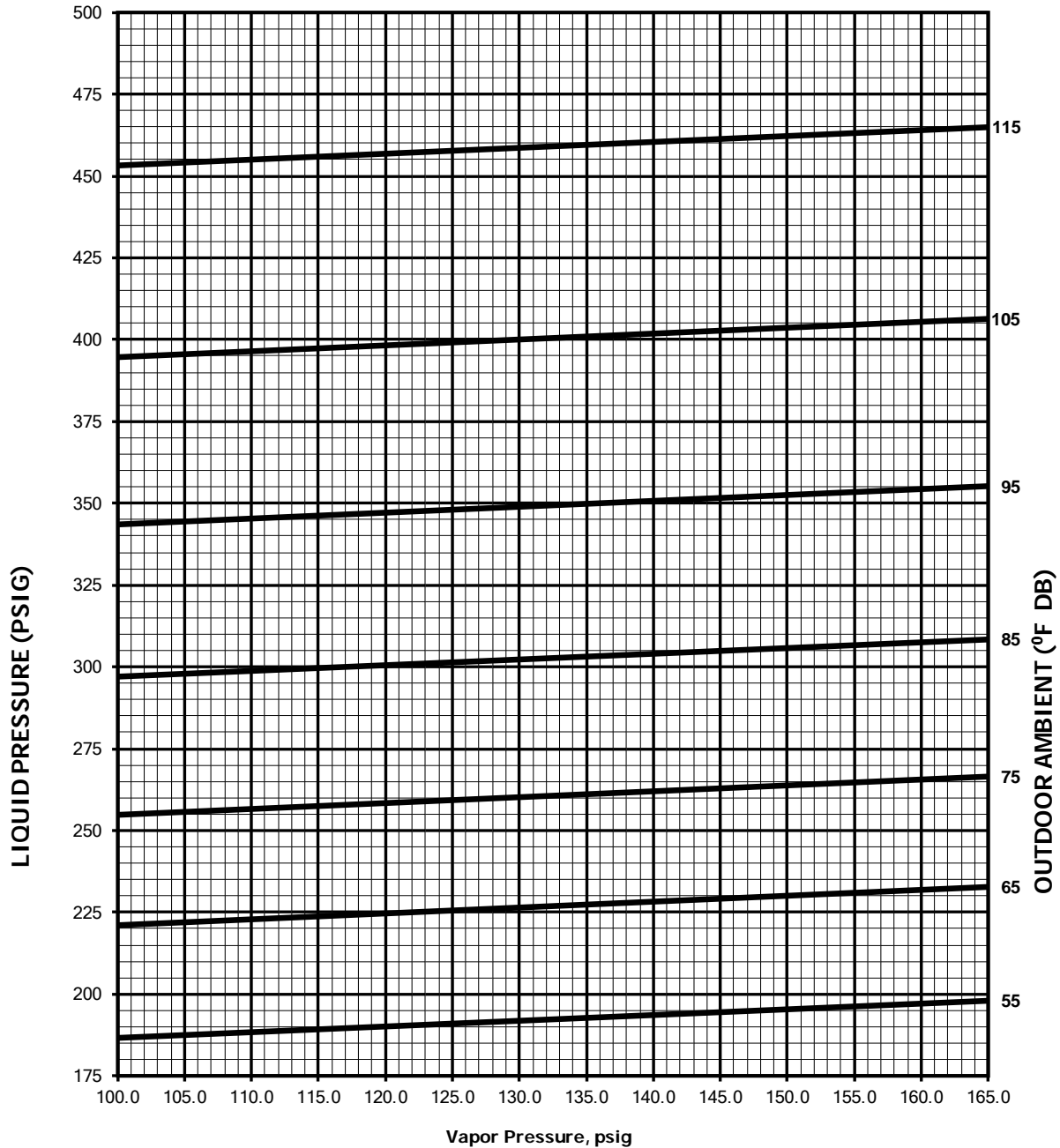
92-106696-05-00



Appendix F – Refrigerant Charging Charts (Cont.)

RGECZR048*****A

4.0 Ton GE Charging Chart



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

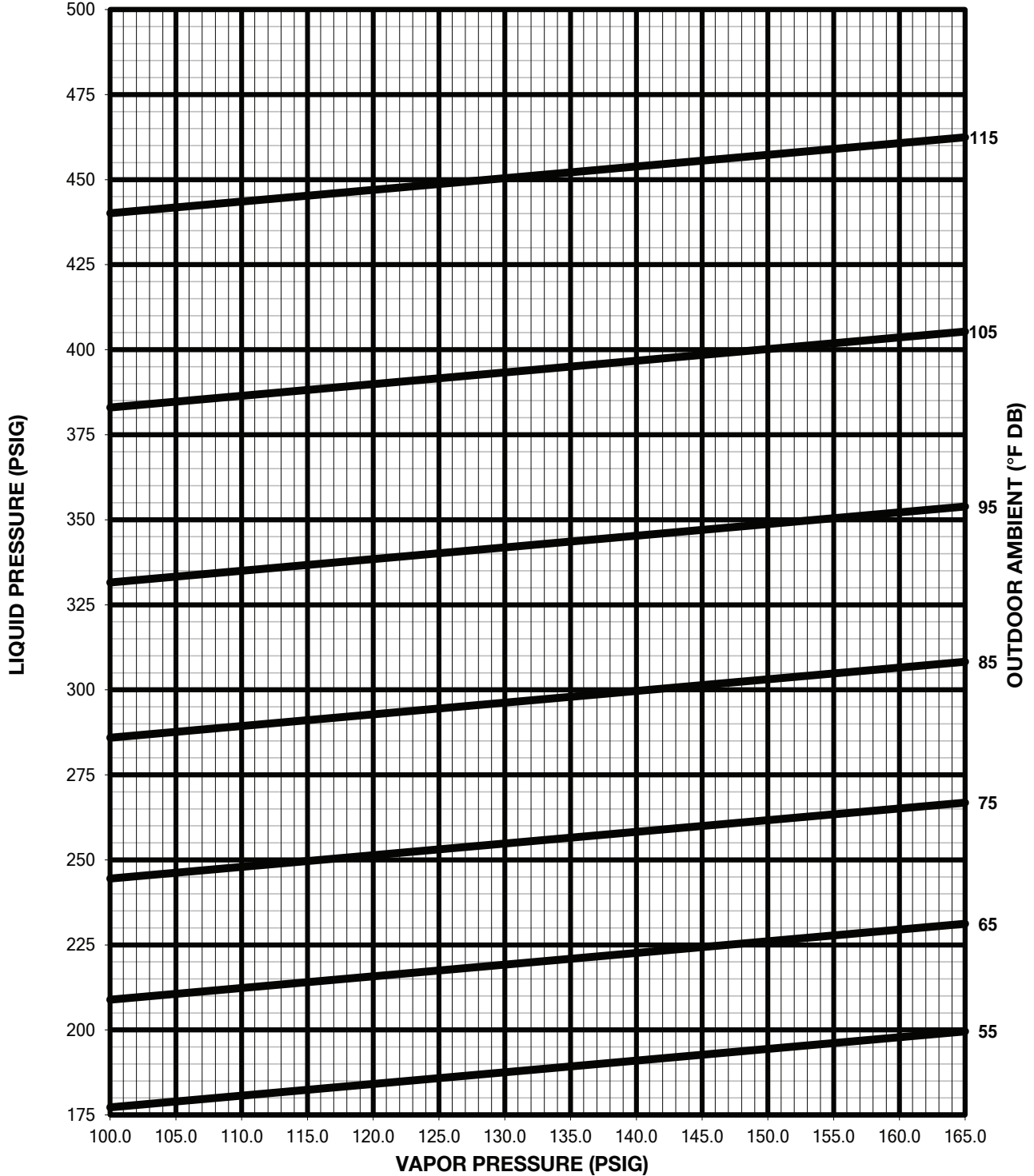
P. APPENDICES

Appendix F – Refrigerant Charging Charts

RGECZR048*****A WITH REHEAT

RGECZR048*****C WITH REHEAT

4.0 Ton HumidiDry Charging Chart (60 Hz)



- CAUTION INSTRUCTIONS:**
1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

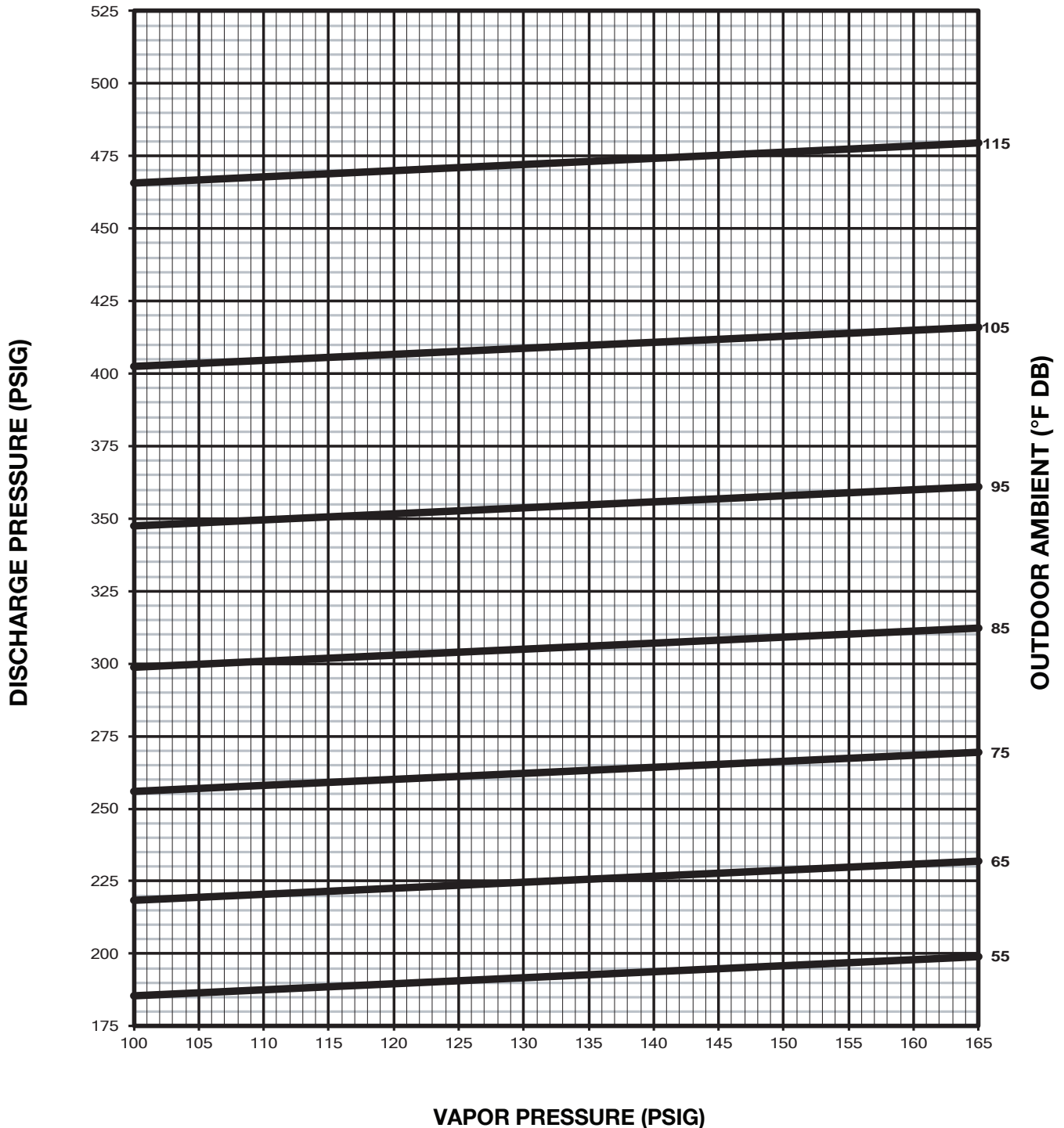
92-106140-05-00



Appendix F – Refrigerant Charging Charts

RGECZR048*****C

4.0-Ton Cooling Charging Chart



CAUTION 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-06-01

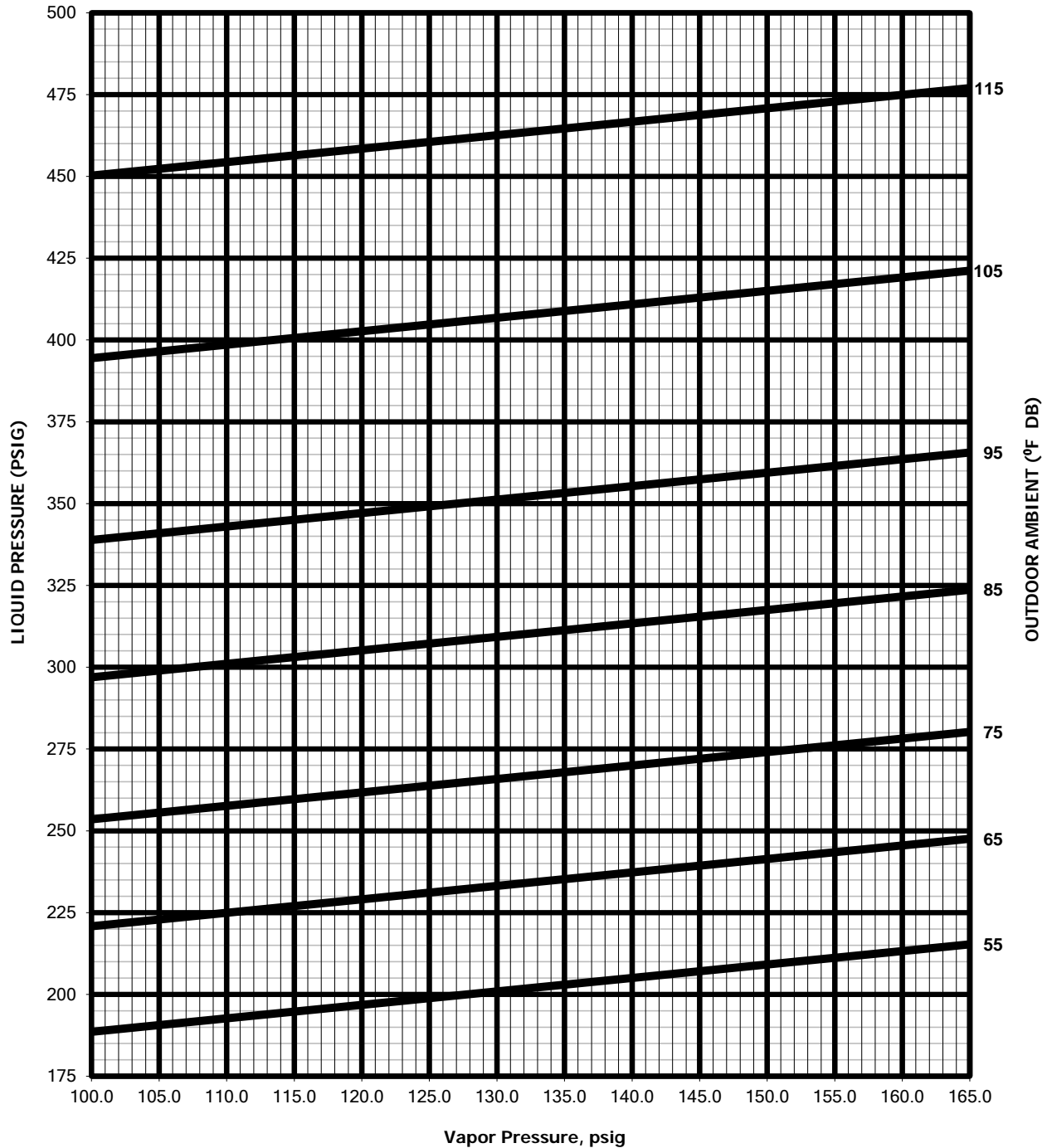


P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZR060*****A

5.0 Ton GE Charging Chart



CAUTION: 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

INSTRUCTIONS: 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.

2. MEASURE OUTDOOR AMBIENT TO UNIT.

3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.

4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.

5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.



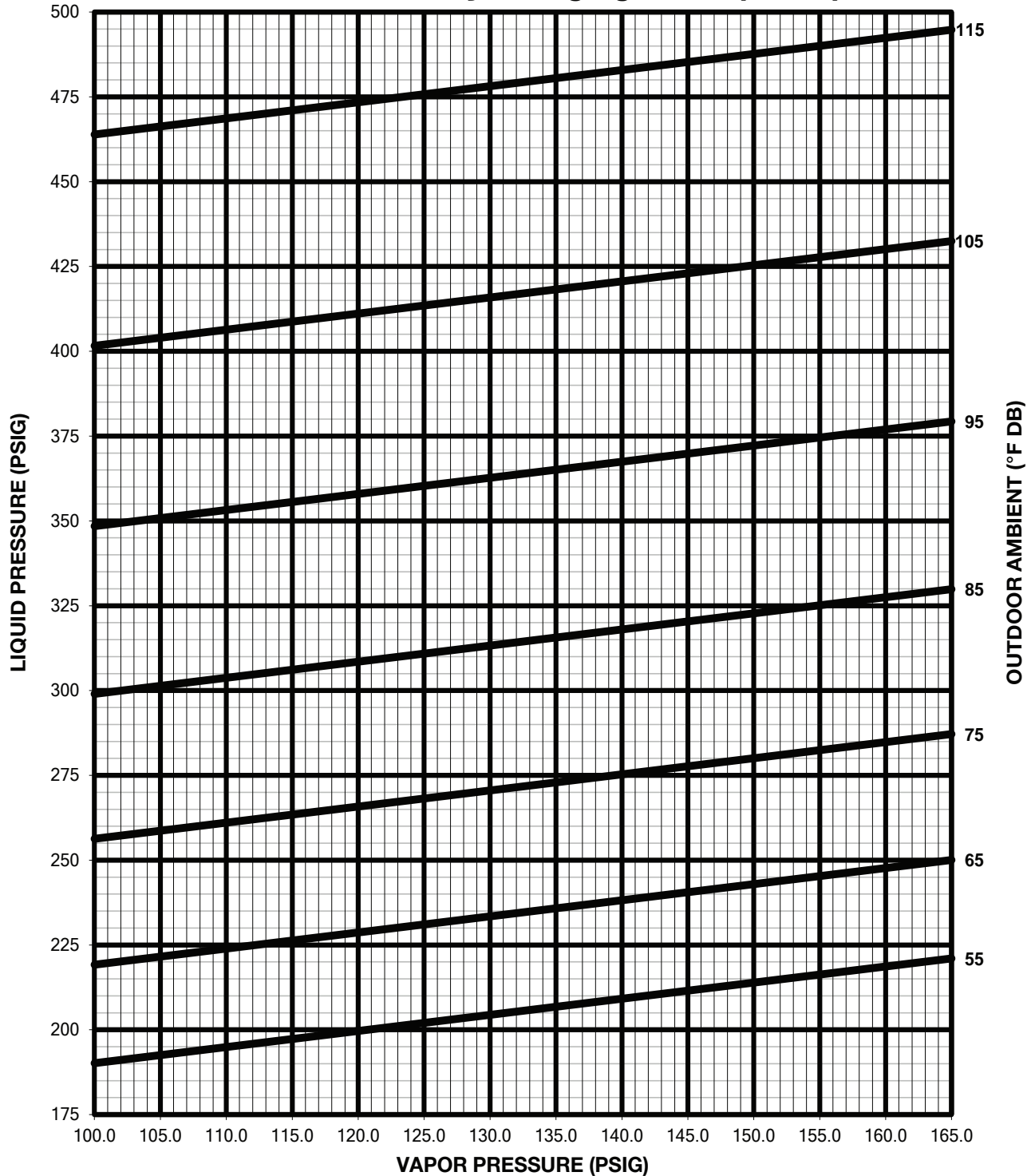
92-106696-03-00

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZR060*****A WITH REHEAT

RGECZR060*****C WITH REHEAT

5.0 Ton HumidiDry Charging Chart (60 Hz)



- CAUTION** 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106140-06-00

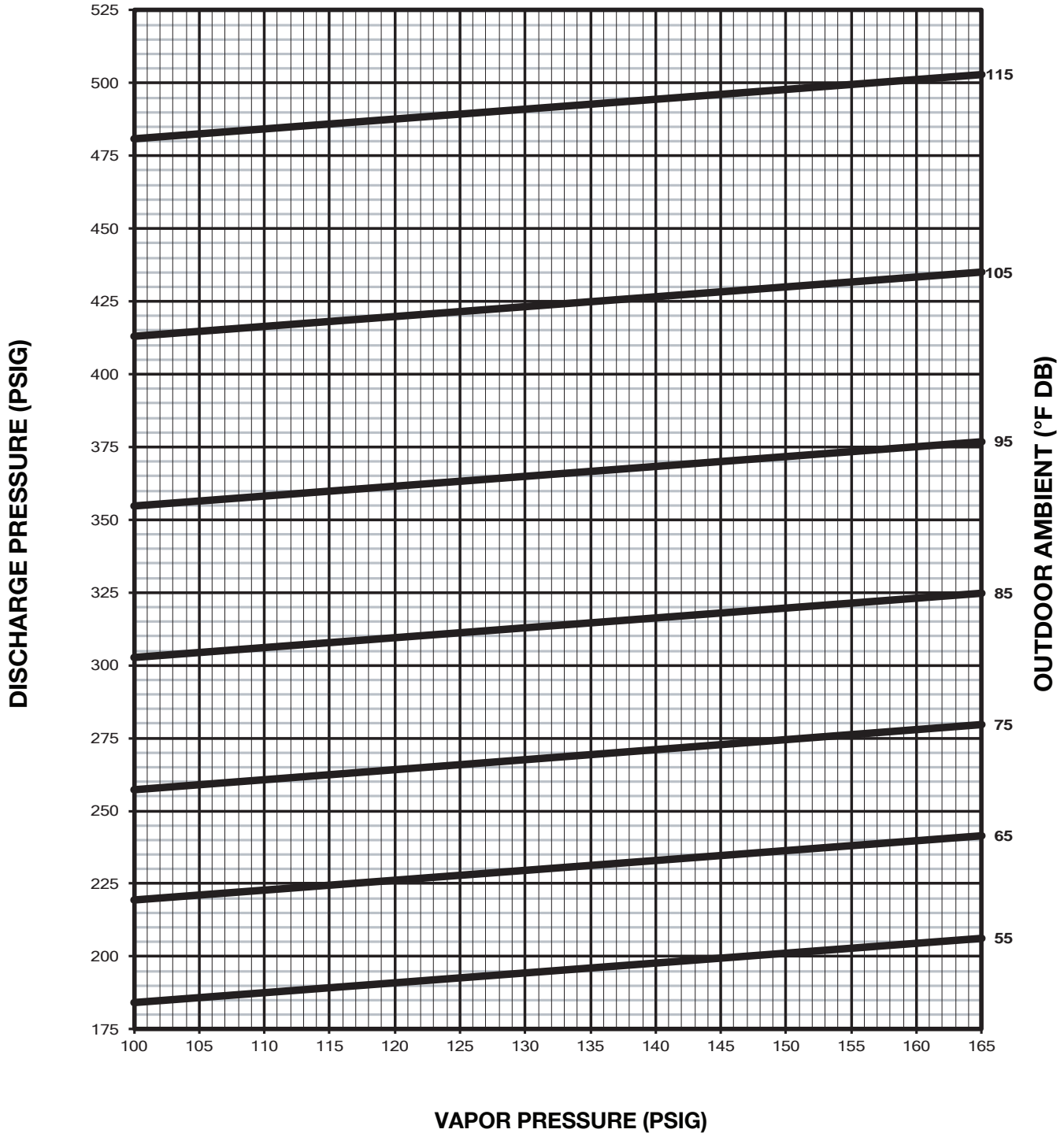


P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZR060*****C

5.0-Ton Cooling Charging Chart



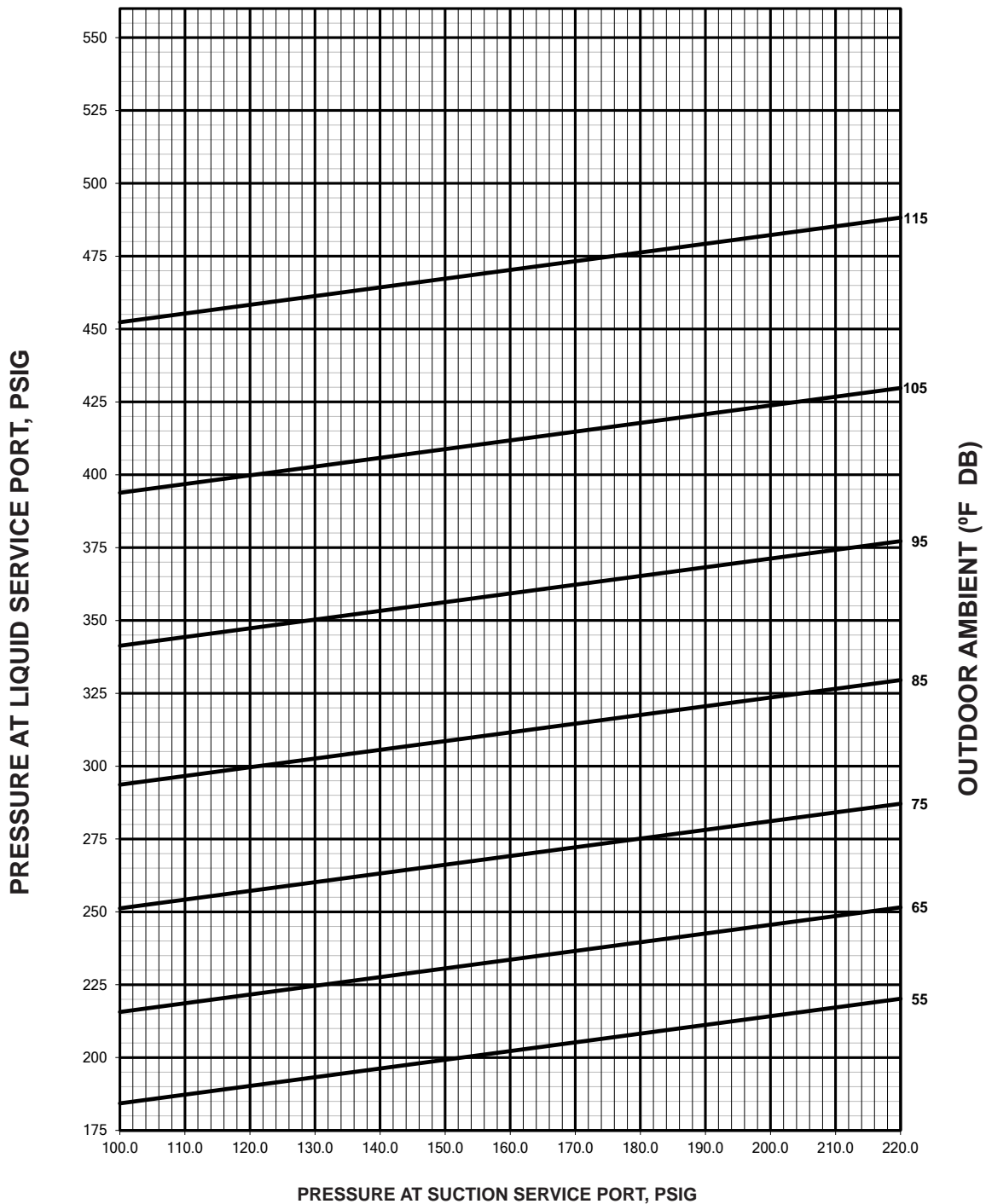
- CAUTION** 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-07-01



Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT036*****C



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

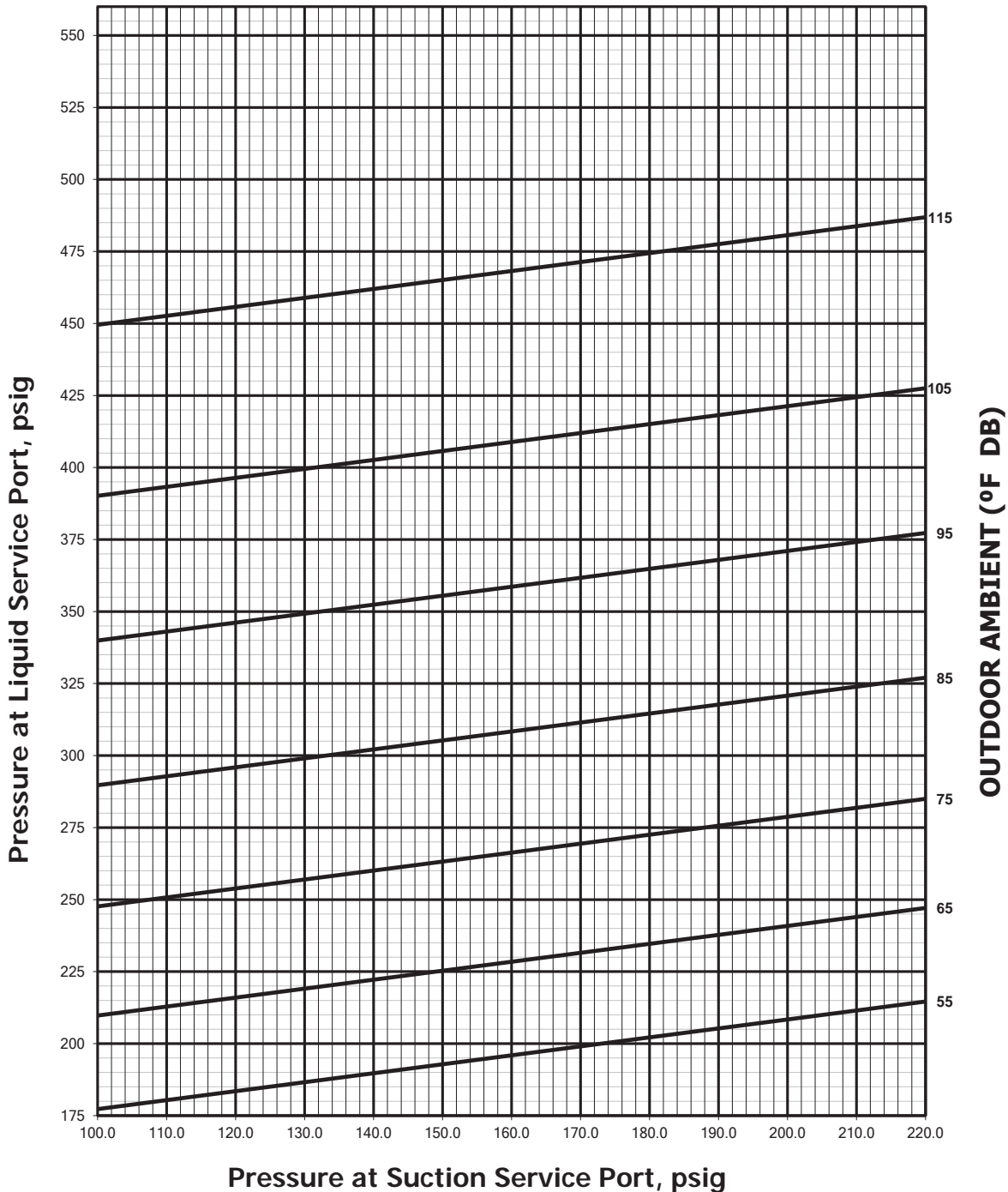
NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95°F OUTDOOR = 12°F.

- INSTRUCTIONS:**
1. MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE "X" ON CHARGE CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
 4. IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT036*****C with Reheat



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95 F OUTDOOR= 12 F

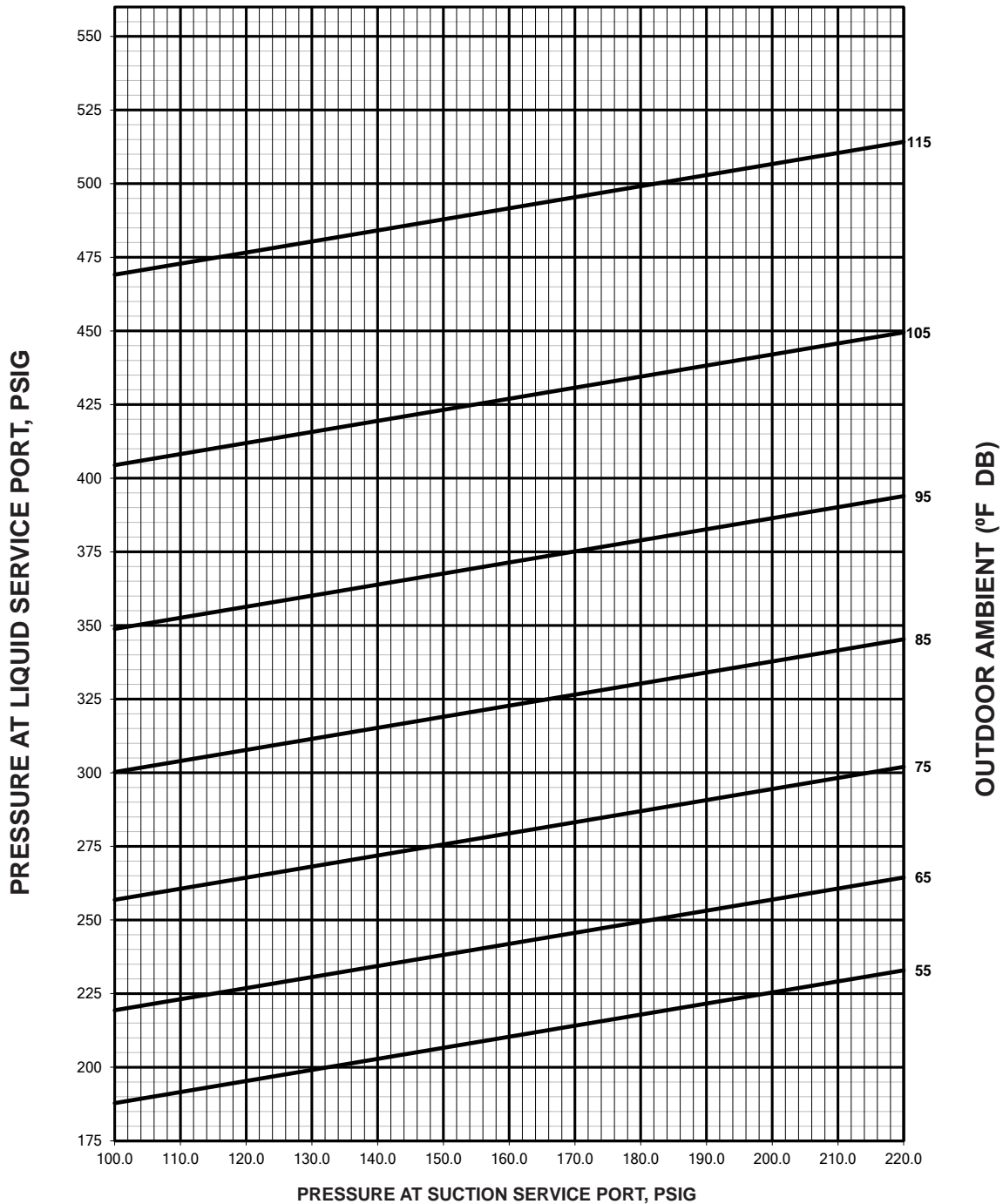
INSTRUCTIONS:

- 1) MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
- 2) MEASURE OUTDOOR AMBIENT TO UNIT.
- 3) PLACE "X" ON CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
- 4) IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3
- 5) IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3

92-106696-13-00

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT048*****C



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95°F OUTDOOR = 12°F.

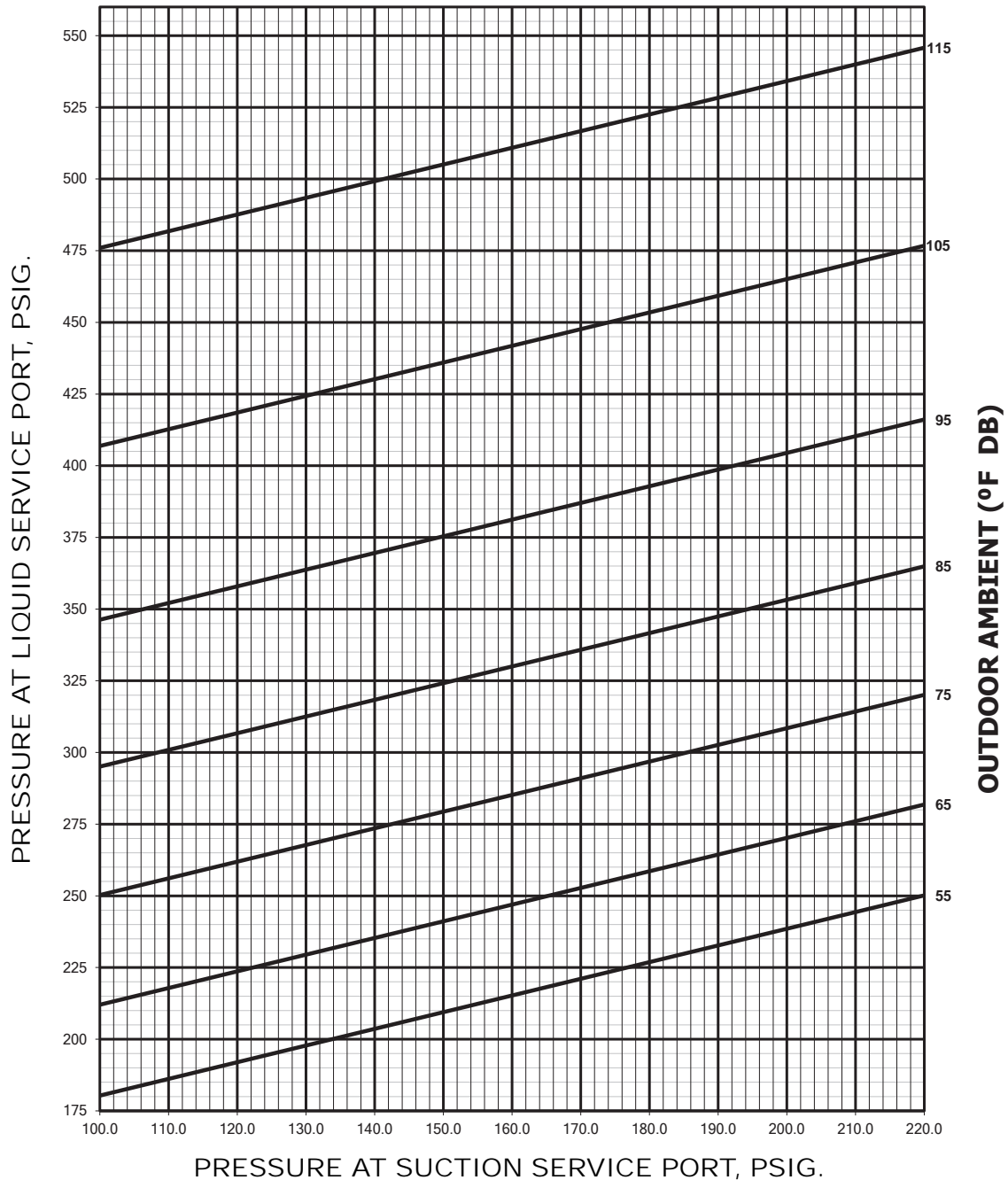
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE "X" ON CHARGE CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
 4. IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-14-00

P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT048*****C with Reheat



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95°F OUTDOOR = 12°F

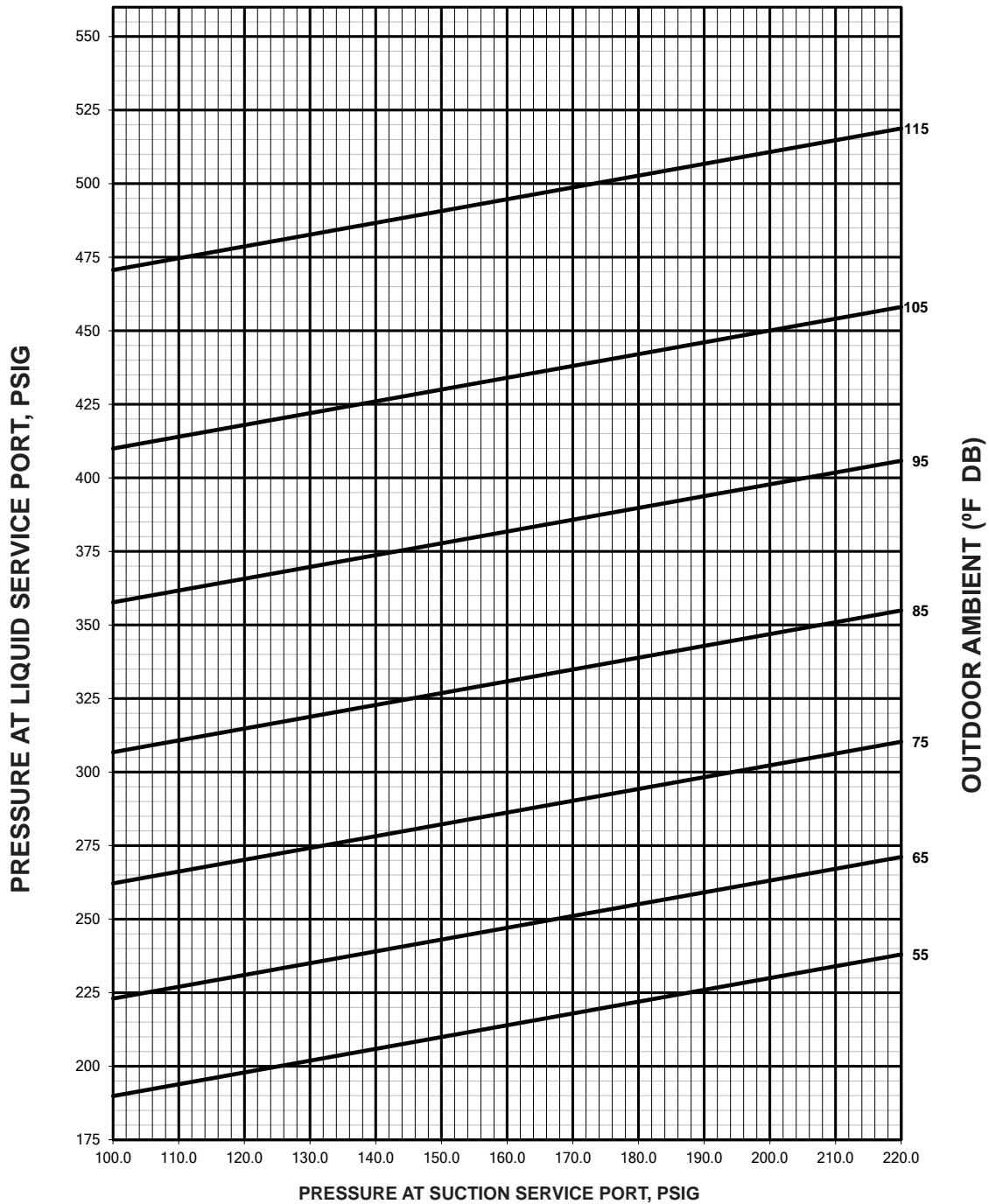
INSTRUCTIONS:

- 1) MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
- 2) MEASURE OUTDOOR AMBIENT TO UNIT.
- 3) PLACE "X" ON CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
- 4) IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
- 5) IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-15-00

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT060*****C



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95°F OUTDOOR = 14°F.

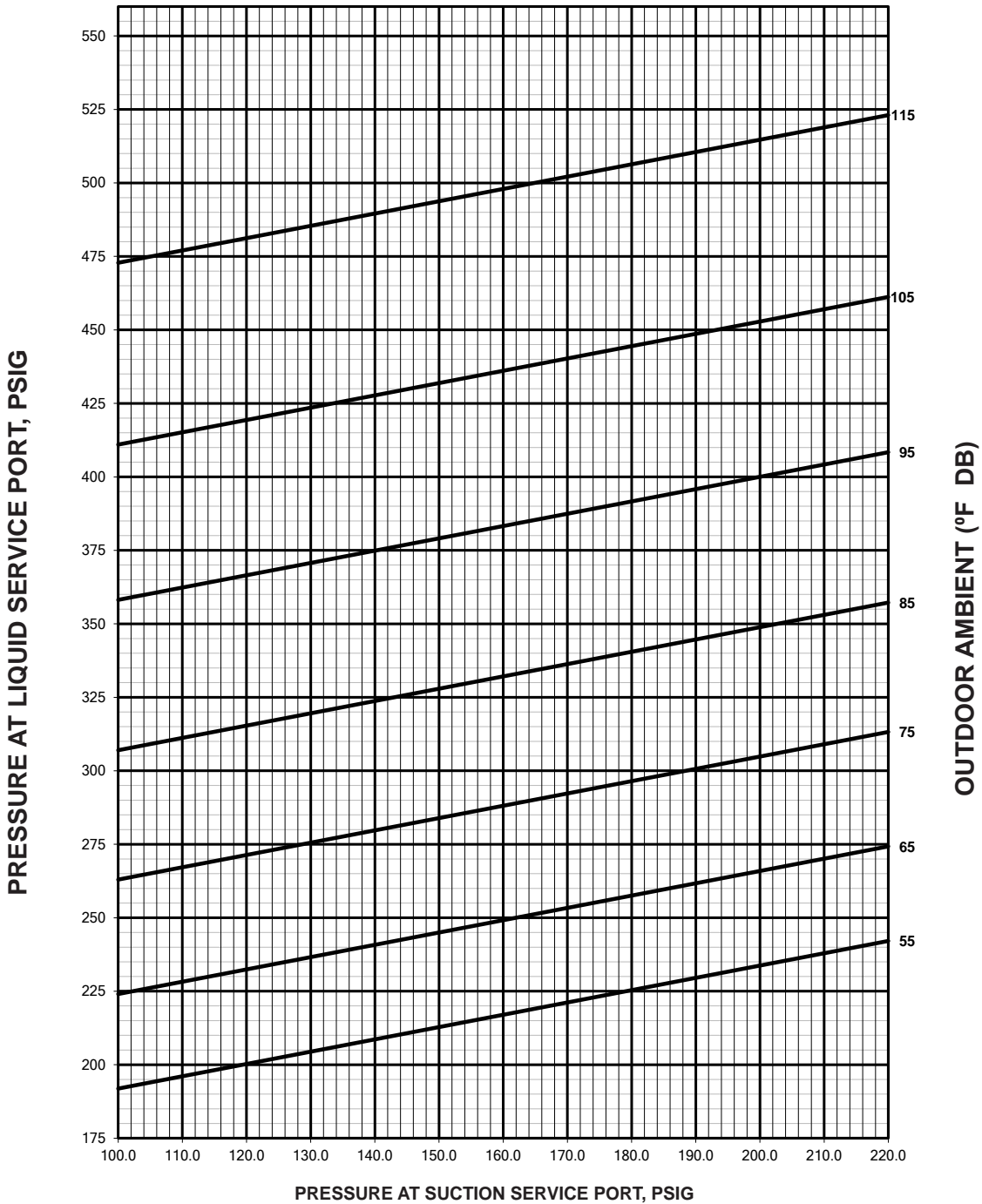
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE "X" ON CHARGE CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
 4. IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-10-00

P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT060*****C with Reheat



CAUTION: RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!

NOTE: DESIGN SUBCOOLING (AT SERVICE PORT) @ 95°F OUTDOOR = 14°F.

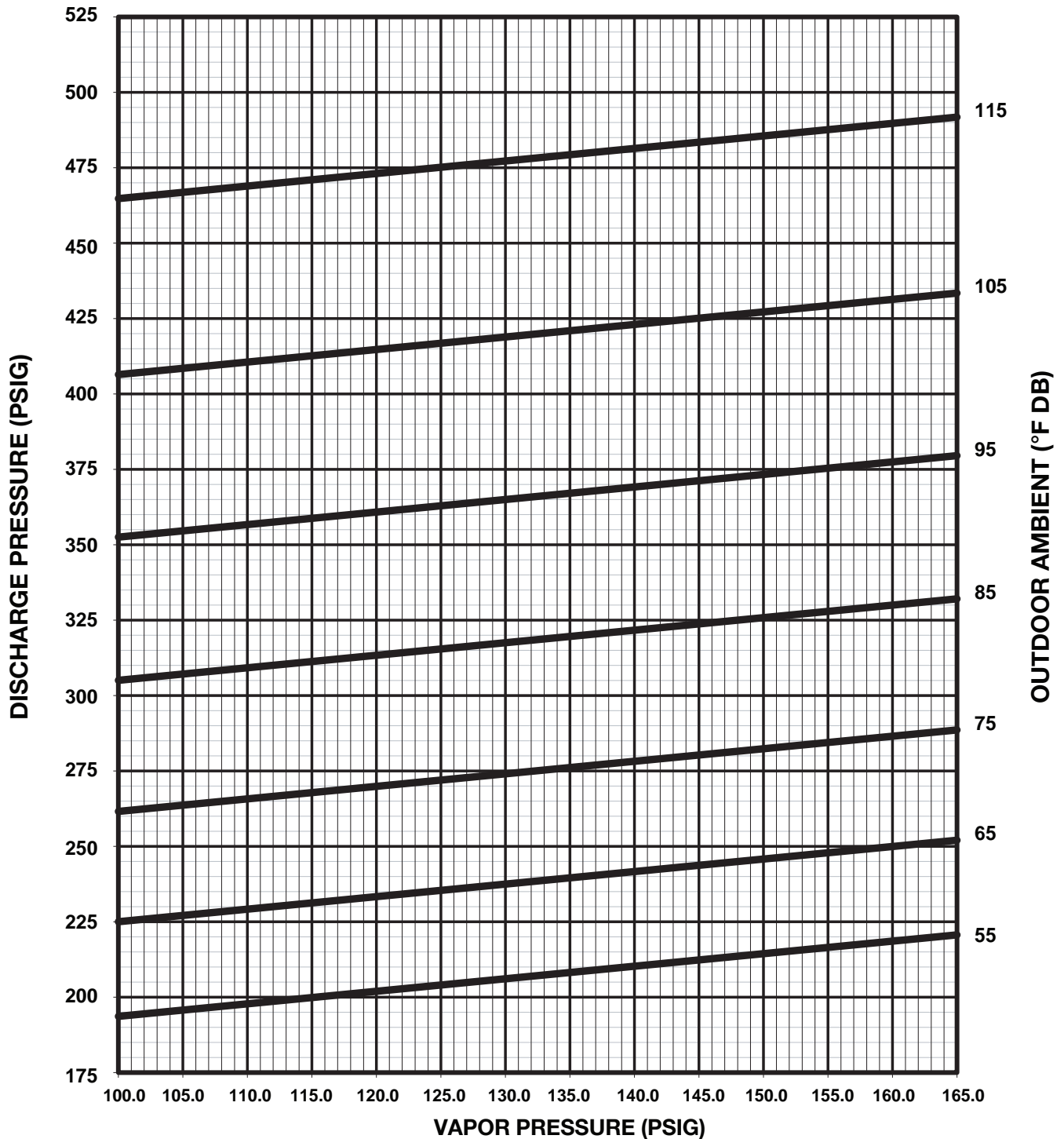
- INSTRUCTIONS:**
1. MEASURE PRESSURE AT SUCTION AND LIQUID SERVICE PORTS ON UNIT.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE "X" ON CHARGE CHART WHERE THE SUCTION AND LIQUID PRESSURES INTERSECT.
 4. IF "X" IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF "X" IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106696-11-00

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT072*****C

6.0-Ton Cooling Charging Chart



- CAUTION** 1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
- INSTRUCTIONS:** 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

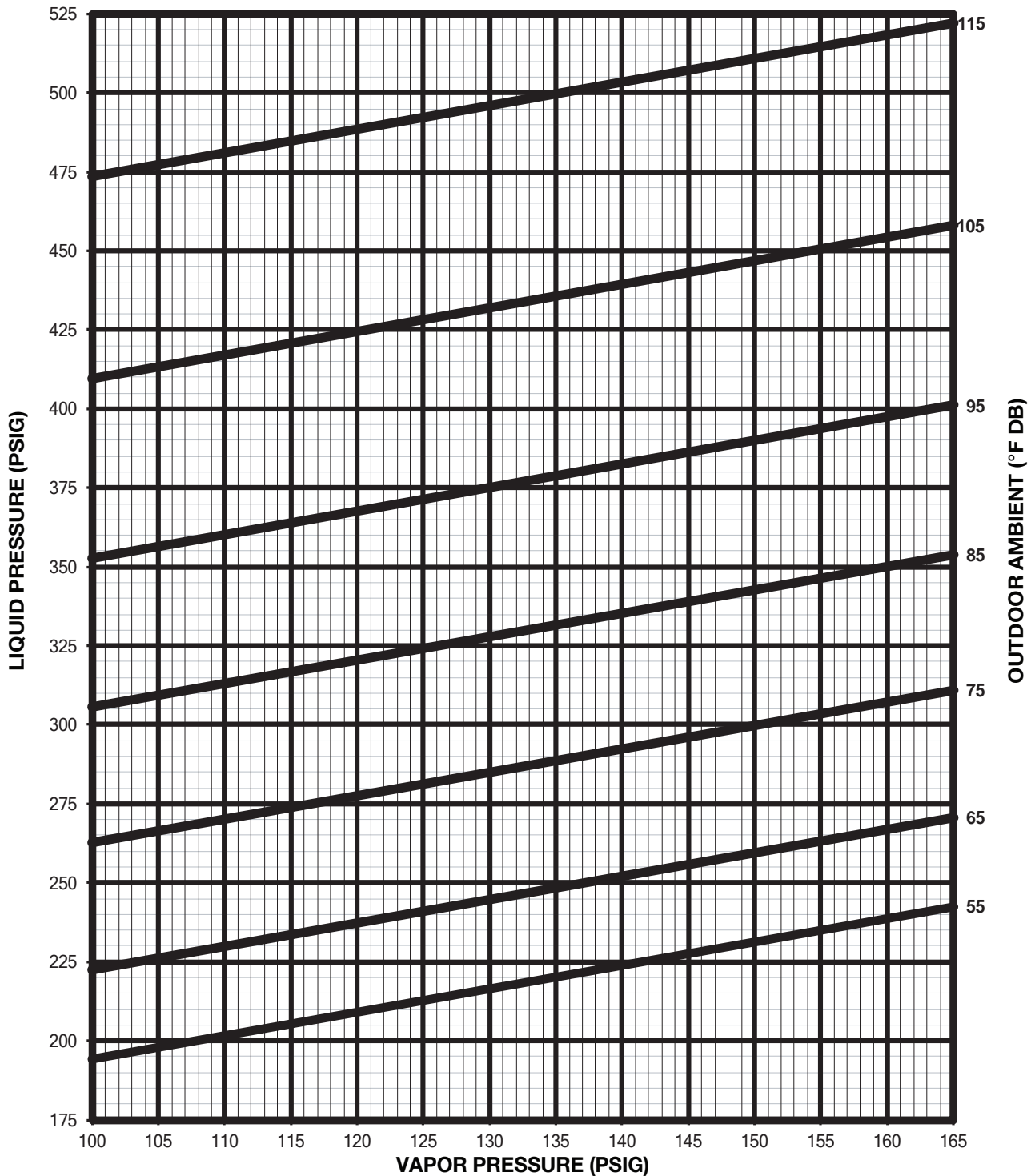
92-106696-04-00

P. APPENDICES

Appendix F – Refrigerant Charging Charts (Cont.)

RGECZT072*****C with Reheat

6.0 Ton HumidiDry Charging Chart (60 Hz)



- CAUTION**
INSTRUCTIONS:
1. RETURN AIR TEMPERATURE MUST BE WITHIN COMFORT CONDITIONS BEFORE FINAL REFRIGERANT CHECK!
 1. MEASURE PRESSURE AT COMPRESSOR SUCTION AND LIQUID.
 2. MEASURE OUTDOOR AMBIENT TO UNIT.
 3. PLACE X ON CHART WHERE SUCTION AND LIQUID INTERSECT.
 4. IF X IS BELOW OUTDOOR AMBIENT LINE, ADD CHARGE AND REPEAT STEPS 1-3.
 5. IF X IS ABOVE OUTDOOR AMBIENT LINE, RECOVER EXCESS CHARGE AND REPEAT STEPS 1-3.

92-106140-07-00



Appendix F – Refrigerant Charging Charts (Cont.)

SYSTEM CHARGE CHART – REFRIGERANT 410 A

PRESSURE REQUIREMENTS – GROSS CHARGE CHECK (REFER CHARGE CHART)

OUTDOOR DRY BULB (°F)	3 -TON	4 -TON	5 -TON	6 -TON
	LIQUID /VAPOR PRESSURE (PSIG)			
115	464 / 156	470 / 153	478 / 150	484 / 147
105	408 / 154	411 / 151	422 / 148	425 / 145
95	358 / 152	361 / 149	366 / 146	371 / 145
85	312 / 150	313 / 148	324 / 143	322 / 140
75	272 / 148	271 / 146	279 / 140	277 / 138
65	238 / 147	237 / 145	245 / 138	239 / 134
55	205 / 145	204 / 142	213 / 133	205 / 126

SUB COOLING REQUIREMENTS – FINAL CHARGE VERIFICATION

OUTDOOR DRY BULB (°F)	3 -TON	4 -TON	5 -TON	6 -TON
	SUBCOOLING (°F)			
115	11	12	11	15
105	11	11	10	15
95	10	11	10	15
85	10	10	9	14
75	9	9	8	13
65	11	10	9	14
55	11	10	11	15

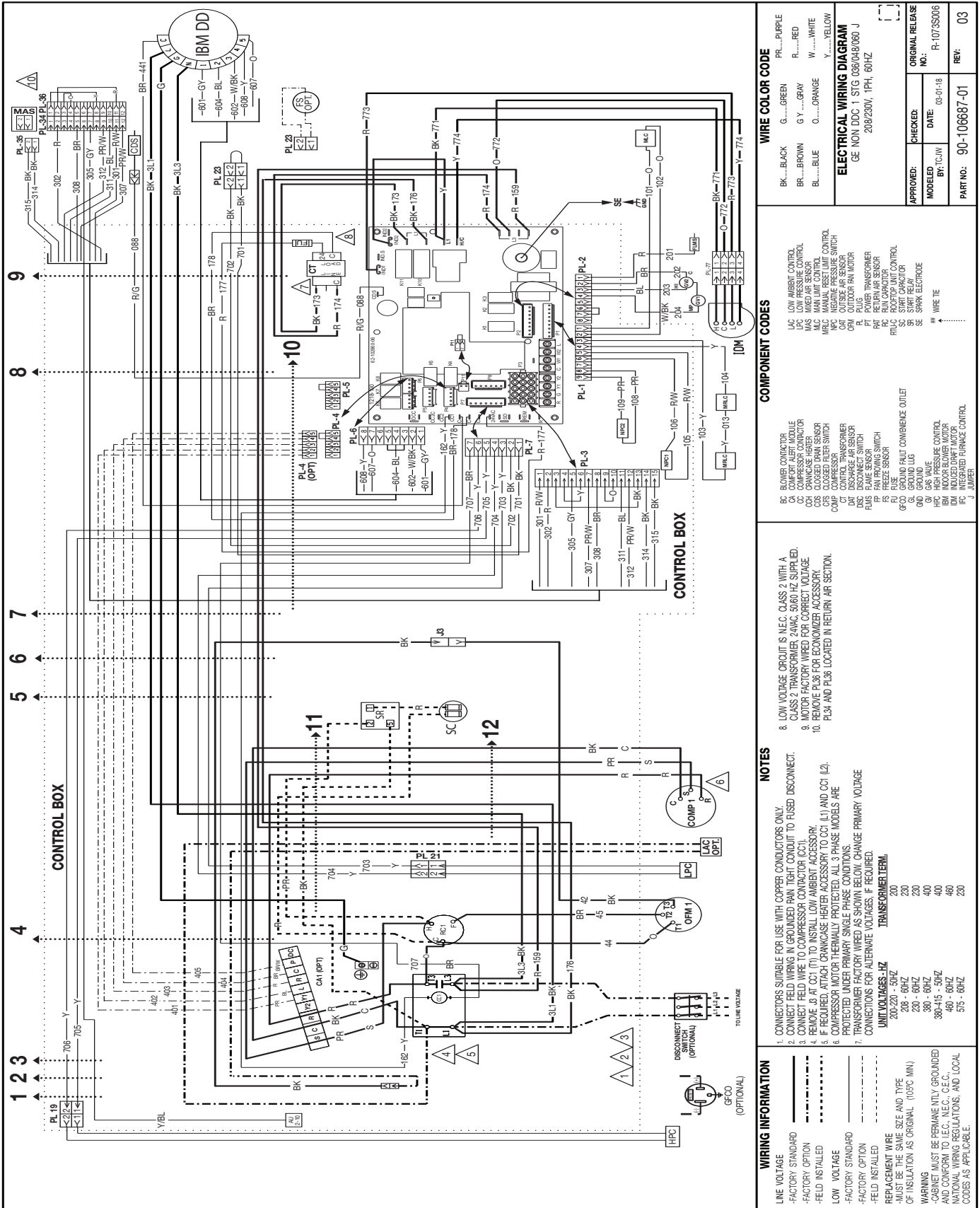
1. This is required to fine-tune unit charge.
2. The Indoor ambient temperature must be between 72 °F and 82 °F dry bulb at the indoor coil.
3. Confirm the indoor air supply is at the rated CFM listed in **Appendix A**.
4. Allow the system to run long enough for temperatures and pressures to stabilize; at least fifteen minutes.
5. Measure liquid pressure and line temperature at the liquid line service port (refer to section J.4.2.1. for the liquid line temperature measurement location). BE SURE TO USE ZERO LOSS FITTINGS WHILE MEASURING

PRESSURE; ANY LOSS OF CHARGE MAY IMPACT PERFORMANCE.

6. To find the saturation temperature at the measured pressure, subtract the measured liquid line temperature from the saturation pressure to get the sub-cooling.
7. Check if the Sub-Cooling is within +/- 2.0 °F tolerance.
8. If the sub-cooling values are significantly different (> 20 psig) from those listed on the table in **Appendix F**, there may be an airflow or component issue. Refer to section M. Diagnostics for more information.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
W.....WHITE	Y.....YELLOW
FR.....PURPLE	
R.....RED	

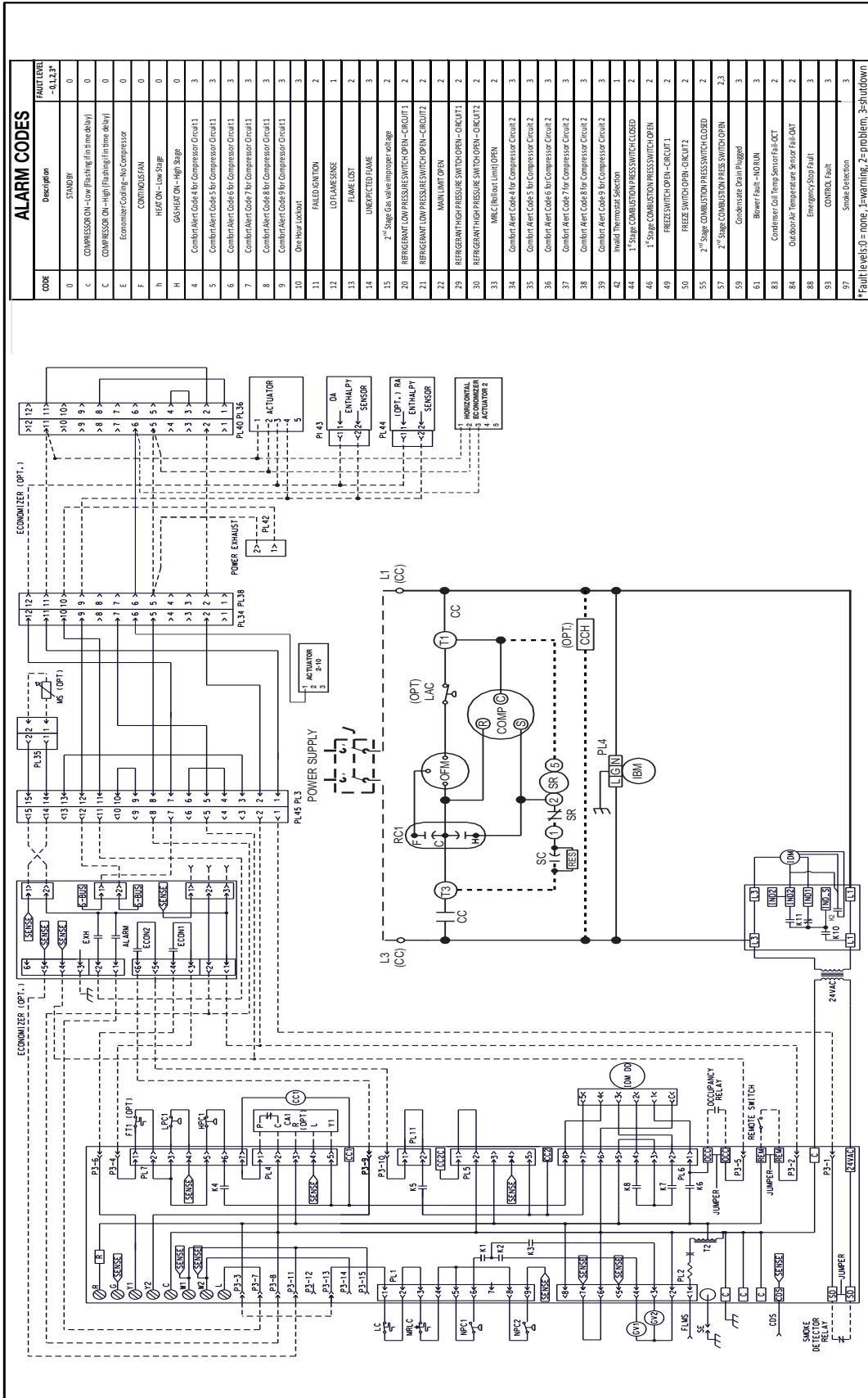
ELECTRICAL WIRING DIAGRAM	
GE NON DDC 1 STG 036/048/060 J	
208/230V, 1PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: TOW	DATE:
PART NO: 90-106687-01	REV: 03

COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMPRESSOR CONTACTOR
CM	COMPRESSOR MOTOR
CO	ORANGE FAHER
CS	CLOSED DRAIN SENSOR
CSB	CLOSED FIBER SWITCH
CT	CONTROL TRANSFORMER
DAT	DISCHARGE AIR SENSOR
DIS	DISCONNECT SWITCH
FAN	FAN FAN FAN SWITCH
FS	FREZE SENSOR
GL	GROUND
GL	GROUND
IMB	INDOOR BLOWER MOTOR
IM	INDUCED DRAFT MOTOR
FC	INTEGRATED FURNACE CONTROL
	↓ JUMPER

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT WIRE TO GROUNDING RIGID CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR ACCESSORY.
 - RELOCATE AT LOCAL TO INSURE PROTECTED ACCESSORY.
 - IF PROTECTED MOTOR OR ACCESSORY PROTECTED BY ALL AND C1 (L).
 - COMPRESSOR MOTOR OR ACCESSORY PROTECTED BY ALL AND C1 (L).
 - PROTECTED UNDER PRIMARY SINGLE PHASE CONDUIT.
 - TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- | UNIT VOLTAGES - HZ | TRANSFORMER TERN. |
|--------------------|-------------------|
| 200-220 - 30HZ | 200 |
| 208 - 60HZ | 230 |
| 230 - 60HZ | 230 |
| 330 - 60HZ | 400 |
| 380-415 - 30HZ | 400 |
| 480 - 60HZ | 400 |
| 575 - 60HZ | 230 |

WIRING INFORMATION	
LINE VOLTAGE	
-FACTORY STANDARD	
-FACTORY OPTION	
-FIELD INSTALLED	
LOW VOLTAGE	
-FACTORY STANDARD	
-FACTORY OPTION	
-FIELD INSTALLED	
REPLACEMENT WIRE	
-MUST BE THE SAME SIZE AND TYPE	
-OF INSULATION AS ORIGINAL (105°C MIN)	
WARNING	
-CABINET MUST BE PERMANENTLY GROUNDED	
-AND CONFORM TO I.E.C. N.E.C. G.E.C.	
-NATIONAL WIRING REGULATIONS, AND LOCAL	
-CODES AS APPLICABLE.	

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES	
CODE	Description
0	STANDBY
C	COMPRESSOR ON - Low Pressure (In time delay)
C	COMPRESSOR ON - High Pressure (In time delay)
E	Economizer Cooling - No Compressor
F	CONTINUOUS FAN
h	HEAT ON - Low Stage
H	GAS HEAT ON - High Stage
4	CombiAlert Code 4 for Compressor Circuit 1
5	CombiAlert Code 5 for Compressor Circuit 1
6	CombiAlert Code 6 for Compressor Circuit 1
7	CombiAlert Code 7 for Compressor Circuit 1
8	CombiAlert Code 8 for Compressor Circuit 1
9	CombiAlert Code 9 for Compressor Circuit 1
10	One-hour Lockout
11	PAID DOWN
12	LO FLAME KICK
13	FLAME LOST
14	UNEXPECTED FLAME
15	2 nd Stage Gas Valve Inoperative Voltage
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
22	MANUAL LIMIT OPEN
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
33	MFC (Non-Valve Limit) OPEN
34	CombiAlert Code 4 for Compressor Circuit 2
35	CombiAlert Code 5 for Compressor Circuit 2
36	CombiAlert Code 6 for Compressor Circuit 2
37	CombiAlert Code 7 for Compressor Circuit 2
38	CombiAlert Code 8 for Compressor Circuit 2
39	CombiAlert Code 9 for Compressor Circuit 2
42	Invald Thermostat Selection
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED
46	1 st Stage COMBUSTION PRESS SWITCH OPEN
49	FREEZE SWITCH OPEN - CIRCUIT 1
50	FREEZE SWITCH OPEN - CIRCUIT 2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN
59	Condensate Drain Plugged
61	Boiler Fail - No Burn
83	Condenser Coil Temp Sensor Fail - OCT
84	Outdoor Air Temperature Sensor Fail - OCT
88	Emergency Stop Fault
93	CONTROL FAULT
97	Smoke Detection

Failure level 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE	
Color	Code
BK...	BLACK
G...	GREEN
FR...	PURPLE
BR...	BROWN
GY...	GRAY
W...	WHITE
BL...	BLUE
OR...	ORANGE
Y...	YELLOW

ELECTRICAL WIRING SCHEMATIC
GE NON DDC, 1 STG, 036/048/060 J
208/230V, 1PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
		R-10738006
MODELED BY:	DATE:	
	08-01-18	
PART NO.:	REV.:	
90-106888-01	03	

COMPONENT CODES

BC BLOWER CONTACTOR
CC COMPRESSOR CONTACTOR
CD CONDENSATE DRAIN CONTACTOR
CDS CLOSED DRAIN SENSOR
COB COULDED OVERBOARD CONTACTOR
COT CONTROL TRANSFORMER
DWT DISCHARGE AIR SENSOR
EAS EXHAUST AIR SENSOR
FMS FAN MOTOR
FAN FAN CONTACTOR
FR FREEZE SENSOR
PZ FUSE
GL GROUND LUG
GND GROUND
HEG HIGH PRESSURE CONTROL
HLS HIGH LIMIT SWITCH
IDM INDUCED DRAFT MOTOR
IFC INTEGRATED FAN MOTOR CONTROL
LAC LOW AMBIENT CONTROL

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING CONduit TO BUS DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR ONLY.
- REMOVE 1A FUSE ON MAIN DISCONNECT.
- REMOVE FUSE FROM ECONOMIZER ACCESSORY.
- REMOVE FUSE FROM ECONOMIZER ACCESSORY.
- PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTOR FACTORY WIRE AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TAP
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

WIRING INFORMATION

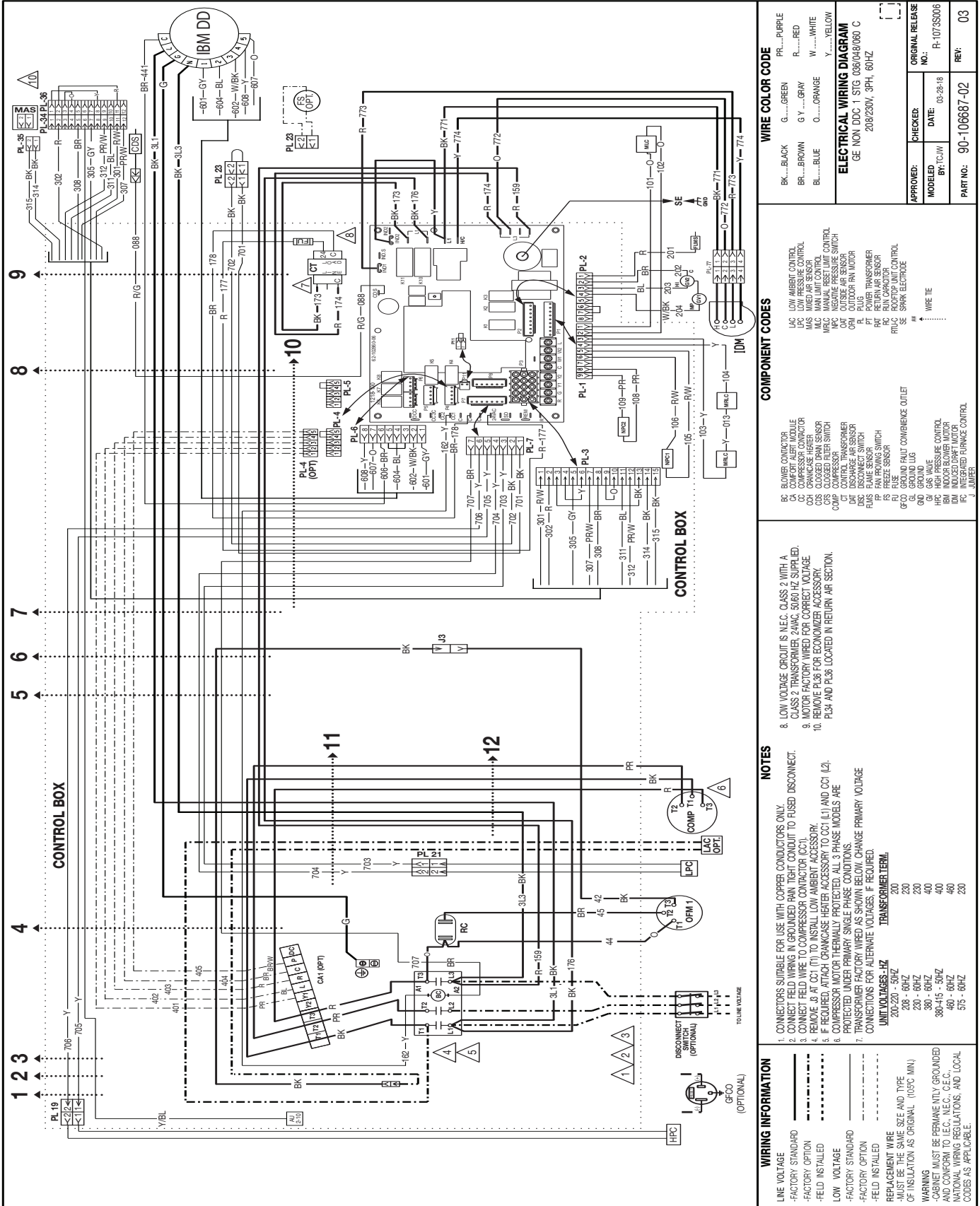
- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)

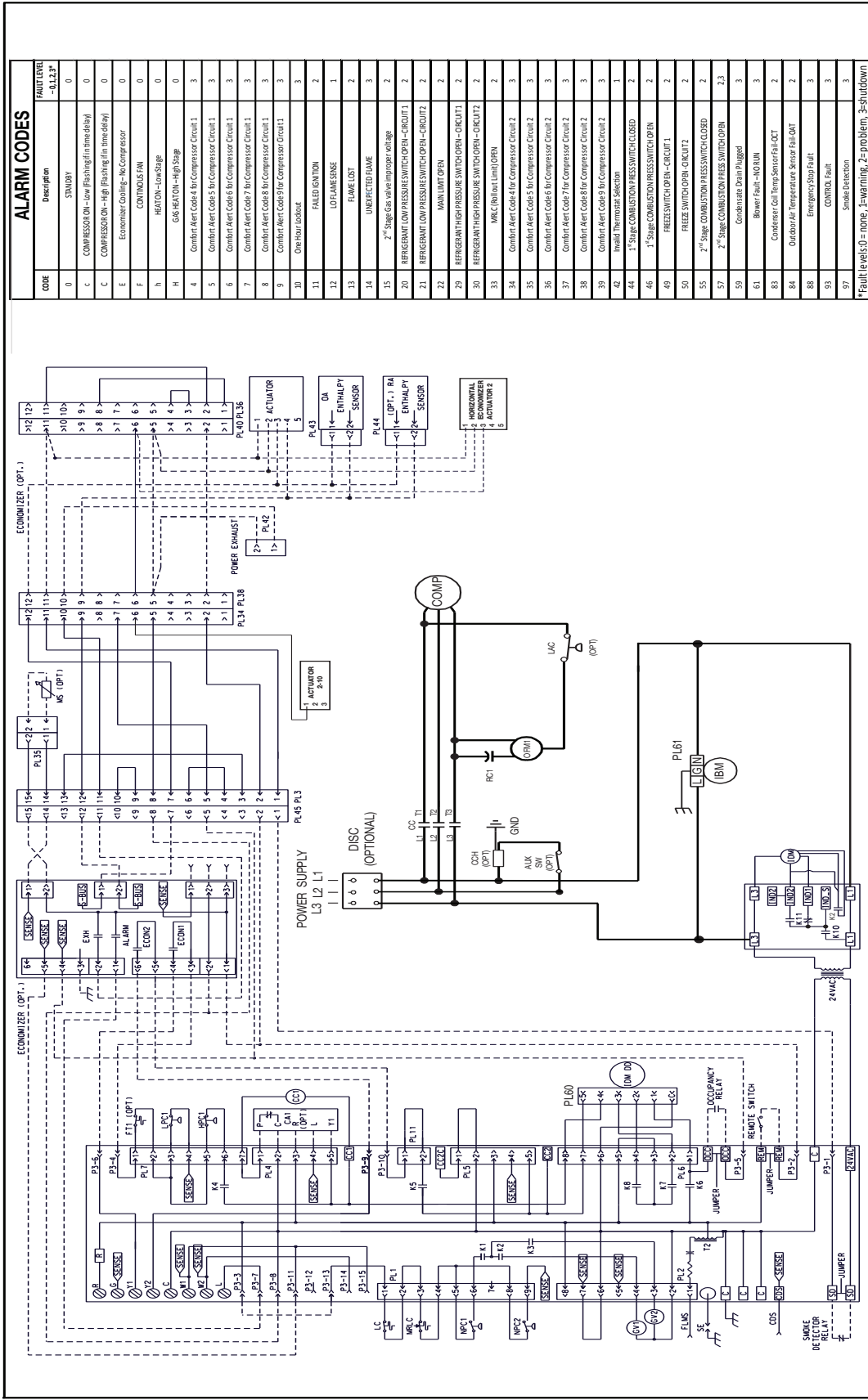
WARNING
CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. NEC. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES		FAULT LEVEL
CODE	Description	-3,1,2,3
0	STANDBY	0
C	COMPRESSOR ON - low flashing (in time delay)	0
C	COMPRESSOR ON - High flashing (in time delay)	0
E	Economizer Control - No Compressor	0
F	CONTINUOUS FAN	0
h	HEATON - Low Stage	0
H	GS HEATON - High Stage	0
4	Combit Alert Code 4 for Compressor Circuit 1	3
5	Combit Alert Code 5 for Compressor Circuit 1	3
6	Combit Alert Code 6 for Compressor Circuit 1	3
7	Combit Alert Code 7 for Compressor Circuit 1	3
8	Combit Alert Code 8 for Compressor Circuit 1	3
9	Combit Alert Code 9 for Compressor Circuit 1	3
10	One-Hour Lockout	3
11	PAID DOWN	2
12	LO FLAME SENSE	1
13	UNEXPECTED FLAME	3
14	2 nd Stage Gas Valve Inoperative Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MFC (No. 1) Limit OPEN	2
34	Combit Alert Code 4 for Compressor Circuit 2	3
35	Combit Alert Code 5 for Compressor Circuit 2	3
36	Combit Alert Code 6 for Compressor Circuit 2	3
37	Combit Alert Code 7 for Compressor Circuit 2	3
38	Combit Alert Code 8 for Compressor Circuit 2	3
39	Combit Alert Code 9 for Compressor Circuit 2	3
42	Invald Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREZE SWITCH OPEN - CIRCUIT 1	2
50	FREZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Burner Fail - No Burn	3
83	Condensate Coil Temp Sensor Fail - OCT	2
84	Outdoor Air Temperature Sensor Fail - OCT	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Smoke Detection	3

WIRE COLOR CODE		FR...	PP...	PP...
BR...	BROWN	G...	GREEN	R...
BL...	BLUE	Y...	YELLOW	W...
OR...	ORANGE	GR...	GRAY	RE...
PK...	PINK	RD...	RED	PU...
PR...	PURPLE	WH...	WHITE	Y...

ELECTRICAL WIRING SCHEMATIC
 GE NON DDC 1, STG 036/048/060 C
 208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY:	DATE:	
PART NO.:	90-106688-02	REV: 03

COMPONENT CODES

BFC BLOWER CONTACTOR
 C1 COMPRESSOR CIRCUIT 1
 C2 COMPRESSOR CIRCUIT 2
 CO1 COIL WINDING
 CO2 COIL WINDING
 CO3 COIL WINDING
 CO4 COIL WINDING
 CO5 COIL WINDING
 CO6 COIL WINDING
 CO7 COIL WINDING
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 CO99 COIL WINDING
 CO100 COIL WINDING

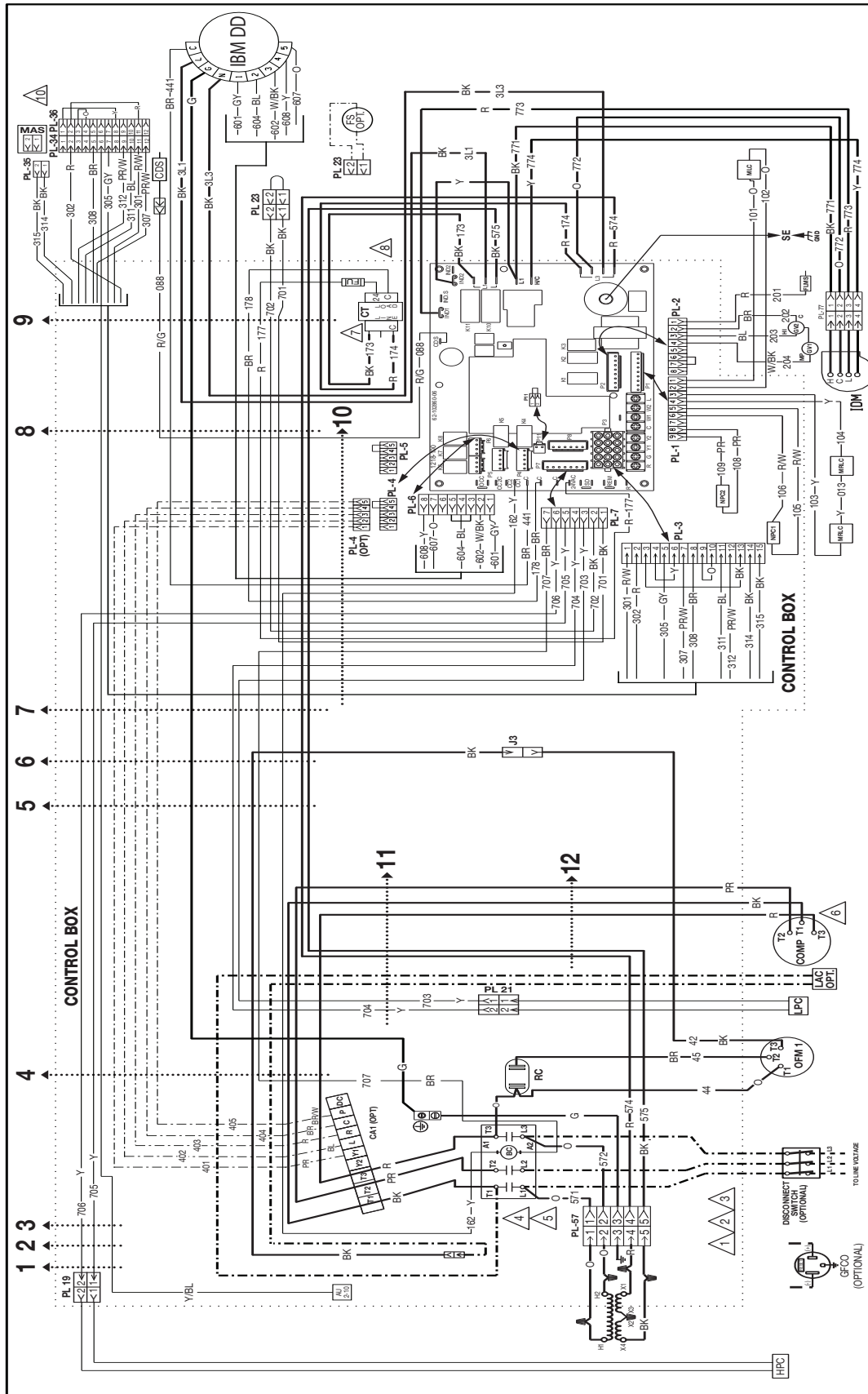
- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING TO GROUNDING CONDUCTOR TO AVOID DISCONNECT.
 - CONNECT FIELD WIRING TO GROUNDING CONDUCTOR TO AVOID DISCONNECT.
 - REMOVE JUMPER AT WITCH OR WINDING WATER ACCESSORY.
 - IF COMPRESSOR MOTOR THERMALLY PROTECTED, COIL (L1) AND COIL (L2) PROTECTED UNDER PRIMARY SINGLE PHASE CONNECTIONS.
 - PROTECTED UNDER PRIMARY SINGLE PHASE CONNECTIONS.
 - TRANSFORMER FACTORY WINDING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
 - LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.
 - MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
 - REMOVE PL36 FOR ECONOMIZER ACCESSORY.
 - PL34 AND PL36 LOCATED IN RETURN AIR SECTION.

UNIT VOLTAGES - HZ	TRANSFORMER TAP
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FIELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE
 - OF INSULATION AS ORIGINAL (105°C MIN)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDED
 - AND CONFORM TO I.E.C. N.E.C. C.E.C.
 - NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

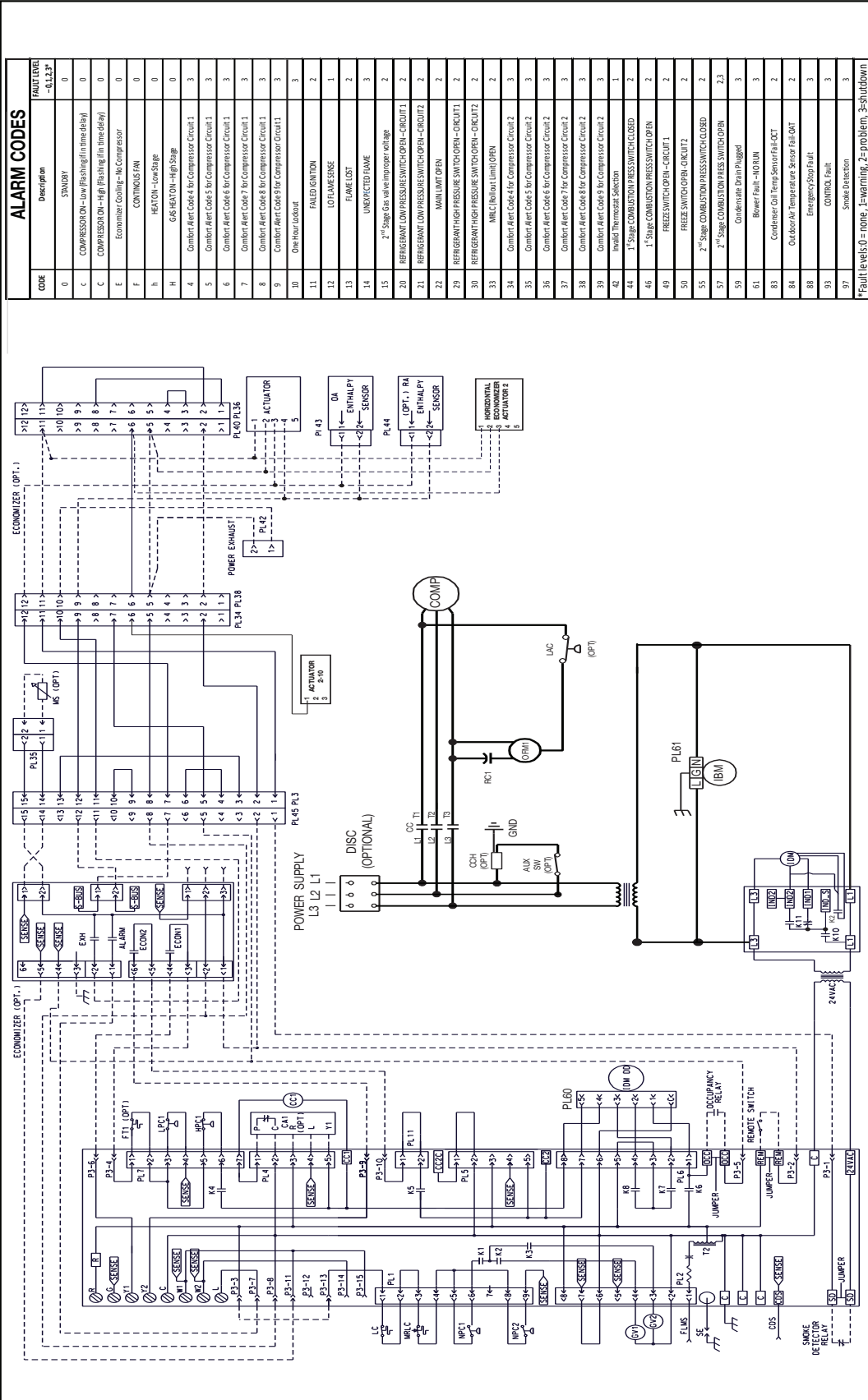
P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION																			
LINE VOLTAGE																			
—	- FACTORY STANDARD																		
---	- FACTORY OPTION																		
----	- FIELD INSTALLED																		
LOW VOLTAGE																			
—	- FACTORY STANDARD																		
---	- FACTORY OPTION																		
REPLACEMENT WIRE																			
—	- MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)																		
WARNING																			
—	- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.																		
NOTES																			
1.	CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.																		
2.	CONNECT FELD WIRE TO GROUNDING MAIN TIGHT CONDUIT TO FUSED DISCONNECT.																		
3.	CONNECT FELD WIRE TO COMPRESSOR CONTACTOR (C.C.).																		
4.	REMOVE J3 AT C.C. (IT) TO INSTALL LOW AMBIENT ACCESSORY.																		
5.	IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO C.C. (L1) AND C.C. (L2).																		
6.	COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITION.																		
7.	TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.																		
<table border="1"> <thead> <tr> <th colspan="2">UNIT VOLTAGES - HZ</th> </tr> <tr> <th colspan="2">TRANSFORMER TERN.</th> </tr> </thead> <tbody> <tr> <td>200-220</td> <td>300Z</td> </tr> <tr> <td>208 - 60HZ</td> <td>230</td> </tr> <tr> <td>230 - 60HZ</td> <td>230</td> </tr> <tr> <td>300 - 60HZ</td> <td>400</td> </tr> <tr> <td>380-415 - 30HZ</td> <td>400</td> </tr> <tr> <td>460 - 60HZ</td> <td>460</td> </tr> <tr> <td>575 - 60HZ</td> <td>230</td> </tr> </tbody> </table>		UNIT VOLTAGES - HZ		TRANSFORMER TERN.		200-220	300Z	208 - 60HZ	230	230 - 60HZ	230	300 - 60HZ	400	380-415 - 30HZ	400	460 - 60HZ	460	575 - 60HZ	230
UNIT VOLTAGES - HZ																			
TRANSFORMER TERN.																			
200-220	300Z																		
208 - 60HZ	230																		
230 - 60HZ	230																		
300 - 60HZ	400																		
380-415 - 30HZ	400																		
460 - 60HZ	460																		
575 - 60HZ	230																		
CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.																			
8.	LOW VOLTAGE CIRCUIT IS I.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.																		
9.	MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.																		
10.	REMOVE PL36 FOR ECONOMIZER ACCESSORY. PL34 AND PL36 LOCATED IN RETURN AIR SECTION.																		
WIRE COLOR CODE																			
BK.....BLACK	G.....GREEN																		
BR.....BROWN	GY.....GRAY																		
BL.....BLUE	O.....ORANGE																		
W.....WHITE	Y.....YELLOW																		
PL.....PURPLE	R.....RED																		
ELECTRICAL WIRING DIAGRAM GE NON DDC 1 STS 036/048/060 575V, 3PH, 60HZ																			
APPROVED: _____ CHECKED: _____ ORIGINAL RELEASE NO.: R-10733657 MODELED BY: TEV DATE: 12-05-18																			
PART NO: 90-106687-03 REF: 02																			

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES	
CODE	Description
0	STANDBY
C	COMPRESSOR ON - low (Flashing in time delay)
C	COMPRESSOR ON - High (Flashing in time delay)
E	Economizer Control - No Compressor
F	CONTINUOUS FAN
h	HEATON - Low Stage
H	GAS HEATON - High Stage
4	Comblert Alert Code 4 for Compressor Circuit 1
5	Comblert Alert Code 5 for Compressor Circuit 1
6	Comblert Alert Code 6 for Compressor Circuit 1
7	Comblert Alert Code 7 for Compressor Circuit 1
8	Comblert Alert Code 8 for Compressor Circuit 1
9	Comblert Alert Code 9 for Compressor Circuit 1
10	One-hour lockout
11	PAILED ON/ION
12	LO FLAMEKENSE
13	UNEXPECTED FLAME
14	UNEXPECTED FLAME
15	2 nd Stage Gas Valve Inoperative Voltage
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
22	MANUAL LIMIT OPEN
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
33	M/R(C) (No/Limit) OPEN
34	Comblert Alert Code 4 for Compressor Circuit 2
35	Comblert Alert Code 5 for Compressor Circuit 2
36	Comblert Alert Code 6 for Compressor Circuit 2
37	Comblert Alert Code 7 for Compressor Circuit 2
38	Comblert Alert Code 8 for Compressor Circuit 2
39	Comblert Alert Code 9 for Compressor Circuit 2
42	Invald Thermostat Selection
44	1 st Stage COMBUSTION PRESSURE SWITCH CLOSED
46	1 st Stage COMBUSTION PRESSURE SWITCH OPEN
49	FREEZE SWITCH OPEN - CIRCUIT 1
50	FREEZE SWITCH OPEN - CIRCUIT 2
55	2 nd Stage COMBUSTION PRESSURE SWITCH CLOSED
57	2 nd Stage COMBUSTION PRESSURE SWITCH OPEN
59	Condensate Drain Plugged
61	Burner Fail - No Burn
83	Condenser Coil Temp Sensor Fail - OCT
84	Outdoor Air Temperature Sensor Fail - OCT
88	Emergency Stop Fault
93	CONTROL FAULT
97	Smoke Detection

WIRE COLOR CODE	
Color	Code
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	OR.....ORANGE
W.....WHITE	Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC	
GE	NON DDC 1 STD. 036/046/080
	575V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
BY: TEW	DATE: 12-06-18	R-107393057

PART NO.:	REV.:
90-106868-03	01

- COMPONENT CODES**
- BC BLOWER CONTACTOR
 - CA COMPRESSOR ASSEMBLY
 - CM COMBUSTION MOTOR
 - CR CRANKCASE HEATER
 - COS COS COVERED DRIFT SENSOR
 - CS COVERED FIBER SWITCH
 - CT CONTROL TRANSFORMER
 - DAT DISCHARGE AIR SENSOR
 - DZE DISCHARGE SWITCH
 - FAN FAN MOTOR
 - FB FREEZE SENSOR
 - FL FUSE
 - GL GROUND LUG
 - GND GROUND
 - HCH HIGH PRESSURE CONTROL
 - IMC INDUCED DRIFT MOTOR
 - INT INTEGRATED FURNACE CONTROL
 - LAC LOW AMBIENT CONTROL
- LO: LOW PRESSURE CONTROL
 MAS: MISC. SENSORS
 MLC: MAN. LIMIT CONTROL
 MFC: MANUAL RESET LIMIT CONTROL
 OAT: OUTSIDE AIR SENSOR
 OC: OUTSIDE AIR SWITCH
 OCM: OUTDOOR AIR MOTOR
 P: PLUG
 RA: REFRIGERANT AIR SENSOR
 RB: REFRIGERANT SENSOR
 RC: RAIN CONTACTOR
 RFLC: ROOFTOP UNIT CONTROL
 SE: SHARK ELECTRODE

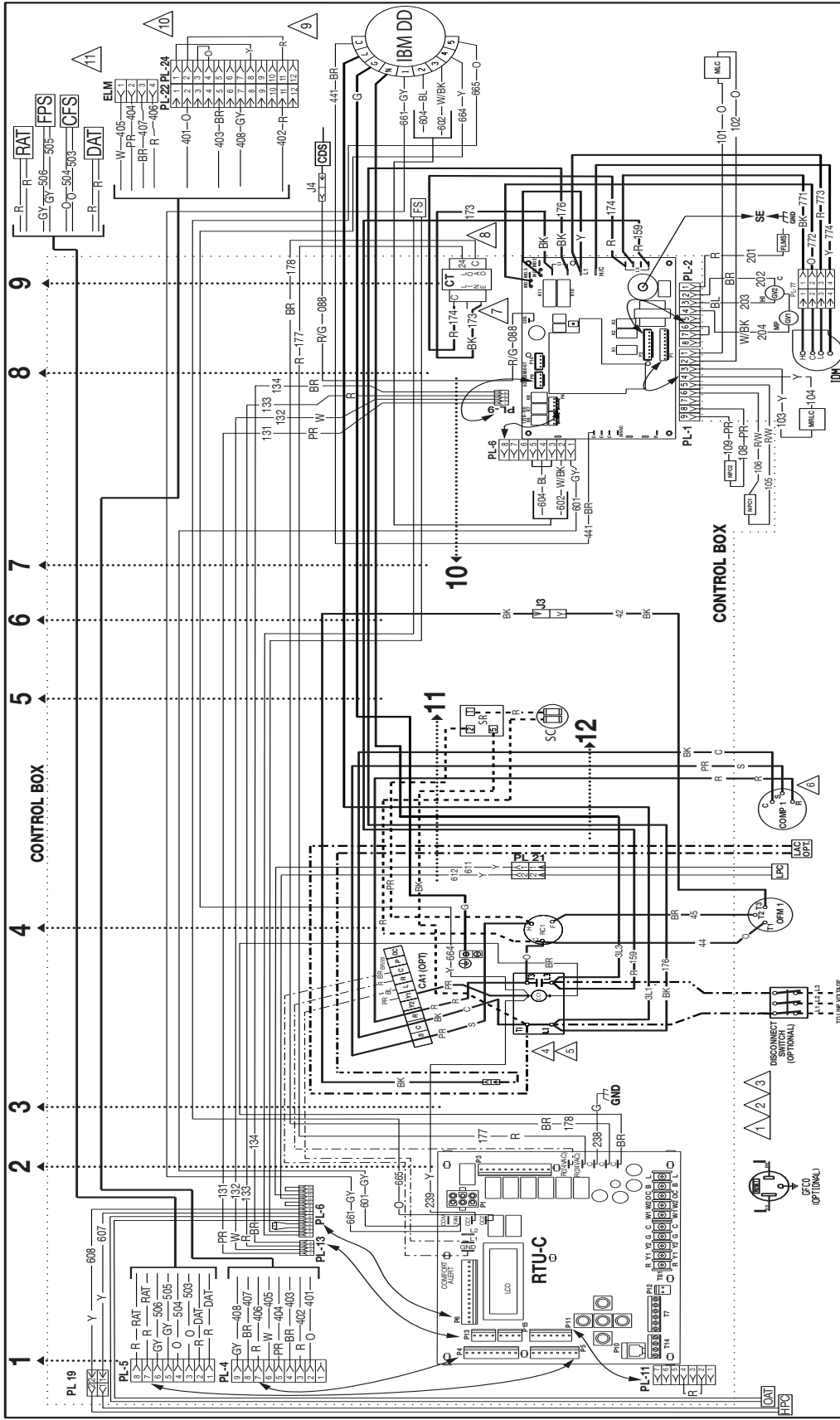
- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FELD WIRING TO GROUNDING CON (RIGHT CONDUIT TO BUSB DISCONNECT).
 - CONNECT FELD WIRING TO GROUNDING CONDUCTOR ONLY.
 - REMOVE 1A FUSE (CRANKCASE HEATER ACCESSORY).
 - IF REFRIGERANT MOTOR THERMALLY PROTECTED, COI (L1) AND COI (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED, COI (L1) AND COI (L2).
 - PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TAP
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FELD INSTALLED
 - REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN.)
 - WARNING: CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



APPROVED: [Signature]

DATE: 09-06-18

BY: TGM

ORIGINAL RELEASE NO: R-10735041

PART NO.: 90-106687-04

REV: 01

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GEDDC 1-STG036/048/060
 208/230V, 1PH, 60HZ

COMPONENT CODES

BC	BLOWER CONTACTOR
CA	COMP OPT ALERT MODULE
CC	COMPRESSOR CONTACTOR
CH	CHANGEOUSE HEATER
CSD	COOD DOWN SENSOR
CSP	COOD UP SENSOR
COMP	COMPRESSOR
DISC	DISCONNECT SWITCH
DAT	DATE TIME ASSEMBLY
ELM	ECONOMIZER LOGIC MODULE
FMS	FAN MOTOR
FS	FAN PROTECT SWITCH
FP	FREEZE SENSOR
FT	FREEZE STAT
GFOD	GROUND FAULT DETECTION OUTLET
GL	GROUND LUG
GND	GROUND
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL
IND	INDOOR BLOWER MOTOR
BD	WOOD DRAFT MOTOR

NOTES

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2. CONNECT WIRING IN GROUNDED RAIN TIGHT CONDUIT TO PREVENT DISCONNECT.
3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
4. REMOVE I3 AT (C4) TO INSTALL LOW AMBIENT ACCESSORY.
5. IF REQUIRED, ATTACH CHANGEOUSE HEATER ACCESSORY TO C4 (U) AND C4 (L).
6. COMPRESSOR MOTOR THERMALLY PROTECTED, ALL PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
7. TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.
 TRANSFORMER TERM 230
 UNIT VOLTAGES -4Z 208-60HZ
 230-60HZ

WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -OPTION
 -FIELD INSTALLED
 LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (10GCMIN)

WARNING
 -GABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO E.C.C. N.E.C., C.E.C. AND NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES

CODE	Description	FAULT LEVEL -0, 1, 2, 3*
0	STANDBY	0
C	COMPRESSOR ON - Low (Flashing in frame delay)	0
C	COMPRESSOR ON - High (Flashing in frame delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
H	HEATON - Low Stage	0
H	GA-HEATON - High Stage	0
4	Combin Alert Code 4 for Compressor Circuit 1	3
5	Combin Alert Code 5 for Compressor Circuit 1	3
6	Combin Alert Code 6 for Compressor Circuit 1	3
7	Combin Alert Code 7 for Compressor Circuit 1	3
8	Combin Alert Code 8 for Compressor Circuit 1	3
9	Combin Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MAIN LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	WVC (Water Limit) OPEN	2
34	Combin Alert Code 4 for Compressor Circuit 2	3
35	Combin Alert Code 5 for Compressor Circuit 2	3
36	Combin Alert Code 6 for Compressor Circuit 2	3
37	Combin Alert Code 7 for Compressor Circuit 2	3
38	Combin Alert Code 8 for Compressor Circuit 2	3
39	Combin Alert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
45	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREZE SWITCH OPEN - CIRCUIT 1	2
50	FREZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2, 3
59	Condensate Drain Plugged	3
61	Blower Fail - NO RUN	3
83	Condenser Coil Temp Sensor Fail-OUT	2
84	Outdoor Air Temperature Sensor Fail-OUT	2
88	Emergency Stop Fault	3
91	CONTROL Fault	3
97	Smoke Detection	3

*Fault Levels: 0=none, 1=warning, 2=problem, 3=shutdown

WIRE COLOR CODE

BK.....BLACK	G.....GREEN	FR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
	Y.....YELLOW	

ELECTRICAL WIRING SCHEMATIC

GE DDC 1 STG 036/048/090
230V, 1PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
		R-1073S041
MODELED BY:	DATE:	REV:
	09-05-18	01
PART NO.:	90-106688-04	

COMPONENT CODES

BC BLOWER CONTACTOR
C COMPRESSOR CONTACTOR
CO COIL
CS ORANGE CASE FAN MOTOR
CSB CLOSED DRN SENS
CSO CLOSED OIL SENS
COT OUTSIDE AIR SENS
COT OUTSIDE AIR MOTOR
CT CONTROL TRANSFORMER
DAT DISCHARGE AIR SENS
DSE DISCHARGE SENS
FAN FAN CONTACTOR
FAN FAN MOTOR
FS FREEZE SENS
GFCI GROUND FAULT COMBINATION OUTLET
GND GROUND
HFC HIGH PRESSURE CONTROL
BM MOTOR BLOWER MOTOR
IC INTEGRATED FURNACE CONTROL
LAC LOW AMBERT CONTROL

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING ON TIGHT CONDUIT TO TUBED DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR ONLY.
- REMOVE IF A TIGHT ORANGE CASE WATER ACCESSORY.
- IF PROBABLY MOTOR PRIMARY PROTECTED 200 & 3 PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS.
- CONNECTOR UNDER SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TERN.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
381 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

WIRING INFORMATION

LINE VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED

LOW VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED

REPLACE WIRE
-MUST BE THE SAME SIZE AND TYPE
OF INSULATION AS ORIGINAL (105°C MIN)

WARNING
-CABINET MUST BE PERMANENTLY GROUNDED
AND CONFORM TO I.E.C. N.E.C. C.E.C.
NATIONAL WIRING REGULATIONS, AND LOCAL
CODES AS APPLICABLE.

NOTES

- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.
- MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
- REMOVE PL24 FOR ECONOMIZER ACCESSORY.
- PL22 AND PL24 LOCATED IN RETURN AIR SECTION.

WIRING INFORMATION

BTU-C
1189-100

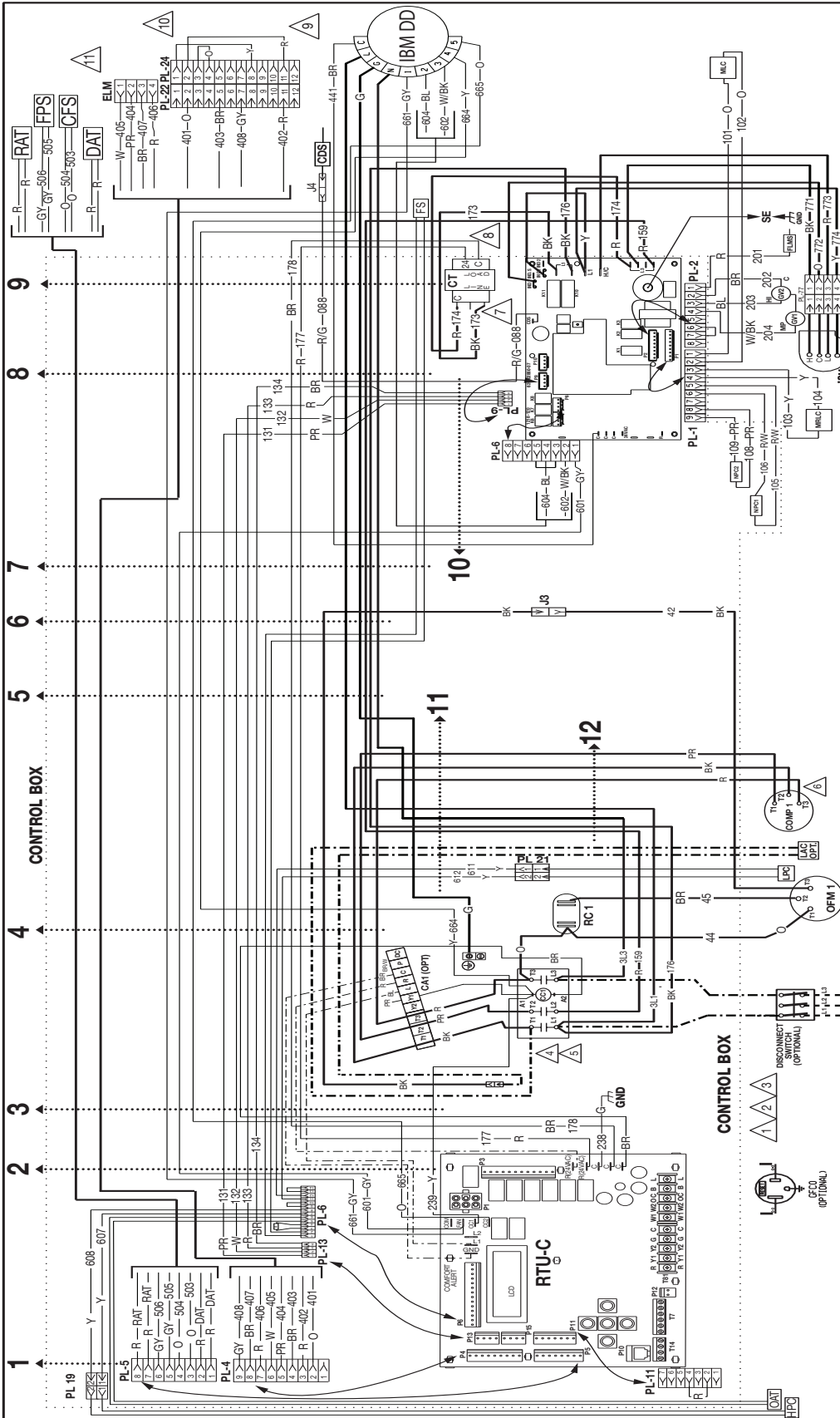
ZONE SENSOR CONNECTIONS

WIRING INFORMATION

POWER SUPPLY
L3 L2 L1
DISC (OPTIONAL)
L3 (CC)
L2 (CC)
L1 (CC)

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 1-STG-036/048/060
 208/230V, 3PH, 60HZ

COMPONENT CODES

BC BLOWER CONTROLLER
 OV OVERVOLTAGE
 CC COMPRESSOR CONTACTOR
 CSH COMPRESSOR HEATER
 CFS CLOG PRAN SENSOR
 CFS COMPRESSOR
 COMP COMPRESSOR
 CT CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 DISC DISCONNECT SWITCH
 ELM ECONOMIZER LOGIC MODULE
 FMS FAN SPEED SENSOR
 FP FAN RUNNING SWITCH
 FS FREEZE SENSOR
 FT FREEZE STAT
 GFCO GROUND FAULT CONDENSER OUTLET
 GL GROUND LOG
 GND GROUND
 GSH GAS VALVE
 HPC HIGH PRESSURE CONTROL
 BM MOTOR SLOWER MOTOR
 IDM INDUCED DRAFT MOTOR

WIRE TYPES

FC INTEGRATED SURFACE CONTROL
 J JUMPER
 LAC LOW AMBIENT CONTROL
 MFC MANUAL RESET CONTROL
 MFC MANUAL CONTROL
 MFC MANUAL CONTROL
 MFC MANUAL RESET LIMIT CONTROL
 OAT OUTSIDE AIR SENSOR
 OFM OUTDOOR FAN MOTOR
 PL PLUS
 PM POWER TRANSFORMER
 RAT RETURN AIR SENSOR
 RC RETURN AIR SENSOR
 RTUC ROOFTOP UNIT CONTROL
 SE SPARK ELECTRODE

NOTES

1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 2. CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO PREVENT DISCONNECT.
 3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CT).
 4. REMOVE IS AT (CT) TO INSTALL LOW AMBIENT ACCESSORY.
 5. IF REQUIRED, ATTACH COMPRESSOR HEATER ACCESSORY TO CCL (L AND CCL).
 6. COMPRESSOR MOTORS THERMALLY PROTECTED. ALL PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 7. TRANSFORMER FACTORY WIRING IS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS TO MATCH VOLTAGES IF REQUIRED.
 UNIT VOLTAGES -4C TRANSFORMER TERM. 230 230
 208-60HZ 230-60HZ

WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE
 -CABINET MUST BE PERMANENTLY GROUNDED
 -AND CONFORM TO I.E.C., N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

APPROVED: _____
 MODELED TC:IM DATE: 09-06-18 R-10735041
 PART NO.: 90-106687-05 REV: 01

Appendix G. Wiring Diagrams & Schematics (Cont.)

BTU-C 188-100
THERMOSTAT CONNECTIONS

ZONE SENSOR CONNECTIONS

POWER SUPPLY
L3 L2 L1
1 1 1

COMPONENTS: COMP, IBM, LAC, RC1, OPN, DISC (OPTIONAL), CCH (OPT), AUX SW (OPT), GND, 24 VAC, IFC, PLZ20, PLZ24, TO EIM, PA, PFS, FP, RAT, FS, R1, R2, R3, R4, R5, R6, R7, R8, R9, R10, R11, R12, R13, R14, R15, R16, R17, R18, R19, R20, R21, R22, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37, R38, R39, R40, R41, R42, R43, R44, R45, R46, R47, R48, R49, R50, R51, R52, R53, R54, R55, R56, R57, R58, R59, R60, R61, R62, R63, R64, R65, R66, R67, R68, R69, R70, R71, R72, R73, R74, R75, R76, R77, R78, R79, R80, R81, R82, R83, R84, R85, R86, R87, R88, R89, R90, R91, R92, R93, R94, R95, R96, R97, R98, R99, R100.

ALARM CODES	
CODE	Description
0	FAULT LEVEL -0,1,2,3*
0	STANDBY
0	COMPRESSOR ON - Low (Flashing in frame delay)
C	COMPRESSOR ON - High (Flashing in frame delay)
0	COMPRESSOR - High (Flashing in frame delay)
E	Economizer Cooling - No Compressor
0	CONTINUOUS FAN
0	REACTON - Low Stage
0	REACTON - High Stage
3	Combin Alert Code 4 for Compressor Circuit 1
3	Combin Alert Code 5 for Compressor Circuit 1
3	Combin Alert Code 6 for Compressor Circuit 1
3	Combin Alert Code 7 for Compressor Circuit 1
3	Combin Alert Code 8 for Compressor Circuit 1
3	Combin Alert Code 9 for Compressor Circuit 1
3	One Hour Lockout
1	FALED ON/TON
1	LO FLAME SENSE
2	FLAME LOST
2	UNEXPECTED FLAME
2	2 nd Stage Gas Valve Improper Voltage
2	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
2	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
2	MAIN LIMIT OPEN
2	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
2	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
2	WRC (Return Limit) OPEN
3	Combin Alert Code 4 for Compressor Circuit 2
3	Combin Alert Code 5 for Compressor Circuit 2
3	Combin Alert Code 6 for Compressor Circuit 2
3	Combin Alert Code 7 for Compressor Circuit 2
3	Combin Alert Code 8 for Compressor Circuit 2
3	Combin Alert Code 9 for Compressor Circuit 2
1	Invalid Thermostat Selection
2	1 st Stage COMBUSTION PRESS SWITCH CLOSED
2	FREEZE SWITCH OPEN - CIRCUIT 1
2	FREEZE SWITCH OPEN - CIRCUIT 2
2	2 nd Stage COMBUSTION PRESS SWITCH CLOSED
2,3	Condensate Drain Plugged
3	Blower Fail - NO RUN
3	Blower Fail - NO RUN
2	Condenser Coil Temp Sensor Fail - OCT
2	Outdoor Air Temperature Sensor Fail - OCT
3	Emergency Stop Fault
3	CONTROL Fault
3	Smoke Detection

*Fault Levels: 0=none, 1=warning, 2=problem, 3=shutdown

WIRING INFORMATION

LINE VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

LOW VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

REPLACEMENT WIRE
-MUST BE THE SAME SIZE AND TYPE
OF INSULATION AS ORIGINAL (105°C MIN)

WARNING
-CABINET MUST BE PERMANENTLY GROUNDED
AND CONFORM TO I.E.C. N.E.C. C.E.C.
NATIONAL WIRING REGULATIONS, AND LOCAL
CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING ON TIGHT CONDUIT TO TUBED DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTACTORS.
- REMOVE RATCH CRANKCASE WATER PROTECTORS.
- IF PROTECTED MOTOR THEN WATER PROTECTORS TO CCI (L1) AND CCI (L2).
- COMPRESSOR MOTOR THEN WATER PROTECTORS TO 3 & 6 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTOR UNDER PRIMARY VOLTAGE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

UNIT VOLTAGES - HZ	TRANSFORMER TERM.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
381 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

COMPONENT CODES

BC BLOWER CONTACTOR
CC COMPRESSOR CONTACTOR
C1 COMPRESSOR CONTACTOR
C2 COMPRESSOR CONTACTOR
C3 COMPRESSOR CONTACTOR
C4 COMPRESSOR CONTACTOR
C5 COMPRESSOR CONTACTOR
C6 COMPRESSOR CONTACTOR
C7 COMPRESSOR CONTACTOR
C8 COMPRESSOR CONTACTOR
C9 COMPRESSOR CONTACTOR
C10 COMPRESSOR CONTACTOR
C11 COMPRESSOR CONTACTOR
C12 COMPRESSOR CONTACTOR
C13 COMPRESSOR CONTACTOR
C14 COMPRESSOR CONTACTOR
C15 COMPRESSOR CONTACTOR
C16 COMPRESSOR CONTACTOR
C17 COMPRESSOR CONTACTOR
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C92 COMPRESSOR CONTACTOR
C93 COMPRESSOR CONTACTOR
C94 COMPRESSOR CONTACTOR
C95 COMPRESSOR CONTACTOR
C96 COMPRESSOR CONTACTOR
C97 COMPRESSOR CONTACTOR
C98 COMPRESSOR CONTACTOR
C99 COMPRESSOR CONTACTOR
C100 COMPRESSOR CONTACTOR

WIRE COLOR CODE

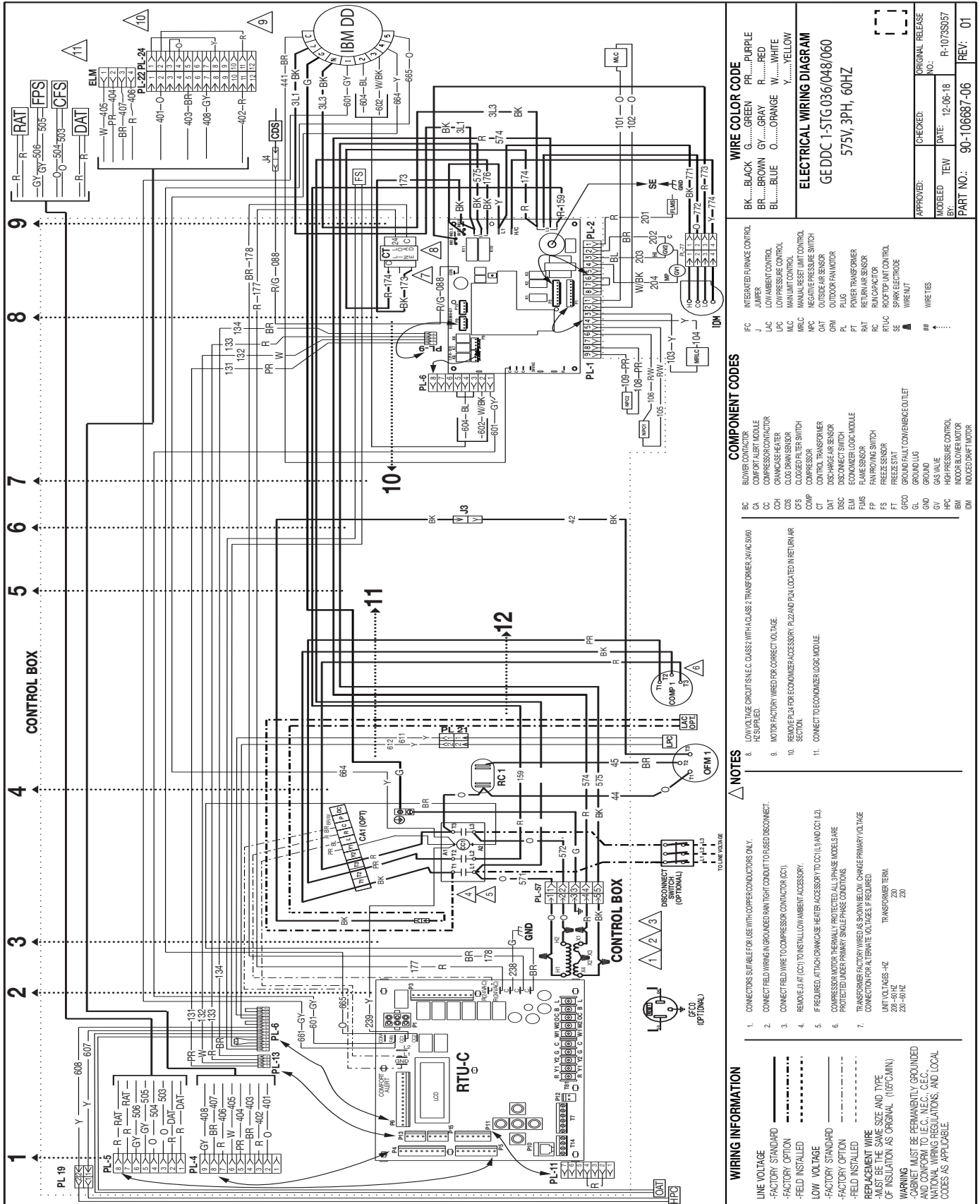
BK.....BLACK G.....GREEN FR.....PURPLE
BR.....BROWN G Y.....GRAY R.....RED
BL.....BLUE O.....ORANGE W.....WHITE
Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC
GE DDC 1 STG 036/049/060
230V, 3PH, 60HZ

APPROVED: CHECKED: ORIGINAL RELEASE NO:
MODELED BY: DATE: 08-15-18 R-1073S041
PART NO: 90-106688-05 **REV:** 01

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK	G.....GREEN	PR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
Y.....YELLOW		

ELECTRICAL WIRING DIAGRAM

GE DDC 1-STG 03/06/048/060
575V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE
MO/DEB	TEW	NO:
DATE: 12-06-18		R-10750567
BY:		
PART NO.: 90-106687-06		REV: 01

COMPONENT CODES

BC	BLUWER CONTACTOR
CA	COMFORT ALBERT MODULE
CC	COMPRESSOR INDICATOR
CH	CHARGE ASSENER
CO	COOLING SENSOR
CS	COMPRESSOR SWITCH
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
DISC	DISCHARGE AS SENSOR
ELEM	ECONOMIZER LOGIC MODULE
FMS	FAN MOTOR
FLM	FLAME SENSOR
FP	FAN PROTECT SWITCH
FS	FREEZE SENSOR
FT	FREEZE STAT
GFO	GROUND FAULT CONFORMANCE OUTLET
GL	GROUND LUG
GN	GROUND
GV	GV VALVE
HPC	HIGH PRESSURE CONTROL
HM	HOOD FLOW MOTOR
IM	INDUCED DRAFT MOTOR

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDING MIGHT CONDUIT TO PAGED DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (C1).
- REMOVE IS AT (C1) TO INSTALL LOW AMBERT ACCESSORY.
- IF REQUIRED, AT FACTORY CASE HEATER ACCESSORY TO C1 (U AND C1) L2.
- COMPRESSOR MOTOR TERMINAL PROTECTED BY ALL PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRE AS SHOWN BE LOW VOLTAGE PRIMARY VOLTAGE UNIT VOLTAGES -4Z TRANSFORMER TERNAL 230 230-60HZ TRANSFORMER TERNAL 230 230-60HZ
- LOW VOLTAGE CIRCUIT IN E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 2N/AC 200V, 1H2 SUPPLIED.
- MOTOR FACTORY WIRE FOR CORRECT VOLTAGE.
- REMOVE PL-14 FOR ECONOMIZER ACCESSORY. PL-22 AND PL-24 LOCATED IN RETURN AIR SECTION.
- CONNECT TO ECONOMIZER LOGIC MODULE.

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL. (100°C MIN)

WARNING: CABINET MUST BE PERMANENTLY GROUNDED AND COMPONENTS (E.C., N.E.C., C.E.C. AND LOCAL CODES) MUST BE GROUNDED ACCORDING TO LOCAL CODES AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)

BTU-C 189-100
THERMOSTAT CONNECTIONS
ZONE SENSOR CONNECTIONS

POWER SUPPLY
L3 L2 L1
1 1 1
6 6 6
0 0 0

COMP
L1 L2 L3
CCH (OPT)
GND
AUX SW (OPT)
RC1
OPN
LAC (OPT)

IBM
L1 L3

24 VAC
L1 L2 L3
K1 K2 K3 K4 K5 K6 K7 K8 K9 K10 K11 K12 K13 K14 K15 K16 K17 K18 K19 K20 K21 K22 K23 K24 K25 K26 K27 K28 K29 K30 K31 K32 K33 K34 K35 K36 K37 K38 K39 K40 K41 K42 K43 K44 K45 K46 K47 K48 K49 K50 K51 K52 K53 K54 K55 K56 K57 K58 K59 K60 K61 K62 K63 K64 K65 K66 K67 K68 K69 K70 K71 K72 K73 K74 K75 K76 K77 K78 K79 K80 K81 K82 K83 K84 K85 K86 K87 K88 K89 K90 K91 K92 K93 K94 K95 K96 K97 K98 K99 K100

PLZ20
SMOKE DETECTOR
PLZ24

TO EIM
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 L14 L15 L16 L17 L18 L19 L20 L21 L22 L23 L24 L25 L26 L27 L28 L29 L30 L31 L32 L33 L34 L35 L36 L37 L38 L39 L40 L41 L42 L43 L44 L45 L46 L47 L48 L49 L50 L51 L52 L53 L54 L55 L56 L57 L58 L59 L60 L61 L62 L63 L64 L65 L66 L67 L68 L69 L70 L71 L72 L73 L74 L75 L76 L77 L78 L79 L80 L81 L82 L83 L84 L85 L86 L87 L88 L89 L90 L91 L92 L93 L94 L95 L96 L97 L98 L99 L100

WIRING INFORMATION

LINE VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

LOW VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

REPLACEMENT WIRE
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)

WARNING
-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

ALARM CODES	
CODE	Description
0	STANDBY
C	COMPRESSOR ON - Low (Flashing in frame delay)
C	COMPRESSOR ON - High (Flashing in frame delay)
E	Economizer Cooling - No Compressor
F	CONTINUOUS FAN
H	HEATON - Low Stage
H	GA RECTON - High Stage
4	Combin Alert Code 4 for Compressor Circuit 1
5	Combin Alert Code 5 for Compressor Circuit 1
6	Combin Alert Code 6 for Compressor Circuit 1
7	Combin Alert Code 7 for Compressor Circuit 1
8	Combin Alert Code 8 for Compressor Circuit 1
9	Combin Alert Code 9 for Compressor Circuit 1
10	One Hour Lockout
11	FAILED IGNITION
12	LO FLAME SENSE
13	FLAME LOST
14	UNEXPECTED FLAME
15	2 nd Stage Gas Valve Improper Voltage
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
22	MAIN LIMIT OPEN
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
33	MFC (Main Limit) OPEN
34	Combin Alert Code 4 for Compressor Circuit 2
35	Combin Alert Code 5 for Compressor Circuit 2
36	Combin Alert Code 6 for Compressor Circuit 2
37	Combin Alert Code 7 for Compressor Circuit 2
38	Combin Alert Code 8 for Compressor Circuit 2
39	Combin Alert Code 9 for Compressor Circuit 2
42	Invalid Thermostat Selection
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED
46	1 st Stage COMBUSTION PRESS SWITCH OPEN
49	FREEZE SWITCH OPEN - CIRCUIT 1
50	FREEZE SWITCH OPEN - CIRCUIT 2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN
59	Condensate Drain Plugged
61	Blower Fail - NO RUN
83	Condenser Coil Temp Sensor Fail-OUT
84	Outdoor Air Temperature Sensor Fail-OUT
88	Emergency Stop Fault
91	CONTROL Fault
93	Smoke Detection

WIRE COLOR CODE

BK.....BLACK G.....GREEN FR.....PURPLE
BR.....BROWN G Y.....GRAY R.....RED
BL.....BLUE O.....ORANGE W.....WHITE
Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC
GE DDC 1 STG 048/060
575V, 3PH, 60HZ

APPROVED: _____
CHECKED: _____
MODELED BY: TEW
DATE: 12-05-18
ORIGINAL RELEASE NO.: R-1073S057
PART NO.: 90-106688-06
REV.: 00

COMPONENT CODES

BC BLOWER CONTACTOR
CC COMPRESSOR CONTACTOR
CCH COMPRESSOR CONTACTOR
CDS CLOSED DRAIN SENSOR
CDS OUTSIDE AIR SENSOR
CDS OUTSIDE AIR SWITCH
COT CONTROL TRANSFORMER
DAT DISCHARGE AIR SENSOR
DSE DISCHARGE AIR SWITCH
FAN FAN MOTOR
FAN FAN PROTECTOR
FS FREEZE SENSOR
GFCI GROUND FAULT COMBINATION OUTLET
GND GROUND
HDC HIGH PRESSURE CONTROL
HDC HIGH PRESSURE CONTROL
IBM INDOOR BLOWER MOTOR
IEC INTEGRATED FURNACE CONTROL
LAC LOW AMBIENT CONTROL

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING RING THROUGH CONTACTOR TO BUS DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR.
- REMOVE A1 LATCH OR ANTI-CASE WATER PROTECTORS.
- IF PROTECTED UNDER THERMALLY PROTECTED 200 & 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTOR UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTIONS FOR ALTERNATE VOLTAGES, AS SHOWN BELOW, CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.
- MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
- REMOVE PL24 FOR ECONOMIZER ACCESSORY.
- PL22 AND PL24 LOCATED IN RETURN AIR SECTION.

UNIT VOLTAGES - HZ

TRANSFORMER TERM.	200-220 - 50/60	200
208 - 60/60	230	230
230 - 60/60	230	230
380 - 60/60	400	400
380-415 - 50/60	480	480
480 - 60/60	480	480
575 - 60/60	575	575

WIRING INFORMATION

LINE VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

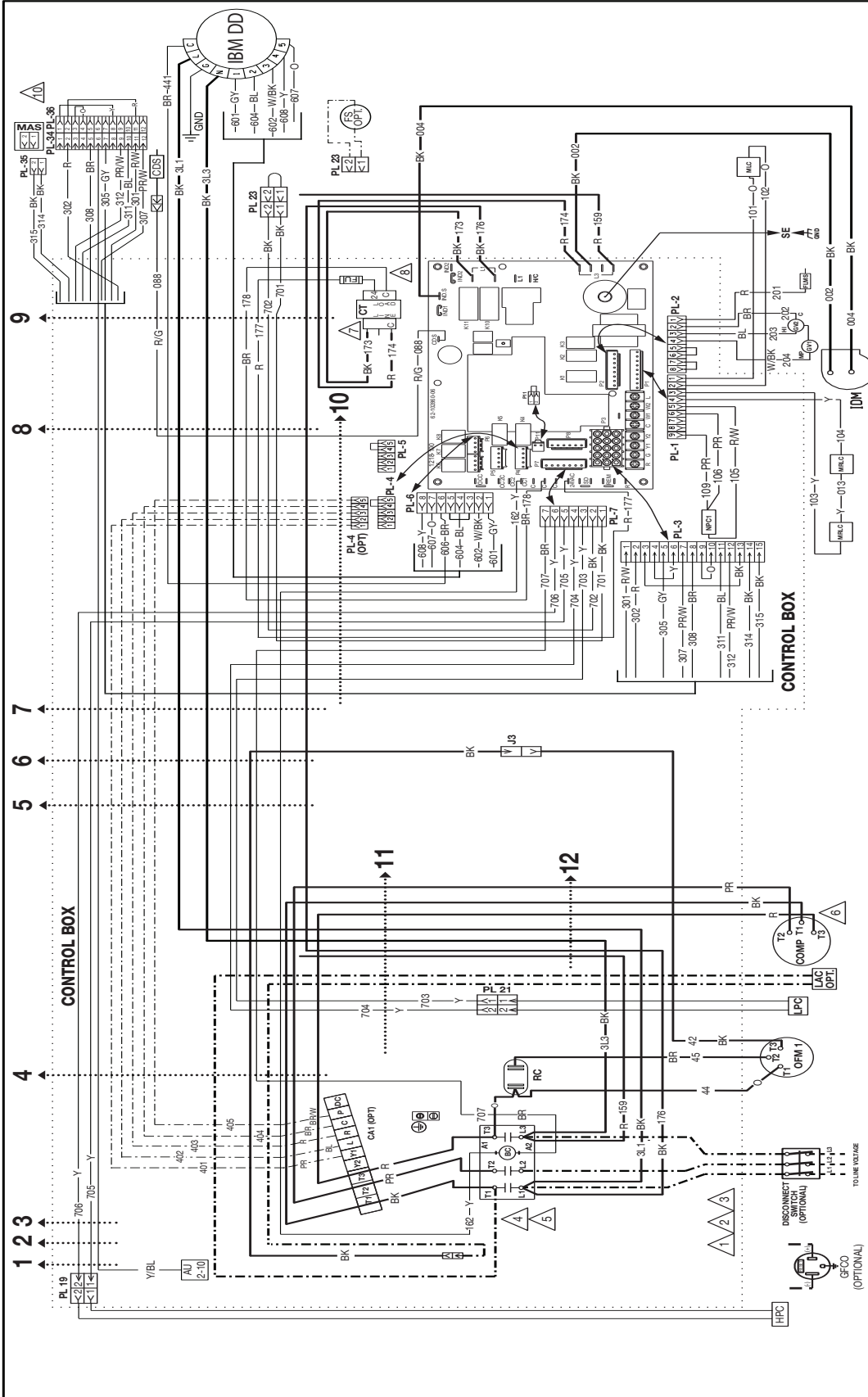
LOW VOLTAGE
-FACTORY STANDARD
-FIELD INSTALLED

REPLACEMENT WIRE
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)

WARNING
-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION	
LINE VOLTAGE	—
-FACTORY STANDARD	—
-FACTORY OPTION	---
-FIELD INSTALLED	----
LOW VOLTAGE	----
-FACTORY STANDARD	----
-FACTORY OPTION	----
-FIELD INSTALLED	----
REPLACEMENT WIRE	----
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)	----
WARNING	----
-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.	----

WIRING INFORMATION	
CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY	1.
CONNECTION FIELD WIRE TO COMPRESSOR CONTACTOR (CCT)	2.
REMOVE J3 AT CCT (IT) TO INSTALL LOW AMBIENT ACCESSORY	3.
IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCT (L1) AND CCT (L2)	4.
COMPRESSOR MOTOR THEMALLY PROTECTED, ALL 3 PHASE MODELS ARE	5.
PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS	6.
TRANSFORMER FACTORY WIRE AS SHOWN BEYOND CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.	7.
UNIT VOLTAGES—HZ	8.
200-220	50-60
230	50
230-60HZ	50
300-60HZ	50
380-415-50HZ	50
400-60HZ	50
575-60HZ	50

NOTES	
LOW VOLTAGE CIRCUIT IS M.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 2VAAC, 50/60 HZ SUPPLIED.	8.
MOTOR FACTORY WIRE FOR CORRECT VOLTAGE.	9.
REMOVE PL36 FOR ECONOMIZER ACCESSORY.	10.
PL34 AND PL38 LOCATED IN RETURN AIR SECTION.	11.
PL34 AND PL38 LOCATED IN RETURN AIR SECTION.	11.
THE DOTTED BOX NEAR THE DRAWING NUMBER REPRESENTS A 25 X .25 DATA MATRIX. SEE AUS-104689-01 FOR DATA MATRIX SPECS.	11.

COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMFORT ALERT MODULE
CC	CRANKCASE HEATER ACCESSORY
CH	CRANKCASE HEATER
CO	CLOSED DRAIN SENSOR
COS	CLOSED FILTER SWITCH
CT	CONTROL TRANSFORMER
DA	DISCHARGE AIR SENSOR
DIS	DISCONNECT SWITCH
FAN	FAN RUNNING SWITCH
FS	FREEZE SENSOR
FU	FUSE
GA	GAS VALVE
GR	GROUND BUS
GRD	GROUND
GV	GAS VALVE
IB	INDUCER BLOWER MOTOR
IM	INDUCED DRAFT MOTOR
IC	INTEGRATED FURNACE CONTROL
J	JUMPER
LAC	LOW AMBIENT CONTROL
LA	LOW AMBIENT CONTROL
MAS	MIXED AIR SENSOR
MLC	MANUAL RESET LIMIT CONTROL
MO	MOTOR
OM	OUTSIDE AIR MOTOR
PA	PLUS TRANSFORMER
RA	RETURN AIR SENSOR
RC	RETURN AIR MOTOR
RFC	ROOM FURNACE UNIT CONTROL
SE	SPARK ELECTRODE
T	TRANSFORMER
WIBK	WATER IN BURNER KNOCKOUT
Y	WIRE TIE

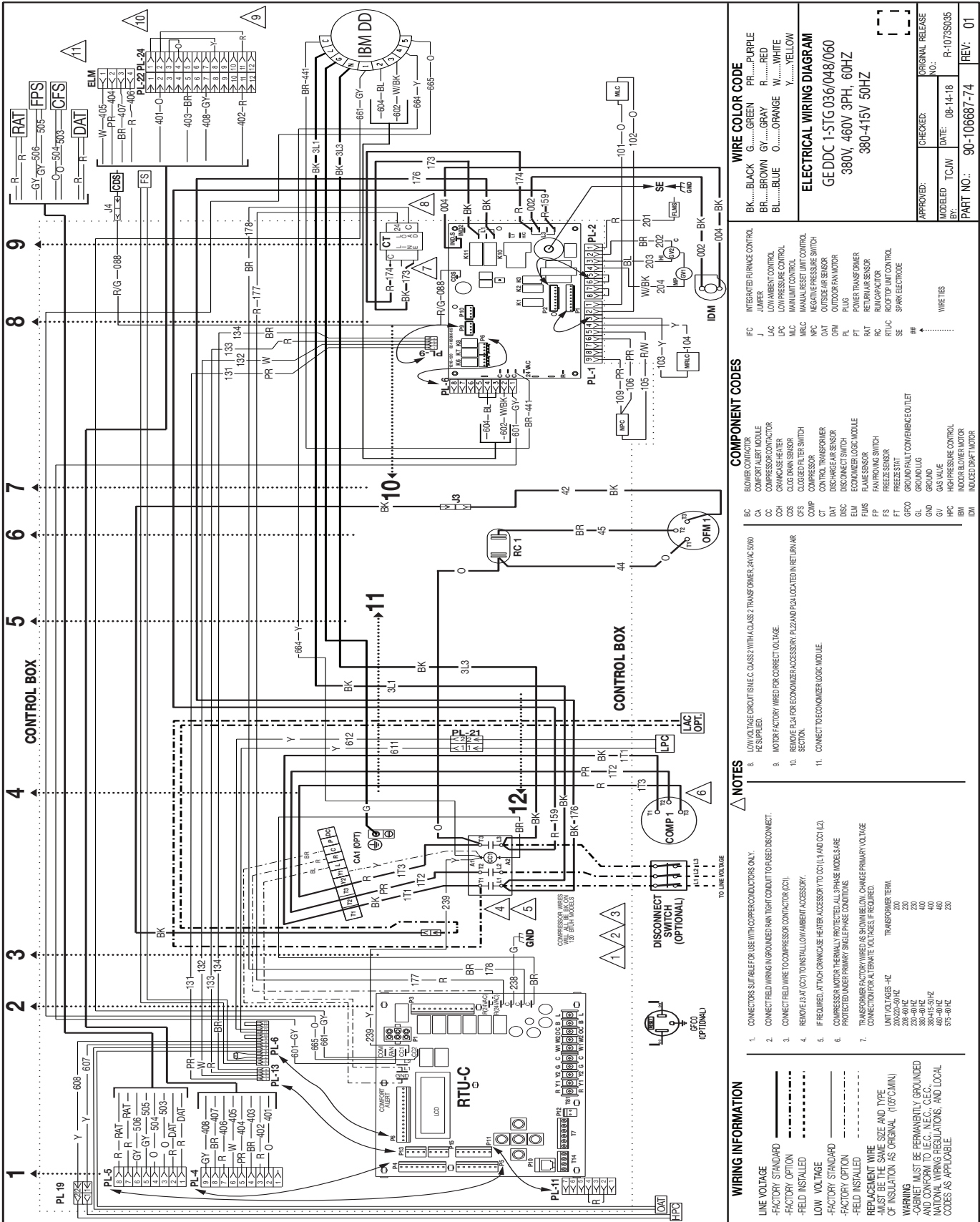
WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
PR.....PURPLE	R.....RED
W.....WHITE	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE NON DDC 1 STG. 038/048/060	
380V, 460V 3PH, 60HZ	
380-415V 50HZ	

APPROVED:	
CHECKED:	ORIGINAL RELEASE NO.:
MODELED:	DATE:
BY:TO:JM	08-15-18
PART NO.:	REF:
90-106687-73	03

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (100°C MIN)

WARNING: CABINET MUST BE PERMANENTLY GROUNDING AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDING TRIM TO CONDUIT TO PREVENT DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
- REMOVE J3 AT (C) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO C01 (U) AND C01 (L).
- COMPRESSOR MOTOR THERMALLY PROTECTED ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE-PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES IF REQUIRED.

UNIT VOLTAGES - Hz	TRANSFORMER TERN
200/200-50 Hz	200
208-60 Hz	200
380-60 Hz	400
380/415-50 Hz	400
460-60 Hz	460
575-60 Hz	520

COMPONENT CODES

BC	BLOWER CONTACTOR
CA	COMPACT ALERT MODULE
CC	COMPRESSOR CONTACTOR
CH	CRANKCASE HEATER
CS	COOL DOWN SENSOR
CS	COOL DRAIN SENSOR
COMP	COMPRESSOR
COP	CONDENSER
DISC	DISCONNECT SWITCH
DISC	DISCONNECT SWITCH
ELM	ECONOMIZER LOGIC MODULE
FMS	FAN PROTECT SWITCH
FP	FREEZE SENSOR
FT	FREEZE STAT
FTD	GROUND FAULT CONFORMANCE OUTLET
GL	GROUND LUG
GND	GROUND
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL
INDM	INDOOR SLOWER MOTOR
INDM	INDOOR DRAFT MOTOR

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
BR.....BROWN GR.....GRAY R.....RED
BL.....BLUE O.....ORANGE W.....WHITE
Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 1-STG 036/048/060
380V, 460V 3PH, 60HZ
380-415V 50HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
TC:JW	DATE: 08-14-18	R-107350US

PART NO.: 90-106687-74 REV: 01

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES	
CODE	Description
0	FAULT LEVEL -0,1,2,3*
0	STANDBY
C	COMPRESSOR ON - Low (Flashing in frame delay)
C	COMPRESSOR ON - High (Flashing in frame delay)
E	Economizer Cooling - No Compressor
F	CONTINUOUS FAN
H	HEATON - Low Stage
H	GA RECTON - High Stage
4	Combin Alert Code 4 for Compressor Circuit 1
3	Combin Alert Code 5 for Compressor Circuit 1
3	Combin Alert Code 6 for Compressor Circuit 1
3	Combin Alert Code 7 for Compressor Circuit 1
3	Combin Alert Code 8 for Compressor Circuit 1
3	Combin Alert Code 9 for Compressor Circuit 1
10	One Hour Lockout
11	FALED ON/TON
12	LO FLAME SENSE
13	FLAME LOST
14	UNEXPECTED FLAME
15	2 nd Stage Gas Valve improper voltage
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
2	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
22	MAIN LIMIT OPEN
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
2	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
33	MFC (No limit) OPEN
34	Combin Alert Code 4 for Compressor Circuit 2
3	Combin Alert Code 5 for Compressor Circuit 2
3	Combin Alert Code 6 for Compressor Circuit 2
3	Combin Alert Code 7 for Compressor Circuit 2
3	Combin Alert Code 8 for Compressor Circuit 2
3	Combin Alert Code 9 for Compressor Circuit 2
42	Invalid Thermostat Selection
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED
2	FREEZE SWITCH OPEN - CIRCUIT 1
2	FREEZE SWITCH OPEN - CIRCUIT 2
50	2 nd Stage COMBUSTION PRESS SWITCH CLOSED
2	CONDENSATE DRAIN PLUGGED
59	Blower Fail - NO RUN
3	Condenser Coil Temp Sensor Fail - OCT
83	Outdoor Air Temperature Sensor Fail - OCT
2	Emergency Stop Fault
88	CONTROL Limit
93	Smoke Detection
97	Smoke Detection

WIRING INFORMATION

LINE VOLTAGE

- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

LOW VOLTAGE

- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED

REPLACEMENT WIRE

- MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)

WARNING

- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING OR TO LIGHT CONDUIT TO AVOID DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTROL CIRCUIT ONLY.
- REMOVE #14 TOUCH PROTECT CASE WATER ACCESSORY TO CCI (L1) AND CCI (L2).
- COMPRESSOR MOTOR TERMINALS PROTECTED BY 200 & 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTIONS FOR ALTERNATE VOLTAGES, AS SHOWN BELOW, CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

UNIT VOLTAGES - HZ	TRANSFORMER TERN.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
381 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

COMPONENT CODES

BC BLOWER CONTACTOR
 CC COMPRESSOR CONTACTOR
 CO COIL CONTACTOR
 COB CRANKCASE HEATER
 CSB CLOSED DRAIN SENSOR
 CSO CLOSED DRAIN SWITCH
 COT CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 FLS FAN LOCKOUT SWITCH
 FLS FAN LOCKOUT SWITCH
 FP FAN PROTECT
 FS FREEZE SENSOR
 GFCI GROUND FAULT COMBINATION OUTLET
 GND GROUND
 GND GROUND
 HFC HIGH PRESSURE CONTROL
 HFC HIGH PRESSURE CONTROL
 HFC INTEGRATED FURNACE CONTROL
 IFC LOW AMBIENT CONTROL
 IFC LOW AMBIENT CONTROL

WIRE COLOR CODE

BK.....BLACK G.....GREEN FR.....PURPLE
 BR.....BROWN G Y.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

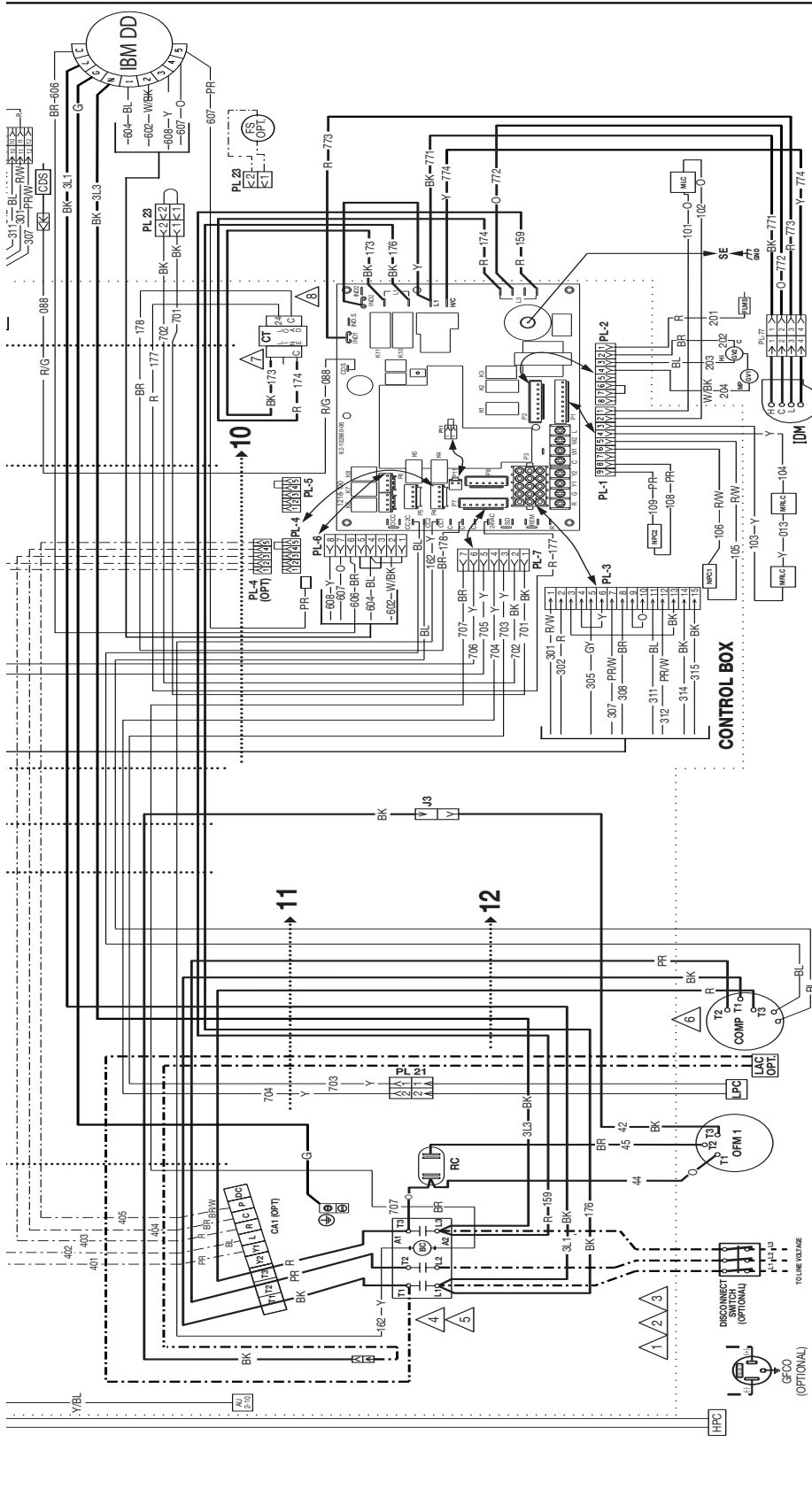
ELECTRICAL WIRING SCHEMATIC

GE DDC 1-5TG036/048/060
 380V, 480V 3PH, 60HZ
 380-415V 50HZ

APPROVED: _____ **CHECKED:** _____ **ORIGINAL RELEASE NO.:** _____
MODELED BY: TCM **DATE:** 08-15-18 **R-1073S/035**
PART NO.: 90-106688-74 **REV.:** 01

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION	
LINE VOLTAGE	---
-FACTORY STANDARD	---
-FIELD INSTALLED	---
LOW VOLTAGE	---
-FACTORY STANDARD	---
-FIELD INSTALLED	---
REPLACEMENT WIRE	---
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)	
WARNING	
-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., AND NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.	

NOTES	
1.	CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2.	CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
3.	CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC1).
4.	REMOVE L8 AT CC1 (T1) TO INSTALL LOW AMBIENT ACCESSORY.
5.	IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CC1 (L1) AND CC1 (L2).
6.	COMPRESSOR MOTOR THERMALLY PROTECTED, ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
7.	TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

TRANSFORMER TERN.	
200	200
230	230
240	240
208-60/47	208-60/47
230-60/47	230-60/47
380-415-50/47	380-415-50/47
480-60/47	480-60/47
575-60/47	575-60/47

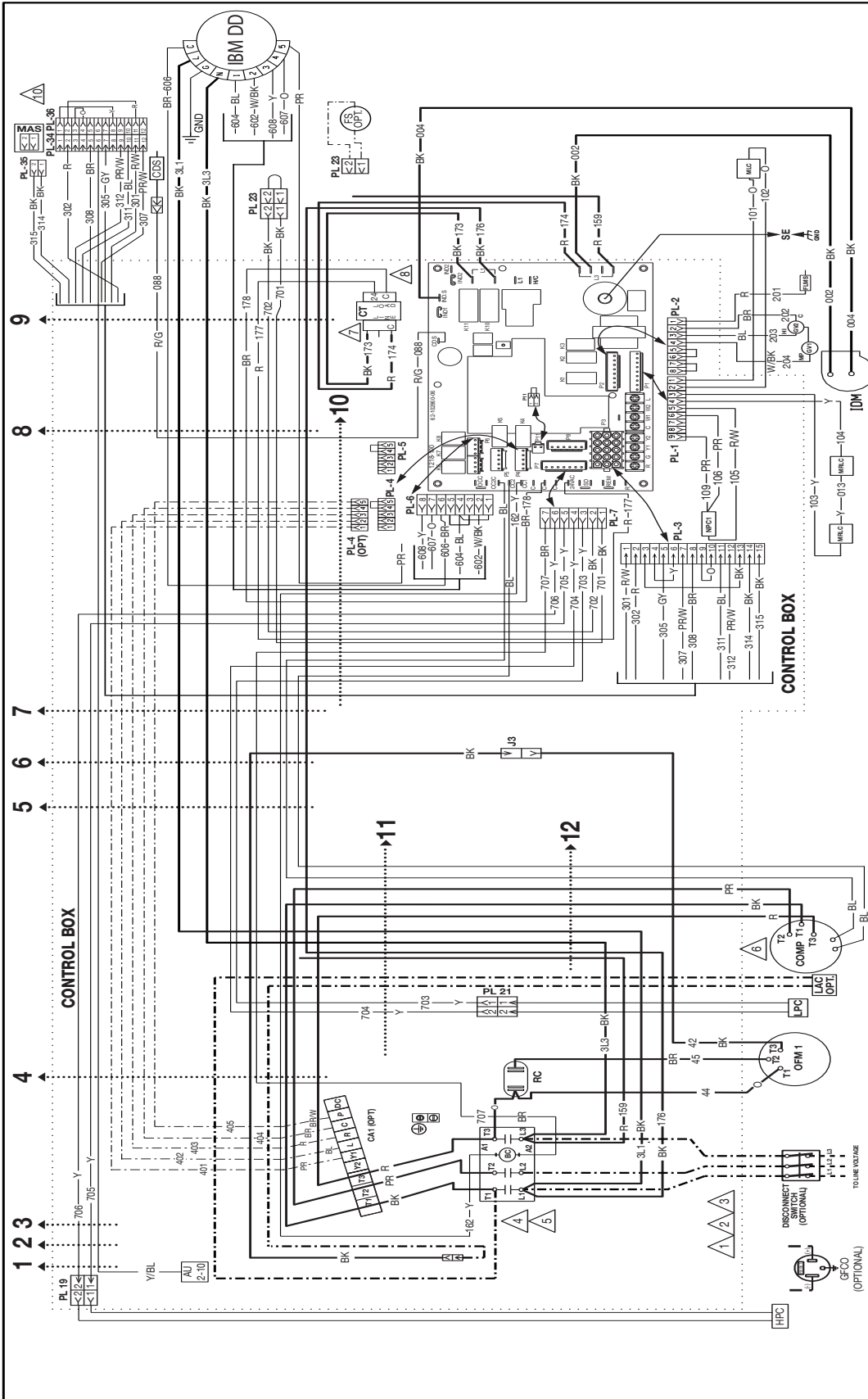
WIRE COLOR CODE	
BK...BLACK	G...GREEN
BR...BROWN	GY...GRAY
BL...BLUE	O...ORANGE
Y...YELLOW	PR...PURPLE
	R...RED
	W...WHITE
	Y...YELLOW

ELECTRICAL WIRING DIAGRAM	
APPROVED:	CHECKER:
MODELED BY: EW	DATE: 12-29-19
PART NO: 90-106687-07	ORIGINAL RELEASE NO: R-10735148
REV: 01	

COMPONENT CODES	
BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CC1	COMPRESSOR HEATER
CC2	CLOSED DRAIN SENSOR
CC3	COMPRESSOR HEATER SWITCH
CC4	CONTROL TRANSFORMER
CC5	DISCHARGE AIR SENSOR
CC6	FAN PROTECT SWITCH
CC7	FREEZE SENSOR
CC8	GROUND FAULT CIRCUIT INTERRUPTER
CC9	GROUND LUG
CC10	GROUND
CC11	INDOOR BLOWER CONTROL
CC12	HIGH PRESSURE CONTROL
CC13	INDOOR BLOWER MOTOR
CC14	INDUCED DRAFT MOTOR
CC15	INDUCED DRAFT MOTOR
CC16	INDUCED DRAFT MOTOR
CC17	INDUCED DRAFT MOTOR
CC18	INDUCED DRAFT MOTOR
CC19	INDUCED DRAFT MOTOR
CC20	INDUCED DRAFT MOTOR
CC21	INDUCED DRAFT MOTOR
CC22	INDUCED DRAFT MOTOR
CC23	INDUCED DRAFT MOTOR
CC24	INDUCED DRAFT MOTOR
CC25	INDUCED DRAFT MOTOR
CC26	INDUCED DRAFT MOTOR
CC27	INDUCED DRAFT MOTOR
CC28	INDUCED DRAFT MOTOR
CC29	INDUCED DRAFT MOTOR
CC30	INDUCED DRAFT MOTOR
CC31	INDUCED DRAFT MOTOR
CC32	INDUCED DRAFT MOTOR
CC33	INDUCED DRAFT MOTOR
CC34	INDUCED DRAFT MOTOR
CC35	INDUCED DRAFT MOTOR
CC36	INDUCED DRAFT MOTOR
CC37	INDUCED DRAFT MOTOR
CC38	INDUCED DRAFT MOTOR
CC39	INDUCED DRAFT MOTOR
CC40	INDUCED DRAFT MOTOR
CC41	INDUCED DRAFT MOTOR
CC42	INDUCED DRAFT MOTOR
CC43	INDUCED DRAFT MOTOR
CC44	INDUCED DRAFT MOTOR
CC45	INDUCED DRAFT MOTOR
CC46	INDUCED DRAFT MOTOR
CC47	INDUCED DRAFT MOTOR
CC48	INDUCED DRAFT MOTOR
CC49	INDUCED DRAFT MOTOR
CC50	INDUCED DRAFT MOTOR
CC51	INDUCED DRAFT MOTOR
CC52	INDUCED DRAFT MOTOR
CC53	INDUCED DRAFT MOTOR
CC54	INDUCED DRAFT MOTOR
CC55	INDUCED DRAFT MOTOR
CC56	INDUCED DRAFT MOTOR
CC57	INDUCED DRAFT MOTOR
CC58	INDUCED DRAFT MOTOR
CC59	INDUCED DRAFT MOTOR
CC60	INDUCED DRAFT MOTOR
CC61	INDUCED DRAFT MOTOR
CC62	INDUCED DRAFT MOTOR
CC63	INDUCED DRAFT MOTOR
CC64	INDUCED DRAFT MOTOR
CC65	INDUCED DRAFT MOTOR
CC66	INDUCED DRAFT MOTOR
CC67	INDUCED DRAFT MOTOR
CC68	INDUCED DRAFT MOTOR
CC69	INDUCED DRAFT MOTOR
CC70	INDUCED DRAFT MOTOR
CC71	INDUCED DRAFT MOTOR
CC72	INDUCED DRAFT MOTOR
CC73	INDUCED DRAFT MOTOR
CC74	INDUCED DRAFT MOTOR
CC75	INDUCED DRAFT MOTOR
CC76	INDUCED DRAFT MOTOR
CC77	INDUCED DRAFT MOTOR
CC78	INDUCED DRAFT MOTOR
CC79	INDUCED DRAFT MOTOR
CC80	INDUCED DRAFT MOTOR
CC81	INDUCED DRAFT MOTOR
CC82	INDUCED DRAFT MOTOR
CC83	INDUCED DRAFT MOTOR
CC84	INDUCED DRAFT MOTOR
CC85	INDUCED DRAFT MOTOR
CC86	INDUCED DRAFT MOTOR
CC87	INDUCED DRAFT MOTOR
CC88	INDUCED DRAFT MOTOR
CC89	INDUCED DRAFT MOTOR
CC90	INDUCED DRAFT MOTOR
CC91	INDUCED DRAFT MOTOR
CC92	INDUCED DRAFT MOTOR
CC93	INDUCED DRAFT MOTOR
CC94	INDUCED DRAFT MOTOR
CC95	INDUCED DRAFT MOTOR
CC96	INDUCED DRAFT MOTOR
CC97	INDUCED DRAFT MOTOR
CC98	INDUCED DRAFT MOTOR
CC99	INDUCED DRAFT MOTOR
CC100	INDUCED DRAFT MOTOR

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION	
LINE VOLTAGE	200-220 - 50HZ
-FACTORY STANDARD	208 - 60HZ
-FACTORY OPTION	230 - 60HZ
-FIELD INSTALLED	300 - 60HZ
LOW VOLTAGE	380-415 - 50HZ
-FACTORY STANDARD	400 - 60HZ
-FACTORY OPTION	460 - 60HZ
-FIELD INSTALLED	575 - 60HZ
REPLACEMENT WIRE	MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)
WARNING	CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

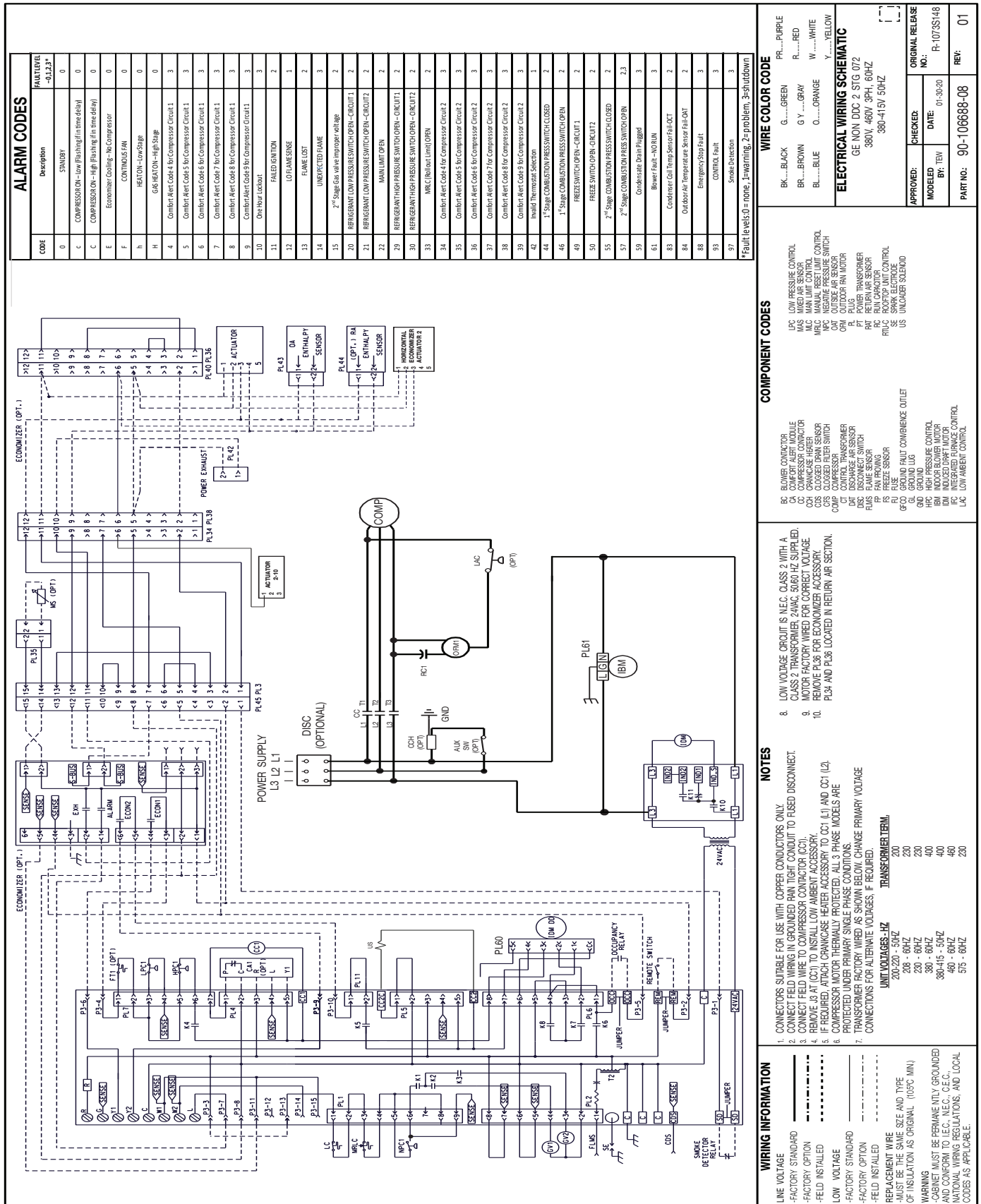
NOTES	
1.	CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2.	CONNECT FELD WIRE TO GROUND (RAN TIGHT CONDUIT TO FUSED DISCONNECT).
3.	CONNECT FELD WIRE TO COMPRESSOR CONTACTOR (CCT).
4.	REMOVE J3 AT CCT (IT) TO INSTALL LOW AMBIENT ACCESSORY.
5.	IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCT (L) AND CCT (L2).
6.	COMPRESSOR MOTOR THEMALLY PROTECTED, ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
7.	TRANSFORMER FACTORY WIRE AS SHOWN BEYOND CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
UNIT VOLTAGES - Hz TRANSFORMER TERNM 200-220 - 50HZ 200 208 - 60HZ 230 230 - 60HZ 230 300 - 60HZ 400 380-415 - 50HZ 400 400 - 60HZ 460 575 - 60HZ 250	

COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMPACT ALERT MODULE
CC	CRANKCASE HEATER
CO	CLOSED DRAIN SENSOR
CS	CLOSED FILTER SWITCH
CT	CONTROL TRANSFORMER
DA	DISCHARGE AIR SENSOR
DS	DISCONNECT SWITCH
FA	FAN PROXIMITY SWITCH
FS	FREZE SENSOR
FU	FUSE
GM	GAS VALVE
GR	GROUND LUS
GRD	GROUND
GA	GAS VALVE
IB	INDUCED DRAFT MOTOR
IM	INDUCED DRAFT MOTOR
FC	INTEGRATED FURNACE CONTROL
J	JUMPER

ELECTRICAL WIRING DIAGRAM	
APPROVED:	GE NON DDC 2, STG. 072 D
CHECKED:	380V, 460V 3PH, 60HZ
MODELED BY: TEV	380-415V 50HZ
DATE:	12-25-19
ORIGINAL RELEASE NO.:	R-10735148
PART NO.:	90-106687-08
REV.:	01

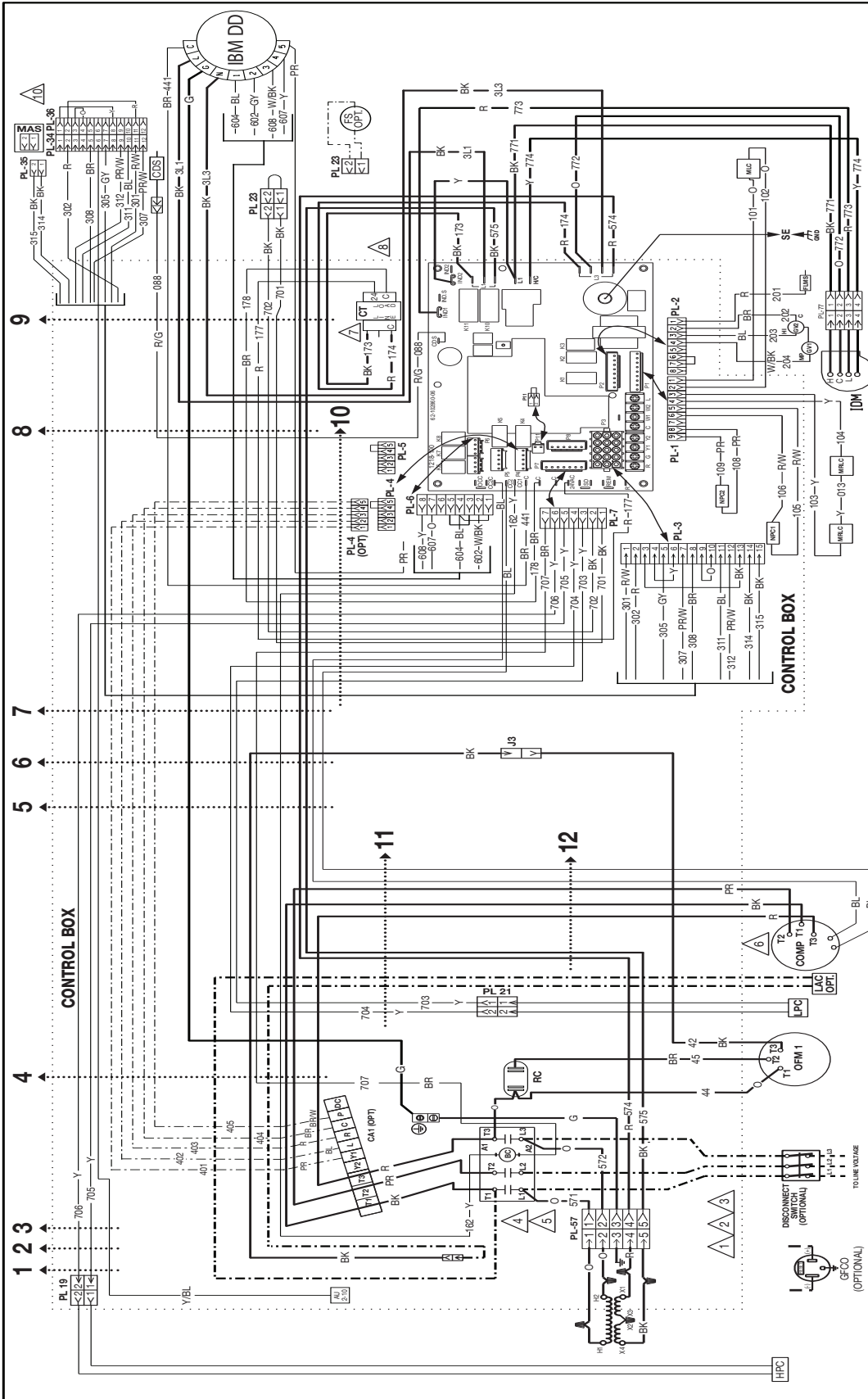
WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
PR.....PURPLE	R.....RED
W.....WHITE	Y.....YELLOW

Appendix G. Wiring Diagrams & Schematics (Cont.)



P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION	
LINE VOLTAGE	—
-FACTORY STANDARD	—
-FACTORY OPTION	---
-FIELD INSTALLED	----
LOW VOLTAGE	----
-FACTORY STANDARD	----
-FACTORY OPTION	----
REPLACEMENT WIRE	----
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)	----
WARNING	----
-CABINET MUST BE PERMANENTLY GROUNDING AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.	----

WIRING INFORMATION	
CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.	
2. CONNECT FIELD WIRE TO GROUNDING MAIN TIGHT CONDUIT TO FUSED DISCONNECT.	
3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).	
4. REMOVE J3 AT CCT (IT) TO INSTALL LOW AMBIENT ACCESSORY.	
5. IF REQUIRED, ATTACH CHARGING HEATER ACCESSORY TO CCT (L1) AND CCT (L2).	
6. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITION.	
7. TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.	
UNIT VOLTAGES - HZ	TRANSFORMER TERN.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
300 - 60HZ	400
380-415 - 50HZ	400
400 - 60HZ	460
575 - 60HZ	250

NOTES	
8. LOW VOLTAGE CIRCUIT IS I.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.	
9. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.	
10. REMOVE PL36 FOR ECONOMIZER ACCESSORY.	
PL34 AND PL36 LOCATED IN RETURN AIR SECTION.	

COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMFORT ALERT MODULE
CC	LOW AMBIENT CONTROL
CH	CHARGING HEATER
CM	MOTOR
CS	CLOSED DRAIN SENSOR
CS2	CLOSED FILTER SWITCH
CT	CONTROL TRANSFORMER
DA	DISCHARGE AIR SENSOR
DC	DISCONNECT SWITCH
FE	FAN FEEDBACK SWITCH
FS	FREEZE SENSOR
FU	FUSE
GM	GAS VALVE
GR	GROUND LUG
GRD	GROUND
HA	HIGH AMBIENT CONTROL
BM	INDOOR BLOWER MOTOR
DM	INDUCED DRAFT MOTOR
FC	INTEGRATED FURNACE CONTROL
J	JUMPER

ELECTRICAL WIRING DIAGRAM	
APPROVED:	CHECKED:
MODELED BY: TEV	DATE: 12-26-19
PART NO: 90-106687-09	REV: 01
GE NON DDC 2 STG 072 Y 575V, 3PH, 60HZ	

WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
Y.....YELLOW	PR.....PURPLE
R.....RED	W.....WHITE

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES		FAULT LEVEL
CODE	Description	-3, -1, 2, 3
0	STANDBY	0
C	COMPRESSOR ON - Low (Flashing in time delay)	0
C	COMPRESSOR ON - High (Flashing in time delay)	0
E	Economizer Control - No Compressor	0
F	CONTINUOUS FAN	0
h	HEATON - Low Stage	0
H	GAS HEATON - High Stage	0
4	Combin Alert Code 4 for Compressor Circuit 1	3
5	Combin Alert Code 5 for Compressor Circuit 1	3
6	Combin Alert Code 6 for Compressor Circuit 1	3
7	Combin Alert Code 7 for Compressor Circuit 1	3
8	Combin Alert Code 8 for Compressor Circuit 1	3
9	Combin Alert Code 9 for Compressor Circuit 1	3
10	One-Hour Lockout	3
11	PAID DOWN	2
12	LO FLAME KICK	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas Valve Inoperative Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRIC (No/Out Limit) OPEN	2
34	Combin Alert Code 4 for Compressor Circuit 2	3
35	Combin Alert Code 5 for Compressor Circuit 2	3
37	Combin Alert Code 7 for Compressor Circuit 2	3
38	Combin Alert Code 8 for Compressor Circuit 2	3
39	Combin Alert Code 9 for Compressor Circuit 2	3
42	Invert Throttle Limit Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2, 3
59	Condensate Drain Plugged	3
61	Bowset Fail - No Burn	3
83	Condensate Coil Temp Sensor Fail - OCT	2
84	Outdoor Air Temperature Sensor Fail - OCT	2
88	Emergency Stop Fault	3
93	CONTROL FAULT	3
97	Sensor Detection	3

*Fault level 0 = none, 1 = warning, 2 = problem, 3 = shutdown

COMPONENT CODES

BC BLOWER CONTACTOR
 CC COMPRESSOR CONTACTOR
 CM COMPRESSOR MOTOR
 CO CONDENSATE OUTLET
 CS CONDENSATE SENSING
 CSB CONDENSATE SENSING BLOWER
 CSO CONDENSATE SENSING OUTLET
 CSU CONDENSATE SENSING UNIT
 CT CONTROL TRANSFORMER
 DA DISCHARGE AIR SENSOR
 DE DISCHARGE AIR SENSOR
 FAN FAN MOTOR
 FAN FAN MOTOR
 FS FREEZE SENSOR
 GND GROUND
 GL GAS VALVE
 GUL GAS VALVE
 HEC HIGH PRESSURE CONTROL
 HIG HIGH PRESSURE CONTROL
 IEC INTEGRATED FAULT MOTOR
 IFC INTEGRATED FAULT MOTOR
 LAC LOW AMBIENT CONTROL

WIRE COLOR CODE

BK.....BLACK
 BR.....BROWN
 BL.....BLUE
 G.....GREEN
 G Y.....GRAY
 O.....ORANGE
 W.....WHITE
 Y.....YELLOW
 PR.....PURPLE
 R.....RED

ELECTRICAL WIRING SCHEMATIC

GE NON DDC 2 STG 072 Y
575V, 3PH, 60HZ

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING CONduit CONDUIT TO TUBED DISCONNECT.
- CONNECT FIELD WIRING TO GROUNDING CONduit CONDUIT TO TUBED DISCONNECT.
- REMOVE A1 TOUCH CRANKCASE HEATER ACCESSORY.
- REMOVE PLS6 FOR ECONOMIZER ACCESSORY.
- REMOVE PLS4 AND PLS3 FOR ECONOMIZER ACCESSORY.
- PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

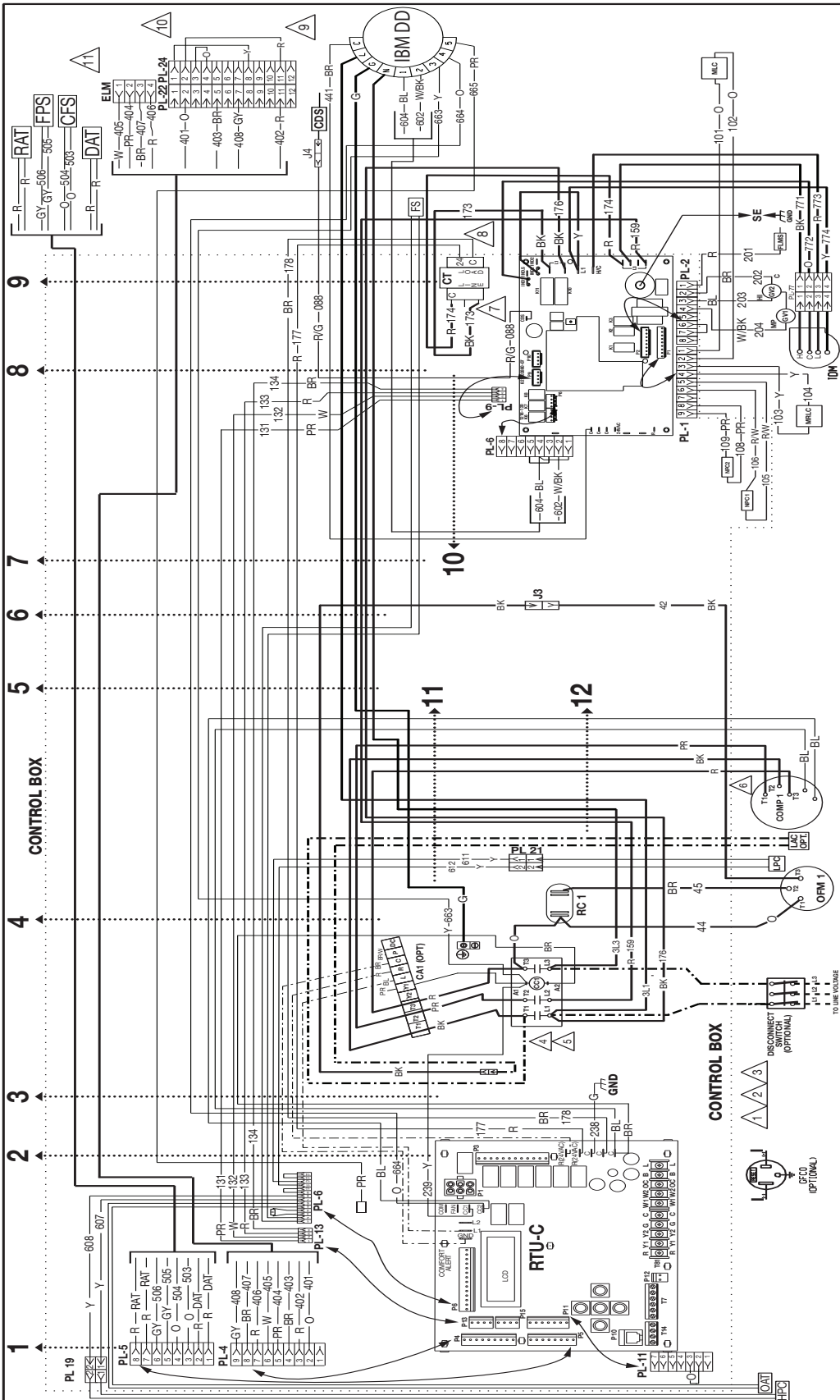
UNIT VOLTAGES - HZ TRANSFORMER TAP
 200-220 - 50HZ 200
 208 - 60HZ 230
 230 - 60HZ 230
 380 - 60HZ 400
 380-415 - 50HZ 400
 480 - 60HZ 480
 575 - 60HZ 230

WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED
 LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED
 REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE
 OF INSULATION AS ORIGINAL (105°C MIN)
 WARNING
 -CABINET MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C. NEC. C.E.C.
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODES AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION

LINE VOLTAGE: _____

-FACTORY STANDARD: _____

-FACTORY OPTION: _____

-FIELD INSTALLED: _____

LOW VOLTAGE: _____

-FACTORY STANDARD: _____

-FACTORY OPTION: _____

-FIELD INSTALLED: _____

REPLACEMENT WIRE: _____

WIRE MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. (C.E.C.) NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RAIN/TIGHT CONDUIT TO USED DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC1).
- REMOVE (BAT) TO INSTALL LOW AMBIENT ACCESSORY.
- F REQUIRED. ATTACH ORANGE HEATER ACCESSORY TO CC1 (L) AND CC1 (L2).
- COMPRESSOR MOTOR IS THERMALLY PROTECTED. ALL 3 PHASE MOTORS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTOR FACTORY WIRING AS SHOWN BELOW CHANGES PRIMARY VOLTAGE UNIT VOLTAGES -H2 TRANSFORMER TERM 200 208-201V 20-201V

COMPONENT CODES

BC BOILER CONTACTOR
 CC COMPRESSOR CONTACTOR
 COX COMPRESSOR HEATER
 COS CLOG/FILM SENSOR
 CSC CLOSED FILLER SWITCH
 COMP COMPRESSOR
 DAT DISCHARGE AIR SENSOR
 DSC DISCONNECT SWITCH
 ELM ECONOMIZER LOGIC MODULE
 FMS FAN MOTOR
 FP FAN PROOVING SWITCH
 FT FREEZE STAT
 GFCO GROUND FAULT COMBINATION OUTLET
 GND GROUND
 GPC GAS PRESSURE CONTROL
 HPC HIGH PRESSURE CONTROL
 IMB INDUCED DRAFT MOTOR
 IDM INDUCED DRAFT MOTOR

COMPLEMENT CODES

J JUMPER
 J4C LOW AMBIENT CONTROL
 LFC LOW PRESSURE CONTROL
 MFC MANUAL RESET LIMIT CONTROL
 NCS NEGATIVE PRESSURE SWITCH
 OAT OUTSIDE AIR SENSOR
 OFM OUTDOOR FAN MOTOR
 PLUG PLUG
 PT POWER TRANSFORMER
 R RETURN AIR SENSOR
 RC RETURN AIR SENSOR
 RUC ROOFTOP UNIT CONTROL
 SE SPARK ELECTRODE
 # # WIRE TIES

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GY.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG 072 C
 208/230V, 3PH, 60HZ

APPROVED: _____

MODELED: _____

BY: _____

CHECKED: _____ ORIGINAL RELEASE NO. _____

DATE: 12-26-10 R-10735148

PART NO.: 90-106687-10 REV: 01

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES

CODE	Description	FAULT LEVEL -0, 1, 2, 3*
0	STANDBY	0
C	COMPRESSOR ON - Low (Flashing in frame delay)	0
C	COMPRESSOR ON - High (Flashing in frame delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
H	HEATON - Low Stage	0
H	GA RECTON - High Stage	0
4	Combin Alert Code 4 for Compressor Circuit 1	3
5	Combin Alert Code 5 for Compressor Circuit 1	3
6	Combin Alert Code 6 for Compressor Circuit 1	3
7	Combin Alert Code 7 for Compressor Circuit 1	3
8	Combin Alert Code 8 for Compressor Circuit 1	3
9	Combin Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	2
15	2 nd Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MAIN LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MFC (Return Limit) OPEN	2
34	Combin Alert Code 4 for Compressor Circuit 2	3
35	Combin Alert Code 5 for Compressor Circuit 2	3
36	Combin Alert Code 6 for Compressor Circuit 2	3
37	Combin Alert Code 7 for Compressor Circuit 2	3
38	Combin Alert Code 8 for Compressor Circuit 2	3
39	Combin Alert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condenser Coil Temp Sensor Fail-OUT	2
84	Outdoor Air Temperature Sensor Fail-OUT	2
88	Emergency Stop Fault	3
91	CONTROL Fault	3
93	Smoke Detection	3

*Fault Levels: 0=none, 1=warning, 2=problem, 3=shutdown

WIRE COLOR CODE

BK.....BLACK	G.....GREEN	FR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
	Y.....YELLOW	

ELECTRICAL WIRING SCHEMATIC

GE DDC 2 STG 072
230V, 3PH, 60HZ

COMPONENT CODES

BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CCO	COMPRESSOR CONTACTOR OVERCURRENT PROTECTOR
CS	CONTROL SWITCH
CSB	CLOSED DRAIN SENSOR
CSO	CLOSED DRAIN SWITCH
CSR	CLOSED DRAIN RESET LIMIT CONTROL
CSW	CLOSED DRAIN SWITCH
CSX	CLOSED DRAIN SWITCH
CSY	CLOSED DRAIN SWITCH
CSZ	CLOSED DRAIN SWITCH
CSAA	CONTROL TRANSFORMER
CSAB	CONTROL TRANSFORMER
CSAC	CONTROL TRANSFORMER
CSAD	CONTROL TRANSFORMER
CSAE	CONTROL TRANSFORMER
CSAF	CONTROL TRANSFORMER
CSAG	CONTROL TRANSFORMER
CSAH	CONTROL TRANSFORMER
CSAI	CONTROL TRANSFORMER
CSAJ	CONTROL TRANSFORMER
CSAK	CONTROL TRANSFORMER
CSAL	CONTROL TRANSFORMER
CSAM	CONTROL TRANSFORMER
CSAN	CONTROL TRANSFORMER
CSAO	CONTROL TRANSFORMER
CSAP	CONTROL TRANSFORMER
CSAQ	CONTROL TRANSFORMER
CSAR	CONTROL TRANSFORMER
CSAS	CONTROL TRANSFORMER
CSAT	CONTROL TRANSFORMER
CSAU	CONTROL TRANSFORMER
CSAV	CONTROL TRANSFORMER
CSAW	CONTROL TRANSFORMER
CSAX	CONTROL TRANSFORMER
CSAY	CONTROL TRANSFORMER
CSAZ	CONTROL TRANSFORMER

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUNDING ON TIGHT CONDUIT TO TUBED DISCONNECT.
- CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR.
- REMOVE #1 TIGHT CRANKCASE HEATER ACCESSORY.
- IF PROTECTED MOTOR THEN MAKE SURE PROTECTED MOTOR IS 3 PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS.
- CONNECTOR UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTORS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

TRANSFORMER TERM.	
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

WIRING INFORMATION

LINE VOLTAGE _____

-FACTORY STANDARD _____

-FACTORY OPTION _____

-FIELD INSTALLED _____

LOW VOLTAGE _____

-FACTORY STANDARD _____

-FACTORY OPTION _____

-FIELD INSTALLED _____

REPLACEMENT WIRE _____

-MUST BE THE SAME SIZE AND TYPE _____

OF INSULATION AS ORIGINAL (105°C MIN)

WARNING
-CABINET MUST BE PERMANENTLY GROUNDED _____

-AND CONFORM TO I.E.C. N.E.C. C.E.C. _____

NATIONAL WIRING REGULATIONS, AND LOCAL _____

CODES AS APPLICABLE.

NOTES

- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.
- MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
- REMOVE PL24 FOR ECONOMIZER ACCESSORY.
- PL22 AND PL24 LOCATED IN RETURN AIR SECTION.

WIRING INFORMATION

BTU-LC 1189-100

ZONE SENSOR CONNECTIONS

CA (OPT) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES	
CODE	Description
0	STANDBY
C	COMPRESSOR ON - Low Flashing (in time delay)
C	COMPRESSOR ON - High Flashing (in time delay)
E	Economizer Cooling - No Compressor
F	CONTINUOUS FAN
H	HAZE ON - Low Stage
H	GAS HEAT ON - High Stage
4	CombinAlert Code 4 for Compressor Circuit 1
5	CombinAlert Code 5 for Compressor Circuit 1
6	CombinAlert Code 6 for Compressor Circuit 1
7	CombinAlert Code 7 for Compressor Circuit 1
8	CombinAlert Code 8 for Compressor Circuit 1
9	CombinAlert Code 9 for Compressor Circuit 1
10	One Hour Lockout
11	FAILED IGNITION
12	LO FLAME SENSE
13	FLAME LOST
14	UNEXPECTED FLAME
15	2 nd Stage Gas Valve Improper Voltage
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2
22	MIN LIMIT OPEN
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2
33	MFC (Minimum Limit) OPEN
34	CombinAlert Code 4 for Compressor Circuit 2
35	CombinAlert Code 5 for Compressor Circuit 2
36	CombinAlert Code 6 for Compressor Circuit 2
37	CombinAlert Code 7 for Compressor Circuit 2
38	CombinAlert Code 8 for Compressor Circuit 2
39	CombinAlert Code 9 for Compressor Circuit 2
42	Invalid Thermostat Selection
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED
46	1 st Stage COMBUSTION PRESS SWITCH OPEN
49	FREEZE SWITCH OPEN - CIRCUIT 1
50	FREEZE SWITCH OPEN - CIRCUIT 2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN
59	Combustion Drain Plugged
61	BLOWER FAULT - NO RUN
83	Condensate Coil Temp Sensor Fail/OC
84	Outdoor Air Temperature Sensor Fail/OC
88	Emergency Stop Fault
93	CONTROL FAULT
97	Smoke Detection

WIRING INFORMATION

LINE VOLTAGE _____

FACTORY STANDARD _____

FACTORY OPTION _____

FIELD INSTALLED _____

LOW VOLTAGE _____

FACTORY STANDARD _____

FACTORY OPTION _____

FIELD INSTALLED _____

REPLACEMENT WIRE _____

MUST BE THE SAME SIZE AND TYPE _____

OF INSULATION AS ORIGINAL. (105°C MIN.)

WARNING _____

CABINET MUST BE PERMANENTLY GROUNDED _____

AND CONFORM TO I.E.C. N.E.C. C.E.C. _____

NATIONAL WIRING REGULATIONS, AND LOCAL _____

CODES AS APPLICABLE.

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUND W/IN GROUND RAIN TIGHT CONDUIT TO RISED DISCONNECT.
- CONNECT FIELD TO COMPRESSOR CIRCUIT FOR LOCAL.
- REMOVE PL24 FROM UNIT WHEN ACCESSORY IS NOT USED.
- IF REFRIGERANT MOTOR THERMAL PROTECTORS ARE 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ

UNIT VOLTAGES - HZ	TRANSFORMER TAP
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

COMPONENT CODES

BE BLOWER CONTRACTOR

CC COMPRESSOR CIRCUIT CODE

CO COIL

CS CROWBAR

CSB CLOSED DRAIN SENSOR

CSH CLOSED SWITCH

CSL CLOSED FILTER SWITCH

CSM COMPRESSOR MOTOR

CT CONTROL TRANSFORMER

DAT DISCHARGE AIR SENSOR

DISC DISCONNECT SWITCH

DR DRAIN PUMP

FP FAN PROOFING

FS FREEZE SENSOR

FSR FREEZE SENSOR

FSW FREEZE SWITCH

GND GROUND

GND LG GROUND LUG

HPI HIGH PRESSURE CONTROL

IBN INDOOR BLOWER MOTOR

IFC INTEGRATED FURNACE CONTROL

IFR INTEGRATED FURNACE CONTROL

LAC LOW AMBERT CONTROL

LS UNUSABLE SOLENOID

LS LOW PRESSURE CONTROL

MFC MINIMUM LIMIT CONTROL

MIS MISCELLANEOUS

MSC MANUAL RESET LIMIT CONTROL

MTC MANUAL RESET LIMIT CONTROL

OC OUTSIDE AIR SENSE SWITCH

OCM OUTSIDE AIR SENSE SWITCH

ODM OUTDOOR AIR MOTOR

PI PLS TRANSDUCER

PAT PATENT AIR SENSOR

PAT PATENT AIR SENSOR

RFC ROOM FLOOR CONTROL

RFC ROOM FLOOR CONTROL

SE UNUSABLE SOLENOID

WIRE COLOR CODE

BK.....BLACK G.....GREEN FR.....PURPLE

BR.....BROWN G Y.....GRAY R.....RED

BL.....BLUE O.....ORANGE W.....WHITE

Y.....YELLOW

ELECTRICAL WIRING SCHEMATIC

GEDDC 2-3TG/072

380V, 480V, 3PH, 60HZ

390-415V 50HZ

APPROVED: _____

CHECKED: _____

NO. _____

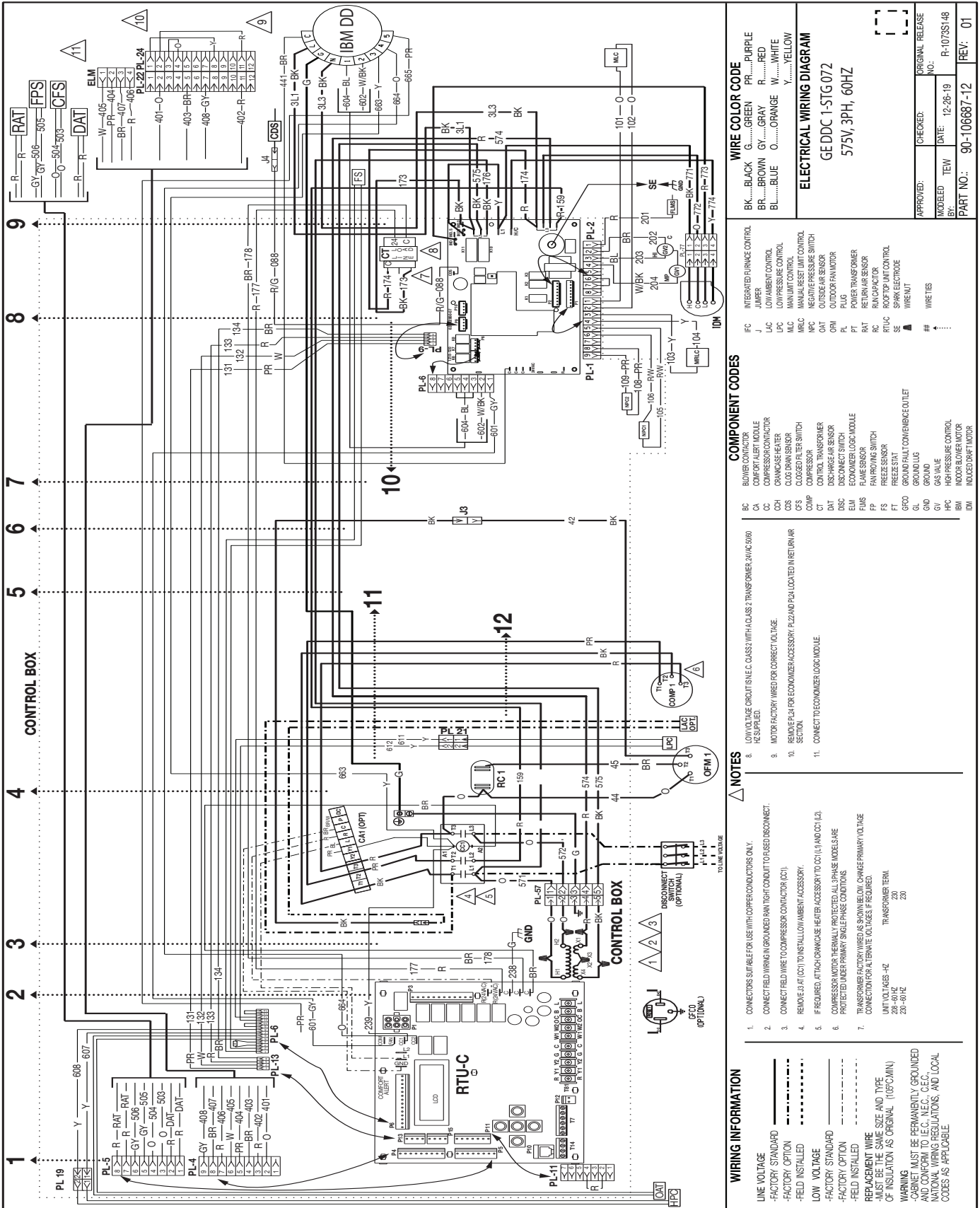
ORIGINAL RELEASE

MODELED BY: TEW DATE: 01-30-20 R-1073S148

PART NO.: 90-106688-11 REV: 01

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK	G.....GREEN	PR.....PURPLE
BR.....BROWN	GY.....GRAY	R.....RED
BL.....BLUE	O.....ORANGE	W.....WHITE
	Y.....YELLOW	

ELECTRICAL WIRING DIAGRAM
GE DDC 1-STG 072
575V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE
MODELED	TEWM	NO.
DATE:	12-26-19	R-1073S148
PART NO.:	90-106687-12	REV: 01

COMPONENT CODES

BC	80/HER CONTACTOR
CC	CONTACTOR
CC4	COMPRESSOR CONTACTOR
CS4	FLAME SENSER
CSS	FLAME SENSER
CT	COMPRESSOR
DAT	CONTROL TRANSFORMER
DISC	DISCHARGE AIR SENSOR
ELM	ECONOMIZER LOGIC MODULE
FMS	FLAME SENSOR
FP	FAN PROTECT SWITCH
FS	FREEZE SENSOR
FT	FREEZE STAT
GL	GROUND LUG
GRD	GROUND
GS	GROUND SENSER
HPC	HIGH PRESSURE CONTROL
IBM	NOISE BLOWER MOTOR
IDM	INDUCED DRAFT MOTOR

WIRE COLOR CODE

FC	INTEGRATED PURCHASE CONTROL
J	JUMPER
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MFC	MANUAL RESET LIMIT CONTROL
NFC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
OFM	OUTDOOR FAN MOTOR
PLUS	PLUS
PT	POWER TRANSFORMER
RAT	RETURN AIR SENSOR
RC	RUN CAPACITOR
RTUC	ROOFTOP UNIT CONTROL
SE	SPARK ELECTRODE
WIRE NUT	WIRE NUT
WIRE TIES	WIRE TIES

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING TO GROUND IN TIGHT CONDUIT TO BE DISCONNECTED.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
- REMOVE (R) (C) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCL (A AND C) (L2).
- COMPRESSOR MOTOR THERMALLY PROTECTED ALL PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS OR TAP VOLTAGES IF REQUIRED.

NOTES

- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 TRANSFORMER, 24VAC 20VA. RE SUPPLIED.
- MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
- REMOVE PL-14 FOR ECONOMIZER ACCESSORY. PL-22 AND PL-24 LOCATED IN RETURN AIR SECTION.
- CONNECT TO ECONOMIZER LOGIC MODULE.

WIRING INFORMATION

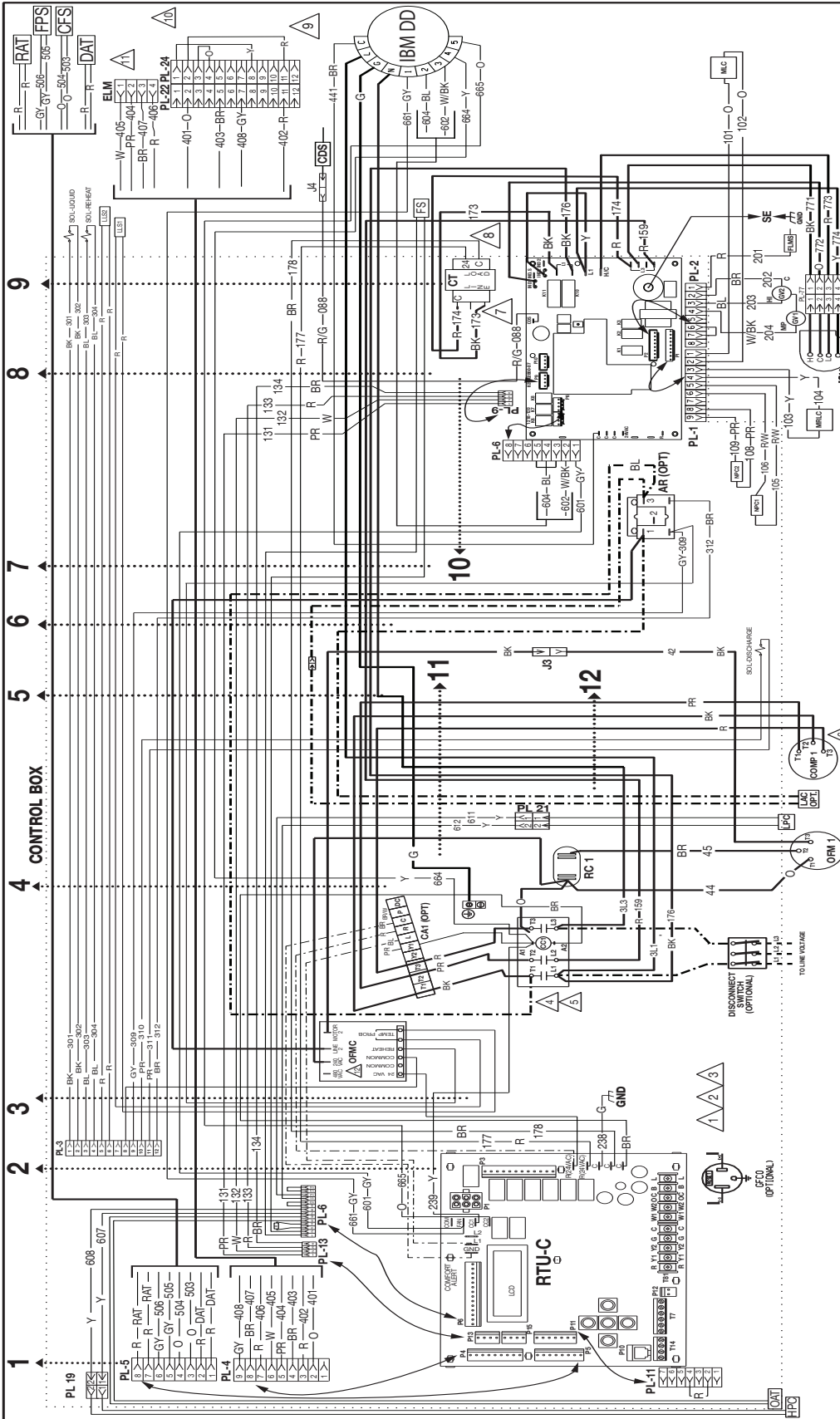
LINE VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED

LOW VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED

REPLACEMENT WIRE
MUST BE THE SAME SIZE AND TYPE
MUST BE PERMANENTLY GROUNDED
AND CONFORM TO I.E.C., N.E.C., C.E.C.,
NATIONAL WIRING REGULATIONS, AND LOCAL
CODES AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 1-STG RH 036/048/060
 208/230V, 3PH, 60HZ

COMPONENT CODES

BC BUOILER CONDUCTOR
 CC COMPRESSOR COIL
 CH CHARGING HEATER
 CSH CLOG FILTER SWITCH
 COMP COMPRESSOR
 CT CONTROL TRANSFORMER
 DASH DISCHARGE AIR SENSOR
 DISC DISCONNECT SWITCH
 ELM ECONOMIZER LOGIC MODULE
 FMS FAN MOTOR
 FP FAN PROOFING SWITCH
 FS FREEZE STAT
 GFD GROUND FAULT CONVENIENCE OUTLET
 GL GROUND LUG
 GND GROUND
 HPC HIGH PRESSURE CONTROL
 IMC INDUCED DRAFT MOTOR
 DM

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO BE USED DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (C01).
- REMOVE (BAT) (C01) TO INSTALL OUTDOOR ACCESSORY.
- IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO (C01) (H) AND (C01) (L2).
- COMPRESSOR MOTOR THERMALLY PROTECTED ALL PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS TO WIRE VOLTAGES IF REQUIRED.
 UNIT VOLTAGES - 4E TRANSFORMER TERNAL 230
 230-50/4E TRANSFORMER TERNAL 230

WIRING INFORMATION

LINE VOLTAGE ————
 -FACTORY STANDARD ————
 -FACTORY OPTION ————
 -FIELD INSTALLED - - - - -
 LOW VOLTAGE ————
 -FACTORY STANDARD ————
 -FACTORY OPTION ————
 -FIELD INSTALLED - - - - -
 REPLACEMENT WIRE ————
 MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (100°C MIN)

WARNING: MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

NOTES

- LOW VOLTAGE CIRCUIT (S.E.C. CLASS 2 WITH CLASS 2 TRANSFORMER 24VAC 5/80) IS SUPPLIED.
- MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
- REMOVE PL-1 FOR ECONOMIZER ACCESSORY PL-2 AND PL-2-1 LOCATED IN RETURN AIR SECTION.
- CONNECT TO ECONOMIZER LOGIC MODULE.

COMPONENT CODES

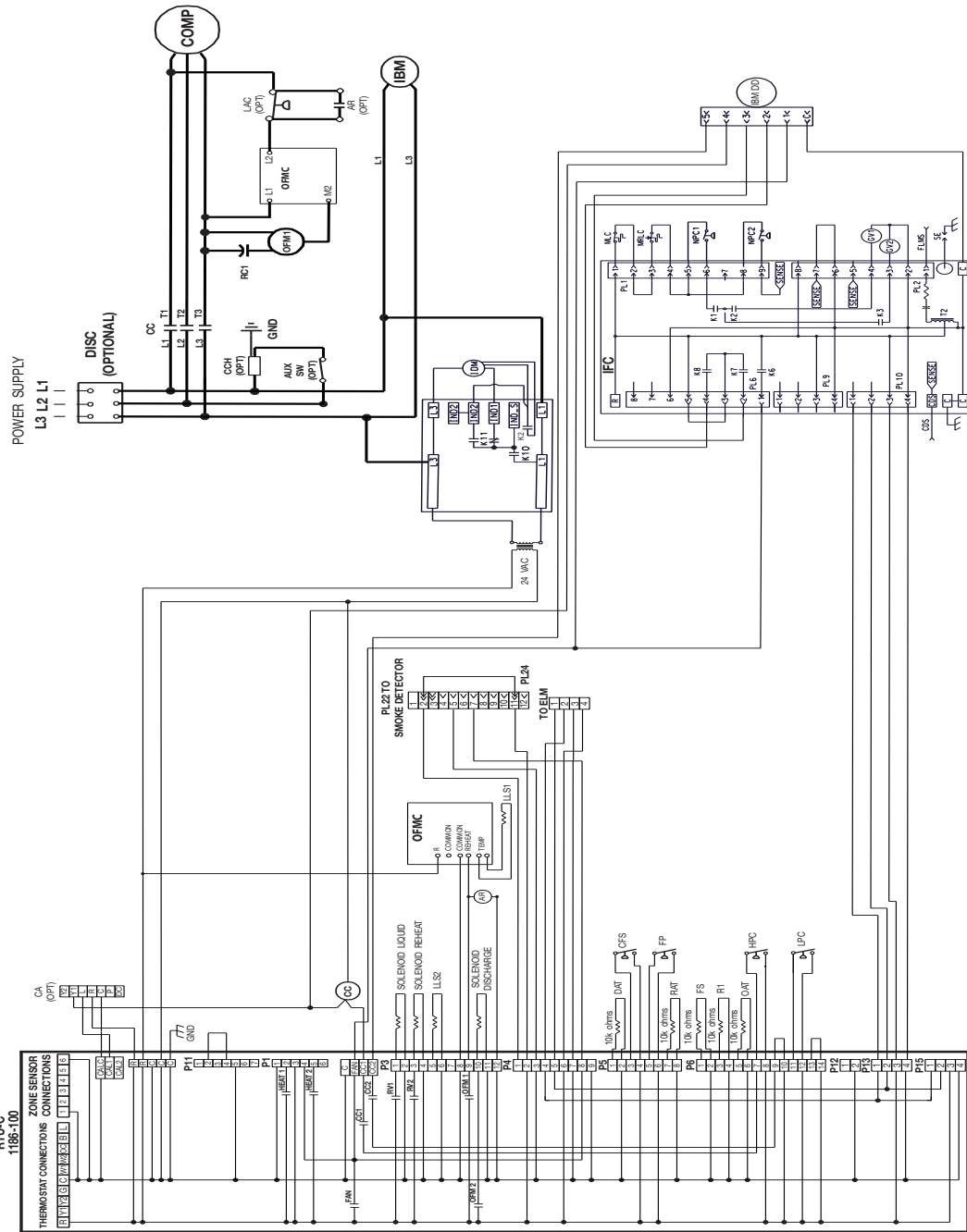
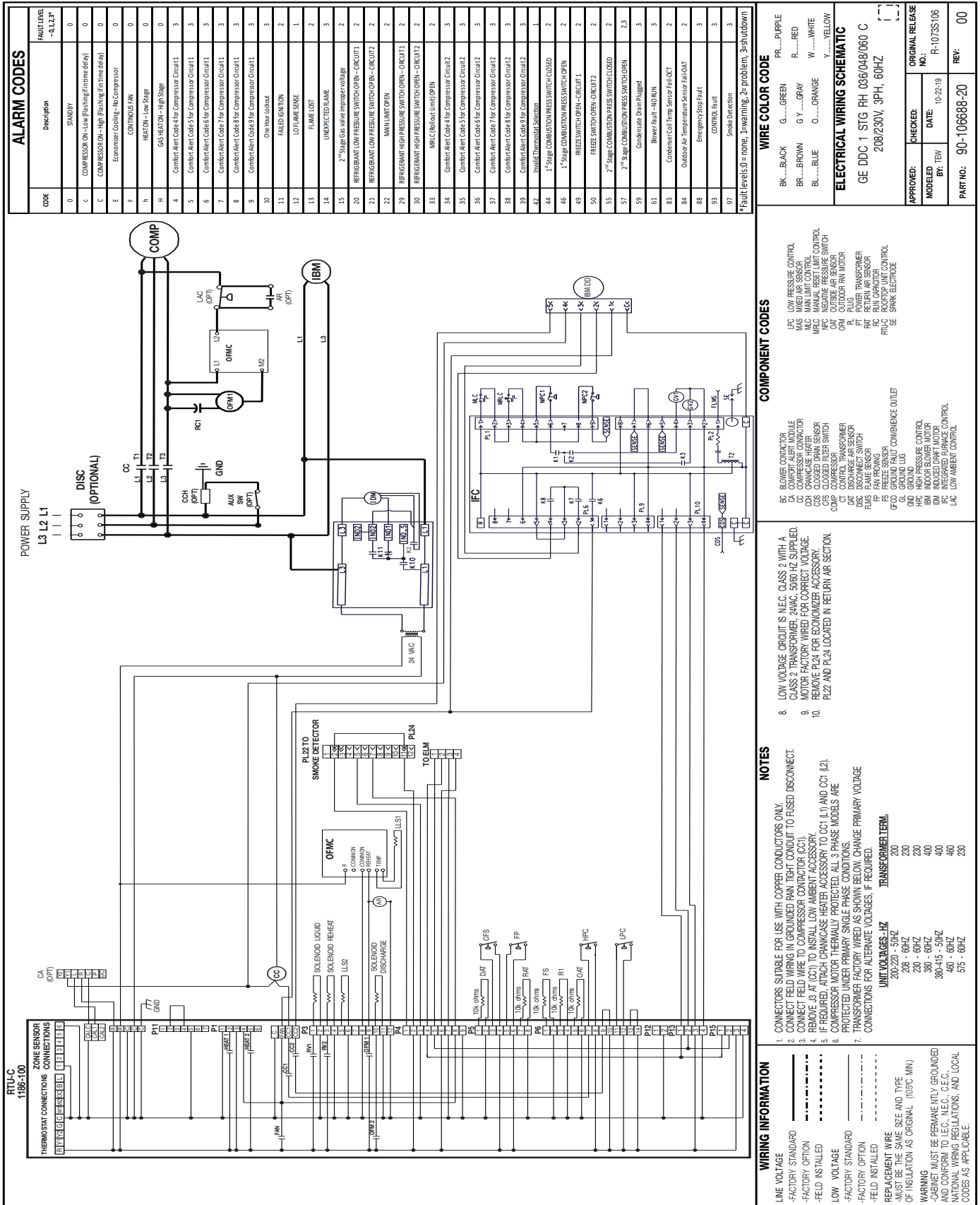
FC INTEGRATED FURNACE CONTROL
 J JUMPER
 LAC LOW AMBIENT CONTROL
 LFC LOW PRESSURE CONTROL
 MFC MANUAL RESET LIMIT CONTROL
 NRC NEGATIVE PRESSURE SWITCH
 OAT OUTSIDE AIR SENSOR
 ORN OUTDOOR FAN MOTOR
 PAL POWER TRANSFORMER
 RAT RETURN AIR SENSOR
 RC RUN/STOP MOTOR
 RTUC ROOFTOP UNIT CONTROL
 SE SPARK ELECTRODE

WIRE TIES

APPROVED:

CHECKED: _____ ORIGINAL RELEASE NO. _____
 MODELED TEWM DATE: 09-06-18 R-10735106
 BY: _____
 PART NO.: 90-106687-20 REV: 00

Appendix G. Wiring Diagrams & Schematics (Cont.)



- COMPONENT CODES**
- BC BLOWER CONTACTOR
 - CC COMPRESSOR CONTACTOR
 - CA ZONE SENSOR
 - COX COIL WINDING CONTACTOR
 - CS3 CS3 OVERLOAD PROTECTOR
 - CS2 CS2 OVERLOAD PROTECTOR
 - CS1 CS1 OVERLOAD PROTECTOR
 - CS0 CS0 OVERLOAD PROTECTOR
 - CS CS OVERLOAD PROTECTOR
 - CT CONTROL TRANSFORMER
 - DAT DISCHARGE AIR SENSOR
 - DZE DISCHARGE AIR SENSOR
 - FAN FAN MOTOR
 - FZ FREEZE SWITCH
 - FS FREEZE SENSOR
 - GCZ CONDENSATE DRAIN CONTACTOR
 - GSZ CONDENSATE DRAIN CONTACTOR
 - HR HIGH PRESSURE CONTROL
 - HRH HIGH PRESSURE CONTROL
 - INDOOR BLOWER MOTOR
 - IFC INTEGRATED FURNACE CONTROL
 - LAC LOW AMBIENT CONTROL
 - LI LOW PRESSURE CONTROL
 - MAS MAX AIR SENSOR
 - MAL MAX LIMIT CONTROL
 - MFC MANUAL RESET LIMIT CONTROL
 - OC OUTSIDE AIR SENSOR
 - OAT OUTSIDE AIR SENSOR
 - ORM OUTDOOR FAN MOTOR
 - PL PLUG
 - PT TRANSFORMER
 - RAT RETURN AIR SENSOR
 - RC RUN CONTACTOR
 - RFLC ROOFTOP UNIT CONTROL
 - SE SPARK ELECTRODE

- NOTES**
1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 2. CONNECT FELD WIRING TO GROUNDING CONDUCTOR TO AVOID DISCONNECT.
 3. CONNECT FELD WIRING TO COMPRESSOR CONTACTOR ONLY.
 4. REMOVE PL24 FROM UNIT WHEN INSTALLING WATER COOLER.
 5. IF FAN MOTOR IS NOT INSTALLED, WATER COOLER ACCESSORY.
 6. COMPRESSOR MOTOR THERMAL PROTECTORS C01, C02, C03, C04, AND C05 (L2).
 7. PROTECTED UNDER SINGLE PHASE CONDITIONS.
 8. TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

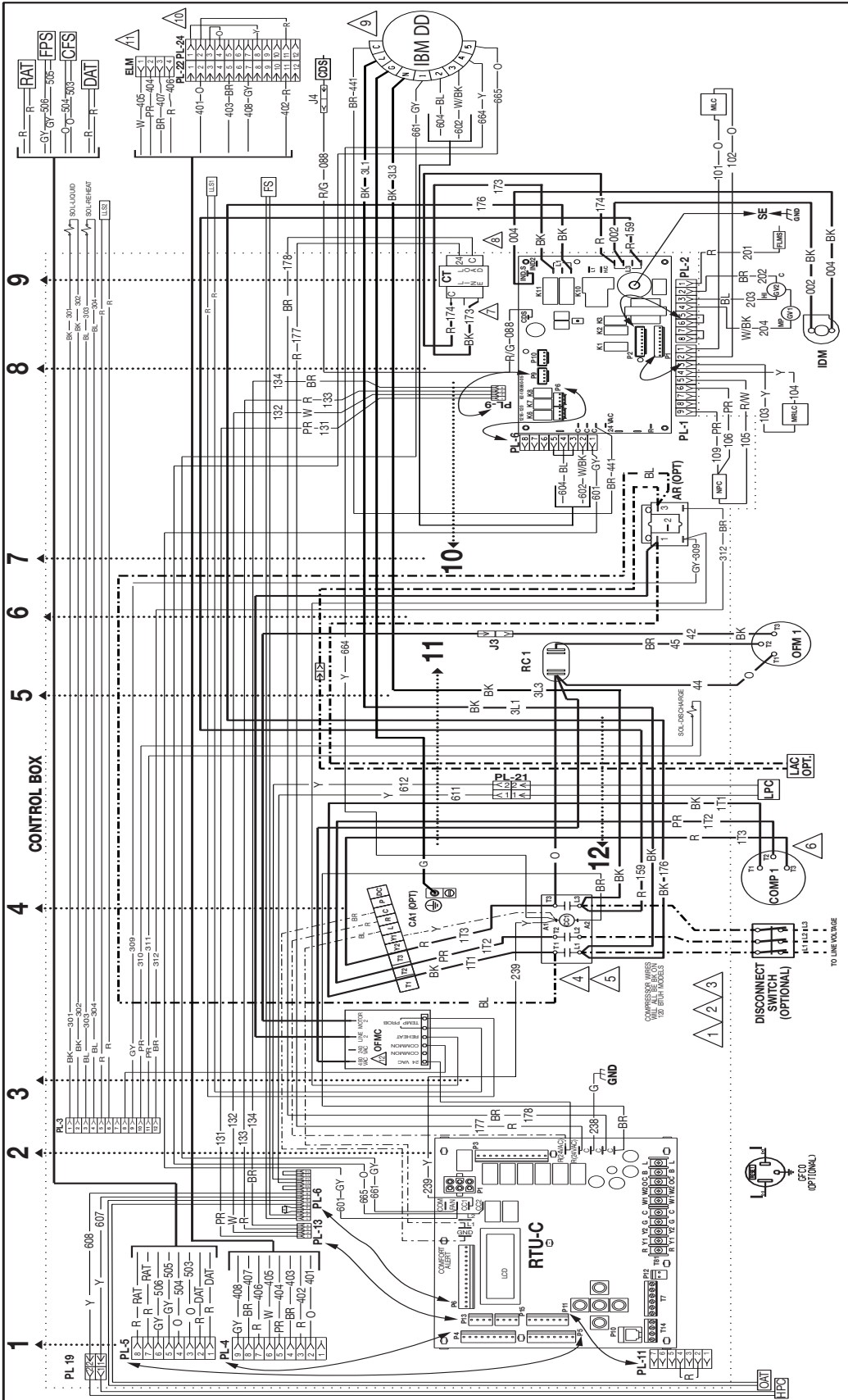
WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FIELD INSTALLED
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FIELD INSTALLED
- REPLACEMENT WIRE
- MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)
- WARNING
- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. NEC. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

UNIT VOLTAGES - HZ	TRANSFORMER TERN.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

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Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
W.....WHITE	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE DDC 1-STG RH 036/048/060 D	480V 3PH, 60HZ
APPROVED:	CHECKED:
MODELED BY:	DATE:
TEW	09-04-19
NO.:	R-1073S106
PART NO.:	90-106687-75
REV.:	00

COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMPACT ALERT MODULE
CC	COMPRESSOR CONTACTOR
COH	CONDENSER HEATER
CS	COIL DRAWN SENSOR
CSF	COIL DISCHARGE SENSOR
CTP	CONTROL TRANSFORMER
DAT	DISCHARGE AS SENSOR
DISC	DISCONNECT SWITCH
ECON	ECONOMIZER LOGIC MODULE
ELM	FLAME SENSOR
FAN	FAN PROOF SWITCH
FP	FREEZE SENSOR
FS	FREEZE STAT
FT	GROUND FAULT CONVENIENCE OUTLET
GF	GROUND
GL	GROUND LUG
GN	GROUND
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL

- NOTES**
1. CONNECTIONS SUITABLE FOR USE WITH COPPER CONDUITS ONLY.
 2. CONNECT FIELD WIRING IN GROUNDING RAN TIGHT CONDUIT TO PREVENT DISCONNECT.
 3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 4. REMOVE B.A.T (CC) TO INSTALL LOW AMBIENT ACCESSORY.
 5. IF REQUIRED, ATTACH ORANGE HEATER ACCESSORY TO CC1 (L) AND CC1(L).
 6. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 7. TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.

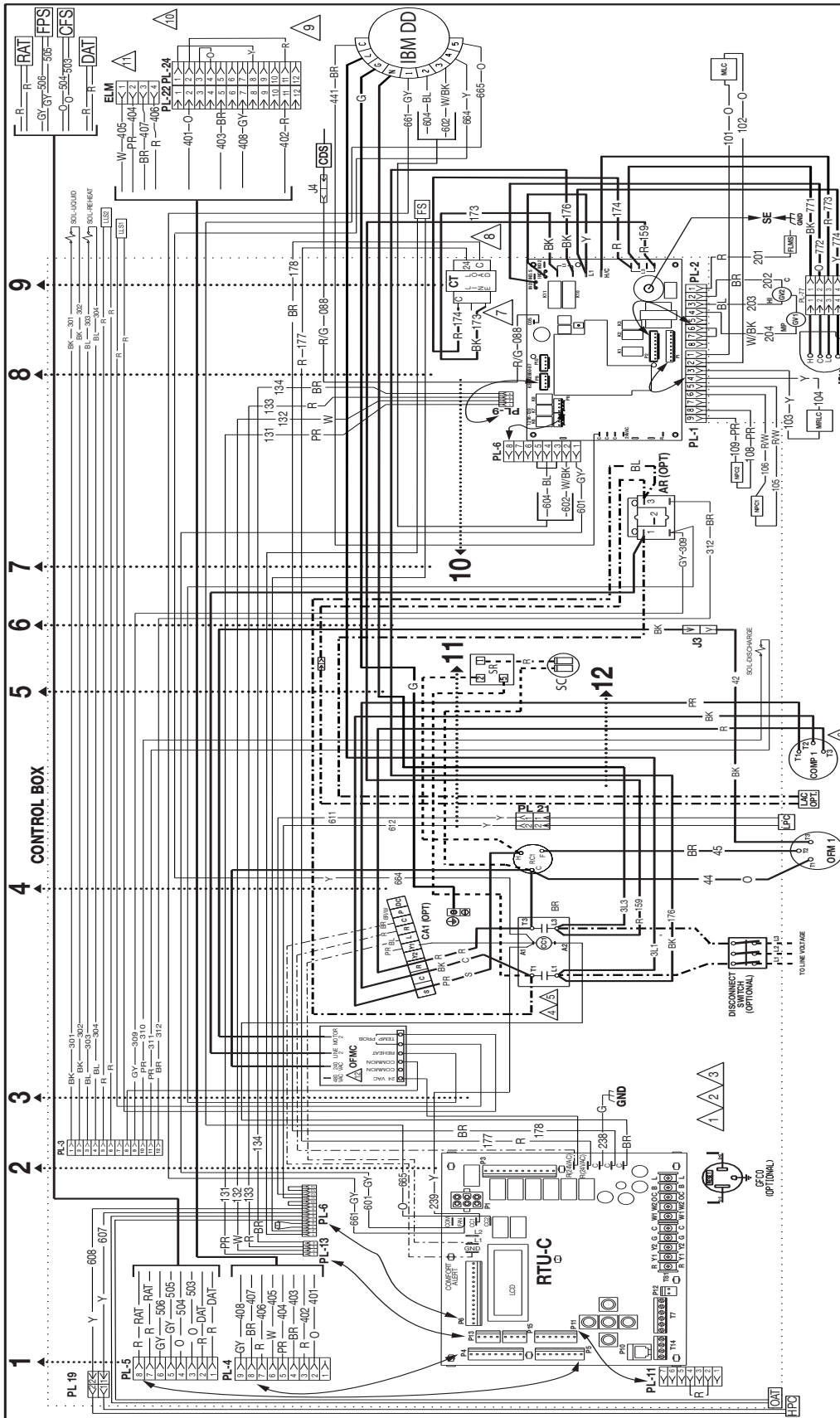
WIRING INFORMATION	
LINE VOLTAGE	TRANSFORMER TERMINAL
-FACTORY STANDARD	200-401HZ
-FACTORY OPTION	230-401HZ
-FIELD INSTALLED	380-401HZ
	400
	460
	480-401HZ
	575-401HZ

REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (10°C MIN).

WARNING: MUST BE PERMANENTLY GROUNDING AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

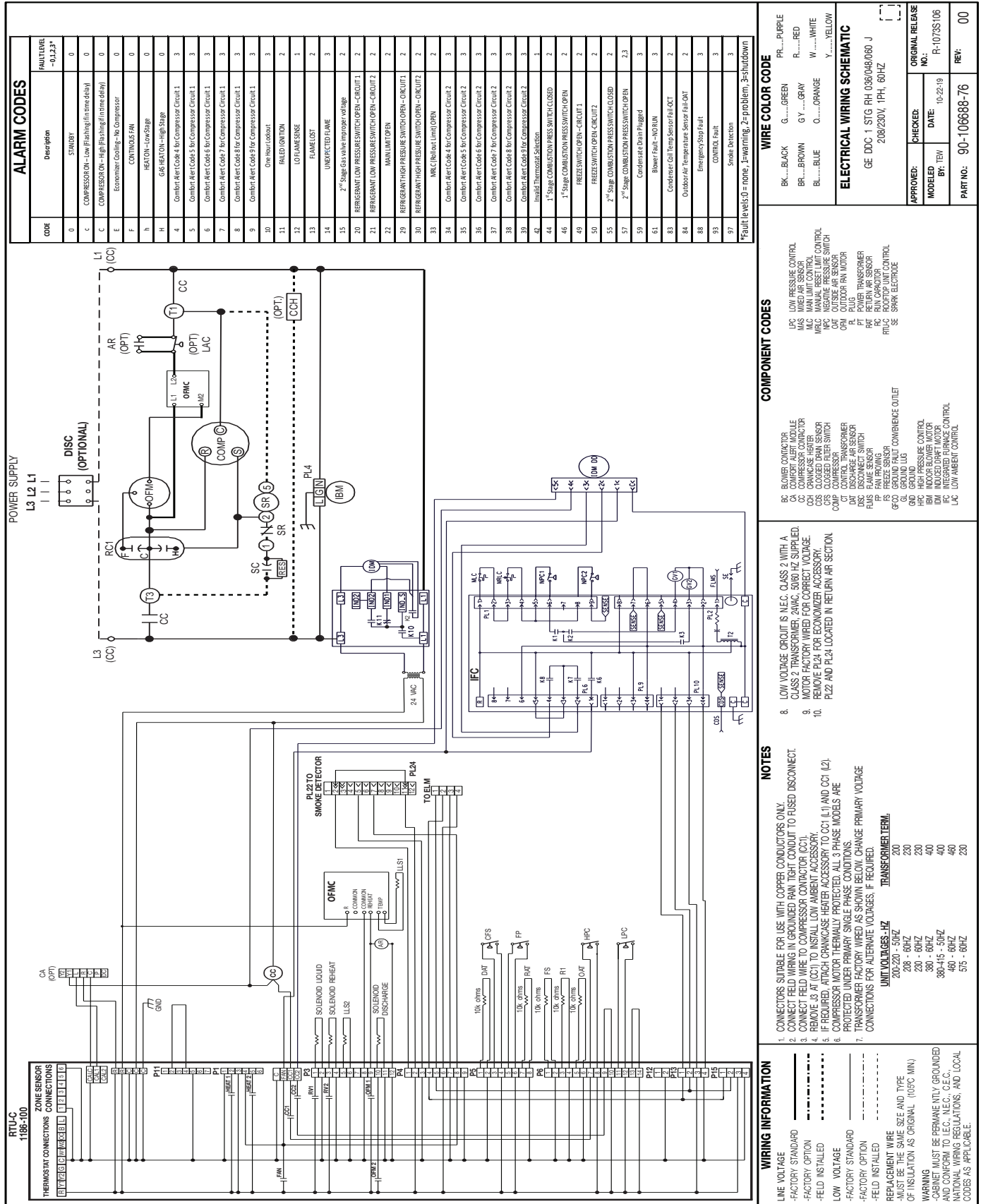
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Appendix G. Wiring Diagrams & Schematics (Cont.)



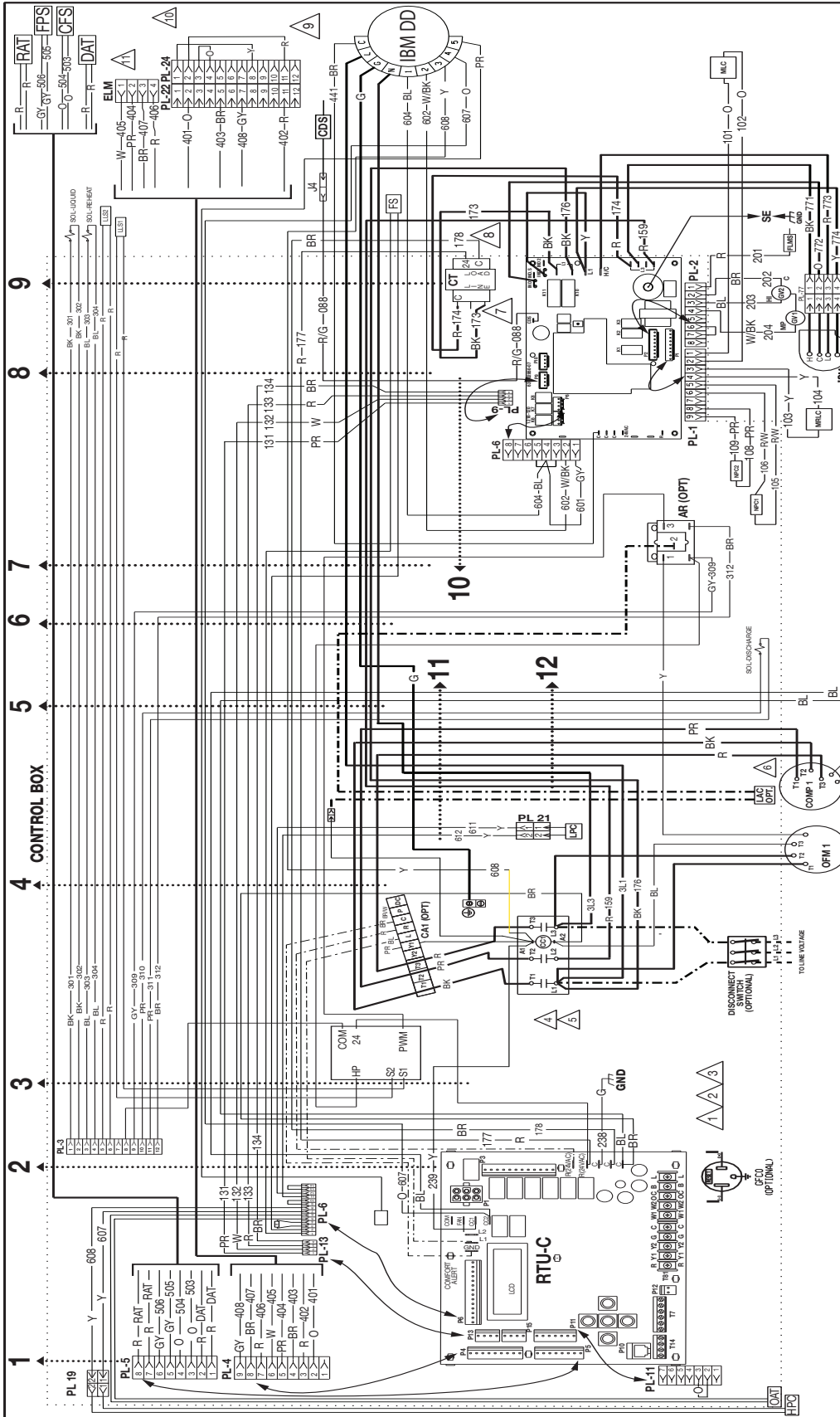
<p>WIRE COLOR CODE</p> <p>BK.....BLACK G.....GREEN PR.....PURPLE BR.....BROWN GY.....GRAY R.....RED BL.....BLUE O.....ORANGE W.....WHITE Y.....YELLOW</p>	<p>ELECTRICAL WIRING DIAGRAM</p> <p>GE DDC 1-STG RH 036/048/060 208/230V, 1PH, 60HZ</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>APPROVED:</td> <td>CHECKED:</td> <td>ORIGINAL RELEASE NO.:</td> </tr> <tr> <td>MODELED TEWM</td> <td>DATE: 09-06-18</td> <td>R-10735106</td> </tr> <tr> <td>BY:</td> <td>PART NO.:</td> <td>REV: 00</td> </tr> </table>	APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:	MODELED TEWM	DATE: 09-06-18	R-10735106	BY:	PART NO.:	REV: 00
APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:								
MODELED TEWM	DATE: 09-06-18	R-10735106								
BY:	PART NO.:	REV: 00								
<p>COMPONENT CODES</p> <p>BC BLOWER CONDUCTOR CC COMPRESSOR CONTACTOR CH CHAMBER HEATER CCH CLOG CLEANER HEATER CDS CLOGGED FILTER SWITCH COMP COMPRESSOR CT CONTROL TRANSFORMER DAT DISCHARGE AIR SENSOR DISC DISCONNECT SWITCH ELM ECONOMIZER LOGIC MODULE FMS FAN MOTOR FP FAN PROTECTING SWITCH FS FREEZE STAT FT FAN TRANSFORMER GL GROUND LUG GND GROUND HPC HIGH PRESSURE CONTROL HPM HIGH PRESSURE MOTOR BM BLOWER MOTOR DM INDUCED DRAFT MOTOR</p>	<p>WIRE COLOR CODE</p> <p>BK.....BLACK G.....GREEN PR.....PURPLE BR.....BROWN GY.....GRAY R.....RED BL.....BLUE O.....ORANGE W.....WHITE Y.....YELLOW</p>									
<p>NOTES</p> <p>1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY. 2. CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO BE USED DISCONNECT. 3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (C01). 4. REMOVE (DAT) TO INSTALL YAMMOUNT ACCESSORY. 5. IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO C01(L) AND C01 (L2). 6. COMPRESSOR MOTOR THERMALLY PROTECTED ALL PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS. 7. TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS AS NECESSARY. TRANSFORMER TAP 230-50/42</p>	<p>COMPONENT CODES</p> <p>FC INTEGRATED FURNACE CONTROL J JUMPER LAC LOW AMBIENT CONTROL LFC LOW FURNACE CONTROL MISC. MANUAL RESET LIMIT CONTROL NRC NEGATIVE PRESSURE SWITCH OAT OUTSIDE AIR SENSOR ORN OUTDOOR FAN MOTOR PL PULS PT POWER TRANSFORMER RAT RETURN AIR SENSOR RC RUN/STOP MOTOR RTUC ROOFTOP UNIT CONTROL SE SPARK ELECTRODE</p>									
<p>WIRING INFORMATION</p> <p>LINE VOLTAGE -FACTORY STANDARD -FACTORY OPTION -FIELD INSTALLED</p> <p>LOW VOLTAGE -FACTORY STANDARD -FACTORY OPTION -FIELD INSTALLED</p> <p>REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (100°C MIN)</p> <p>WARNING: WIRING MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.</p>	<p>NOTES</p> <p>8. LOW VOLTAGE CIRCUIT (S.E.C. CLASS 2 WITH CLASS 2 TRANSFORMER, 24VAC 5/80) IS SUPPLIED. 9. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE. 10. REPAIR PL-1 FOR ECONOMIZER ACCESSORY PL-2 AND PL-24 LOCATED IN RETURN AIR SECTION. 11. CONNECT TO ECONOMIZER LOGIC MODULE.</p>									

Appendix G. Wiring Diagrams & Schematics (Cont.)



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Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GY.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG
 ECM RH 072 C
 208/230V, 3PH, 60HZ

COMPONENT CODES

BC BUOILER CONTROL MODULE
 CC COMPRESSOR CONTACTOR
 CCH CHAMBER HEATER
 CDA CLOG DETECTOR
 CES CLOGGED FILTER SWITCH
 COMP COMPRESSOR
 CT CONTROL TRANSFORMER
 DAT DATA HEATER AIR SENSOR
 DISC DISCONNECT SWITCH
 ELM ECONOMIZER LOGIC MODULE
 FURS FAN FLOW SENSOR
 FP FAN PROOFING SWITCH
 FS FREEZE STAT
 FT FAN TRIP
 GND GROUND/FULL CONFORMANCE OUTLET
 SL SLOW START
 SLD SLOW DRAIN
 HPC HIGH PRESSURE CONTROL
 BM MOTOR BLOWER MOTOR
 DM INDUCED DRAFT MOTOR

WIRE COLOR CODE

FC INTEGRATED FURNACE CONTROL
 J JUMPER
 LAC LOW AMBIENT CONTROL
 M MOUNTING
 MFC MANUAL RESET LIMIT CONTROL
 NRC NEGATIVE PRESSURE SWITCH
 OAT OUTSIDE AIR SENSOR
 OFM OUTDOOR FAN MOTOR
 ORN ORN
 PL PLUS
 PT POWER TRANSFORMER
 RAT RETURN AIR SENSOR
 RC RETURN AIR SENSOR
 RTUC ROOFTOP UNIT CONTROL
 SE SPARK ELECTRODE

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECTED WIRING IN GROUND RAIN TIGHT CONDUIT TO BE USED DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (C01).
- REMOVE ISAT (C01) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CHAMBER HEATER ACCESSORY TO C01 (L1 AND C01) (L2).
- COMPRESSOR MOTOR THERMALLY PROTECTED ALL PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING IS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR WHITE VOLTAGES IF REQUIRED.

WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (100°C MIN)

WARNING
 CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

APPROVED:

CHECKED: _____ DATE: 12-26-19
 MODELED TEW BY: _____
 PART NO.: 90-106687-21 REV: 01

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES

CODE	Description	FAULT LEVEL -0.1, 2, 3*
0	STANDBY	0
C	COMPRESSOR ON-Low (Flashing) (In time delay)	0
C	COMPRESSOR ON-High (Flashing) (In time delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
h	HEATON - Low Stage	0
H	GS HEATON - High Stage	0
4	Comfort Alert Code 4 for Compressor Circuit 1	3
5	Comfort Alert Code 5 for Compressor Circuit 1	3
6	Comfort Alert Code 6 for Compressor Circuit 1	3
7	Comfort Alert Code 7 for Compressor Circuit 1	3
8	Comfort Alert Code 8 for Compressor Circuit 1	3
9	Comfort Alert Code 9 for Compressor Circuit 1	3
10	One hour lockout	3
11	FLAME ON/FLAME	2
12	LO FLAME SENSE	1
13	UNEXPECTED FLAME	3
15	2 nd Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MIN LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRLC (Refr. Limit) OPEN	2
34	Comfort Alert Code 4 for Compressor Circuit 2	3
35	Comfort Alert Code 5 for Compressor Circuit 2	3
36	Comfort Alert Code 6 for Compressor Circuit 2	3
37	Comfort Alert Code 7 for Compressor Circuit 2	3
38	Comfort Alert Code 8 for Compressor Circuit 2	3
39	Comfort Alert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
45	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2, 3
59	Condensate Drain Plugged	3
81	Blower Fault - No Run	3
83	Condenser Coil Temp Sensor Fail - OCT	2
84	Outdoor Air Temperature Sensor Fail - OAT	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Sensor Deflection	3

ELECTRICAL WIRING SCHEMATIC

GE DDC 2 STG RH 072 C
208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	DATE:	ORIGINAL RELEASE NO.:
BY: TEW		01-30-20	R-1073S148

PART NO: 90-106688-21 REV: 01

COMPONENT CODES

BE BLOWER CONTACTOR
 CA COMPRESSOR AIR CAPACITOR
 CC COMPRESSOR CONTACTOR
 CO COIL
 CS ORANGE CABLE
 CSB CLOSED DRAM SENSOR
 CSO CLOSED OIL SENSOR
 CSW CLOSED WATER SENSOR
 CSX CLOSED AIR SENSOR
 CT CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 DDC DDC CONTROL UNIT
 FAN FAN MOTOR
 FAN FAN MOTOR
 FS FREEZE SENSOR
 GND GROUND
 GS GROUND
 HPC HIGH PRESSURE CONTROL
 HPC HIGH PRESSURE CONTROL
 IFC INTEGRATED FURNACE CONTROL
 IFC INTEGRATED FURNACE CONTROL
 LAC LOW AMBIENT CONTROL

WIRE COLOR CODE

BK...BLACK G...GREEN FR...PURPLE
 BR...BROWN GY...GRAY R...RED
 BL...BLUE O...ORANGE W...WHITE
 Y...YELLOW

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FELD WIRING TO GROUNDING CONDUCTOR TO AVOID DISCONNECT.
- CONNECT FELD WIRING TO COMPRESSOR CONTACTOR ONLY.
- REMOVE #1 FLDCH AND #2 WIRING FROM WATERSHED.
- IF BLOWER MOTOR THEN WATERSHED PROTECTED BY CSO & CSW.
- COMPRESSOR MOTOR THEN WATERSHED PROTECTED BY CSO & CSW.
- PROTECTED UNDER SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - HZ	TRANSFORMER TERM.
200-220 - 50HZ	200
208 - 60HZ	230
230 - 60HZ	230
380 - 60HZ	400
380-415 - 50HZ	400
480 - 60HZ	480
575 - 60HZ	230

WIRING INFORMATION

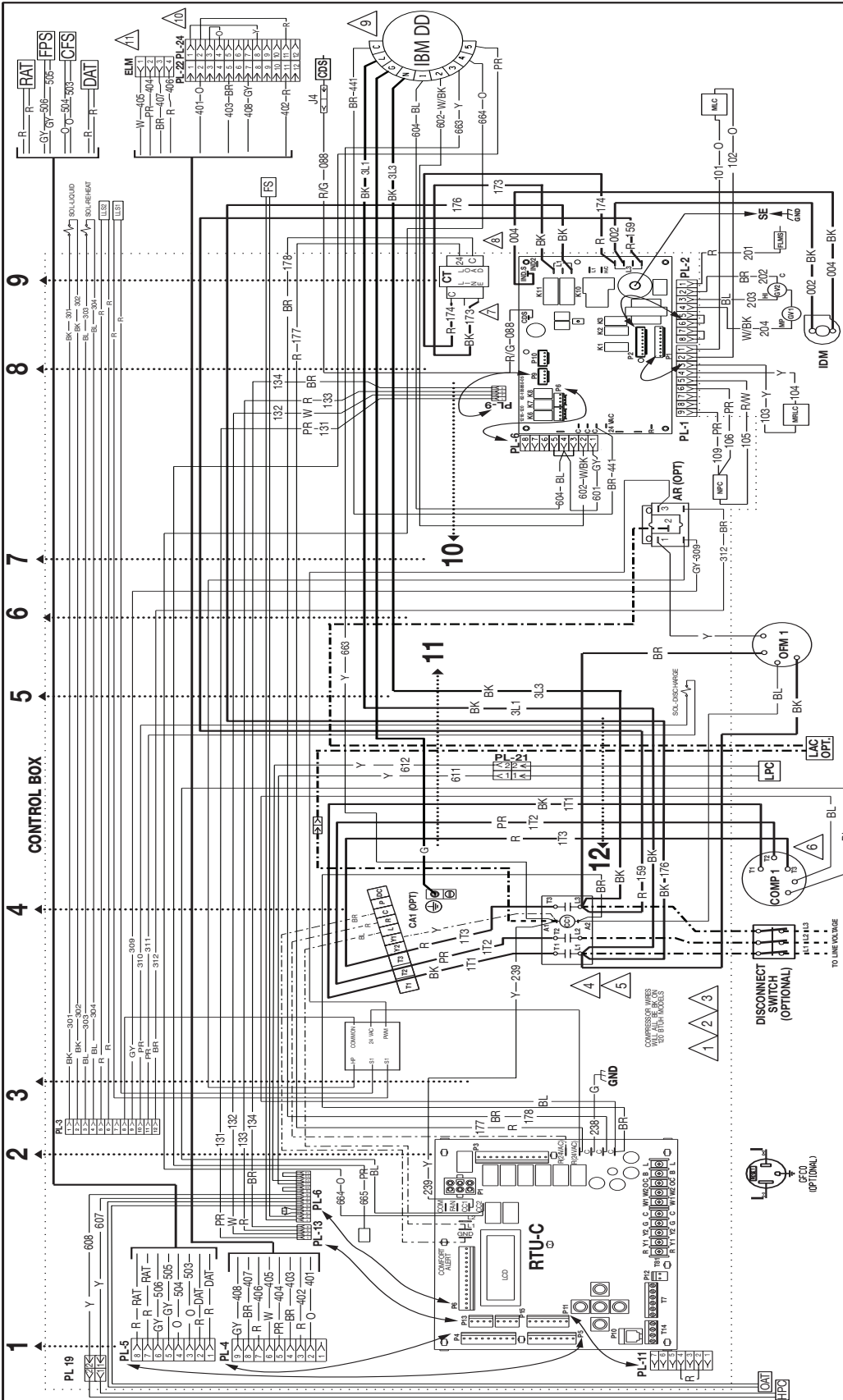
LINE VOLTAGE
 -FACTORY STANDARD
 -FIELD INSTALLED
 LOW VOLTAGE
 -FACTORY STANDARD
 -FIELD INSTALLED
 REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)
 WARNING
 -CABINET MUST BE PERMANENTLY GROUNDING AND CONFORM TO I.E.C. NEC. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.

POWER SUPPLY

L3 L2 L1

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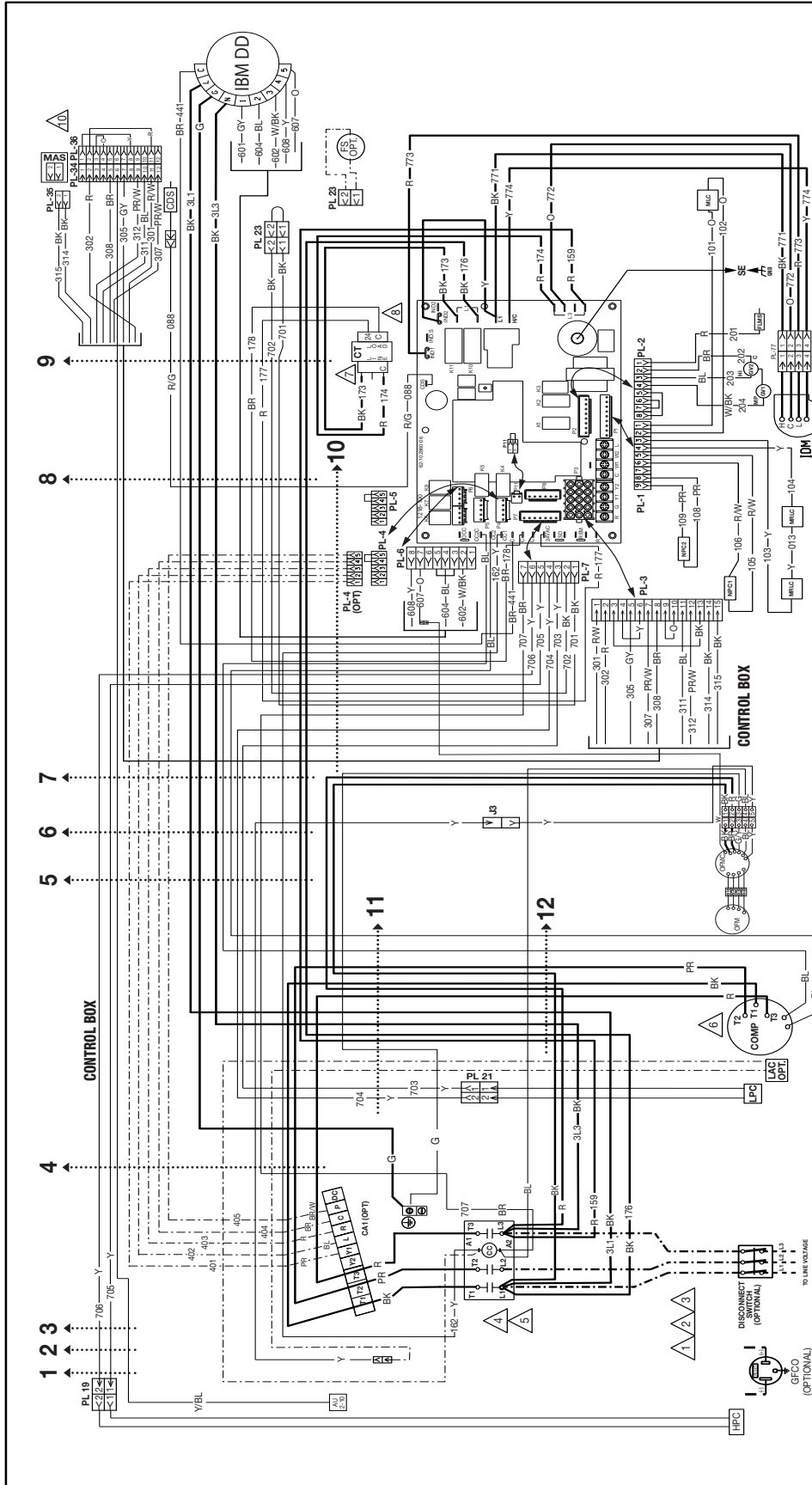
Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRING INFORMATION					
LINE VOLTAGE	—				
-FACTORY STANDARD	—				
-FACTORY OPTION	---				
-FIELD INSTALLED	----				
LOW VOLTAGE				
-FACTORY STANDARD				
-FACTORY OPTION	-----				
-FIELD INSTALLED	-----				
REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105°C MIN)					
WIRING CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.					
NOTES					
1. CONNECTOR SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.					
2. CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.					
3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).					
4. REMOVE B.A.T (C) TO INSTALL LOW AMBIENT ACCESSORY.					
5. IF REQUIRED A TROCHOMORPHIC REVIEW ACCESSORY TO (C) (1) AND (C) (4).					
6. COMPRESSOR MOTOR THERMALLY PROTECTED ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.					
7. TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.					
UNIT VOLTAGE—HZ	TRANSFORMER TERNAL				
208-200V/120V	200				
230-400V	230				
330-400V	400				
380-400V	400				
480-400V	480				
575-400V	230				
COMPONENT CODES					
BC	BLOWER CONTACTOR				
CA	COMPACT ALERT MODULE				
CC	COMPRESSOR CONTACTOR				
CD	CONDENSER FAN MOTOR				
CS	CONDENSER FAN SWITCH				
CP	COMPRESSOR				
CT	CONTROL TRANSFORMER				
DAT	DISCHARGE AS SENSOR				
DSC	ECONOMIZER LOGIC MODULE				
ELM	FLAME SENSOR				
FAN	FAN PROWING SWITCH				
FP	FREEZE SENSOR				
FT	FREEZE STAT				
GFO	GROUND FAULT CONVERGENCE OUTLET				
GL	GROUND LUG				
GN	GROUND				
GV	GAZ VALVE				
HPC	HIGH PRESSURE CONTROL				
NOTES					
8. LOW VOLTAGE CIRCUIT (N.E.C. CLASS 2) WITH A CLASS TRANSFORMER, 24VAC/3.00 HZ/SUSPENDED.					
9. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.					
10. REMOVE PL-6 FOR ECONOMIZER ACCESSORY, PL-22 AND PL-24 LOCATED IN RETURN AIR SECTION.					
11. CONNECT TO ECONOMIZER LOGIC MODULE.					
WIRE COLOR CODE					
BK.....	BLACK	G.....	GREEN	PR.....	PURPLE
BR.....	BROWN	GY.....	GRAY	R.....	RED
BL.....	BLUE	O.....	ORANGE	W.....	WHITE
		Y.....	YELLOW		
ELECTRICAL WIRING DIAGRAM					
GE DDC 1-STGRH 072 D					
460V 3PH, 60HZ					
APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:			
MODELED BY:	DATE:				
TEW	07-29-20		R-1073S148		
PART NO.:	90-106687-22	REV:	01		

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE NON DDC 2-STG C	
W/ 2-STG ECM W/ REMOTE	
208/230V, 3PH, 60HZ	

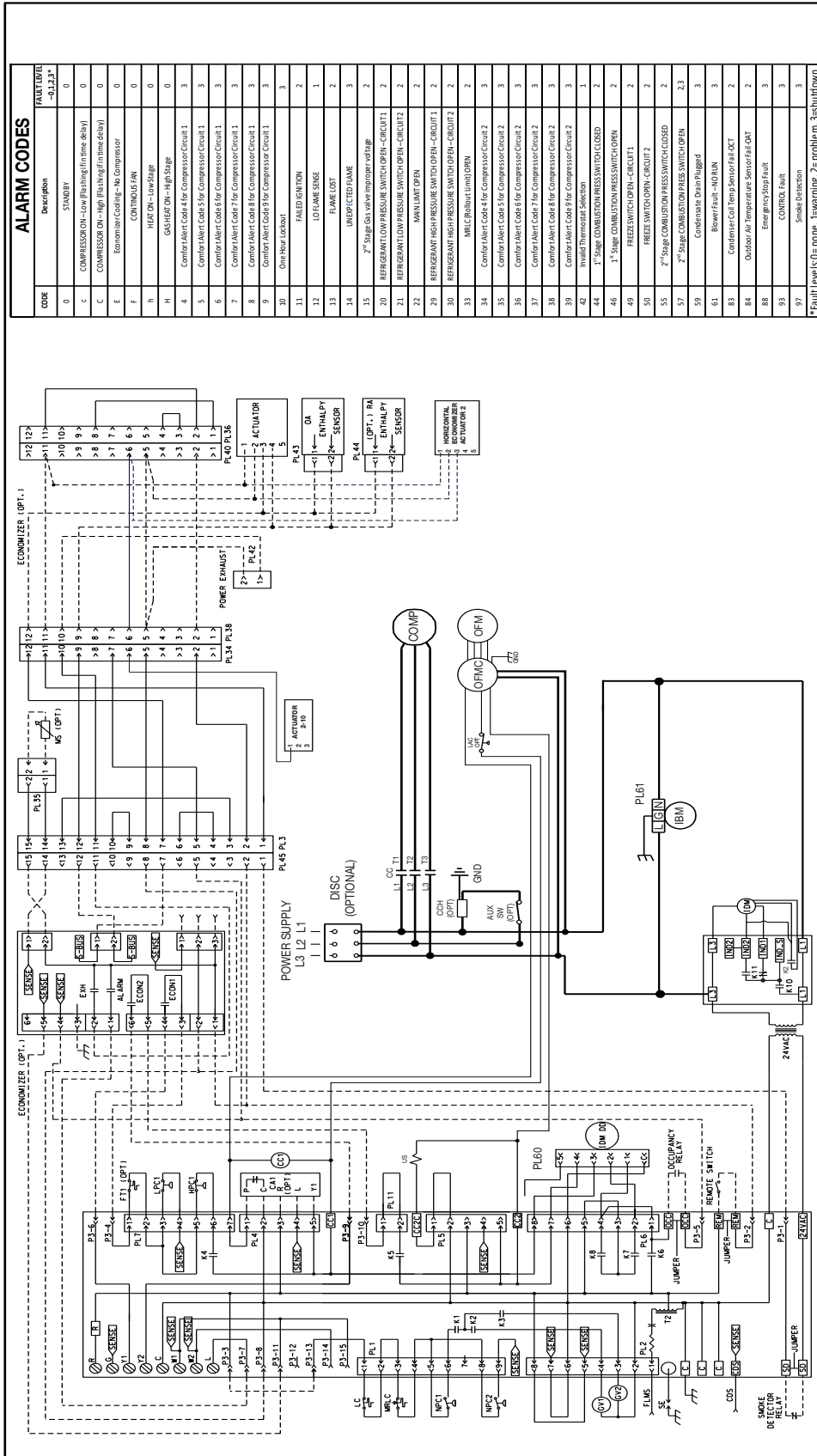
APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: ALB	DATE: 5/17/2023	111437
PART NO.:	90-106687-86	REV: 01

COMPONENT CODES
BC BLU/GR COMPACT ALERT MODULE
CA COMPRESSOR CONTACTOR
CC CLASS 2 TRANSFORMER
CS CLOSED SWITCH
COB CLOSED DRUM SENSOR
CT CONTROL TRANSFORMER
DC DISCHARGE AIR SENSOR
FLS FAN FLAME SENSOR
FS FAN PROXIMITY SWITCH
GR GAS PRESSURE SENSOR
IR INDOOR BLOWER MOTOR
OC OUTDOOR BLOWER MOTOR
OL GROUND FAULT CONVENIENCE OUTLET
OD GROUND OUTLET
OS GAS PRESSURE CONTROL
PC INDOOR BLOWER MOTOR
PEC INTEGRATED FLAME CONTROL
J JUMPER

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE Jumper (J) TO INSTALL LOW AMBIENT ACCESSORY.
 - REMOVE PLUS FOR ECONOMIZER ACCESSORY.
 - REMOVE PLUS FOR ECONOMIZER ACCESSORY.
 - FLUSH AND PLEB LOCKED IN RETURN AIR SECTION.
 - PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- | UNIT VOLTAGES - 5/2 | TRANSFORMER TURNS |
|---------------------|-------------------|
| 208-230V | 200 |
| 230-60HZ | 230 |
| 380-60HZ | 400 |
| 380-415-50HZ | 460 |
| 460-60HZ | 460 |
| 575-60HZ | 290 |

WIRING INFORMATION
LINE VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
LOW VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
REPLACEMENT WIRE
-MUST BE THE SAME SIZE AND TYPE
-OF INSULATION AS ORIGINAL (105C. MIN.)
WARNING
-CABINET MUST BE PERMANENTLY GROUND
-AND CONFORM TO I.E.C., N.E.C., C.E.C.
-NATIONAL WIRING REGULATIONS, AND LOCAL
CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



CODE	Description	FAULT CODE
0	STANDBY	0
C	COMPRESSION ON - High (Pressure Rise)	0
C	COMPRESSION ON - High (Pressure Rise)	0
E	Economizer Cooling - No Compressor	0
F	CONTRADICTORY	0
H	HIGH ON - High Stage	0
H	GAS FLEET ON - High Stage	0
4	Combi Alert Code 4 for Compressor Circuit 1	3
5	Combi Alert Code 5 for Compressor Circuit 1	3
6	Combi Alert Code 6 for Compressor Circuit 1	3
7	Combi Alert Code 7 for Compressor Circuit 1	3
8	Combi Alert Code 8 for Compressor Circuit 1	3
9	Combi Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2" Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
23	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
31	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
32	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MFC (Minimum Limit) OPEN	2
34	Combi Alert Code 4 for Compressor Circuit 2	3
35	Combi Alert Code 5 for Compressor Circuit 2	3
36	Combi Alert Code 6 for Compressor Circuit 2	3
37	Combi Alert Code 7 for Compressor Circuit 2	3
38	Combi Alert Code 8 for Compressor Circuit 2	3
39	Combi Alert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1" Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1" Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2" Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2" Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condensate Coil Temp Sensor Fault	2
84	Outdoor Air Temperature Sensor Fault	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Smoke Detection	3

WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE NON DDC 2-STG C	
W/ 2-STG ECM W/ REMOTE	
208/230V, 3PH, 60HZ	

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
YVM	6/8/2023	111841

PART NO.:	REV.:
90-106688-86	00

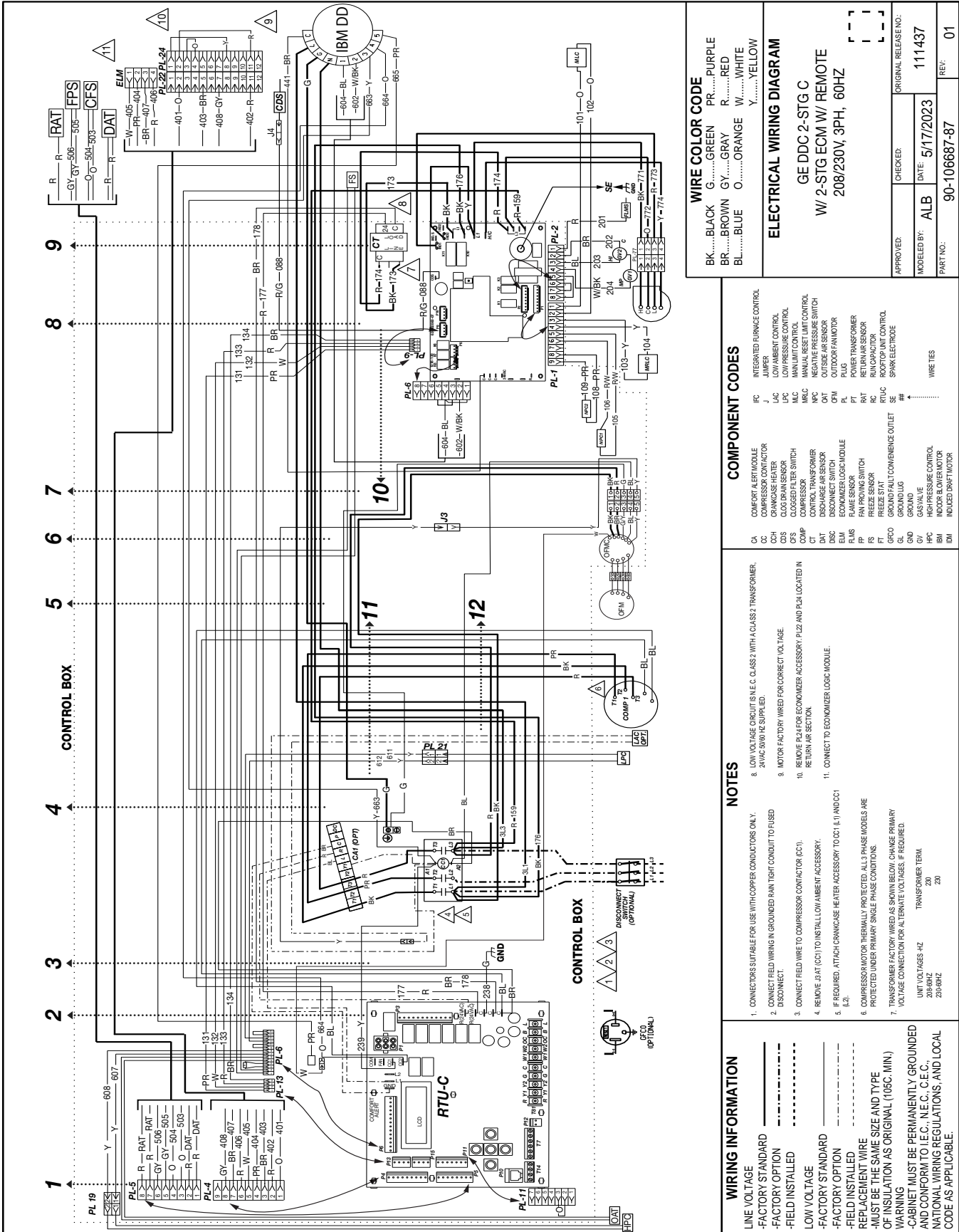
COMPONENT CODES	
BC	BLOWER CONTACTOR
CA	COMFORT ALERT MODULE
CC	COMPRESSOR CONTACTOR
COH	CRANKCASE HEATER
CS	CLOSED DOOR SENSOR
CO	COMBUSTION PRESSURE SWITCH
COMP	COMPRESSOR
CT	CONTROL TRANSFORMER
DAT	DISCHARGE AIR SENSOR
EAS	ELECTRIC AIR SENSOR
FAN	FAN PROOFING
FP	FAN PROOFING
FS	FREEZE SENSOR
FUSE	FUSE
GE	GROUND GROUND
GI	GROUND GROUND
GND	GROUND
HFC	HIGH PRESSURE CONTROL
BM	BLOWER MOTOR
FC	INTEGRATED FANAGE CONTROL
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MAS	MIXED AIR SENSOR
MFC	MINIMUM FLOW CONTROL
MFC	MINIMUM FLOW CONTROL
NPC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
OFM	OUTDOOR FAN MOTOR
PL	PLUG
PL	PLUG
RAT	RETURN AIR SENSOR
R/C	ROOM CAPACITOR
RU/C	ROOM CAPACITOR
SE	SMART ELECTRODE
US	UNLOADER SOLENOID

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO CLUSED DISCONNECT.
 - CONNECT FIELD WIRING TO COMPRESSOR CONTACTOR (CC).
 - CONNECT FIELD WIRING TO CRANKCASE HEATER ACCESSORY TO CC (L1) AND CC (L2).
 - REQUIRED ATTACH CRANKCASE HEATER ACCESSORY TO CC (L1) AND CC (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- | UNIT VOLTAGES - HZ | TRANSFORMER TURNS |
|--------------------|-------------------|
| 208-230V | 230 |
| 208-230V | 230 |
| 230-240V | 230 |
| 380-415-230V | 400 |
| 460-500V | 400 |
| 575-600V | 230 |

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE
 - OF INSULATION AS ORIGINAL (105C, MIN)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDED
 - AND CONFORM TO I.E.C., N.E.C., C.E.C.
 - NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW
ELECTRICAL WIRING DIAGRAM	
GE DDC 2-STG C	
W/ 2-STG ECM W/ REMOTE	
208/230V, 3PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: ALB	DATE: 5/17/2023
PART NO.: 90-106687-87	ORIGINAL RELEASE NO.: 111437
	REV: 01

COMPONENT CODES	
CA	COMFORT A/EPT MODULE
CC	COMPRESSOR CONTACTOR
CH	CRANKCASE HEATER
CS	CLOG BRN/AN SENSOR
CFS	CLOGGED FILTER SWITCH
COMP	COMPRESSOR
CMP	COMPRESSOR MAN/RES
DAT	DISCHARGE AIR SENSOR
DSC	DISCONNECT SWITCH
ELM	ECONOMIZER LOGIC MODULE
FLM	FLAME SENSOR
FP	FAN PROWING SWITCH
FR	FREEZE SENSOR
FT	RETURN AIR SENSOR
GRFO	GROUND FAULT CONVENIENCE OUTLET
GL	GROUND LUG
GN	GROUND
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL
IMR	INDOOR BLOWER MOTOR
IRN	INDOOR BURNER MOTOR
	INTEGRATED BURST CONTROL
J	JUMPER
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MLC	MANUAL RESET LIMIT CONTROL
MPC	MANUAL PRESSURE SWITCH
NPC	NEGATIVE PRESSURE SWITCH
OPM	OUTDOOR FAN MOTOR
PK	PLUS
PT	POWER TRANSFORMER
RAT	RETURN AIR SENSOR
RC	RUN CAPACITOR
RFC	ROOM FAN CONTROL
SPK	SPARK ELECTRODE
#	WIRE TIES

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE J4(CT) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO C1, E, I, AND C1.
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES, IF REQUIRED.
 - UNIT VOLTAGES: 208/230V, 230/208V

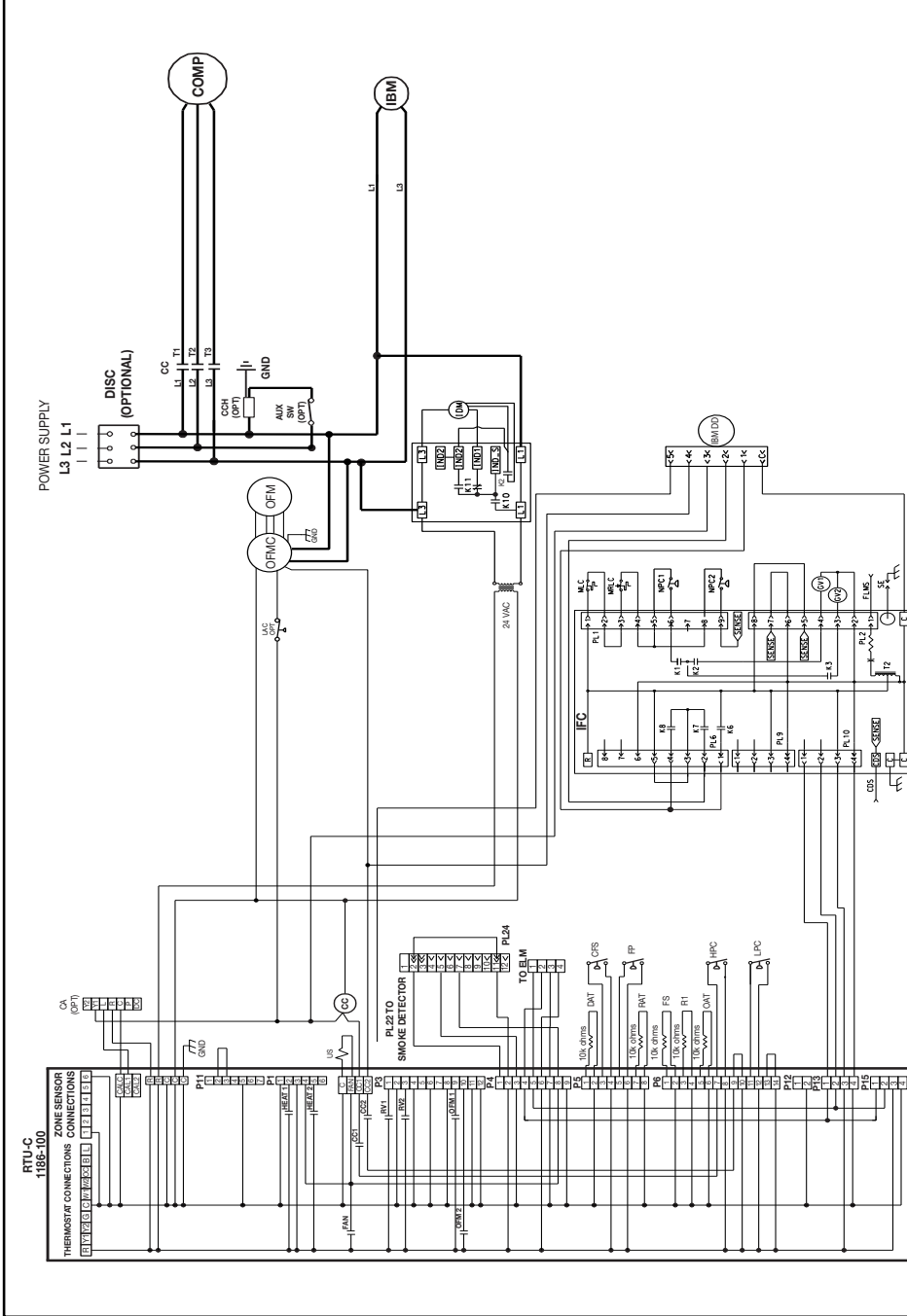
- NOTES**
- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER. 24VAC 50/60 HZ SUPPLIED.
 - MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
 - REMOVE PLAZER FOR ECONOMIZER ACCESSORY (PL-22 AND PL-24) LOCATED IN RETURN AIR SECTION.
 - CONNECT TO ECONOMIZER LOGIC MODULE.

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE
 - OF INSULATION AS ORIGINAL (105C, MIN.)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDED
 - AND CONFORM TO I.E.C., N.E.C., C.E.C.
 - NATIONAL WIRING REGULATIONS, AND LOCAL
 - CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)

ALARM CODES		
CODE	Description	FAULT LEVEL -0,1,2,3
0	STANDBY	0
C	COMPRESSOR ON - Low (flashing in time delay)	0
C	COMPRESSOR ON - High (flashing in time delay)	0
E	Evaporator Coil脏 - No Compressor	0
F	COINTEGRAN	0
H	HEATON - Low Stage	0
H	HEATON - High Stage	0
4	Combin Alert Code 4 for Compressor Circuit 1	3
5	Combin Alert Code 5 for Compressor Circuit 1	3
6	Combin Alert Code 6 for Compressor Circuit 1	3
7	Combin Alert Code 7 for Compressor Circuit 1	3
8	Combin Alert Code 8 for Compressor Circuit 1	3
9	Combin Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED (ON/TN)	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	SUSPECTED FLAME	3
15	2 nd Stage Gas Valve Improper Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
34	MFC (Manual Limit) OPEN	2
35	Combin Alert Code 4 for Compressor Circuit 2	3
36	Combin Alert Code 5 for Compressor Circuit 2	3
37	Combin Alert Code 6 for Compressor Circuit 2	3
38	Combin Alert Code 7 for Compressor Circuit 2	3
39	Combin Alert Code 8 for Compressor Circuit 2	3
40	Combin Alert Code 9 for Compressor Circuit 2	3
41	Result Temperature Selected	1
44	1 st Stage Combustion Press Switch Closed	2
46	1 st Stage Combustion Press Switch Open	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage Combustion Press Switch Closed	2
57	2 nd Stage Combustion Press Switch Open	2,3
59	Condensate Drain High Water	3
61	Blower Fault - NOISE	3
84	Condenser Coil Temperature Sensor Fail-DAT	2
88	Outdoor Air Temperature Sensor Fail-DAT	2
93	Emergency Stop Fault	3
95	CONTROL FAULT	3
97	Smoke Detector	3

† Fault levels: 0 = none, 1=warning, 2=problem, 3=shutdown



WIRE COLOR CODE BK.....BLACK G.....GREEN PR.....PURPLE BR.....BROWN Y.....GRAY R.....RED BL.....BLUE O.....ORANGE W.....WHITE Y.....YELLOW	
ELECTRICAL WIRING DIAGRAM GE DDC 2-STG C W/ 2-STG ECM W/ REMOTE 208/230V, 3PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: VYM	DATE: 6/8/2023
PART NO: 90-106688-87	ORIGINAL RELEASE NO: 111841
	REV: 00

COMPONENT CODES	
BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CH	CHAMBER HEATER
CS	CLOGGED FILTER SWITCH
COMP	COMPRESSOR
CT	CONDENSATE TANK
DC	DISCONNECT SWITCH
FLS	FLAME SENSOR
FS	FREEZE SENSOR
GFCO	GROUND FAULT CURRENT OUTLET
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IM	INDUCED DRAFT MOTOR
IFC	INTEGRATED FURNACE CONTROL
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MAS	MAKED AIR SENSOR
MFC	MANUAL LIMIT CONTROL
MPC	NEGATIVE PRESSURE SWITCH
NPC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
PL	PLUG
PLM	POWER TRANSFORMER
PT	POWER TRANSFORMER
RLC	RELAY CONTACT
RTU-C	ROOFTOP UNIT CONTROL
SE	SHARK ELECTRODE
US	UNLOADED SUELDIOD

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING TO GROUND IN RETURN AIR SECTION.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - IF REQUIRED, FIELD WIRING TO COMPRESSOR CONTACTOR (CC) IS TO BE INSTALLED IN RETURN AIR SECTION.
 - IF REQUIRED, FIELD WIRING TO CHAMBER HEATER ACCESSORY TO CCI (L) AND CCI (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

UNIT VOLTAGES - 1Ø	TRANSFORMER TERN.
200-230V	200
230-240V	230
230-240V	230
380-415V	400
460-480V	460
575-600V	575

WIRING INFORMATION

LINE VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

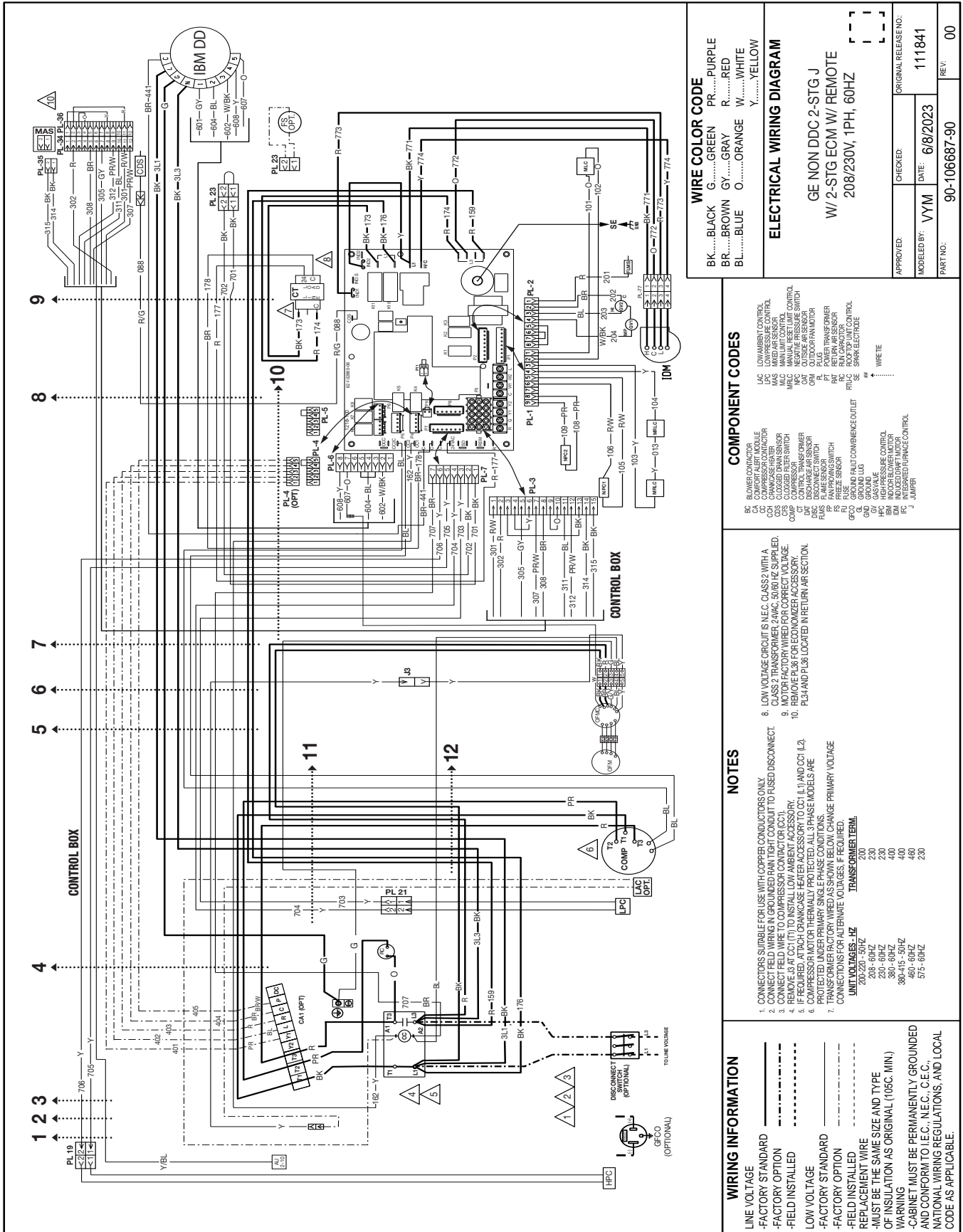
LOW VOLTAGE
 -FACTORY STANDARD
 -FACTORY OPTION
 -FIELD INSTALLED

REPLACEMENT WIRE
 MUST BE THE SAME SIZE AND TYPE
 OF INSULATION AS ORIGINAL (105C MIN.)

WARNING
 -CABINET MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C., N.E.C., C.E.C.,
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



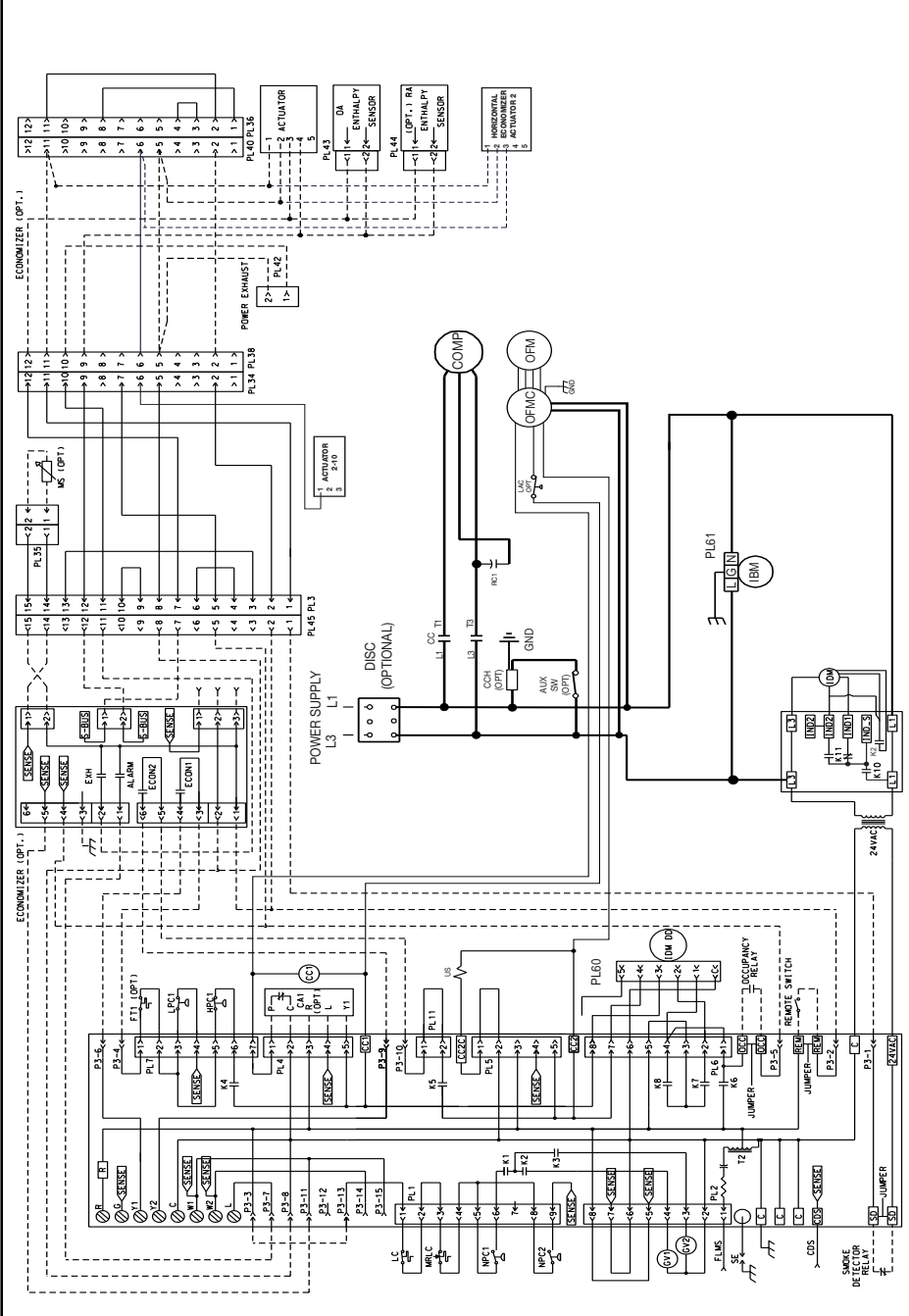
Appendix G. Wiring Diagrams & Schematics (Cont.)

CODE	Description	FAULT LEVEL -0,1,2,3*
0	STANDBY	0
C	COMPRESSOR ON - Low (Flashing in time delay)	0
E	COMPRESSOR ON - High (Flashing in time delay)	0
F	Economizer Cooling - No Compressor	0
F	CONTINUOUS	0
H	HEAT ON - Low Stage	0
H	GAS HEAT ON - High Stage	0
4	Combi Alert Code 4 for Compressor Circuit 1	3
5	Combi Alert Code 5 for Compressor Circuit 1	3
6	Combi Alert Code 6 for Compressor Circuit 1	3
7	Combi Alert Code 7 for Compressor Circuit 1	3
8	Combi Alert Code 8 for Compressor Circuit 1	3
9	Combi Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FIELD SWITCH	2
12	CO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2" Stage Gas Valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MAIN LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MFC (Reheat Limit) OPEN	3
34	Combi Alert Code 4 for Compressor Circuit 2	3
35	Combi Alert Code 5 for Compressor Circuit 2	3
36	Combi Alert Code 6 for Compressor Circuit 2	3
37	Combi Alert Code 7 for Compressor Circuit 2	3
38	Combi Alert Code 8 for Compressor Circuit 2	3
39	Combi Alert Code 9 for Compressor Circuit 2	3
42	Indoor Temperature	1
44	1" Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1" Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2" Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2" Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condenser Coil Temp Sensor fail/OCT	2
84	Outdoor Air Temperature Sensor fail/OAT	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Smoke Detection	3

*Fault level is: 0 = no re, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE		ELECTRICAL WIRING DIAGRAM	
BK.....BLACK	G.....GREEN	PR.....PURPLE	
BR.....BROWN	GY.....GRAY	R.....RED	
BL.....BLUE	O.....ORANGE	W.....WHITE	
	Y.....YELLOW		

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
YVM	6/8/2023	111841
MODELED BY:	DATE:	
90-106688-90		
PART NO.:		REV: 00



COMPONENT CODES

BC	BLOWER CONDUCTOR
BL	BLEED AIR SENSOR
CC	COMPRESSOR CONTACTOR
CO	COIL
COH	CRANKCASE HEATER
CS	CLOSED DRAIN SENSOR
CS	CONDENSATE SENSITIVE SWITCH
CS	COMPRESSOR
CT	CONTROL TRANSFORMER
DAT	DISCHARGE AIR SENSOR
DSC	DISCONNECT SWITCH
FLP	FAN PROOFING
FS	FREEZE SENSOR
FU	FUSE
GR	GROUND
HPC	HIGH PRESSURE CONTROL
IBM	INDOOR BURNER MOTOR
IFC	INTEGRATED FLUENCE CONTROL
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MAS	MIXED AIR SENSOR
MFC	MAIN LIMIT CONTROL
MFC	MANUAL RESET LIMIT CONTROL
MFC	MANUAL RESET LIMIT SWITCH
OC	OUTDOOR COIL
OFM	OUTDOOR FAN MOTOR
PL	PLUG
PL	PLUG TRANSFORMER
PT	RETURN AIR SENSOR
RC	RUN CAPACITOR
RFU-C	ROOFTOP UNIT CONTROL
SE	SHOCK ELECTRODE
US	UNLOUGH SOLENOID

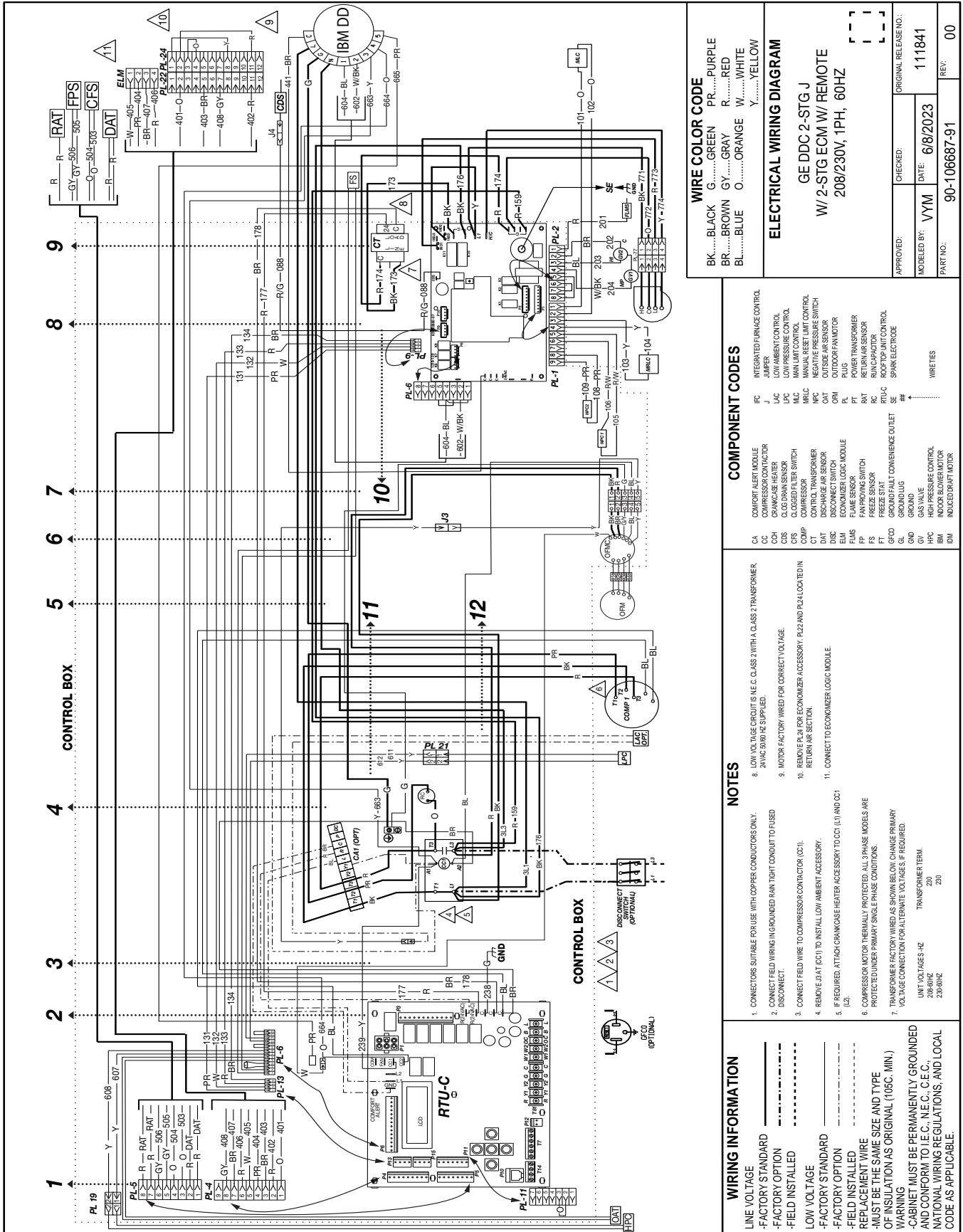
- ### NOTES
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRE TO GROUND IN RIGHT CONDUIT TO ELIMINATE DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE FIELD WIRE TO INSTALLED LOW AMBIENT CONTROL ACCESSORY.
 - REMOVE FIELD WIRE TO ECONOMIZER ACCESSORY.
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTOR WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES IF REQUIRED.

UNIT VOLTAGES - Hz	TRANSFORMER TERN.
208-230V-60Hz	230
230-240V-60Hz	230
230-240V-50Hz	230
380-415V-50Hz	400
380-415V-60Hz	400
460-480V-60Hz	480
575-600V-60Hz	575

- ### WIRING INFORMATION
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - MUST BE THE SAME SIZE AND TYPE
 - MUST BE THE SAME SIZE AND TYPE
 - INSULATION AS ORIGINAL (105C MIN.)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDING
 - AND CONFORM TO I.E.C., N.E.C., C.E.C.
 - NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW

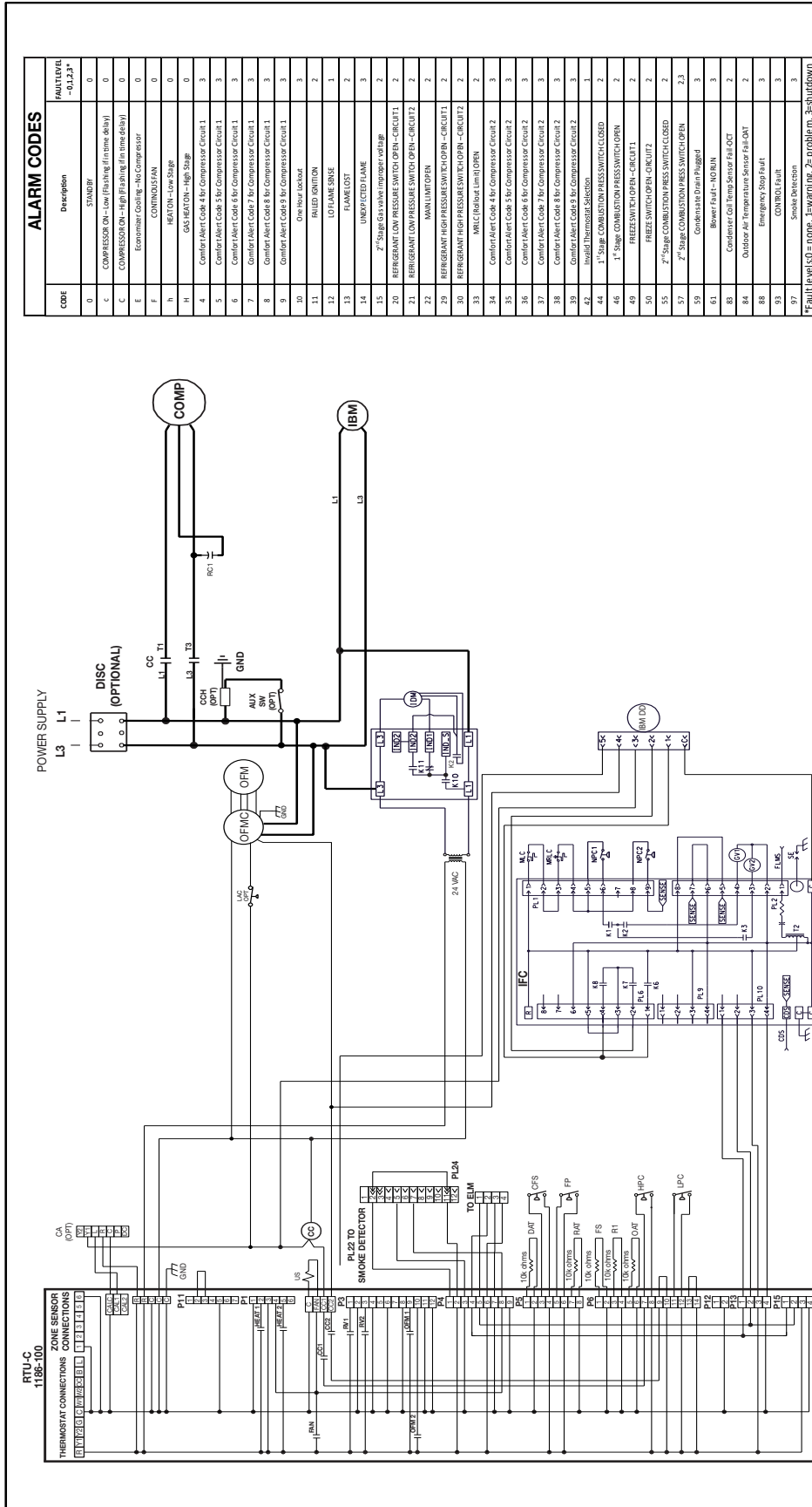
ELECTRICAL WIRING DIAGRAM	
GE DDC 2-STG J W/ 2-STG ECM W/ REMOTE 208/230V, 1PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: VYM	DATE: 6/8/2023
PART NO.: 90-106887-91	ORIGINAL RELEASE NO.: 111841
	REV: 00

COMPONENT CODES	INTEGRATED FURNACE CONTROL
CA	COMFORT ALERT MODULE
CC	COMPRESSOR CONTACTOR
COH	CRANKCASE HEATER
CDS	CL OIL DRAIN SENSOR
CFS	CLOSED FILTER SWITCH
CT	CONTROL TRANSFORMER
DISC	DISCONNECT SWITCH
ELM	ECONOMIZER LOGIC MODULE
FLMS	FLAME SENSOR
FP	FAN PROOFING SWITCH
FS	FREEZE SENSOR
FT	FREEZE STAT
GL	GROUND LUG
GND	GROUND
GV	GAS VALVE
HPC	HIGH PRESSURE CONTROL
BM	INDOOR BLOWER MOTOR
IDM	INDOOR DRAFT MOTOR
IR	INTEGRATED FURNACE CONTROL
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MLC	MANUAL LIMIT CONTROL
MRLC	MANUAL RESET LIMIT CONTROL
NPC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
PA	POWER TRANSFORMER
PT	POWER TRANSFORMER
RA	RETURN AIR SENSOR
RC	RUN CAPACITOR
RTU-C	ROOM TOP UNIT CONTROL
SE	SPARK ELECTRODE
	WIRES

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
 - REMOVE BATT (CCT1) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCT (LH) AND CCT (RD).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION ORAL ENVIRONMENTAL VOLTAGES IF REQUIRED.
 - UNIT VOLTAGES -HZ
208-60HZ
230-60HZ
 - TRANSFORMER TERNI.
230

WIRING INFORMATION
LINE VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
LOW VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
REPLACEMENT WIRE
-MUST BE THE SAME SIZE AND TYPE
OF INSULATION AS ORIGINAL (105C, MIN.)
-CABINET MUST BE PERMANENTLY GROUNDED
AND CONFORM TO I.E.C., N.E.C., C.E.C.,
NATIONAL WIRING REGULATIONS, AND LOCAL
CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



CODE	Description	FAULT LEVEL -0,1,2,3*
0	STANDBY	0
C	COMPRESSOR ON - Low Flashing (In time delay)	0
C	COMPRESSOR ON - High Flashing (In time delay)	0
E	Economizer Control - No Compressor	0
F	CONTINUOUS	0
F	WATON - Low Stup	0
H	GAS HEATON - High Stup	0
4	Comer Alert Code 4 for Compressor Circuit 1	3
5	Comer Alert Code 5 for Compressor Circuit 1	3
6	Comer Alert Code 6 for Compressor Circuit 1	3
7	Comer Alert Code 7 for Compressor Circuit 1	3
8	Comer Alert Code 8 for Compressor Circuit 1	3
9	Comer Alert Code 9 for Compressor Circuit 1	3
10	One hour lockout	3
11	FLAME IGNITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas valve inoperable w/damp	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRLC (Return Limit) OPEN	2
34	Comer Alert Code 4 for Compressor Circuit 2	3
35	Comer Alert Code 5 for Compressor Circuit 2	3
36	Comer Alert Code 6 for Compressor Circuit 2	3
37	Comer Alert Code 7 for Compressor Circuit 2	3
38	Comer Alert Code 8 for Compressor Circuit 2	3
39	Comer Alert Code 9 for Compressor Circuit 2	3
42	Insat. Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
85	Condenser Coil Temp Sensor Fail-OUT	2
84	Outdoor Air Temperature Sensor Fail-OUT	2
88	Emergency Stop Fault	3
93	CONTROL FAULT	3
97	Smoke Detection	3

*Fault levels 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GY.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG J
 W/ 2-STG ECM W/ REMOTE
 208/230V, 1PH, 60HZ

APPROVED: _____
 MOELED BY: VYM DATE: 6/8/2023
 PART NO.: 90-106688-91 ORIGINAL RELEASE NO.: 111841 REV: 00

COMPONENT CODES

BC BLOWER CONTROLLER
 CA COMFORT ALERT MODULE
 CC COMPRESSOR CONTROLLER
 CCS CLOSED DRAIN SENSOR
 CFS CLOSED FILTER SWITCH
 COB COIL BLOWER CONTROL
 COB CONTROL TRANSFORMER
 DAT DISCHARGE AIR SENSOR
 EFM EXHAUST FAN MOTOR
 FMS FAN PROOFING
 GND GROUND LUG
 GUL GROUND LUG CONVENIENCE OUTLET
 IFC INDOOR FAN CONTROL
 IFC INDOOR BLOWER MOTOR
 IFC INDOOR FAN CONTROL
 LFC LOW AMBIENT CONTROL

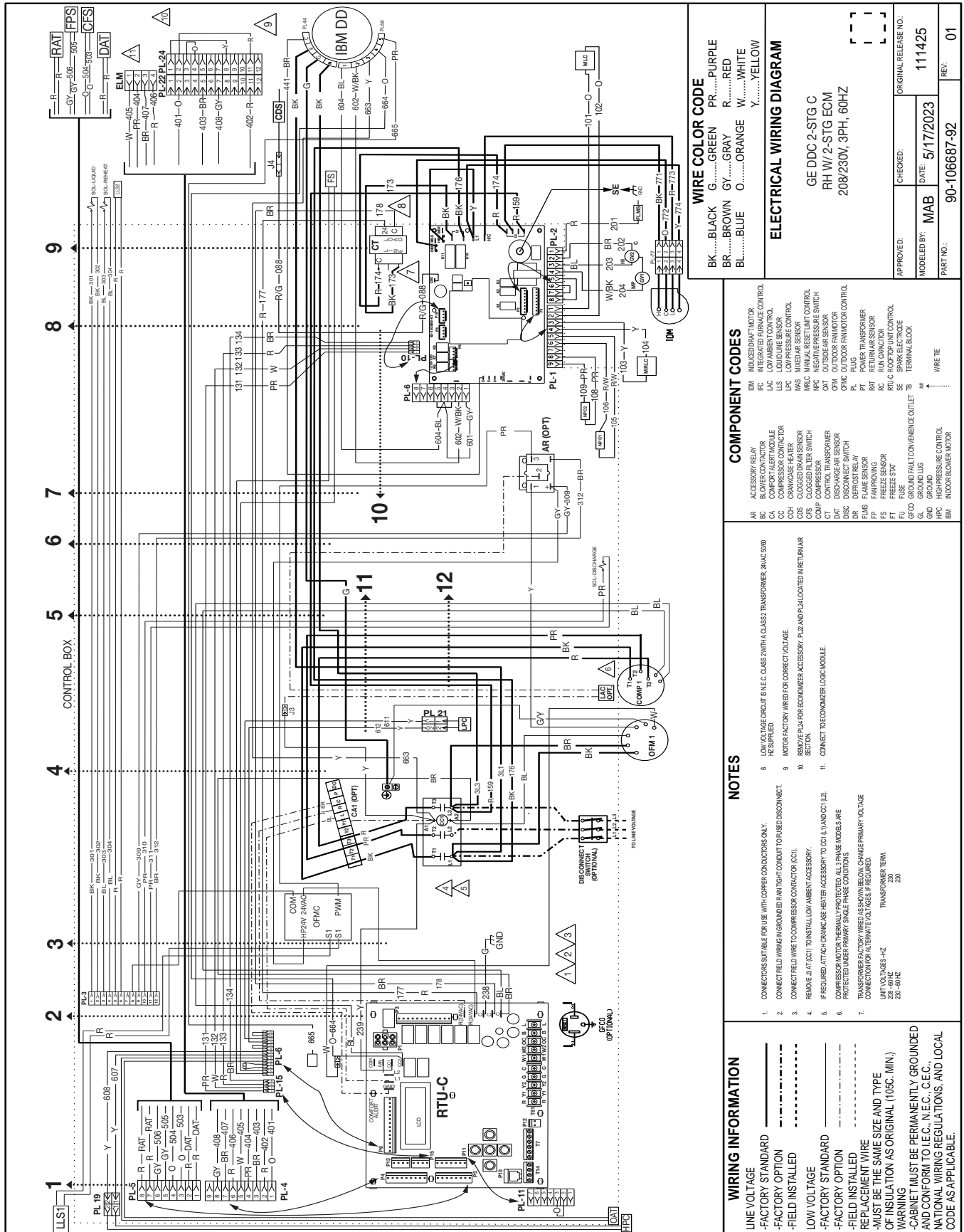
LFC LOW PRESSURE CONTROL
 MRS MANUAL RESET LIMIT CONTROL
 MRLC MANUAL RESET LIMIT SWITCH
 NEG NEGATIVE PRESSURE SWITCH
 OFM OUTDOOR FAN MOTOR
 OFM-C OUTDOOR FAN MOTOR CONTROL
 OFM-C TRANSFORMER
 OFM-C RETURN AIR SENSOR
 OFM-C RETURN AIR SWITCH
 OFM-C RETURN AIR MOTOR
 OFM-C RETURN AIR CONTROL
 OFM-C RETURN AIR LUG
 OFM-C RETURN AIR CONTROL

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - REMOVE FIELD WIRE TO COMPRESSOR CONTROLLER (CC).
 - REMOVE L3 AT CC TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH ORANGE HEATER ACCESSORY TO CCI (L1) AND CCI (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - FIELD WIRE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
 - CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- TRANSFORMER TERNAL**
- | UNIT VOLTAGES - HZ | TRANSFORMER TERNAL |
|--------------------|--------------------|
| 208-230-60HZ | 230 |
| 208-60HZ | 230 |
| 230-60HZ | 400 |
| 380-60HZ | 400 |
| 380-50HZ | 480 |
| 575-60HZ | 230 |

- WIRING INFORMATION**
- LINE VOLTAGE
 -FACTORY STANDARD
 -FIELD INSTALLED
- LOW VOLTAGE
 -FACTORY STANDARD
 -FIELD INSTALLED
- REPLACEMENT WIRE
 -MUST BE THE SAME SIZE AND TYPE
 OF INSULATION AS ORIGINAL (105C. MIN.)
- WARNING
 -CABINET MUST BE PERMANENTLY GROUNDED
 AND CONFORM TO I.E.C. N.E.C. C.E.C.
 NATIONAL WIRING REGULATIONS, AND LOCAL
 CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE
 BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM
 GE DDC 2-STG C
 RH W/ 2-STG ECM
 208/230V, 3PH, 60HZ

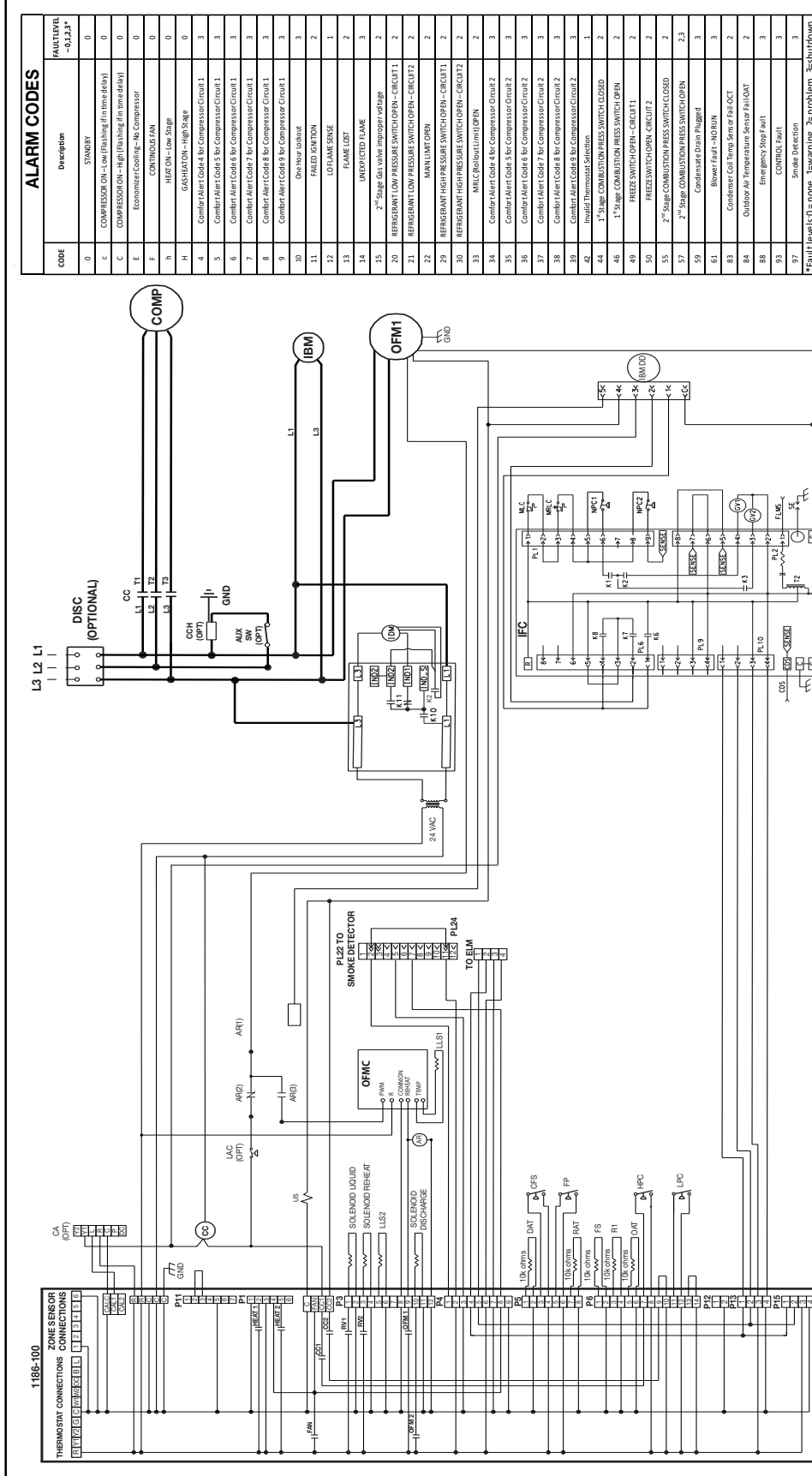
APPROVED: _____
 MODELED BY: MAB DATE: 5/17/2023
 ORIGINAL RELEASE NO.: 111425
 PART NO.: 90-106887-92 REV: 01

- COMPONENT CODES**
- AR ACCESSORY RELAY
 - BC BLOWER CONTACTOR
 - CC COMPRESSOR CONTACTOR
 - CCM COMPRESSOR MOTOR
 - CDS CLOGGED SENSING DEVICE
 - CFS CLOGGED FILTER SWITCH
 - CT CONTROL TRANSFORMER
 - DSC DISCONNECT SWITCH
 - DK DEFOUST RELAY
 - FMS FLAME SENSOR
 - FS FREEZE SENSOR
 - FI FUSE
 - GFCD GROUND FAULT CONVENIENCE OUTLET
 - GND GROUND
 - HFC HIGH PRESSURE CONTROL
 - IM INDUCED DRIFT MOTOR
 - IFC INTEGRATED FURNACE CONTROL
 - LAC LOW AMBIENT CONTROL
 - LSC LOW PRESSURE CONTROL
 - MAS MIXED AIR SENSOR
 - MLC MANUAL RESET LIMIT CONTROL
 - NPC NEGATIVE PRESSURE SWITCH
 - OAT OUTDOOR AMBIENT SENSOR
 - OTC OUTDOOR TEMPERATURE CONTROL
 - PL PLUG
 - PT POWER TRANSFORMER
 - RAT RETURN AIR SENSOR
 - RECC RETURN AIR EXHAUST CONTROL
 - RSFC ROOF TOP UNIT CONTROL
 - SE SPARK ELECTRODE
 - TERMINAL BLOCK
 - WIRE TIE

- NOTES**
1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 2. CONNECT FIELD WIRING IN GROUNDING IN TIGHT CONDUIT TO BE USED DISCONNECT.
 3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 4. REMOVE (R.F. AT DC) TO INSTALL LOW AMBIENT ACCESSORY.
 5. IF REQUIRED, ATTACH/CHANGE HEATER ACCESSORY TO (C1, L1) AND (C2, L2).
 6. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITION.
 7. TRANSFORMER FACTORY WIEDED AS SHOWN BELOW CHAME PRIMARY VOLTAGE 208V 10% TOLERANCES -4Z TRANSFORMER TERM 230-60 HZ
 8. LOW VOLTAGE GROUND IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER 2WAG 5000 HE SUPPLIED.
 9. MOTOR FACTORY WIEDED FOR CORRECT VOLTAGE.
 10. REMOVE PLUG FOR ECONOMIZER ACCESSORY (R, Z) AND PLUG LOCATED IN RETURN AIR SECTION.
 11. CONNECT TO ECONOMIZER LOGIC MODULE.

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C, MIN)
 - CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES

CODE	Description	FAULT LEVEL -0,1,2,3*
0	STANDBY	0
C	COMPRESSOR ON - low (rushing in time delay)	0
C	COMPRESSOR ON - High (rushing in time delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
H	HEAT ON - Low Stage	0
H	GAZIFICATION - High Stage	0
4	CombiAlert Code 4 for Compressor Circuit 1	3
5	CombiAlert Code 5 for Compressor Circuit 1	3
6	CombiAlert Code 6 for Compressor Circuit 1	3
7	CombiAlert Code 7 for Compressor Circuit 1	3
8	CombiAlert Code 8 for Compressor Circuit 1	3
9	CombiAlert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED IGNITION	1
12	LO-FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	2
15	2" Stage gas valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
28	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MILC Rollout Limit Open	2
34	CombiAlert Code 4 for Compressor Circuit 2	3
35	CombiAlert Code 5 for Compressor Circuit 2	3
36	CombiAlert Code 6 for Compressor Circuit 2	3
37	CombiAlert Code 7 for Compressor Circuit 2	3
38	CombiAlert Code 8 for Compressor Circuit 2	3
39	CombiAlert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1" Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1" Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2" Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2" Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condensate Coil Temp Sensor Fail OCT	2
84	Outdoor Air Temperature Sensor Fail/OAT	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Smoke Detection	3

*Fault Levels: 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE

BK.....	BLACK	G.....	GREEN	PR.....	PURPLE
BR.....	BROWN	GY.....	GRAY	R.....	RED
BL.....	BLUE	O.....	ORANGE	W.....	WHITE
		Y.....	YELLOW		

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG C
RH W/ 2-STG ECM
208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/19/2023	111997
PART NO.:	90-106688-92	REV: 00

COMPONENT CODES

BC	BLOWER CONTACTOR	LPC	LOW PRESSURE CONTROL
CA	COMFORT ALERT MODULE	MAS	MIXED AIR SENSOR
CC	COMPRESSOR CONTACTOR	MALC	MANUAL LIMIT CONTROL
CCH	CRANKCASE HEATER	MILC	MILC LIMIT CONTROL
CCS	CLOSED FILTER SWITCH	NPC	NEGATIVE PRESSURE SWITCH
COMP	COMPRESSOR	OAT	OUTSIDE AIR SENSOR
CT	CONTROL TRANSFORMER	OFM	OUTDOOR FAN MOTOR
DAT	DISCHARGE AIR SENSOR	PL	PLUG
DIS	DISCHARGE SWITCH	PLUG	PLUG TRANSFORMER
FLMS	FLAME SENSING	RAT	RETURN AIR MOTOR
FP	FLAME PROWING	RC	RETURN AIR SENSOR
GRCO	GROUND FAULT CONVENIENCE	RU/C	ROOFTOP UNIT CONTROL
GL	GROUND LUG	SE	SEMI-CONDUCTOR
GND	GROUND	US	UNILABER SOLENOID
HPC	HIGH PRESSURE CONTROL		
INDOOR	INDOOR BLOWER MOTOR		
INT	INTEGRATED FURNACE CONTROL		
ITC	INTEGRATED FURNACE CONTROL		
LAC	LOW AMBIENT CONTROL		

- ### NOTES
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE GAT (CC) TO INSTALL LOW AMBIENT ACCESSORY.
 - REMOVE GAT (CC) TO INSTALL LOW AMBIENT ACCESSORY.
 - COMPRESSOR MOTOR THERMALLY PROTECTED. 3PH PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
8. LOW VOLTAGE CIRCUITS (N.E.C. CLASS 2 WITH CLASS 2 TRANSFORMER 2WAG, 50/60 HZ SUPPLIED.
9. MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
10. REMOVE PL24 FOR ECONOMIZER ACCESSORY.
PL22 AND PL24 LOCATED IN RETURN AIR SECTION.

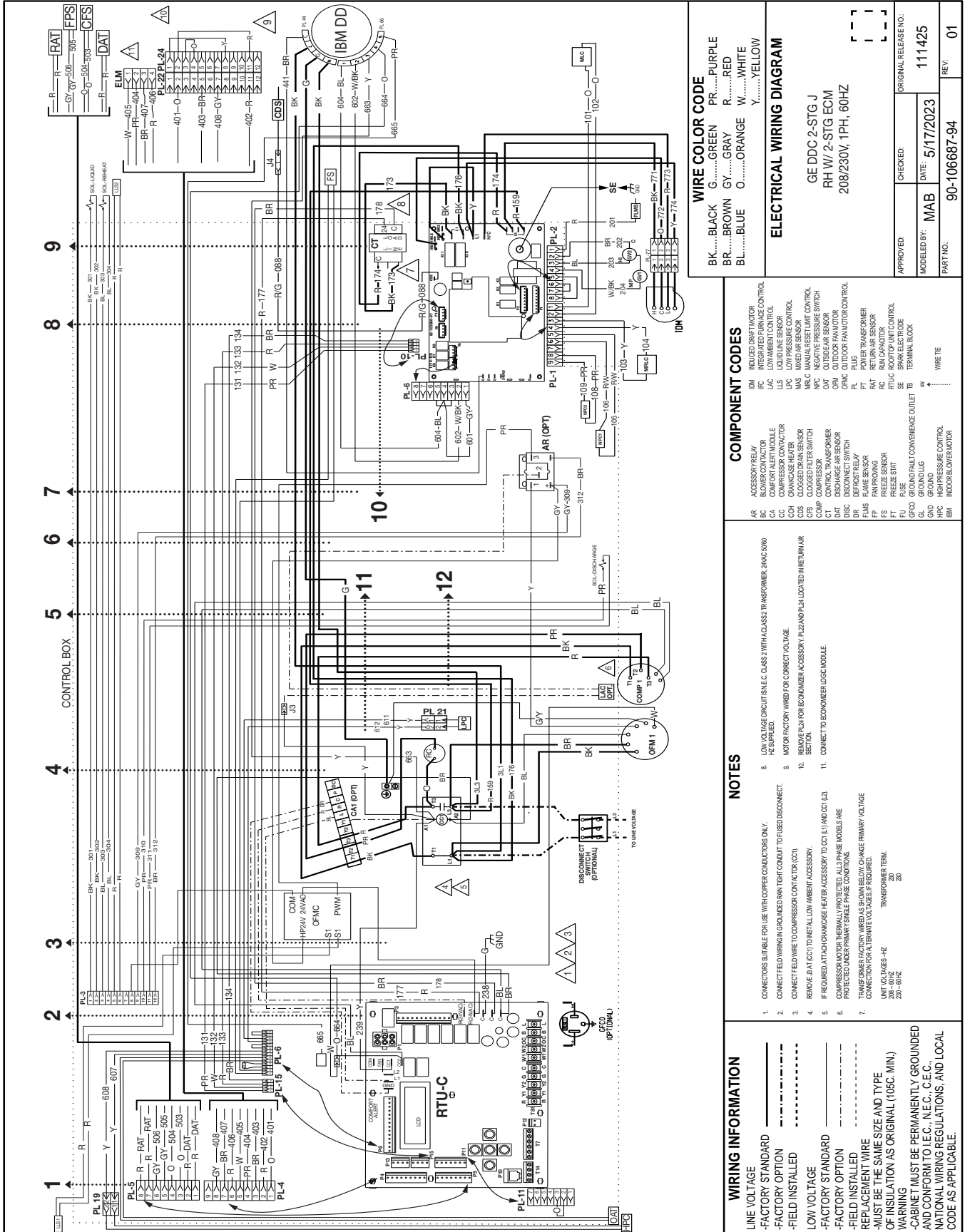
TRANSFORMER TERN

UNIT VOLTAGES - HZ	TRANSFORMER TERN
200-220 - 50HZ	230
208-60HZ	230
230-60HZ	230
230-60HZ	400
380-415-50HZ	460
460-60HZ	230
575-60HZ	230

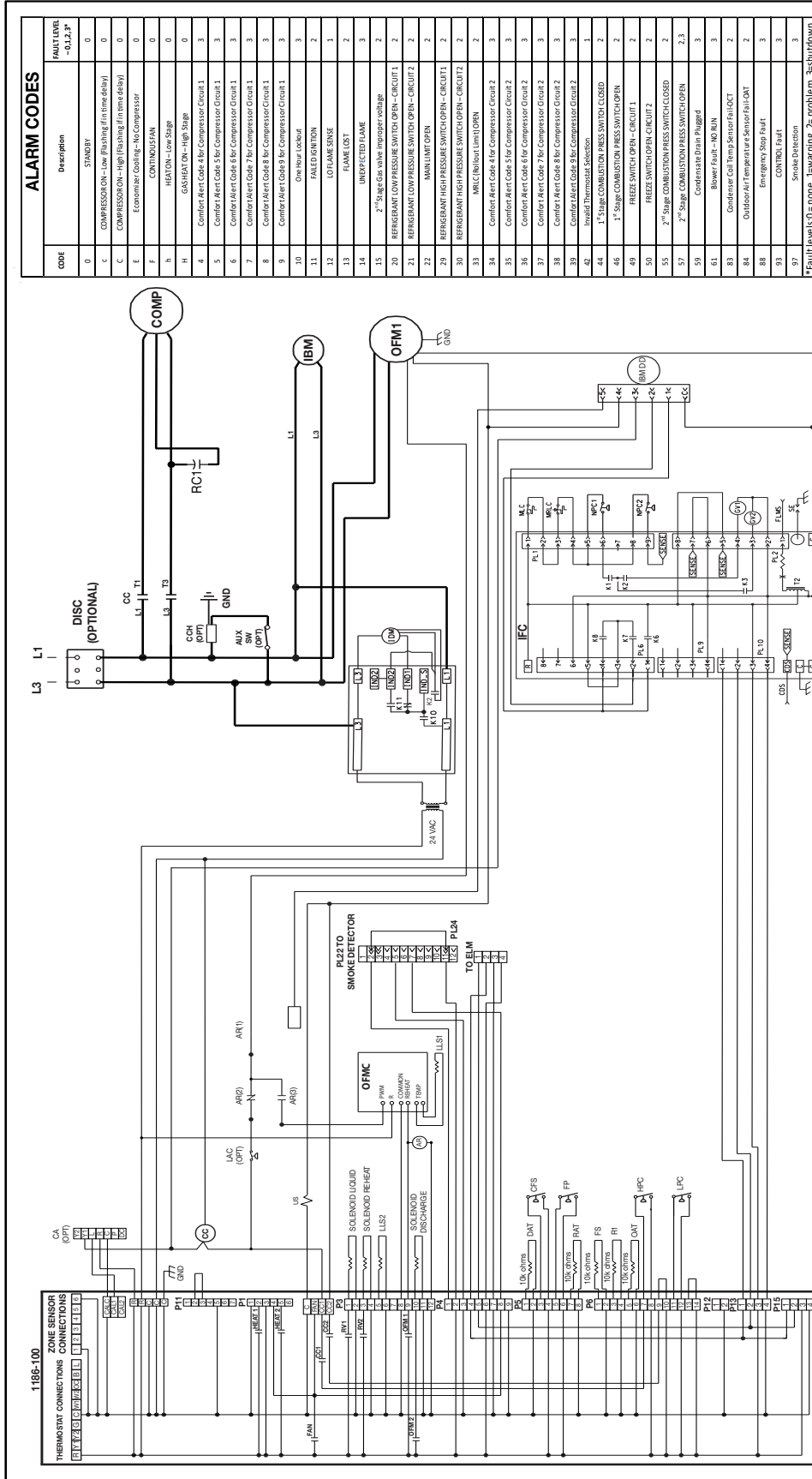
- ### WIRING INFORMATION
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - LOW VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C. MIN)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUND AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



Appendix G. Wiring Diagrams & Schematics (Cont.)



CODE	Description	FAULT LEVEL -0,1,2,3*
0	52500BY	0
1	COMPRESSOR-Low (flashing if in time delay)	0
2	COMPRESSOR-High (flashing if in time delay)	0
C	Economizer Gasling - No Compressor	0
E	Economizer Gasling - No Compressor	0
F	CONTINUOUS FAN	0
H	HAT ON - Low Stage	0
H	GASHTON - High Stage	0
3	Comfort Alert Code 4 for Compressor Circuit 1	3
4	Comfort Alert Code 5 for Compressor Circuit 1	3
5	Comfort Alert Code 6 for Compressor Circuit 1	3
6	Comfort Alert Code 7 for Compressor Circuit 1	3
7	Comfort Alert Code 8 for Compressor Circuit 1	3
8	Comfort Alert Code 9 for Compressor Circuit 1	3
9	Comfort Alert Code 9 for Compressor Circuit 1	3
10	One hour lockout	3
11	FAILED IGNITION	1
12	LO FLAME SENSE	1
13	FLAME LOCK	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MILC (No limit Limit OPEN)	2
34	Comfort Alert Code 4 for Compressor Circuit 2	3
35	Comfort Alert Code 5 for Compressor Circuit 2	3
36	Comfort Alert Code 6 for Compressor Circuit 2	3
37	Comfort Alert Code 7 for Compressor Circuit 2	3
38	Comfort Alert Code 8 for Compressor Circuit 2	3
39	Comfort Alert Code 9 for Compressor Circuit 2	3
42	Inhibit Throttling Solenoid	1
44	1 st Stage Combustion Press Switch Closed	2
46	1 st Stage Combustion Press Switch Open	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage Combustion Press Switch Closed	2
57	2 nd Stage Combustion Press Switch Open	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condensate Coil Temp Sensor Fault	2
84	Outdoor Air Temperature Sensor Fault	2
88	Emergency Stop Fault	3
93	CONTROL FAULT	3
97	Smoke Detection	3

*Fault Levels: 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE	WIRE COLOR CODE
BK.....BLACK	G.....GREEN
BR.....BROWN	GR.....GRAY
BL.....BLUE	O.....ORANGE
	PR.....PURPLE
	R.....RED
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE DDC 2-STG J	
RH W/ 2-STG ECM	
208/230V, 1PH, 60HZ	

APPROVED:	CHECKED:	DATE:	ORIGINAL RELEASE NO.:
VYM		6/19/2023	11997
PART NO.:	90-106688-94	REV.:	00

COMPONENT CODES

BC	BLOWER CONTACTOR	LPC	LOW PRESSURE CONTROL
CA	COMFORT ALERT MODULE	MAS	MIXED AIR SENSOR
CC	COMPRESSOR CONTACTOR	MILC	MILC LIMIT CONTROL
CCH	CRANKCASE HEATER	MPC	MIXED AIR CONTROL
CFS	CLOGGED FILTER SWITCH	MPC2	MIXED AIR CONTROL
COMP	COMPRESSOR	NPC	NEGATIVE PRESSURE SWITCH
CT	CONTROL TRANSFORMER	OPM	OUTSIDE AIR SENSOR
DAT	DISCHARGE AIR SENSOR	OPM	OUTDOOR FAN MOTOR
FLMS	FLAME SENSE SWITCH	PT	PURGE TRANSFORMER
FP	FAN PROOFING	RET	RETURN AIR SENSOR
FS	FREEZE SENSOR	RTM	RETURN AIR MOTOR
GFCC	GROUND FAULT COMMENCEMENT	RTO-C	ROOFTOP UNIT CONTROL
GL	GROUND LUG	SPK	SMOKE DETECTOR
GN	GROUND	US	UNLOCK/SETSOLENOID
HPC	HIGH PRESSURE CONTROL		
BM	INDOOR BLOWER MOTOR		
FC	INTEGRATED FURNACE CONTROL		
LAC	LOW AMBIENT CONTROL		

NOTES

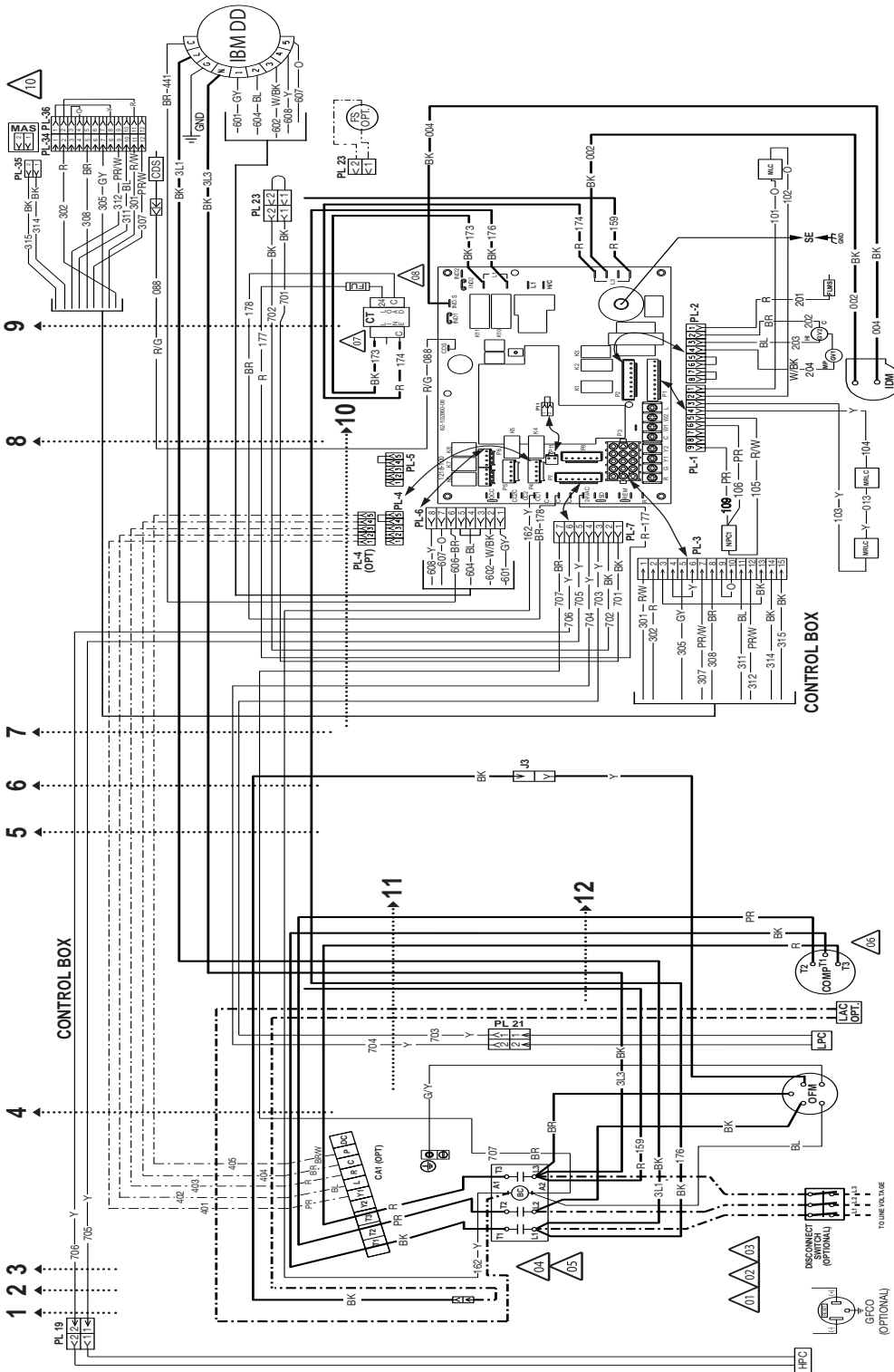
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE L3 AT (CC) TO INSTALL LOW AMBIENT ACCESSORY.
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- | UNIT VOLTAGES - HZ | TRANSFORMER TURNS |
|--------------------|-------------------|
| 200-220 - 50HZ | 200 |
| 208 - 60HZ | 200 |
| 230 - 60HZ | 230 |
| 230 - 60HZ | 400 |
| 380-415 - 50HZ | 400 |
| 460 - 60HZ | 480 |
| 575 - 60HZ | 230 |

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C. MIN.)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDING AND CONFORM TO I.E.C., N.E.C., C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW
ELECTRICAL WIRING DIAGRAM	
GE NON DDC 1 STG 048/060 460V 3PH, 60HZ	
APPROVED: MAB	CHECKED: []
MODELED BY: MAB	DATE: 10/25/2022
PART NO.: 90-106687-97	ORIGINAL RELEASE NO.: 108263
	REV: 01

COMPONENT CODES

BC	BLOWER MOTOR	DM	INDUCED DRAFT MOTOR
CA	COMPRESSOR ALERT	FC	INTERLOCK FURNACE CONTROL
CC	COMPRESSOR CONTACTOR	JM	JUMPER CONTROL
CS	CLOGGED DRAIN SENSOR	LC	LOW PRESSURE CONTROL
CSS	CLOGGED DRAIN SWITCH	LCS	LOW PRESSURE CONTROL
CSF	CLOGGED FILTER SWITCH	MAS	MANUAL START
COMP	COMPRESSOR	MALC	MANUAL LIMIT CONTROL
CT	CONTROL TRANSFORMER	MRLC	MANUAL RESET LINE CONTROL
DAT	DISCHARGE AIR SENSOR	NPC	NEGATIVE PRESSURE SWITCH
DISC	DISCONNECT SWITCH	OUT	OUTSIDE AIR SENSOR
FLG	FLAME SENSOR	ODM	OUTDOOR FAN MOTOR
FR	FURNACE	PT	POWER TRANSFORMER
FS	FUSE	RAE	RETURN AIR SENSOR
FRS	FURNACE	RC	ROOM CONTROL
GFCO	GROUND FAULT CURRENT OUTLET	RLC	ROOM LIMIT CONTROL
GND	GROUND	SE	SPRINKLER
GV	GAS VALVE	SE	SPRINKLER
HPC	HIGH PRESSURE CONTROL	#	WIRE
BM	INDUCED FLOW MOTOR		

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH CLASS 2 TRANSFORMER, 24VAC, 50/60 HZ SUPPLIED.
- MOTOR FACTORY WIRE FOR CORRECT VOLTAGE.
- REMOVE PL-6 FOR ECONOMIZER ACCESSORY.
- REMOVE PL-8 AND PL-8 LOCATED IN RETURN AIR SECTION.
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES. IF REQUIRED.

WIRING INFORMATION

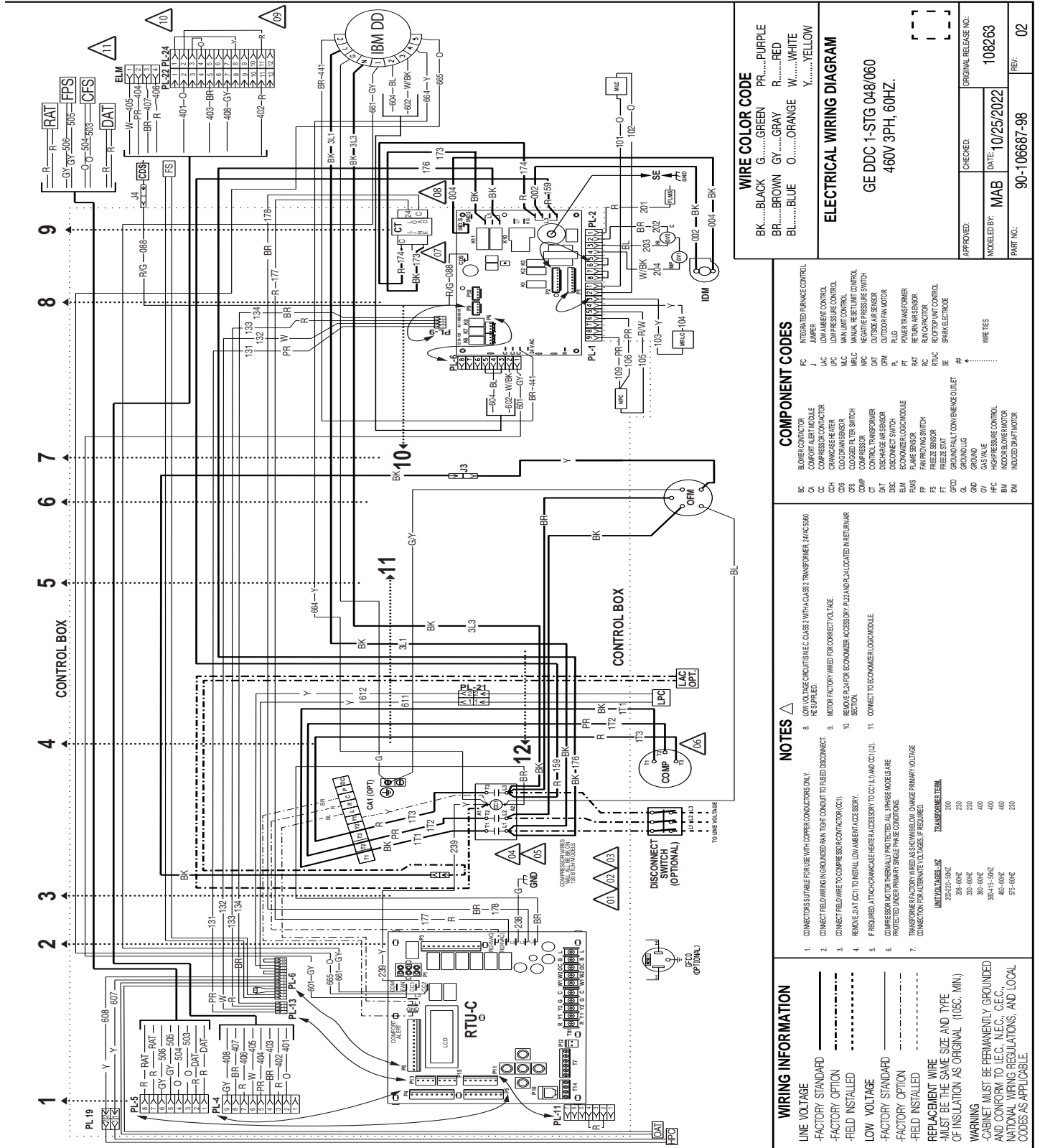
LINE VOLTAGE	---
-FACTORY STANDARD	---
-FACTORY OPTION	---
-FIELD INSTALLED	---
LOW VOLTAGE	---
-FACTORY STANDARD	---
-FACTORY OPTION	---
-FIELD INSTALLED	---
REPLACEMENT WIRE	---
-MUST BE THE SAME SIZE AND TYPE	---
-OF INSULATION AS ORIGINAL (105C, MIN.)	---
WARNING	---
-CABINET MUST BE PERMANENTLY GROUNDED	---
-AND CONFORM TO I.E.C., N.E.C., C.E.C.,	---
-NATIONAL WIRING REGULATIONS, AND LOCAL	---
-CODES AS APPLICABLE	---

TRANSFORMER TERN

UNIT VOLTAGES - HZ	TRANSFORMER TERN
200-220-50/60	200
208-60/60	200
230-60/60	230
380-60/60	400
380-415-50/60	400
480-60/60	460
575-60/60	230

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE DDC 1-STG 048/060 460V 3PH, 60HZ.	
APPROVED:	CHECKED:
MODELED BY: MAB	DATE: 10/25/2022
ORIGINAL RELEASE NO.:	108263
PART NO.:	90-106687-98
REV.:	02

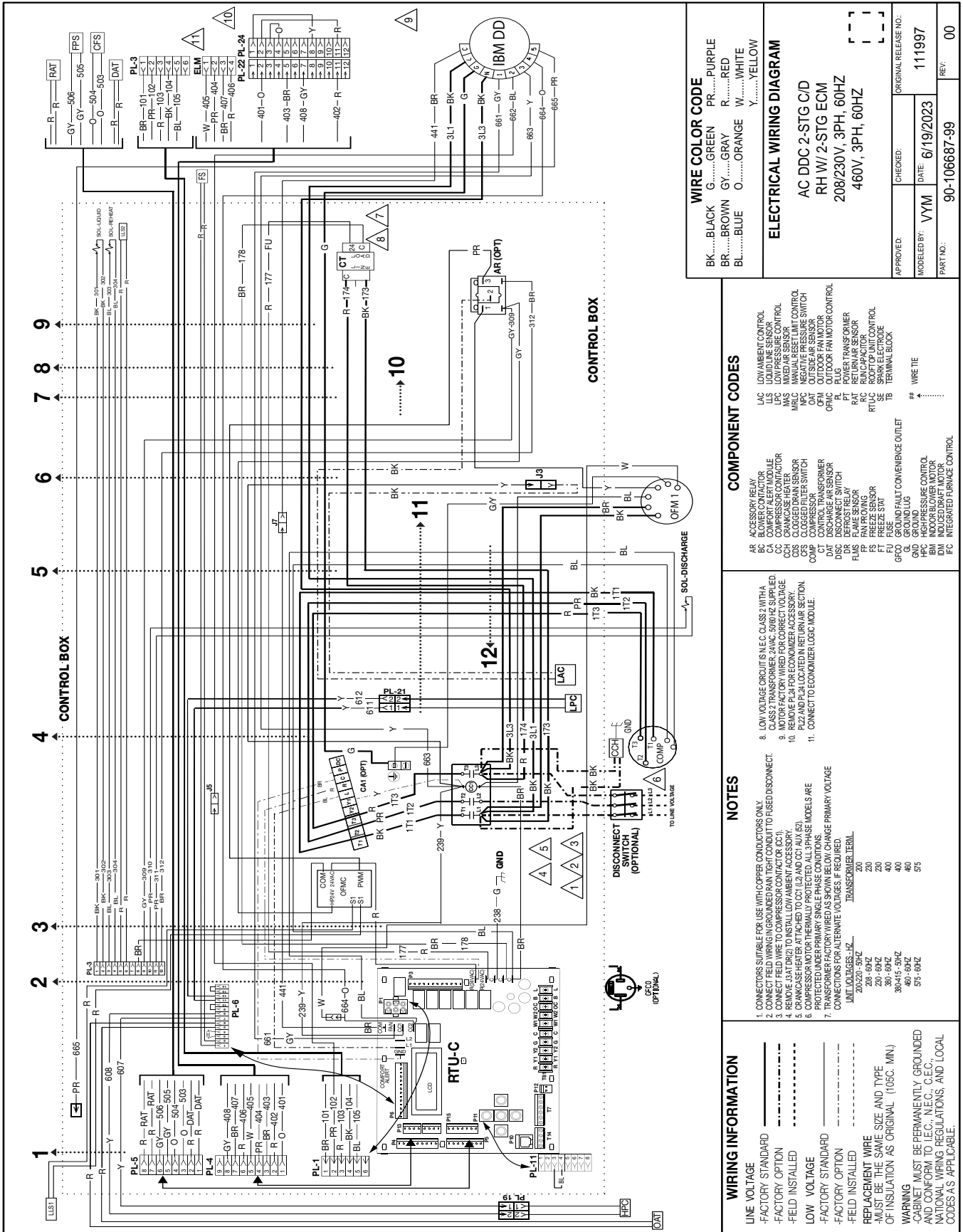
COMPONENT CODES	INTEGRATED FAN/COMP CONTROL
FC	JUMPER
LAC	LOW AMBIENT CONTROL
LPC	LOW PRESSURE CONTROL
MALC	MANUAL RESET LIMIT CONTROL
MPC	NEGATIVE PRESSURE SWITCH
OUT	OUTSIDE AIR SENSOR
RAI	RETURN AIR MOTOR
RAT	RETURN AIR SENSOR
RTIC	ROOFTOP UNIT CONTROL
SE	SPARK/ELECTRODE
WIRE TIES	

NOTES	8. LOW VOLTAGE CIRCUIT (N.E.C. CLASS 2) WITH CLASS 2 TRANSFORMER 24V/2500 VA SUPPLY.
1.	CONNECTOR SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2.	CONNECT FIELD WIRING IN GROUNDING RIGID CONDUIT TO GROUND DISCONNECT.
3.	CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
4.	REMOVE GAT (CT) TO INSTALL LOW AMBIENT ACCESSORY.
5.	F REQUIRED. ATTACH CHANGE HEATER ACCESSORY TO CCT (L) AND CCT (U).
6.	COMPRESSOR MOTOR TERMINALLY PROTECTED. ALL PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
7.	TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES IF REQUIRED.

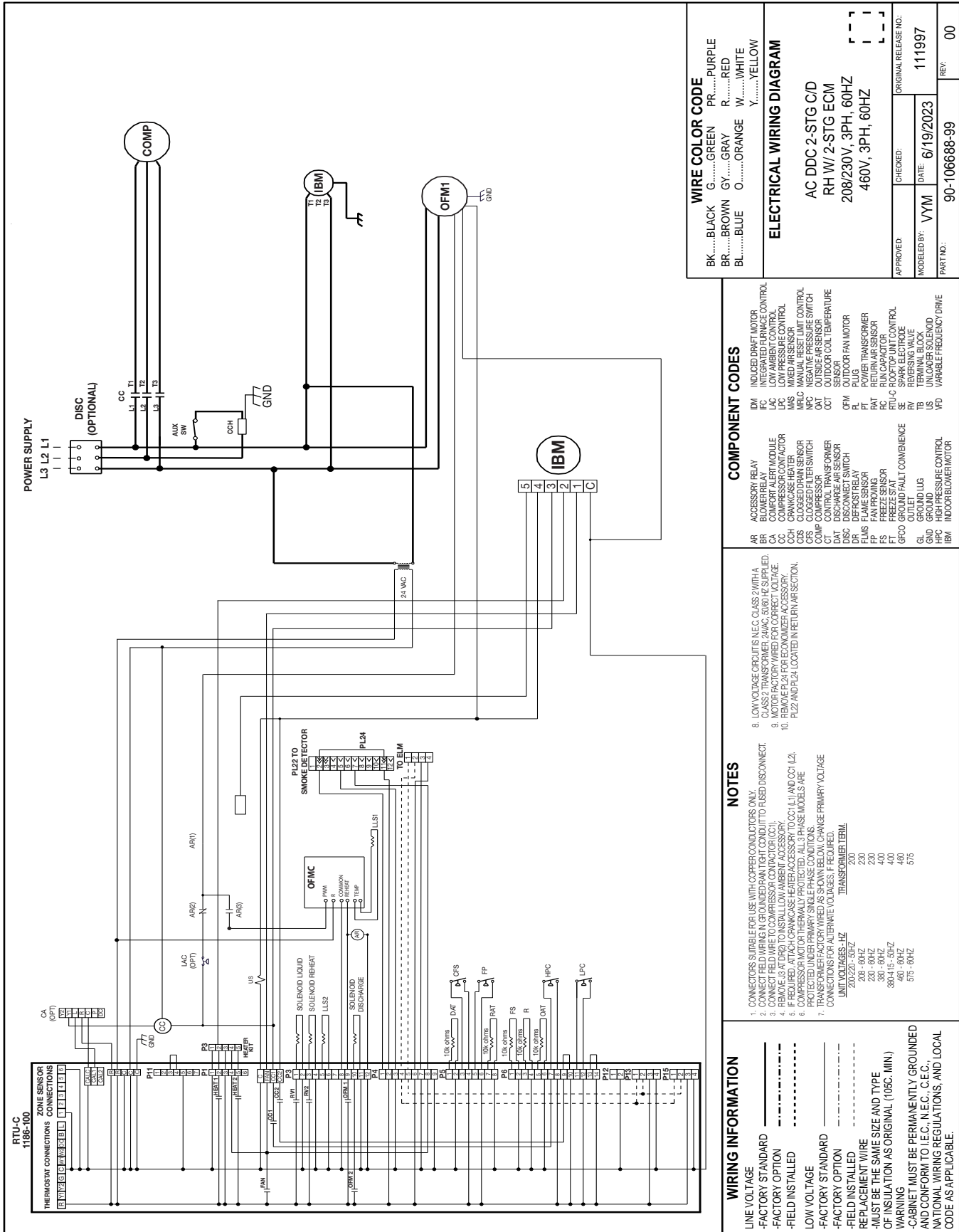
WIRING INFORMATION	TRANSFORMER RATIO
LINE VOLTAGE	200
-FACTORY STANDARD	208-594Z
-FACTORY OPTION	230
-FIELD INSTALLED	230-594Z
LOW VOLTAGE	380-594Z
-FACTORY STANDARD	38-415-594Z
-FACTORY OPTION	460
-FIELD INSTALLED	460-594Z
REPLACEMENT WIRE	55-594Z
-MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (100C. MIN.)	
WARNING	
CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. (N.E.C.), C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODES AS APPLICABLE.	

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)

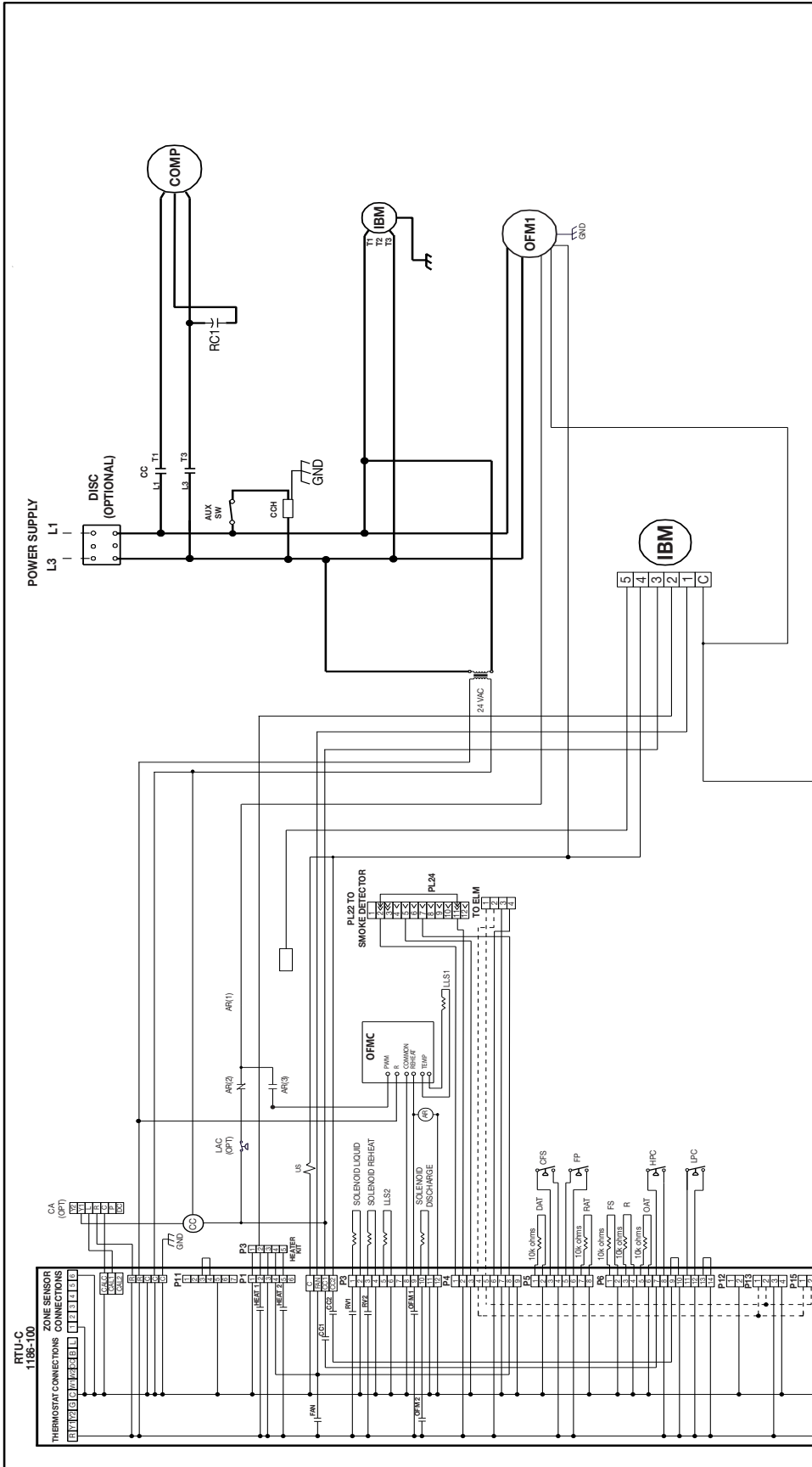


Appendix G. Wiring Diagrams & Schematics (Cont.)



P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
PR.....PURPLE	R.....RED
W.....WHITE	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
AC DDC 2-STG J	
RH W/ 2-STG ECM	
208/230V, 1PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: VYM	DATE: 6/19/2023
PART NO.: 90-106688-100	ORIGINAL RELEASE NO.: 111997
	REV: 00

COMPONENT CODES	INDUCED DRAFT MOTOR
AR	ACCESSORY RELAY
BR	BLOWER RELAY
CA	COMFORT ALERT MODULE
CC	CRANKCASE HEATER
CH	CHARGE RELAY
CS	CLOGGED FILTER SWITCH
CP	COMPRESSOR
CT	CONTROL TRANSFORMER
CU	CURTAIN SENSOR
DC	DISCONNECT SWITCH
DR	DEFROST RELAY
FL	FLAME SENSOR
FP	FAN PROOFING
FS	FAN SPEED SENSOR
FT	FREESTAT
GF	GROUND FAULT CONVENIENCE
GL	GROUND LUG
LD	LOAD
HP	HEAT PRESSURE CONTROL
IM	INDOOR BLOWER MOTOR
IR	INTEGRATED FURNACE CONTROL
LAC	LOW AMBIENT CONTROL
LS	LOW SPEED MOTOR
LVAS	LOW VOLTAGE ASSIST
MRG	MANUAL RESET LIMIT CONTROL
NPC	NEGATIVE PRESSURE SWITCH
OAT	OUTSIDE AIR SENSOR
OC	OUTDOOR COIL TEMPERATURE
OD	OUTDOOR FAN MOTOR
OPM	OUTDOOR FAN MOTOR
PL	PLUG
PT	POWER TRANSFORMER
RAT	RETURN AIR SENSOR
RS	ROOM SENSOR
RTU-C	ROOFTOP UNIT CONTROL
SE	SPARK ELECTRODE
SV	REVERSING VALVE
TB	TERMINAL BLOCK
UD	UNIDIRECTIONAL MOTOR
VFD	VARIABLE FREQUENCY DRIVE

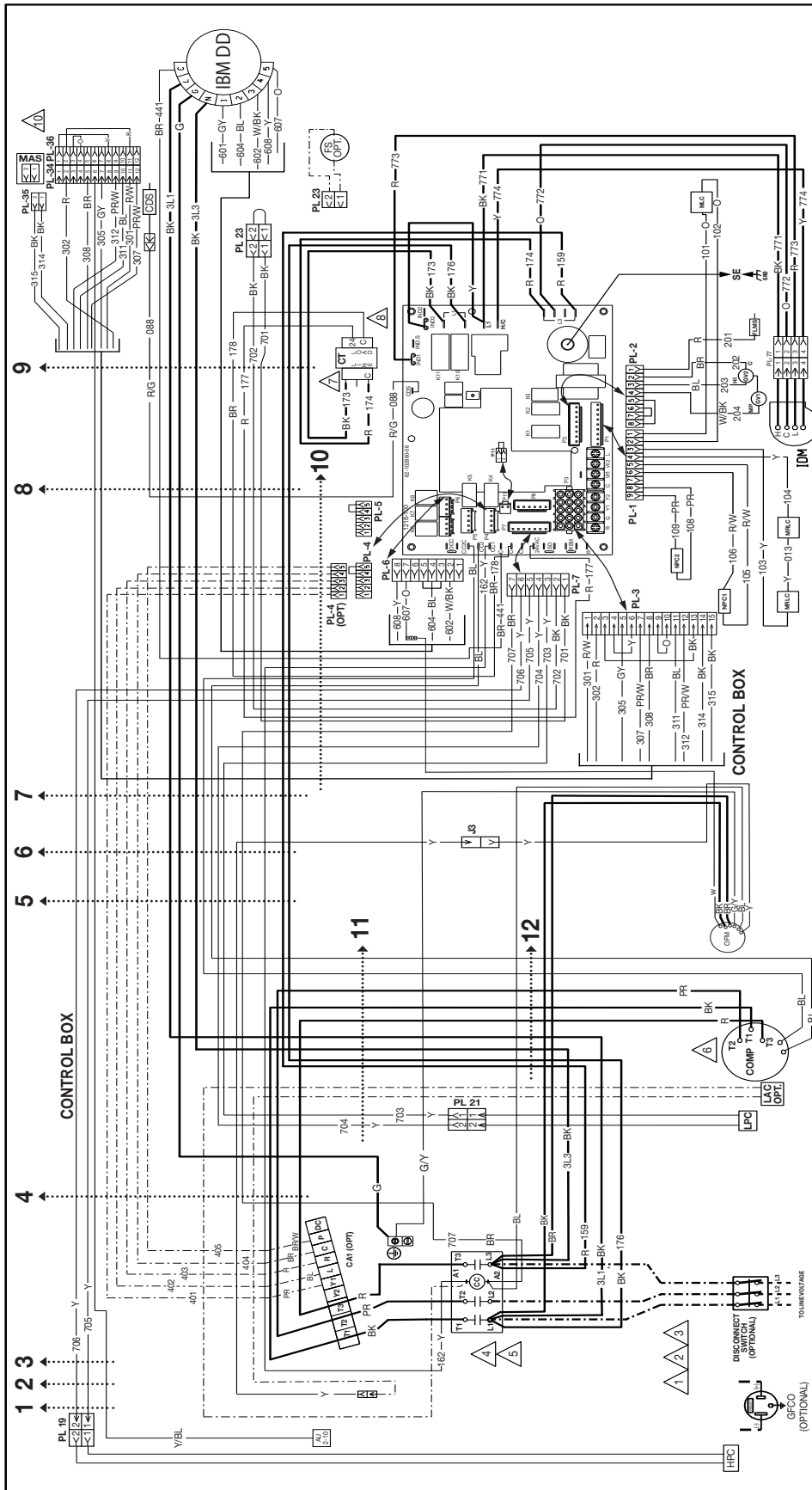
- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FIELD DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACT (CO).
 - FIELD WIRE TO COMPRESSOR CONTACT (CO) MUST BE PROTECTED BY A FUSE.
 - FIELD WIRE TO COMPRESSOR CONTACT (CO) MUST BE PROTECTED BY A FUSE.
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES. IF REQUIRED.
 - TRANSFORMER TAP

200-230 - 50HZ	200
208-60HZ	200
230-60HZ	200
380-60HZ	400
380-60HZ	400
380-415 - 50HZ	400
480-60HZ	400
575-60HZ	575

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C, MIN.)
 - WARNING
 - CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE
 BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM
 GE NON DDC 2-STG C
 W/ 2-STG ECM
 208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: ALB	DATE: 5/17/2023	111437
PART NO.:	90-106687-101	REV: 01

COMPONENT CODES

BC BLOWER CONTACTOR	LC LOW AMBERT CONTROL	PL PLUG
CC COMPRESSOR CONTACTOR	LRC LOW PRESSURE CONTROL	PLC PULSED AIR FLOW CONTROL
CH CRANKCASE HEATER	MRC MANUAL RESET LIMIT CONTROL	PLC2 PULSED AIR FLOW CONTROL
CDS CLOSED DRAIN SENSOR	MTC MANUAL TRIP CONTROL	RAT RETURN AIR SENSOR
COMP COMPRESSOR	OC OUTSIDE AIR SENSOR	PC PULSED AIR FLOW CONTROL
CT CONTROL TRANSFORMER	OFM OUTDOOR FAN MOTOR	RFC RETURN AIR FLOW CONTROL
FC FUSE	PL PLUG	RFC2 RETURN AIR FLOW CONTROL
FMS FLEET SENSOR	PL2 PLUG	RFC3 RETURN AIR FLOW CONTROL
FS FREEZE SENSOR	PL3 PLUG	RFC4 RETURN AIR FLOW CONTROL
FV FUSE	PL4 PLUG	RFC5 RETURN AIR FLOW CONTROL
GFCO GROUND FAULT COMPENSATION OUTLET	PL5 PLUG	RFC6 RETURN AIR FLOW CONTROL
GN GROUND	PL6 PLUG	RFC7 RETURN AIR FLOW CONTROL
GY GAS VALVE	PL7 PLUG	RFC8 RETURN AIR FLOW CONTROL
IBK INDOOR BLOWER MOTOR	PL8 PLUG	RFC9 RETURN AIR FLOW CONTROL
IDM INDOOR DRAFT MOTOR	PL9 PLUG	RFC10 RETURN AIR FLOW CONTROL
IC INTEGRATED FURNACE CONTROL	PL10 PLUG	RFC11 RETURN AIR FLOW CONTROL
J JUMPER	PL11 PLUG	RFC12 RETURN AIR FLOW CONTROL

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUNDED RIGID CONDUIT TO FUSED DISCONNECT.
- TRANSFORMER MUST BE PERMANENTLY GROUNDED TO GROUND.
- FOR 208V OPERATION, 2W/4C 5000-HZ SUPPLY, 2W/4C 5000-HZ SUPPLY IS REQUIRED FOR PROPER OPERATION.
- SEMI-CONDUCTOR DEVICES ARE NOT TO BE USED IN THIS SECTION.
- IF FREQUENCY AT CRANKCASE HEATER ACCESSORY TO CC1 (L) AND CC1 (L2) IS 208V, 60HZ, 230V, 60HZ, 400V, 60HZ, 480V, 60HZ, 575V, 60HZ, 400V, 60HZ, 480V, 60HZ, 575V, 60HZ, 400V, 60HZ, 480V, 60HZ, 575V, 60HZ.
- COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.

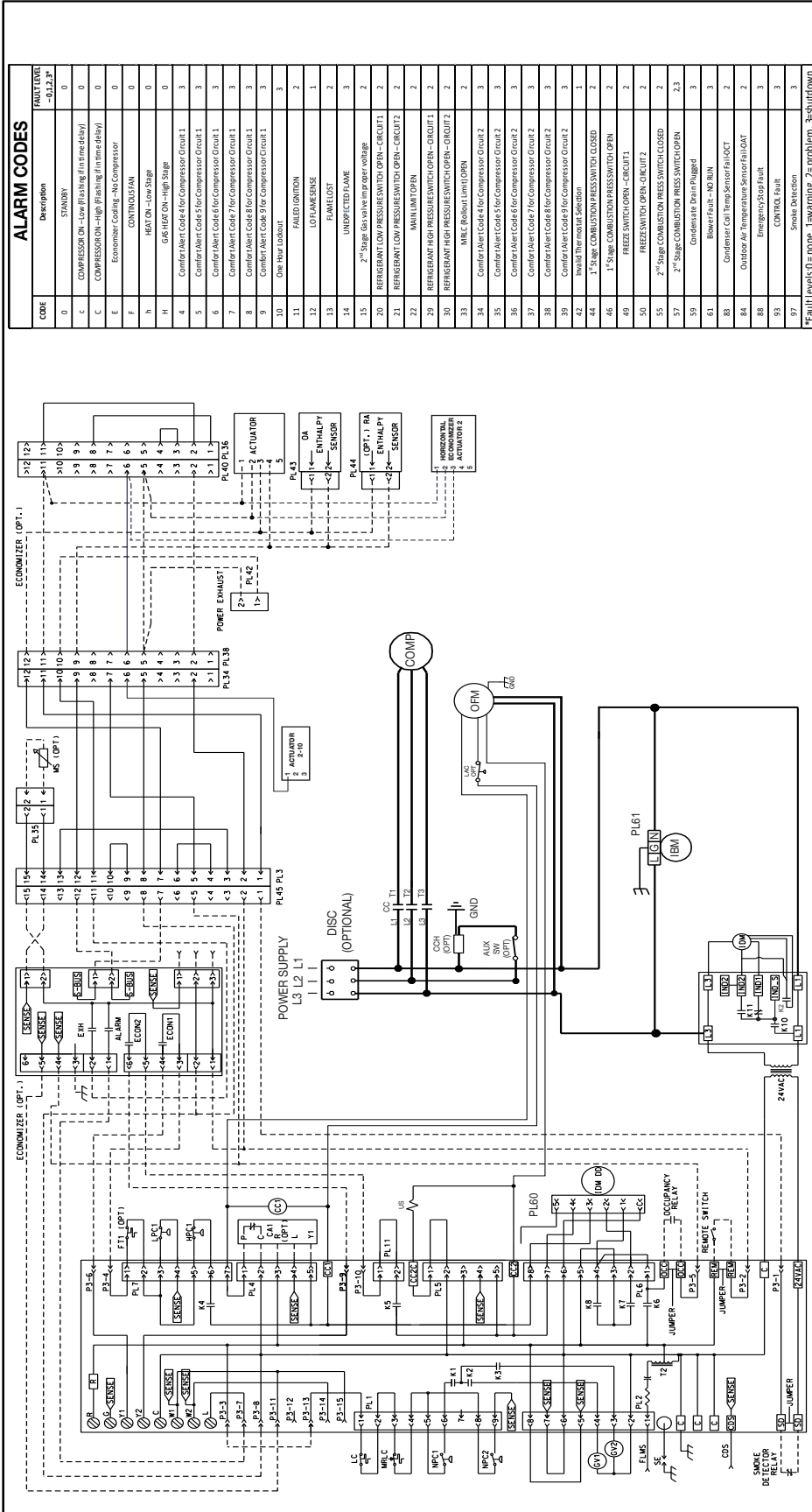
UNIT VOLTAGES - HZ

208-230V	TRANSFORMER TERM.
230	230
230-60HZ	230
380-60HZ	400
380-415-50HZ	400
480-60HZ	480
575-60HZ	230

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- FIELD REPLACEMENT
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- REPLACEMENT WIRE
- OF INSULATION AS ORIGINAL (105C. MIN.)
- WARNING
- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



CODE	ALARM CODES	FAULT LEVEL
0	STANDBY	0
C	COMPRESSOR ON - Low Flushing (in time delay)	0
C	COMPRESSOR ON - High Flushing (in time delay)	0
E	Economizer Control - No Compressor	0
F	CONTINUOUS FAN	0
H	HEAT ON - Low Stage	0
H	0/6 HEAT ON - High Stage	0
4	Comfiter Alert Code 4 for Compressor Circuit 1	3
5	Comfiter Alert Code 5 for Compressor Circuit 1	3
6	Comfiter Alert Code 6 for Compressor Circuit 1	3
7	Comfiter Alert Code 7 for Compressor Circuit 1	3
8	Comfiter Alert Code 8 for Compressor Circuit 1	3
9	Comfiter Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FALED OUTION	2
12	OFFLAMESENSE	1
13	FLAMELOSS	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas Valve Inoperative Voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MAXIMUM OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MISC. Reason Limit OPEN	2
34	Comfiter Alert Code 4 for Compressor Circuit 2	3
35	Comfiter Alert Code 5 for Compressor Circuit 2	3
36	Comfiter Alert Code 6 for Compressor Circuit 2	3
37	Comfiter Alert Code 7 for Compressor Circuit 2	3
38	Comfiter Alert Code 8 for Compressor Circuit 2	3
39	Comfiter Alert Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	2
88	Condensate Coil Temp Sensor Fault	2
84	Outdoor Air Temperature Sensor Fault	2
88	Emergency Stop Fault	3
93	CONTROL Fault	3
97	Smoke Detection	3

*Fault levels 0 = none, 1=warning, 2=problem, 3=shutdown

WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	PR.....PURPLE
	R.....RED
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE NON DDC 2-STG C	
W/ 2-STG ECM	
208/230V, 3PH, 60HZ	

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
YVM	6/8/2023	111841
MODELED BY:	DATE:	REV:
		00
PART NO.:	90-106688-101	

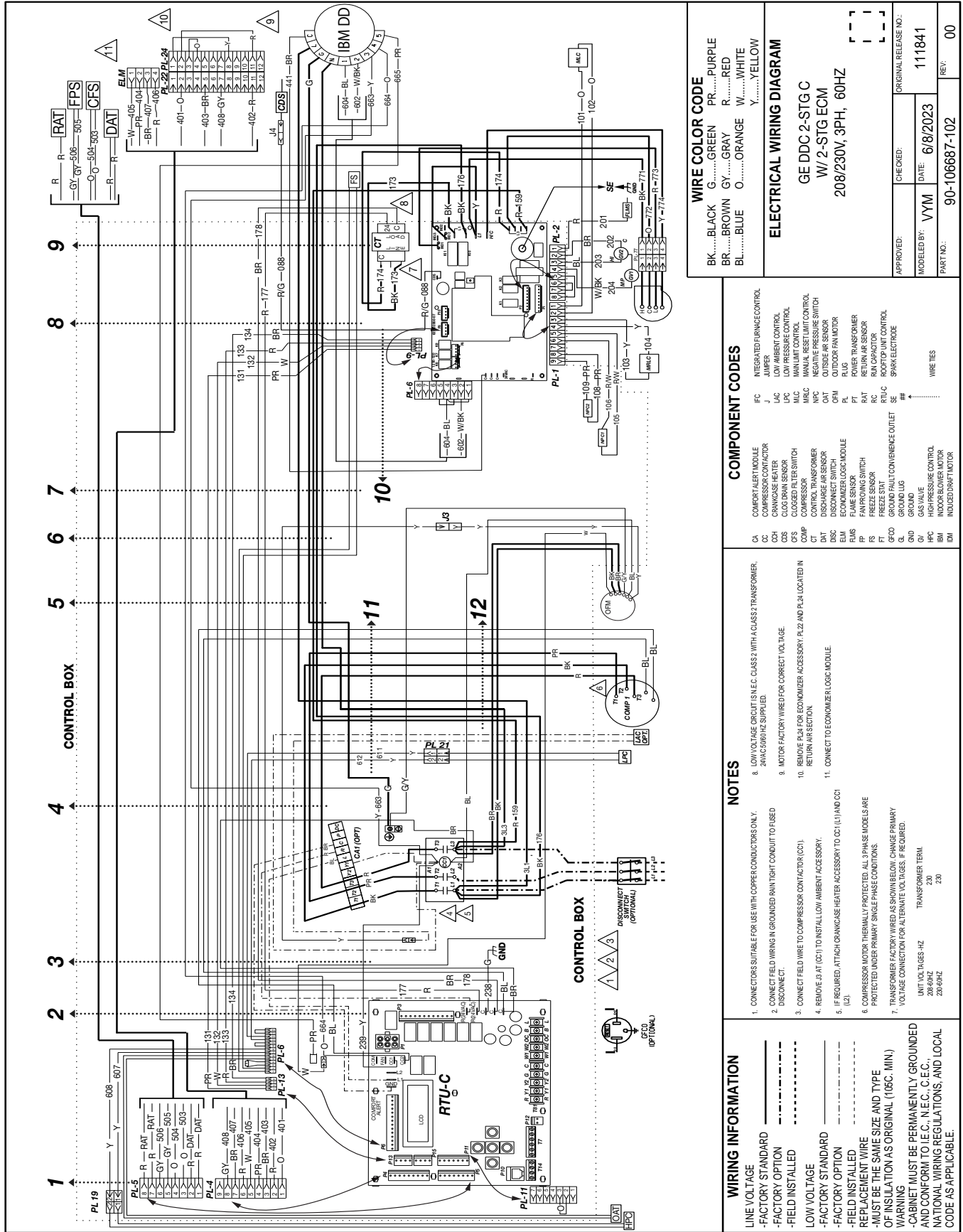
COMPONENT CODES	
BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CH	CHAMBER HEATER
CS	CLOSED DRAIN SENSOR
CS	CLOSED PRESSURE SWITCH
CT	CONTROL TRANSFORMER
DMS	DISCONNECT SWITCH
FL	FAN MOTOR
FS	FREEZE SENSOR
FU	FUSE
GR	GROUND LUG
GR	GROUND
HC	HIGH PRESSURE CONTROL
IM	INDOOR BLOWER MOTOR
IC	INTEGRATED FRIDGE CONTROL
LAC	LOW AMBIENT CONTROL

NOTES	
1.	CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
2.	CONNECT FIELD WIRING IN GROUNDING RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
3.	REMOVE (BAT EC) TO INSTALL LOW AMBIENT ACCESSORY.
4.	COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
5.	TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES IF REQUIRED.
6.	LOW VOLTAGE CIRCUIT IS N.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER. 24VAC SOURCE SUPPLIED.
7.	MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
8.	REMOVE PL6 FOR ECONOMIZER ACCESSORY.
9.	PL3 AND PL8 LOCATED IN RETURN AIR SECTION.

WIRING INFORMATION	
LINE VOLTAGE	FACTORY STANDARD
FACTORY OPTION	FACTORY OPTION
FIELD INSTALLED	FACTORY STANDARD
LOW VOLTAGE	FACTORY STANDARD
FACTORY OPTION	FACTORY OPTION
REPLACEMENT WIRE	REPLACEMENT WIRE
OF INSULATION AS ORIGINAL (105C. MIN.)	OF INSULATION AS ORIGINAL (105C. MIN.)
WARNING	WARNING
-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.	-CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK	...BLACK	G	...GREEN	PR	...PURPLE
BR	...BROWN	GY	...GRAY	R	...RED
BL	...BLUE	O	...ORANGE	W	...WHITE
		Y	...YELLOW		

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG C
W/ 2-STG ECM
208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/8/2023	111841
PART NO.:	90-106887-102	REV: 00

COMPONENT CODES

CA	CONDYT ALERT MODULE	IFC	INTEGRATED FURNACE CONTROL
CC	COMPRESSOR CONTACTOR	LAC	LOW AMBIENT CONTROL
COH	CRAWKCASE HEATER	LPC	LOW PRESSURE CONTROL
COS	CLOCK	MIC	MANUAL CONTROL
CPS	CLOG DRAIN SENSOR	MILC	MANUAL RESEAL CONTROL
COMP	COMPRESSOR	NPC	NEGATIVE PRESSURE SWITCH
CT	CONTROL TRANSFORMER	OSP	OUTSIDE AIR SENSOR
CS	CAPACITOR SWITCH	P	POWER
DSC	DISCONNECT SWITCH	PL	PLUMBING MOTOR
ELM	ECONOMIZER LOGIC MODULE	PT	POWER TRANSFORMER
FLM	FLAME SENSOR	RF	RETURN AIR SENSOR
FP	FAN PROTECT SWITCH	RAT	RETURN AIR SENSOR
FS	FREZE STAT	RC	RUN CAPACITOR
FTCO	FREZE TIME OUT	RTU-C	RTU UNIT CONTROL
G	GROUND	SE	SPARK OUTLET
GND	GROUND		
GV	GAS VALVE		
HPC	HIGH PRESSURE CONTROL		
BM	INDOOR BLOWER MOTOR		
DM	INDOOR DRAFT MOTOR		

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECTION FIELD WIRING IN GROUNDED RAIN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
 - REMOVE J3 AT (CCT) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH ORANGE CASE HEATER ACCESSORY TO CCT (L1) AND CCT (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES. IF REQUIRED.

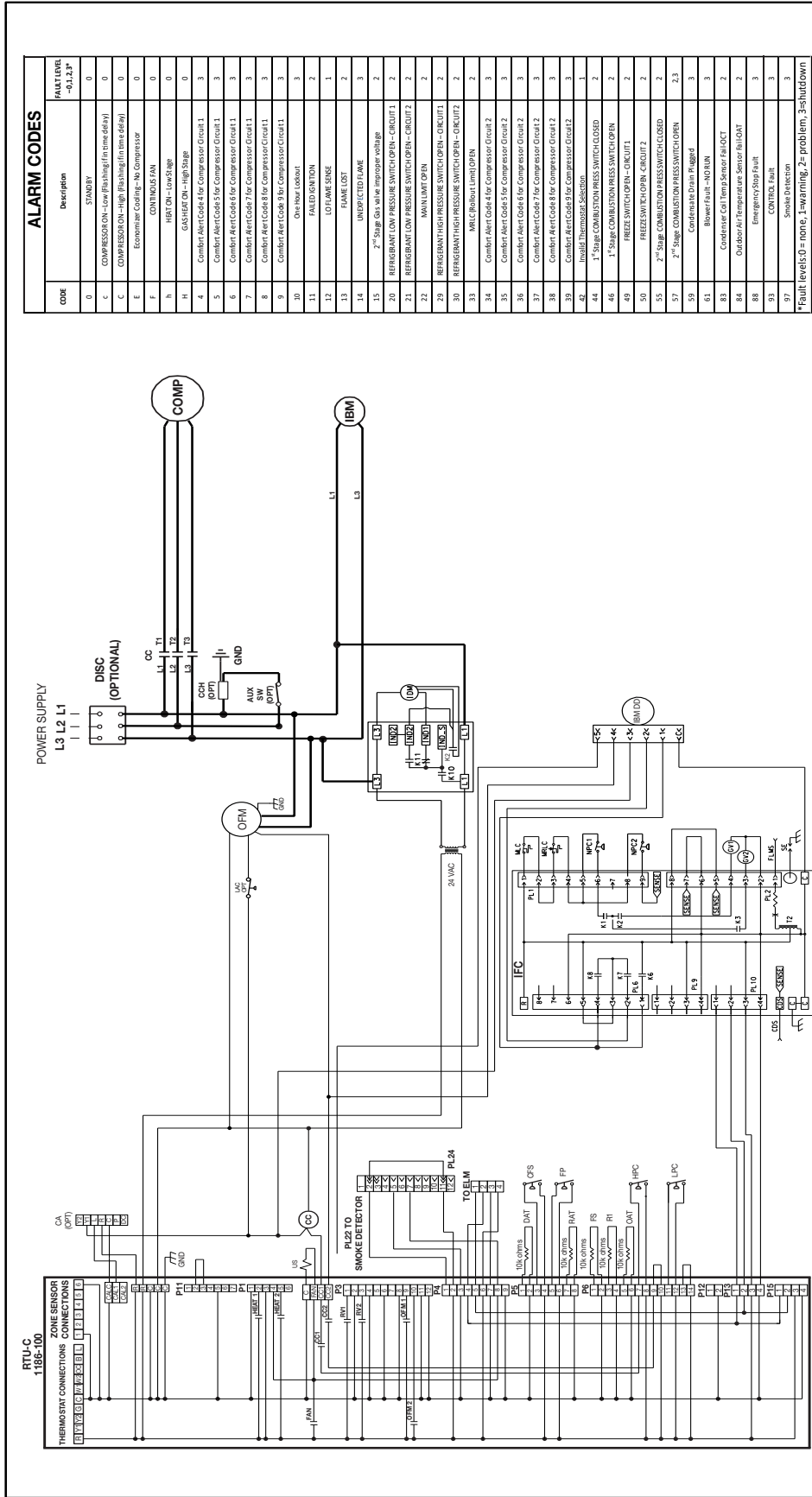
- NOTES**
- LOW VOLTAGE CIRCUIT (S.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC/500VA) SUPPLIED.
 - MOTOR FACTORY WIRE FOR CORRECT VOLTAGE.
 - REMOVE P-24 FOR ECONOMIZER ACCESSORY. P-22 AND P-24 LOCATED IN RETURN AIR SECTION.
 - CONNECT TO ECONOMIZER LOGIC MODULE.

WIRING INFORMATION

LINE VOLTAGE

- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- REPLACEMENT WIRE
- MUST BE THE SAME SIZE AND TYPE
- OF INSULATION AS ORIGINAL (105C, MIN)
- CABINET MUST BE PERMANENTLY GROUNDED
- AND CONFORM TO I.E.C., N.E.C., C.E.C.
- NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES	Description	FAULT LEVEL -0,1,2,3*
0	STANDBY	0
C	COMPRESSION ON - over phase (in time delay)	0
C	COMPRESSION ON - high flashing (in time delay)	0
E	Economizer Control - No Compressor	0
F	CONTROLS FAN	0
H	HURT ON - Low Stage	0
H	GASHEAT ON - High Stage	0
4	Combin Alarm Code 4 for Compressor Circuit 1	3
5	Combin Alarm Code 5 for Compressor Circuit 1	3
6	Combin Alarm Code 6 for Compressor Circuit 1	3
7	Combin Alarm Code 7 for Compressor Circuit 1	3
8	Combin Alarm Code 8 for Compressor Circuit 1	3
9	Combin Alarm Code 9 for Compressor Circuit 1	3
10	On-line alarm	3
11	HALE POSITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MILC (No limit Limit) OPEN	2
34	Combin Alarm Code 4 for Compressor Circuit 2	3
35	Combin Alarm Code 5 for Compressor Circuit 2	3
36	Combin Alarm Code 6 for Compressor Circuit 2	3
37	Combin Alarm Code 7 for Compressor Circuit 2	3
38	Combin Alarm Code 8 for Compressor Circuit 2	3
39	Combin Alarm Code 9 for Compressor Circuit 2	3
42	Invalid Thermostat Selection	1
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
48	FREES SWITCH OPEN - CIRCUIT 1	2
50	FREES SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fault - NO RUN	3
83	Condenser Coil Temp Sensor FAULT	2
84	Outdoor Air Temperature Sensor FAULT	2
88	Emergency Stop Fault	3
93	CONTROL FAULT	3
97	Smoke Detection	3

*Fault levels: 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG C
 W/ 2-STG ECM
 208/230V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/8/2023	111841
PART NO.:	90-106688-102	REV: 00

COMPONENT CODES

- BC BLOWER CONTROLLER
- CA COMPART ALERT MODULE
- CC COMPRESSOR CONTACTOR
- CS CLOGGED DRAIN SENSOR
- CS CLOGGED FILTER SWITCH
- CO CONTROL TRANSFORMER
- DA DISCHARGE AIR SENSOR
- ES FREEZE SENSOR
- FP FAN PROOFING
- FL FLAME SENSOR
- GL GROUND LUS (CONVENIENCE OUTLET)
- GM GROUND
- IBM INDOOR BLOWER MOTOR
- IMC INDOOR MOTOR CONTROL
- LAC LOW AMBIENT CONTROL
- LPC LOW PRESSURE CONTROL
- MA MANUAL RESET LIMIT CONTROL
- MILC MANUAL RESET LIMIT CONTROL
- ORH OUTDOOR FAN MOTOR
- PL PLUG TRANSFORMER
- RA RETURN AIR SENSOR
- RAE RETURN AIR SENSOR
- RF RETURN AIR SENSOR
- RS RETURN AIR SENSOR
- SE SENSE ELECTRODE
- US UNLOADER SOLENOID

NOTES

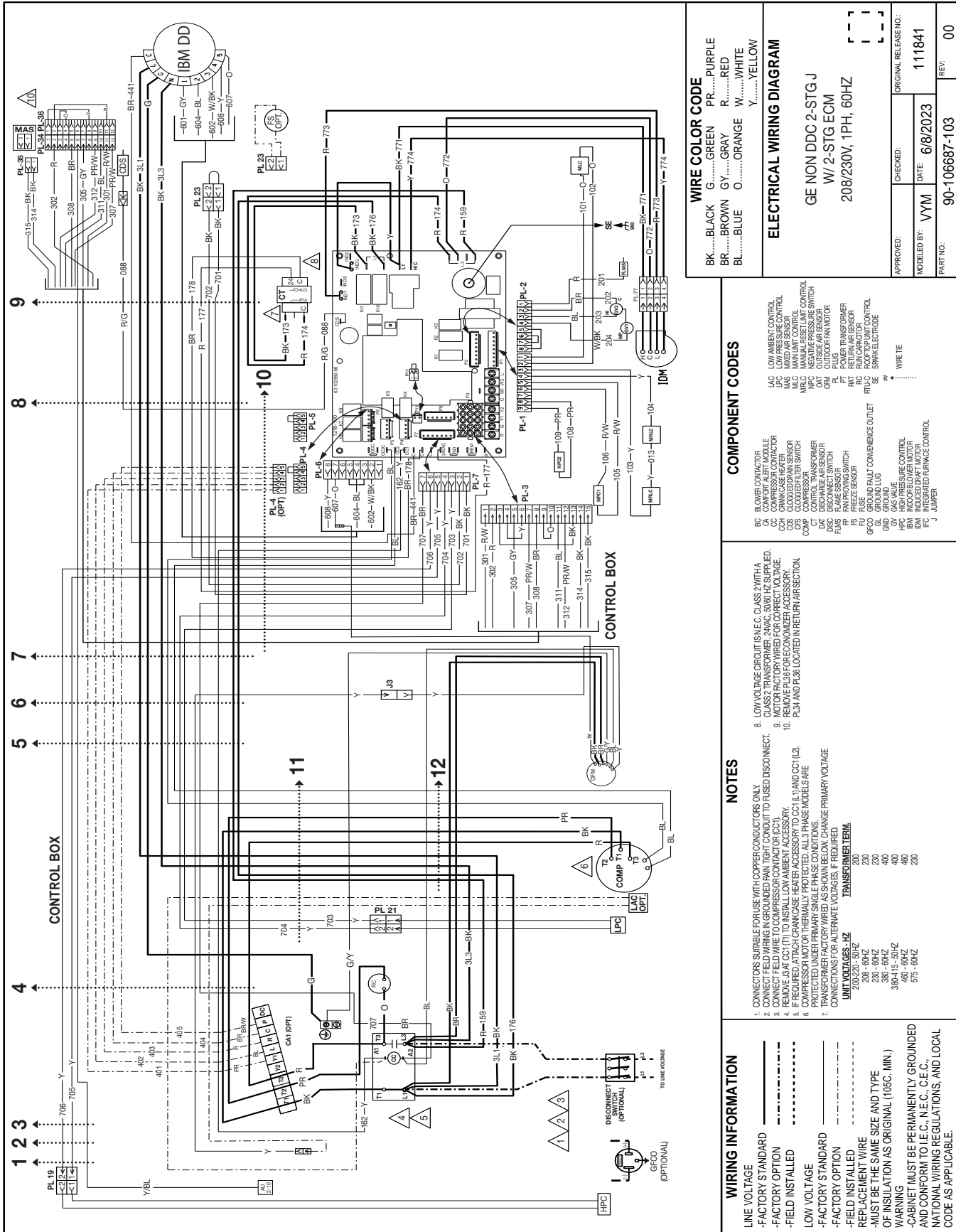
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY
- CONNECTOR FIELD WIRE TO COMPRESSOR CONTACTOR (CC)
- REMOVE (R AT GC) TO INSTALL LOW AMBIENT ACCESSORY
- IF REQUIRED, ATTACH GRANKASE HEATER ACCESSORY TO CCT (L1) AND CC (L2)
- COMPRESSOR MOTOR THERMALLY PROTECTED ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS
- CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
- REPLACEMENT WIRE
- MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C. MIN.)
- WARNING
- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



Appendix G. Wiring Diagrams & Schematics (Cont.)

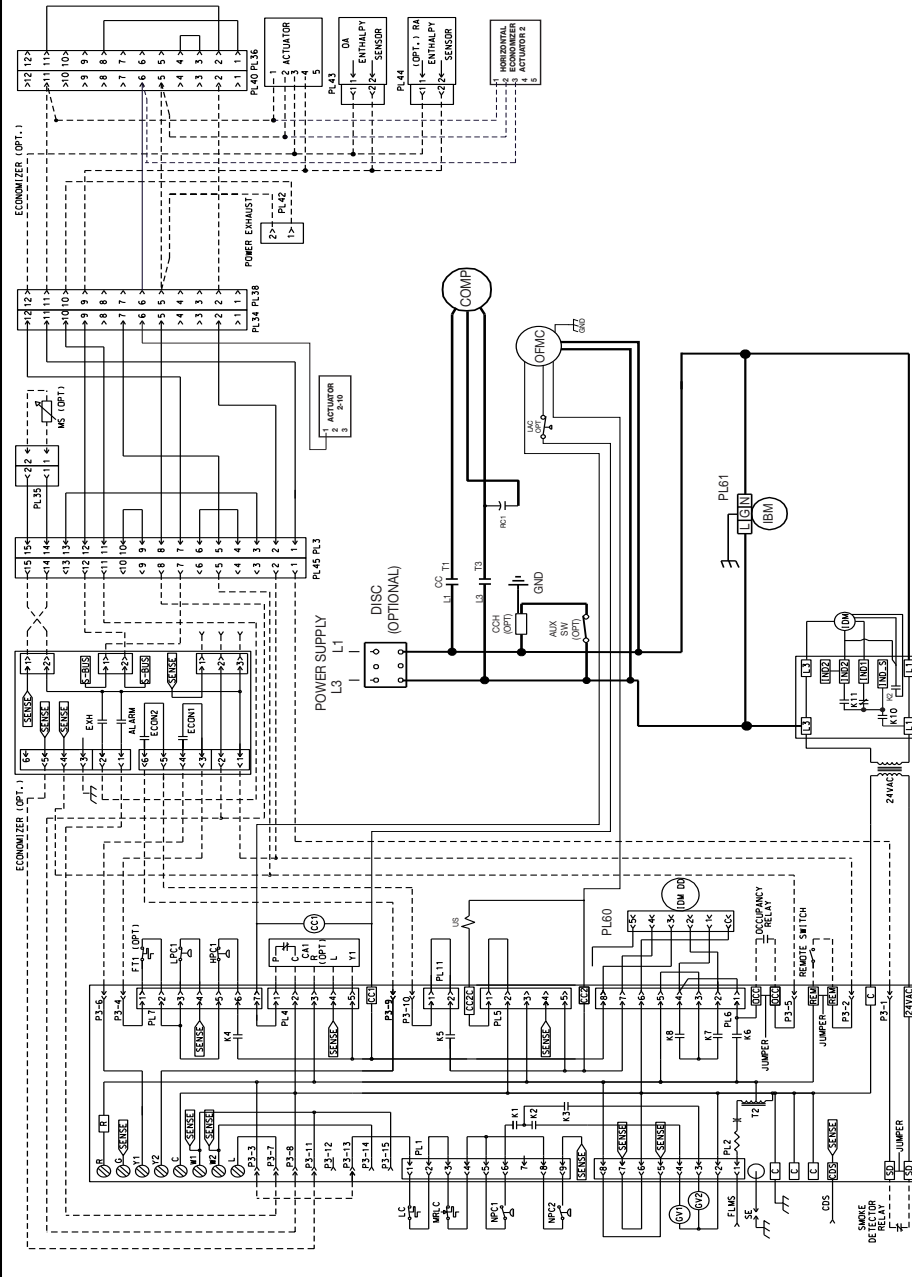
ALARM CODES		
CODE	Description	FAULT LEVEL
0	SYMBOL	-0.1,2,3
C	COMPRESSOR ON - Low (Flashing) (In time delay)	0
C	COMPRESSOR ON - High (Flashing) (In time delay)	0
E	Economizer Cooling - No Compressor	0
F	CONTINUOUS FAN	0
H	HEATON - Low Stage	0
H	HEATON - High Stage	0
4	Comfort Alert Code 4 for Compressor Circuit 1	3
5	Comfort Alert Code 5 for Compressor Circuit 1	3
6	Comfort Alert Code 6 for Compressor Circuit 1	3
7	Comfort Alert Code 7 for Compressor Circuit 1	3
8	Comfort Alert Code 8 for Compressor Circuit 1	3
9	Comfort Alert Code 9 for Compressor Circuit 1	3
10	One hour unlock	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	1
13	FLAME OUT	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL UNIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
33	MRLC (Rollback) Limit Open	2
34	Comfort Alert Code 4 for Compressor Circuit 2	3
35	Comfort Alert Code 5 for Compressor Circuit 2	3
36	Comfort Alert Code 6 for Compressor Circuit 2	3
37	Comfort Alert Code 7 for Compressor Circuit 2	3
38	Comfort Alert Code 8 for Compressor Circuit 2	3
39	Comfort Alert Code 9 for Compressor Circuit 2	3
42	Rollback Transient Safety	1
44	1 st Stage Combustion Pressure Switch Closed	2
46	1 st Stage Combustion Pressure Switch Open	2
49	FREEZE SWITCH OPEN - CIRCUIT 1	2
50	FREEZE SWITCH OPEN - CIRCUIT 2	2
55	2 nd Stage Combustion Pressure Switch Closed	2
57	2 nd Stage Combustion Pressure Switch Open	2,3
59	Combustion Drain Pugged	3
61	Blower Fail - NO RUN	3
83	Condenser Coil Temp Sensor Fail/OUT	2
84	Outdoor Air/Temperature Sensor Fail/OUT	2
86	Emergency Stop Fault	3
89	Control Start	3
97	Smoke Detection	3

*Fault levels: 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE
 BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GV.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM
 GE NON DDC 2-STG J
 W/ 2-STG ECM
 208/230V, 1PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/8/2023	111841
PART NO.:	90-106688-103	REV: 00



COMPONENT CODES

- EC BLOWER CONTACTOR
- EA COMFORT ALERT MODULE
- CC COMPRESSOR CONTACTOR
- CH CRANKCASE HEATER
- CS COGGEED DRAM SENSOR
- CO CONDENSER COIL TEMP SENSOR
- COMP COMPRESSOR
- CT CONTROL TRANSFORMER
- DM DISCHARGE AIR SENSOR
- FMS FAN PROOFING
- FLS FAN PROOFING
- FS FREEZE SENSOR
- AS AIR SENSE AND FAULT CONVENIENCE OUTLET
- GL GROUND LUG
- GN GROUND
- HFC HIGH PRESSURE CONTROL
- DM INDUCED DRAFT MOTOR
- IFC INTEGRATED FURNACE CONTROL
- LAC LOW AMBIENT CONTROL
- LAC LOW AMBIENT CONTROL
- MAS MAX AIR SENSOR
- MFC MAIN LIMIT CONTROL
- MFC MAIN LIMIT CONTROL
- MFC MAXIMUM PRESSURE SWITCH
- OAT OUTDOOR AIR SENSOR
- OFM OUTDOOR FAN MOTOR
- PL PLUG
- RT RETURN AIR TRANSFORMER
- RS RETURN AIR SENSOR
- RC RETURN AIR SENSOR
- RUC ROOFTOP UNIT CONTROL
- US UNDAERS/SLIDING

NOTES

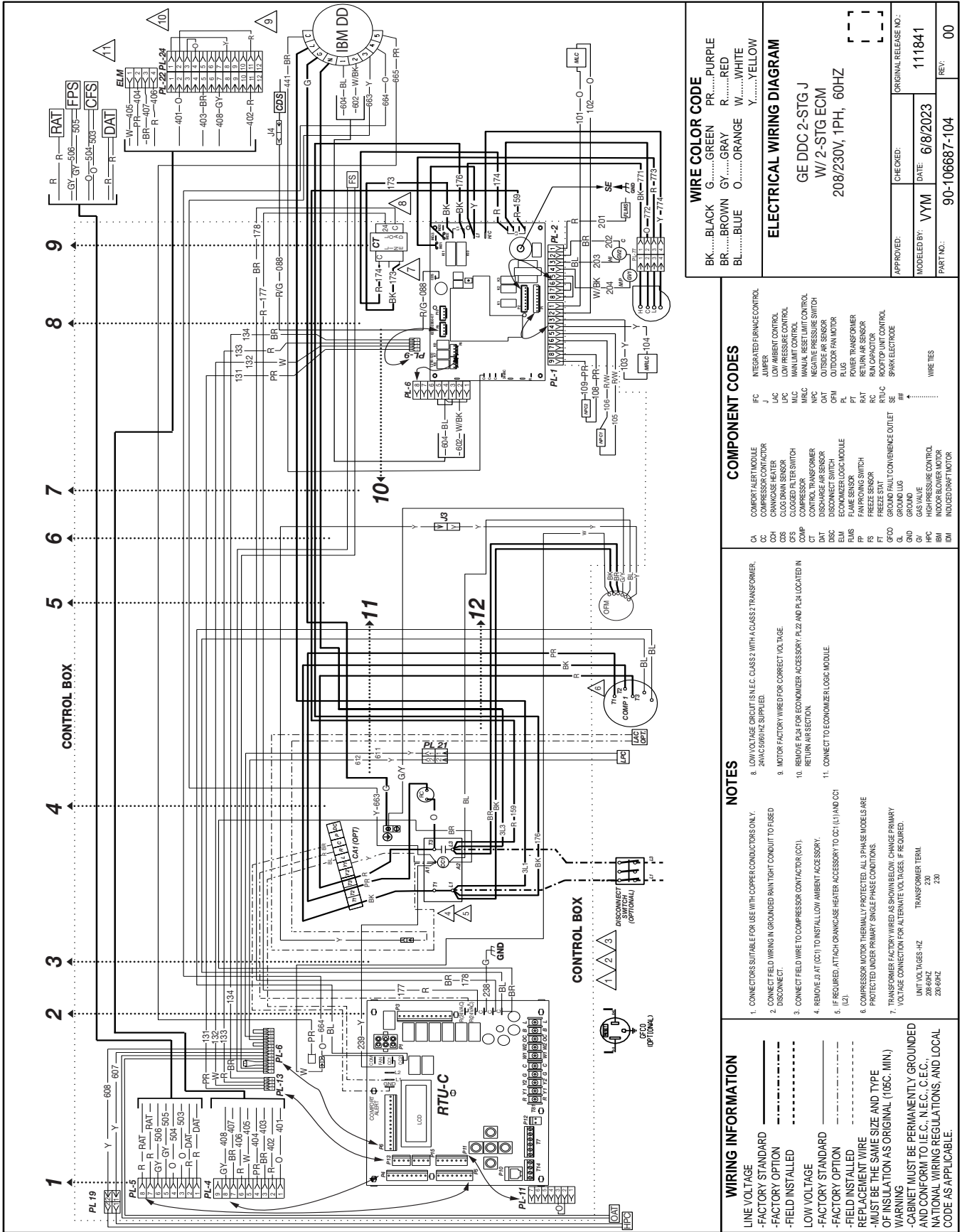
1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 2. CONNECT FIELD WIRING IN GROUNDING DRIFT CONDUIT TO FUSED DISCONNECT.
 3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 4. FIELD WIRING TO CRANKCASE HEATER ACCESSORY TO CCI (L1) AND CCI (L2).
 5. FIELD WIRING TO CRANKCASE HEATER ACCESSORY TO CCI (L1) AND CCI (L2).
 6. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY WIRED AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES. IF REQUIRED.
 7. TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES. IF REQUIRED.
- | UNIT VOLTAGES - V _{LN} | TRANSFORMER TAP |
|---------------------------------|-----------------|
| 208-60HZ | 230 |
| 230-60HZ | 230 |
| 380-60HZ | 400 |
| 380-60HZ | 400 |
| 380-60HZ | 400 |
| 575-60HZ | 230 |

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
- FACTORY OPTION
- FIELD INSTALLED
- LOW VOLTAGE
- FACTORY OPTION
- FIELD INSTALLED
- MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C, MIN.)
- CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C., N.E.C., C.E.C., NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
W.....WHITE	Y.....YELLOW
PR.....PURPLE	R.....RED

ELECTRICAL WIRING DIAGRAM	
GE DDC 2-STG J	
W/ 2-STG ECM	
208/230V, 1PH, 60HZ	
APPROVED:	CHECKED:
MODELED BY: VYM	DATE: 6/8/2023
PART NO.: 90-106687-104	ORIGINAL RELEASE NO.: 111841
	REV.: 00

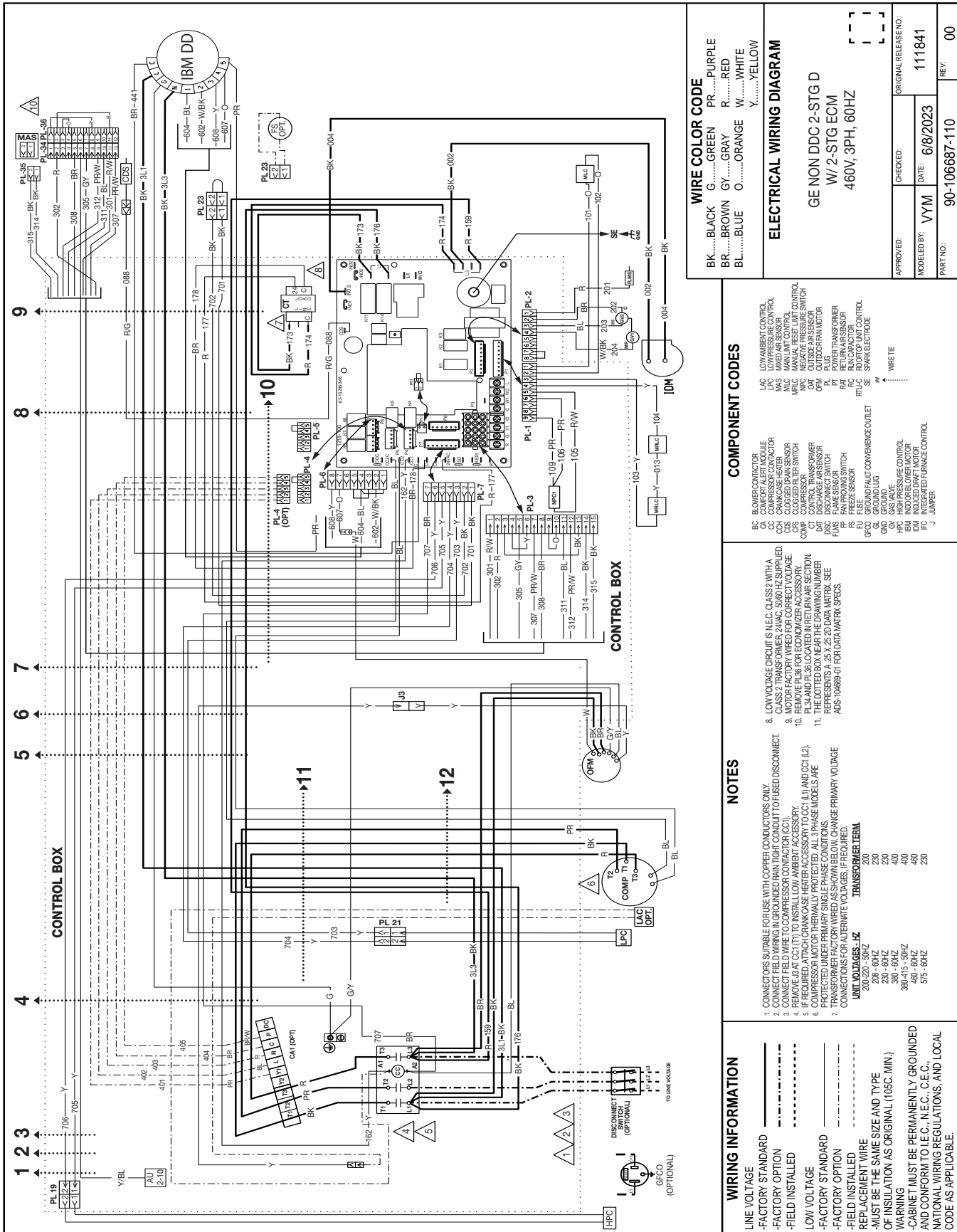
COMPONENT CODES	INTEGRATED FURNACE CONTROL
FC	LOW AMBIENT CONTROL
LAC	LOW PRESSURE CONTROL
LPC	MANUAL RESET/LIMIT CONTROL
MLC	NEGATIVE PRESSURE SWITCH
NPC	OUTSIDE AIR SENSOR
OUT	OUTSIDE AIR MOTOR
PAH	POWER TRANSFORMER
PL	RETURN AIR SENSOR
PT	RETURN AIR MOTOR
FLM	FLAME SENSOR
FS	FAN PROOF SWITCH
FRS	FREZE SENSOR
FFC	FREEZE STAT
RTU-C	CONTROL UNIT CONVENIENCE OUTLET
SE	SPARK ELECTRODE
WIRE TIES	

NOTES	8. LOW VOLTAGE CIRCUIT (S.E.C. CLASS 2 WITH A CLASS 2 TRANSFORMER, 24VAC 50/60 HZ) SUPPLIED.
	9. MOTOR FACTORY WIRED FOR CORRECT VOLTAGE.
	10. REMOVE R-24 FOR ECONOMIZER ACCESSORY, R-22 AND PL-24 LOCATED IN RETURN AIR SECTION.
	11. CONNECT TO ECONOMIZER LOGIC MODULE.

WIRING INFORMATION	1. CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
LINE VOLTAGE	2. CONNECT FIELD WIRING IN GROUNDED BAIN TIGHT CONDUIT TO FUSED DISCONNECT.
-FACTORY STANDARD	3. CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
-FACTORY OPTION	4. REMOVE J-3 AT (CCT) TO INSTALL LOW AMBIENT ACCESSORY.
-FIELD INSTALLED	5. IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO C1 (L1) AND C2 (L2).
-LOW VOLTAGE	6. COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
-FACTORY STANDARD	7. TRANSFORMER FACTORY WIRED AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES. IF REQUIRED.
-FIELD INSTALLED	UNIT VOLTAGES: 208-230V-1PH, 230V-3PH
-REPLACEMENT WIRE	TRANSFORMER TERM: 230
-MUST BE THE SAME SIZE AND TYPE	230
OF INSULATION AS ORIGINAL (105C. MIN.)	230-60HZ
-CABINET MUST BE PERMANENTLY GROUNDED	230-60HZ
AND CONFORM TO I.E.C., N.E.C., C.E.C.	
NATIONAL WIRING REGULATIONS, AND LOCAL	
CODE AS APPLICABLE.	

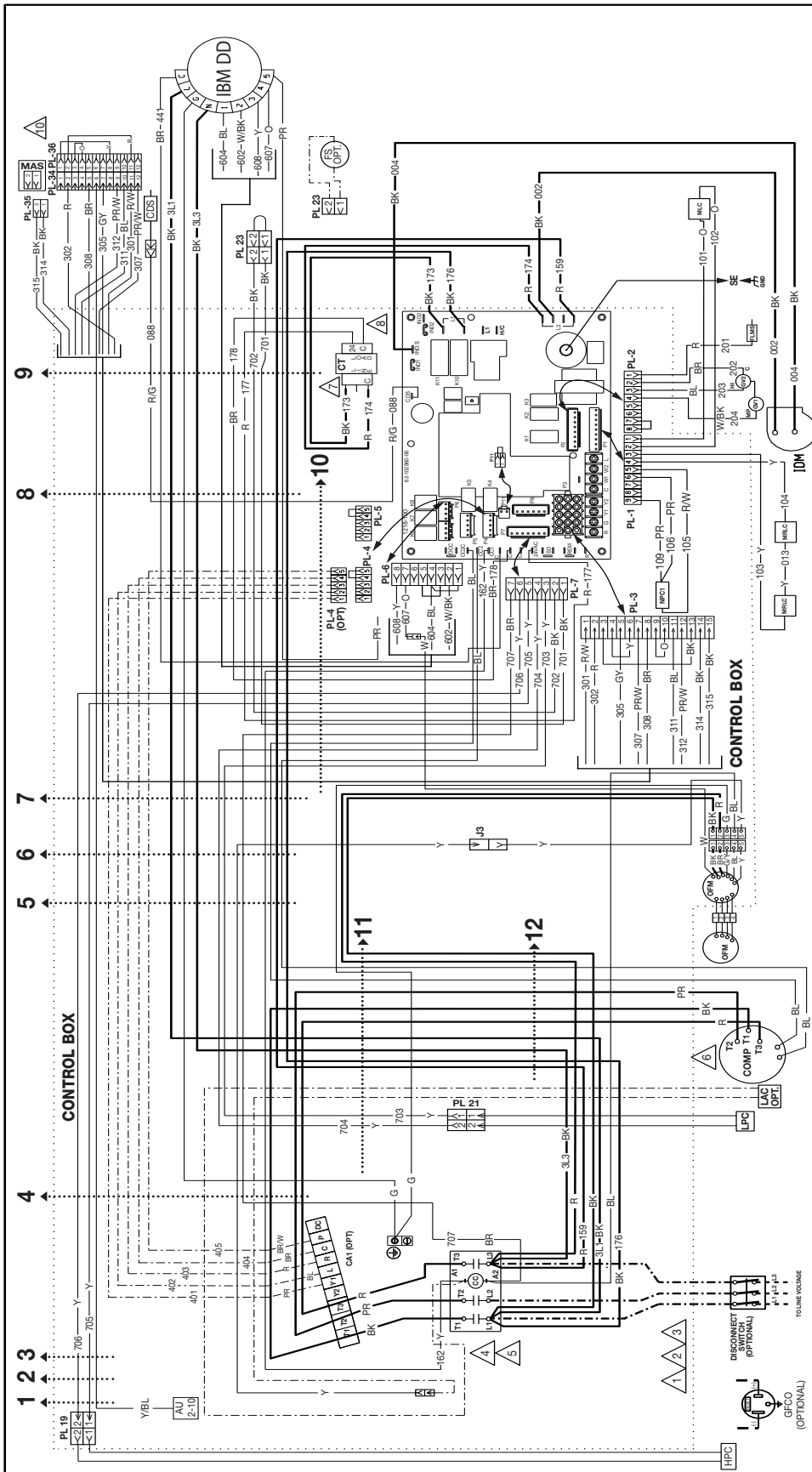
P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	PR.....PURPLE
	R.....RED
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE NON DDC 2-STG D	
W/ 2-STG ECM W/ REMOTE	
460V, 3PH, 60HZ	

CHECKED:	DATE:	ORIGINAL RELEASE NO.:
YVM	6/8/2023	111841
MODELED BY:		
PART NO.:	90-106687-112	REV.:
		00

COMPONENT CODES	
BC	BLOWER CONTACTOR
CC	COMPRESSOR CONTACTOR
CA	COMFORT ALERT MODULE
LC	LOW PRESSURE CONTROL
MLC	MANUAL LIMIT CONTROL
CS	CLOGGED DRAIN SENSOR
COF	COGGEDED FILTER SWITCH
COM	COMPRESSOR SCRAMBLER
DAT	DISCONNECT SWITCH
DISC	DISCONNECT SWITCH
FP	FAN PROOFING SWITCH
FR	FREZE SENSOR
GS	GROUND FAULT CONVENIENCE OUTLET
GL	GROUND LUG
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IM	INDOOR BLOWER MOTOR
IFC	INTEGRATED FAN/SPACE CONTROL
J	JUMPER

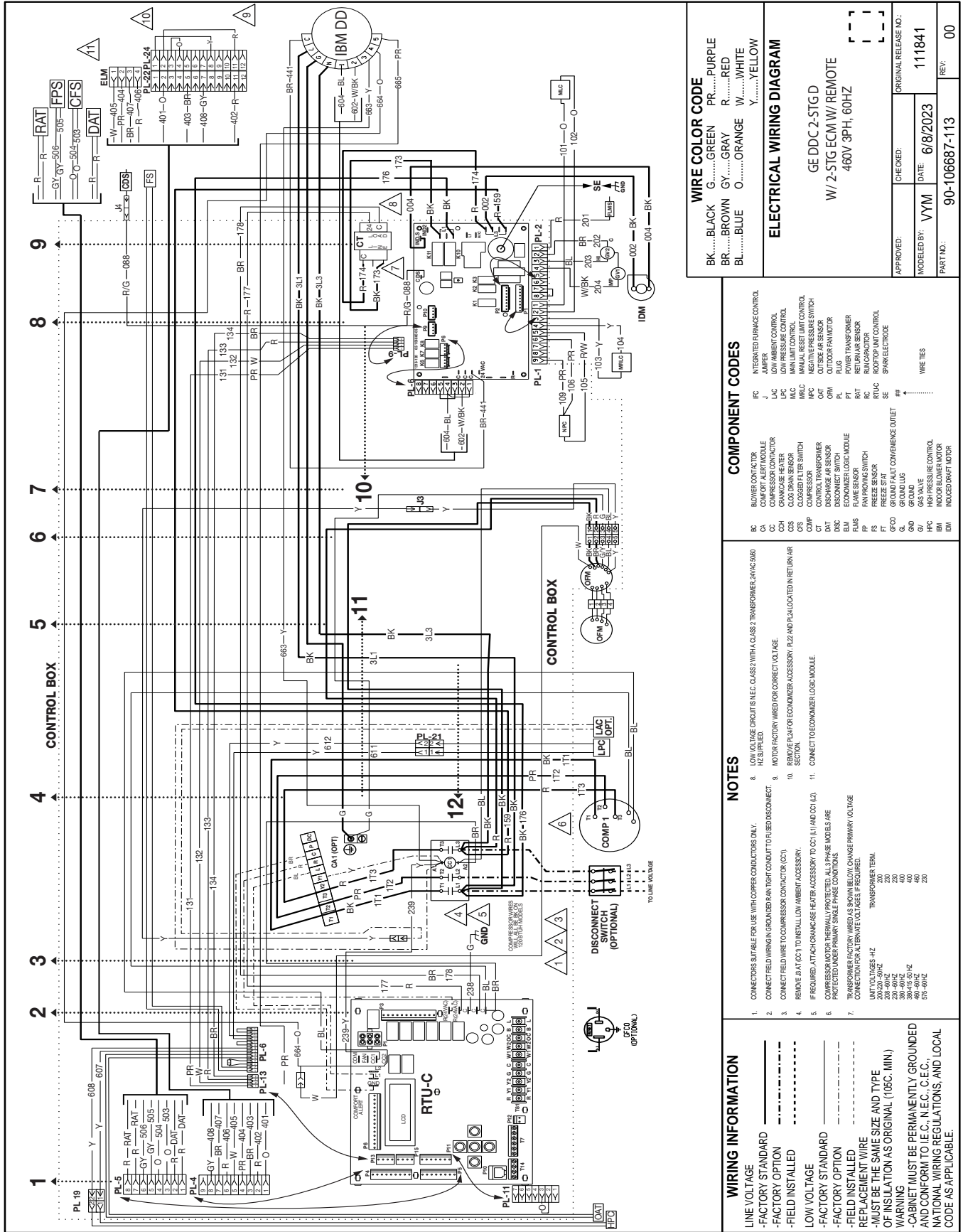
LAC	LOW AMBIENT CONTROL
LDC	LOW PRESSURE CONTROL
MLC	MANUAL LIMIT CONTROL
CS	CLOGGED DRAIN SENSOR
COF	COGGEDED FILTER SWITCH
COM	COMPRESSOR SCRAMBLER
DAT	DISCONNECT SWITCH
DISC	DISCONNECT SWITCH
FP	FAN PROOFING SWITCH
FR	FREZE SENSOR
GS	GROUND FAULT CONVENIENCE OUTLET
GL	GROUND LUG
GND	GROUND
HPC	HIGH PRESSURE CONTROL
IM	INDOOR BLOWER MOTOR
IFC	INTEGRATED FAN/SPACE CONTROL
J	JUMPER

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDED RAN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE J8 AT CCI (T) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCI (L) AND CCI (R).
 - COMPRESSOR MOTOR OR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PERMANENTLY PROTECTED.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- | | |
|--------------------|------------------|
| UNIT VOLTAGES - HZ | TRANSFORMER TERN |
| 200-220 - 50HZ | 200 |
| 238 - 60HZ | 230 |
| 230 - 60HZ | 230 |
| 390 - 60HZ | 400 |
| 380 - 60HZ | 460 |
| 460 - 60HZ | 460 |
| 575 - 60HZ | 230 |

- WIRING INFORMATION**
- LINE VOLTAGE
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - FIELD INSTALLED
 - FACTORY STANDARD
 - FACTORY OPTION
 - FIELD INSTALLED
 - REPLACEMENT WIRE
 - MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL (105C. MIN.)
 - CABINET MUST BE PERMANENTLY GROUNDED AND CONFORM TO I.E.C. N.E.C. C.E.C. NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GY.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-5TGD
 W/ 2-5TG ECM W/ REMOTE
 460V 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/8/2023	111841
PART NO.:	90-106687-113	REV: 00

COMPONENT CODES

BC	BLOWER CONTACTOR	FC	INTEGRATED FURNACE CONTROL
CA	COMFORT ALERT MODULE	LAC	LOW AMBIENT CONTROL
CC	COMPRESSOR CONTACTOR	LPC	LOW PRESSURE CONTROL
COH	COINTEGRATED HEATER	MFC	MINI LIMIT CONTROL
CS	COLD DRAIN SENSOR	NPC	NEGATIVE PRESSURE LIMIT CONTROL
CSW	CONDENSATE SWITCH	OPM	OUTSIDE AIR MOTOR
COMP	COMPRESSOR	PL	PLUG
CT	CONTROL TRANSFORMER	PT	POWER TRANSFORMER
DAT	DISCONNECT SWITCH	RC	ROOFTOP UNIT CONTROL
DSC	DISCONNECT SWITCH	RTAC	ROOFTOP UNIT CONTROL
ELUS	ELIMINATOR LOGIC MODULE	SE	SPARK ELECTRODE
FAN	FAN MOTOR		
FANPROV	FAN PROVISION SWITCH		
FP	FREESTAT		
FS	FREESTAT		
FT	FREESTAT		
GND	GROUND		
HFC	HIGH PRESSURE CONTROL		
IND	INDOOR BLOWER MOTOR		
BIM	INDOOR BLOWER MOTOR		

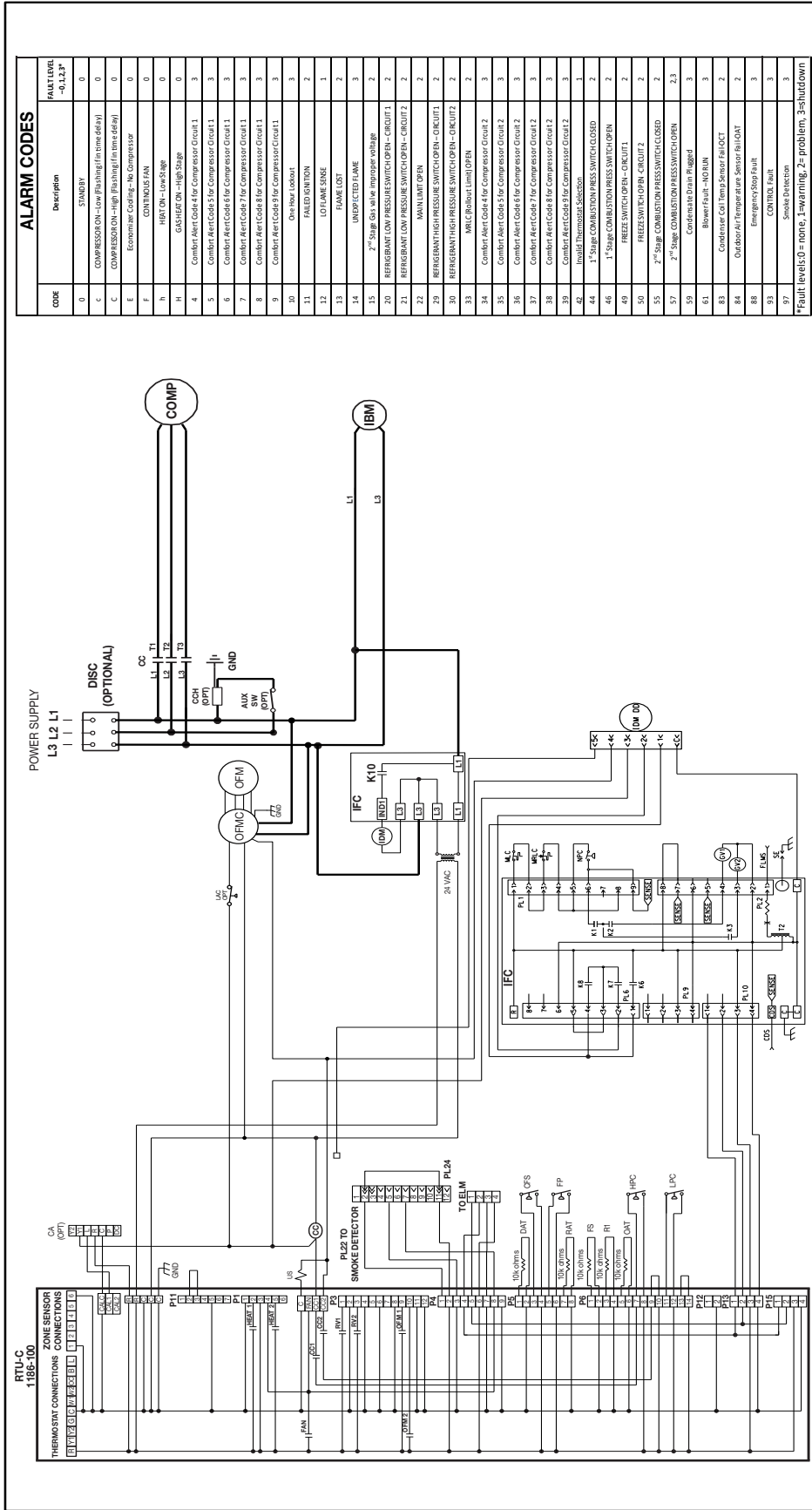
NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
- CONNECT FIELD WIRING IN GROUND IN TIGHT CONDUIT TO FIELD DISCONNECT.
- CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CCT).
- REMOVE BATT (CCT) TO INSTALL LOW AMBIENT ACCESSORY.
- IF REQUIRED, ATTACH CHAMBER HEATER ACCESSORY TO CCT 1 AND CCT 2.
- PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
- TRANSFORMER FACTORY WIRING AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTION OR ALTERNATE VOLTAGES IF REQUIRED.
- LOW VOLTAGE CIRCUITS (NEC CLASS WITH CLASS 2 TRANSFORMER, 24VAC 50/60 HZ) SUPPLIED.
- MOTOR FACTORY WIRING FOR CORRECT VOLTAGE.
- BRAND NAME FOR ECONOMIZER ACCESSORY, PL-2 AND PL-3 LOCATED IN RETURN AIR SECOND SECTION.
- CONNECT TO ECONOMIZER LOGIC MODULE.

WIRING INFORMATION

- LINE VOLTAGE _____
- FACTORY STANDARD _____
- FACTORY OPTION _____
- FIELD INSTALLED _____
- LOW VOLTAGE _____
- FACTORY STANDARD _____
- FACTORY OPTION _____
- FIELD INSTALLED _____
- REPLACEMENT WIRE _____
- MUST BE THE SAME SIZE AND TYPE _____
- OF INSULATION AS ORIGINAL (105C. MIN.) _____
- WARNING _____
- CABINET MUST BE PERMANENTLY GROUNDED _____
- AND CONFORM TO I.E.C., N.E.C., C.E.C. _____
- NATIONAL WIRING REGULATIONS, AND LOCAL _____
- CODE AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES	DESCRIPTION	FAULT LEVEL
0	STANDBY	0
C	COMPRESSOR ON - Low Flashing (1 min delay)	0
C	COMPRESSOR ON - High Flashing (10 min delay)	0
F	Evaporator Coil Ice - No Compressor	0
F	CONTROLS FAN	0
H	HIGNON - Low Stage	0
H	GASHNAT ON - High Stage	0
4	Combin Alert Code 4 for Compressor Circuit 1	3
5	Combin Alert Code 5 for Compressor Circuit 1	3
6	Combin Alert Code 6 for Compressor Circuit 1	3
7	Combin Alert Code 7 for Compressor Circuit 1	3
8	Combin Alert Code 8 for Compressor Circuit 1	3
9	Combin Alert Code 9 for Compressor Circuit 1	3
10	One Hour Lockout	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	1
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2" Stage Gas valve improper voltage	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MAIN LIMIT OPEN	2
28	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
31	MFC (Reheat Limit) OPEN	2
34	Combin Alert Code 4 for Compressor Circuit 2	3
35	Combin Alert Code 5 for Compressor Circuit 2	3
36	Combin Alert Code 6 for Compressor Circuit 2	3
37	Combin Alert Code 7 for Compressor Circuit 2	3
38	Combin Alert Code 8 for Compressor Circuit 2	3
39	Combin Alert Code 9 for Compressor Circuit 2	3
42	Insult Diagnostic Section	1
44	1" Stage COMBUSTION PRESS SWITCH CLOSED	2
46	1" Stage COMBUSTION PRESS SWITCH OPEN	2
49	FREZE SWITCH OPEN - CIRCUIT 1	2
50	FREZE SWITCH OPEN - CIRCUIT 2	2
55	2" Stage COMBUSTION PRESS SWITCH CLOSED	2
57	2" Stage COMBUSTION PRESS SWITCH OPEN	2
59	Condensate Drain Pugged	3
61	Blower Fan - NOT RUN	3
83	Condenser Coil Temp Sensor Hi/Lo CT	2
84	Outdoor Air Temperature Sensor Hi/Lo AT	2
88	Emergency Stop Fault	3
93	CONTROL FAULT	3
97	Smoke Detection	3

*Fault levels 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE

BK.....BLACK G.....GREEN PR.....PURPLE
BR.....BROWN GR.....GRAY R.....RED
BL.....BLUE O.....ORANGE W.....WHITE
Y.....YELLOW

ELECTRICAL WIRING DIAGRAM

GE DDC 2-STG D
W/ 2-STG ECM W/ REMOTE
460V, 3PH, 60HZ

APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/8/2023	111841
PART NO.:	90-106688-113	REV: 00

COMPONENT CODES

- BC BLOWER CONTROLLER
- CA COMFORT ALERT MODULE
- CC COMBUSTION FACTOR
- CO COIL TEMPERATURE SENSOR
- CS CLOGGED DRAIN SENSOR
- CT CONTROL TRANSFORMER
- DAT DISCHARGE AIR SENSOR
- FP FAN PROOFING
- FLS FLAME SENSE
- GFCD GROUND FAULT CONVENIENCE OUTLET
- GL GROUND LUG
- GND GROUND
- IBM MOTOR BLOWER MOTOR
- INDUCED DRAFT MOTOR
- LOW AMBIENT CONTROL
- LOW AMBIENT CONTROL
- LPC LOW PRESSURE CONTROL
- MFC MAIN LIMIT CONTROL
- MALC MANUAL RESET LIMIT CONTROL
- NPS NEGATIVE PRESSURE SWITCH
- OHAI OUTDOOR AIR MOTOR
- PLUG PLUG TRANSFORMER
- RAT RETURN AIR SENSOR
- RETC RETURN AIR CONTROL
- SE SEPARATE ELECTROD
- US UNLOADER SOLENOID

NOTES

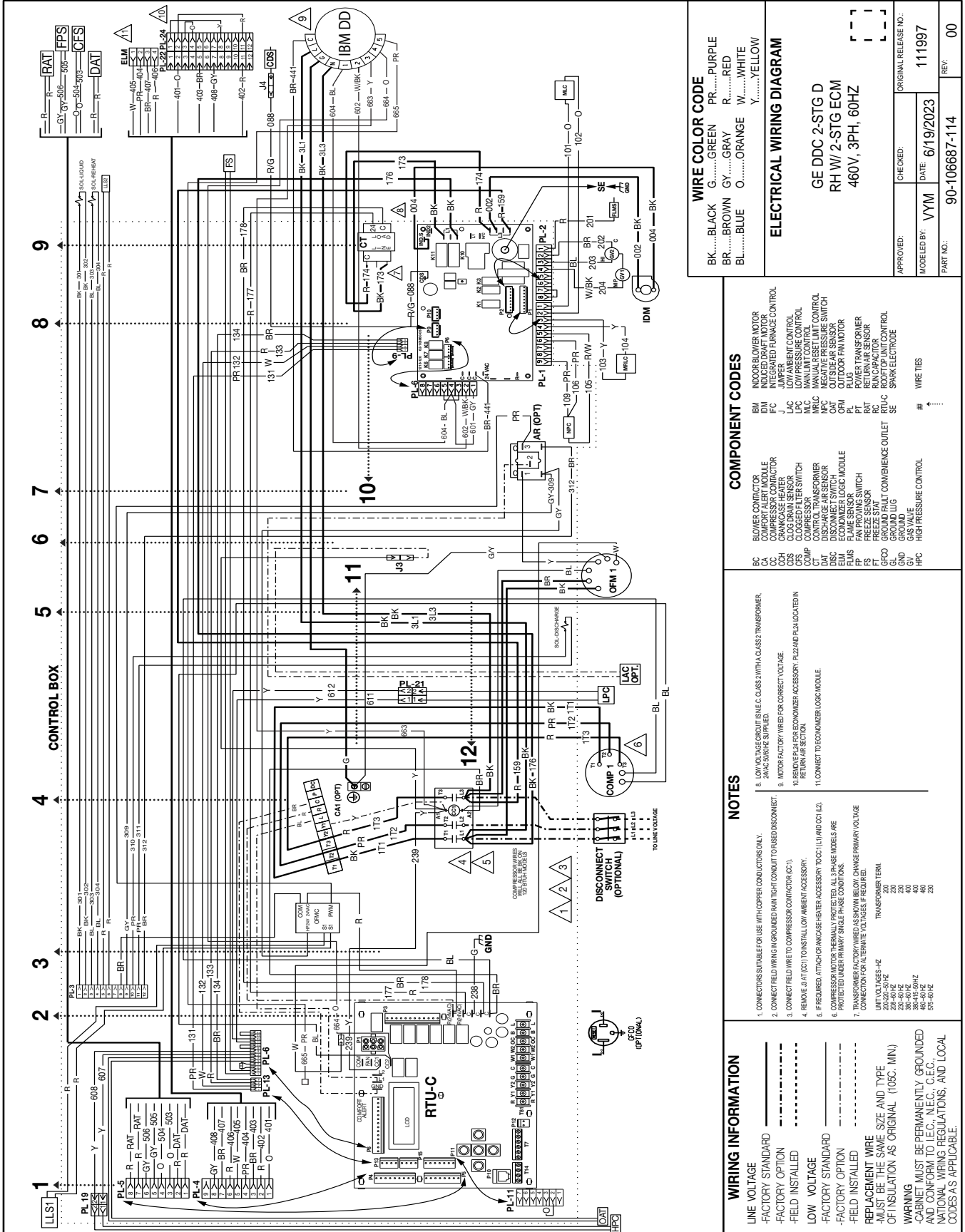
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE (L) AT (CC) TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CCT (L1) AND CCI (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3-PHASE MODELS ARE THERMALLY PROTECTED.
 - TRANSFORMER CONNECTIONS SHOULD BE PERFORMED AT THE SAME PRIMARY VOLTAGE.
 - CONNECTORS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- UNIT VOLTAGES - HZ**
- | UNIT VOLTAGES - HZ | TRANSFORMER TAP |
|--------------------|-----------------|
| 200-220 - 50/60 | 200 |
| 208 - 60/60 | 200 |
| 230 - 60/60 | 200 |
| 380 - 60/60 | 400 |
| 380 - 60/60 | 400 |
| 460 - 60/60 | 460 |
| 575 - 60/60 | 200 |

WIRING INFORMATION

- LINE VOLTAGE
- FACTORY STANDARD
 - FIELD INSTALLED
- LOW VOLTAGE
- FACTORY STANDARD
 - FIELD INSTALLED
- REPLACEMENT WIRE
- MUST BE THE SAME SIZE AND TYPE
 - OF INSULATION AS ORIGINAL (105C. MIN.)
- WARNING
- CABINET MUST BE PERMANENTLY GROUND
 - AND CONFORM TO I.E.C. N.E.C. C.E.C.
 - NATIONAL WIRING REGULATIONS, AND LOCAL CODE AS APPLICABLE.

P. APPENDICES

Appendix G. Wiring Diagrams & Schematics (Cont.)



WIRE COLOR CODE	
BK.....BLACK	G.....GREEN
BR.....BROWN	GY.....GRAY
BL.....BLUE	O.....ORANGE
	W.....WHITE
	Y.....YELLOW

ELECTRICAL WIRING DIAGRAM	
GE DDC 2-STG D	
RH W/2-STG ECM	
460V, 3PH, 60HZ	

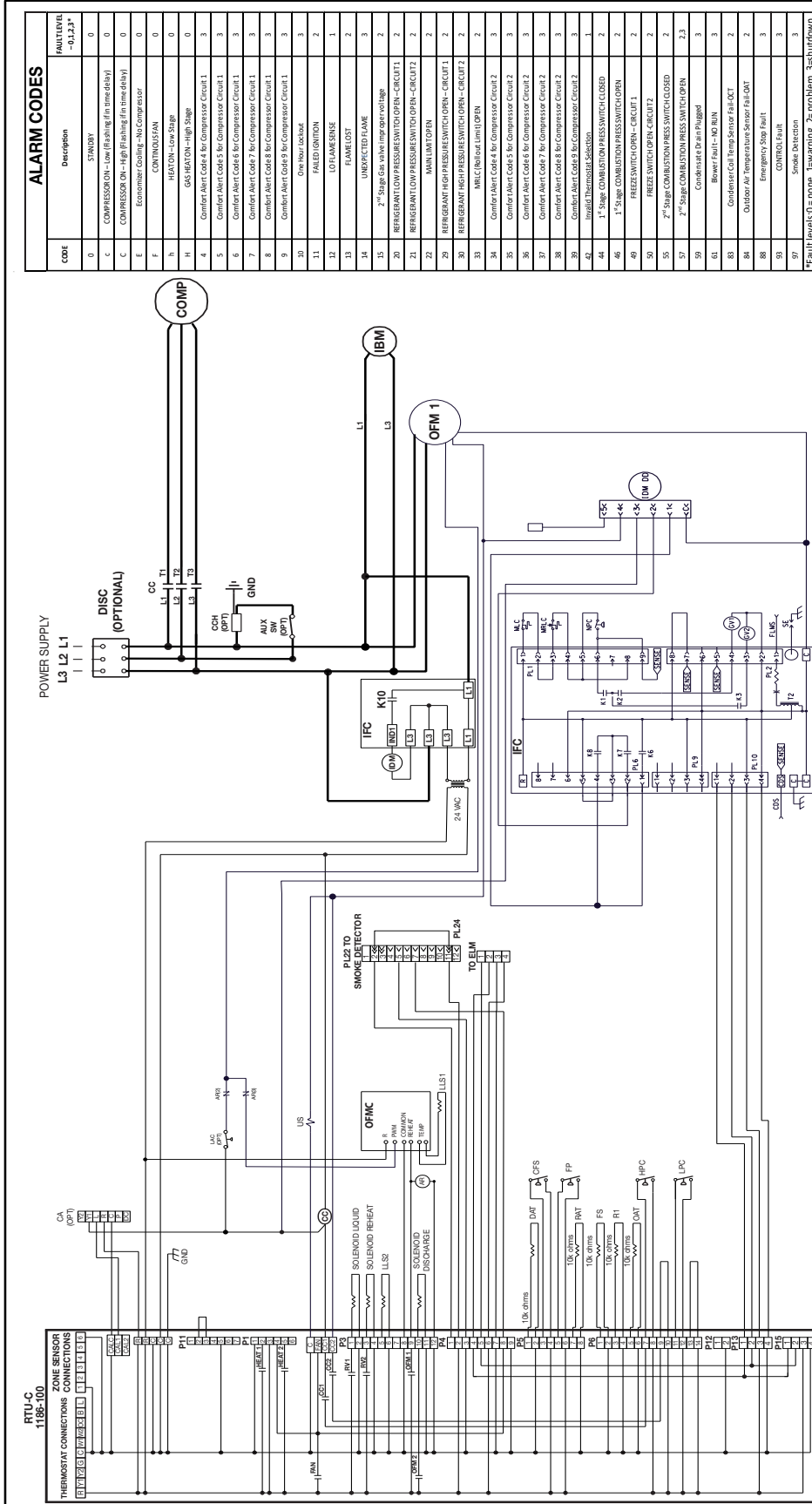
APPROVED:	CHECKED:	ORIGINAL RELEASE NO.:
MODELED BY: VYM	DATE: 6/19/2023	111997
PART NO.:	90-106687-114	REV. 00

COMPONENT CODES
BLM BLOWER MOTOR BM INDUCED DRAHT MOTOR FC COMFORT ALERT MODULE CC COMFORT CONTRACTOR CCH CRANKCASE HEATER CCS CLOSED FILTER SWITCH COMP COMPRESSOR CT CONTROL TRANSFORMER DISC DISCONNECT SWITCH EIM ECONOMIZER LOGIC MODULE FLS FLAME SENSOR FMS FRICTION MOTOR SENSOR FS FREEZE STAT FT FREEZE STAT GFCO GROUND FAULT COMBENSANCE OUTLET GND GROUND GV GAS VALVE HPC HIGH PRESSURE CONTROL IDM INDUCED DRAHT MOTOR JFC JET FUEL CONTROL LPC LOW PRESSURE CONTROL LMC MANUAL LIMIT CONTROL MRLC MANUAL RESET LIMIT CONTROL OAT OUTSIDE AIR SENSOR OFM OUTDOOR FAN MOTOR PL PLUMBER TRANSDUCER RAT RETURN AIR TRANSFORMER RUC ROOT OF UNIT CONTROL SE SPARK ELECTRODE WIRE TIES

- NOTES**
- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAN TIGHT CONDUIT TO PREVENT DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTRACTOR (CC1).
 - REMOVE JAC1 TO INSTALL LOW AMBIENT ACCESSORY.
 - IF REQUIRED, ATTACH CRANKCASE HEATER ACCESSORY TO CC1 (L1) AND CC1 (L2).
 - COMPRESSOR MOTOR THERMALLY PROTECTED. ALL 3 PHASE MODELS ARE PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRING AS SHOWN BELOW. CHANGE PRIMARY VOLTAGE CONNECTION FOR ALTERNATE VOLTAGES IF REQUIRED.
- | |
|-------------------|
| TRANSFORMER TERN. |
| 200 |
| 230 |
| 230 |
| 230 |
| 380-480V |
| 460 |
| 480 |
| 575-600V |

WIRING INFORMATION
LINE VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
LOW VOLTAGE
-FACTORY STANDARD
-FACTORY OPTION
-FIELD INSTALLED
REPLACEMENT WIRE
MUST BE THE SAME SIZE AND TYPE
OF INSULATION AS ORIGINAL (165C, MIN)
WARNING
-CABINET MUST BE PERMANENTLY GROUND
AND CONFORM TO I.E.C., N.E.C., C.E.C.,
NATIONAL WIRING REGULATIONS, AND LOCAL
CODES AS APPLICABLE.

Appendix G. Wiring Diagrams & Schematics (Cont.)



ALARM CODES

CODE	Description	FAMILY LEVEL -0,1,2,3*
0	STANDBY	0
C	COMPRESSION - Low (Flashing in time delay)	0
C	COMPRESSION - High (Flashing in time delay)	0
E	Economizer Cooling - No Comp error	0
F	CONTINUOUS FAN	0
H	HIGH LOW - Low Stage	0
H	GAS BEHAVIOR - High Stage	0
4	Combit Alert Code 4 for Compressor Circuit 1	3
5	Combit Alert Code 5 for Compressor Circuit 1	3
6	Combit Alert Code 6 for Compressor Circuit 1	3
7	Combit Alert Code 7 for Compressor Circuit 1	3
8	Combit Alert Code 8 for Compressor Circuit 1	3
9	Combit Alert Code 9 for Compressor Circuit 1	3
10	One hour lockout	3
11	FAILED IGNITION	2
12	LO FLAME SENSE	2
13	FLAME LOST	2
14	UNEXPECTED FLAME	3
15	2 nd Stage Gas valve low on start/hold	2
20	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 1	2
21	REFRIGERANT LOW PRESSURE SWITCH OPEN - CIRCUIT 2	2
22	MANUAL LIMIT OPEN	2
29	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 1	2
30	REFRIGERANT HIGH PRESSURE SWITCH OPEN - CIRCUIT 2	2
31	MFC (below Limit) OPEN	2
32	Combit Alert Code 4 for Compressor Circuit 2	3
33	Combit Alert Code 5 for Compressor Circuit 2	3
34	Combit Alert Code 6 for Compressor Circuit 2	3
35	Combit Alert Code 7 for Compressor Circuit 2	3
36	Combit Alert Code 8 for Compressor Circuit 2	3
37	Combit Alert Code 9 for Compressor Circuit 2	3
38	Combit Alert Code 4 for Compressor Circuit 2	3
39	Combit Alert Code 5 for Compressor Circuit 2	3
40	Combit Alert Code 6 for Compressor Circuit 2	3
41	Combit Alert Code 7 for Compressor Circuit 2	3
42	Combit Alert Code 8 for Compressor Circuit 2	3
43	Combit Alert Code 9 for Compressor Circuit 2	3
44	1 st Stage COMBUSTION PRESS SWITCH CLOSED	2
45	1 st Stage COMBUSTION PRESS SWITCH OPEN	2
46	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
47	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2
55	2 nd Stage COMBUSTION PRESS SWITCH CLOSED	2
56	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2
57	2 nd Stage COMBUSTION PRESS SWITCH OPEN	2,3
59	Condensate Drain Plugged	3
61	Blower Fail - NO RUN	3
83	Condensate Coil Temp Sensor Fail/OC	2
84	Outdoor Air Temperature Sensor Fail/DAT	2
88	Emergency Stop Fault	3
98	CONTROL Fault	3
99	Smoke Detection	3

*Fault levels: 0 = none, 1 = warning, 2 = problem, 3 = shutdown

WIRE COLOR CODE
 BK.....BLACK G.....GREEN PR.....PURPLE
 BR.....BROWN GR.....GRAY R.....RED
 BL.....BLUE O.....ORANGE W.....WHITE
 Y.....YELLOW

ELECTRICAL WIRING DIAGRAM
 GE DDC 2-STG D
 RH W/ 2-STG ECM
 460V, 3PH, 60HZ

APPROVED: VYM
 CHECKED: [Signature]
 DATE: 6/19/2023
 ORIGINAL RELEASE NO.: 111997
 PART NO.: 90-106688-114
 REV: 00

COMPONENT CODES

BC	BLOWER CONTACTOR	LFC	LOW PRESSURE CONTROL
CA	COMPONENT MODULE	LWD	LOW DRAIN SENSOR
CC	CRANK CASE HEATER	MFC	MANUAL RESET LIMIT CONTROL
CD	COGLOGGED DRAIN SENSOR	MPC	MANUAL PRESSURE SWITCH
CS	CLOGGED FILTER SWITCH	NFC	NEGATIVE PRESSURE SWITCH
CP	CONTROL TRANSFORMER	OPM	OUTDOOR FAN MOTOR
CP	CONTROL TRANSFORMER	PL	PLUG
DISC	DISCONNECT SWITCH	PT	POWER TRANSFORMER
FS	FAN PRESS. SENSOR	RT	ROOM TEMP UNIT CONTROL
FS	FAN PRESS. SENSOR	RC	REINFORCED
FS	FAN PRESS. SENSOR	RTUC	ROOM TEMP UNIT CONTROL
FS	FAN PRESS. SENSOR	SE	SPARK ELECTRODE
GFCC	GROUND FAULT COMMENCEMENT	US	UNLATCHED SOLENOID
GR	GROUND		
GR	GROUND		
HFC	HIGH PRESSURE CONTROL		
IBM	INDOOR BLOWER MOTOR		
IFC	INTEGRATED FLAME CONTROL		
LAC	LOW AMBIENT CONTROL		

NOTES

- CONNECTORS SUITABLE FOR USE WITH COPPER CONDUCTORS ONLY.
 - CONNECT FIELD WIRING IN GROUNDING RAN TIGHT CONDUIT TO FUSED DISCONNECT.
 - CONNECT FIELD WIRE TO COMPRESSOR CONTACTOR (CC).
 - REMOVE IS AT EC11) ON INSTALL LOW AMBIENT ACCESSORY.
 - COMPRESSOR MOTOR OVERHEAT PROTECTION (CO) (L1) AND CC (L2).
 - PROTECTED UNDER PRIMARY SINGLE PHASE CONDITIONS.
 - TRANSFORMER FACTORY WIRE AS SHOWN BELOW CHANGE PRIMARY VOLTAGE CONNECTIONS FOR ALTERNATE VOLTAGES, IF REQUIRED.
- UNIT VOLTAGES - HZ**
- | UNIT VOLTAGES - HZ | TRANSFORMER TERM |
|--------------------|------------------|
| 200-220 - 50/60 | 200 |
| 208-60/62 | 230 |
| 230-60/62 | 230 |
| 380-50/62 | 400 |
| 460-60/62 | 460 |
| 575-60/62 | 230 |

WIRING INFORMATION

- LINE VOLTAGE _____
- FACTORY STANDARD _____
- FACTORY OPTION _____
- FIELD INSTALLED _____
- LOW VOLTAGE _____
- FACTORY STANDARD _____
- FACTORY OPTION _____
- FIELD INSTALLED _____
- REPLACEMENT WIRE _____
- MUST BE THE SAME SIZE AND TYPE _____
- OF INSULATION AS ORIGINAL (105C. MIN.) _____
- WARNING _____
- CABINET MUST BE PERMANENTLY GROUNDING _____
- AND CONFORM TO I.E.C., N.E.C., C.E.C. _____
- NATIONAL WIRING REGULATIONS, AND LOCAL _____
- CODES AS APPLICABLE.

P. APPENDICES

J. Unit Tie-Down



160 SW 12TH AVE SUITE 106, DEERFIELD BEACH, FL 33442
(954) 354-0660 | ENGINEERINGEXPRESS.COM

Technical Evaluation Report

DIVISION: 23 08 00—COMMISSIONING OF HVAC

FL 26981.1
THIS DOCUMENT CONTAINS (5) PAGES

EVALUATION SUBJECT: RHEEM PACKAGED UNITS

17-4893

REPORT HOLDER:

RHEEM MANUFACTURING COMPANY, INC.
1100 ABERNATHY ROAD SUITE 1400
ATLANTA, GA, USA
770-351-3000 | RHEEM.COM



SCOPE OF EVALUATION (compliance with the following codes):

THIS IS A STRUCTURAL (WIND) PERFORMANCE EVALUATION ONLY. NO ELECTRICAL OR TEMPERATURE PERFORMANCE RATINGS OR CERTIFICATIONS ARE OFFERED OR IMPLIED HEREIN.

This Product Evaluation Report is being issued in accordance with the requirements of the Florida Building Code Sixth Edition (2017) per FBC Section 104.11, FMC 301.15, FBC Building Ch. 16, ASCE-7-10, FBC Existing Building sections 707.1, 707.2, FBC Building 1522.2, FBC Residential M1202.1, M1301.1, & FS 471.025. The product noted on this report has been tested and evaluated as summarized herein.

SUBSTANTIATING DATA:

• Product Evaluation Documents Test Reports

Substantiating documentation has been submitted to provide this TER and is summarized in the sections below.

Test Report: 0320.01-18 (American Test Lab of South FL)

• Structural Engineering Calculations

Structural engineering calculations have been prepared which evaluate the product based on comparative and/or rational analysis to qualify the following design criteria:

- Maximum allowable uplift, sliding, & overturning moment for ground and roof applications
- Maximum unit anchorage to steel curb

NOTE: No 33% increase in allowable stress has been used in the design of this product.

INSTALLATION:

The product(s) listed above shall be installed in strict compliance with this product evaluation & manufacturer-provided model specifications.

The product components shall be of the material specified in the manufacturer-provided product specifications. All screws must be installed in accordance with the applicable provisions & anchor manufacturer's published installation instructions.

LIMITATIONS & CONDITIONS OF USE:

Use of this product shall be in strict accordance with this product evaluation as noted herein. The supporting host structure shall be designed to resist all superimposed loads as determined by others on a site-specific basis as may be required by the Authority Having Jurisdiction. Host structure conditions which are not accounted for in this product's respective anchor schedule shall be designed for on a site-specific basis by a registered professional engineer. No evaluation is offered for the host supporting structure by use of this document. Adjustment factors noted herein and the applicable codes must be considered, where applicable.

All supporting components which are permanently installed shall be protected against corrosion, contamination, and other such damage at all times.

OPTIONS:

This evaluation is valid for models shown in the last page

FINISH:

Baked Enamel



NOTE: GRAPHICAL DEPICTIONS IN THIS REPORT ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER IN APPEARANCE UNIT CASING MATERIAL:

20ga galv. sheet steel ASTM A653 Type B.

Removable Top & side covers secured with #10 Sheet metal Hex Head Screws

Knockouts provided for utility & control connections.

INSTALLATION:

Shall follow manufacturer specifications as well as information provided herein

STRUCTURAL PERFORMANCE:

Models referenced herein are subject to the following design limitations: ASCE-710 Exposure Categories C & D (HVHZ)

Maximum Mean Roof Height (MRH) = 400ft

Up to and including 175mph (Vult) for the following Design Pressures:

Maximum Rated Wind Pressure:

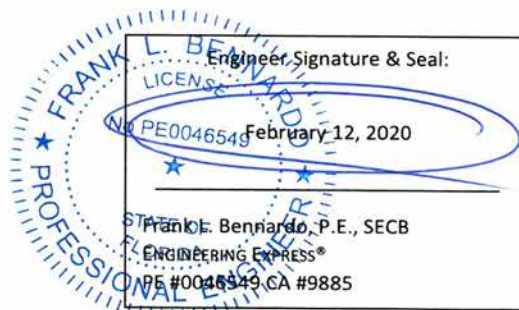
200psf Lateral 133psf Uplift (ASD)

Site specific wind analysis may produce alternate limitations provided maximum rated wind pressure is not exceeded.

For more information and deviations to this evaluation visit ecalcalc.io/197799 or scan the QR code



ECALC.IO/197799



J. Unit Tie-Down

RHEEM PACKAGED UNITS

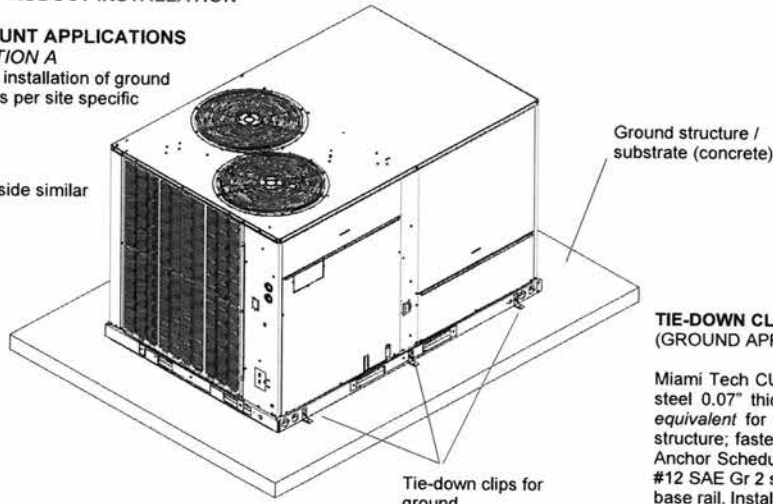
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SECTION 2 PRODUCT INSTALLATION

GROUND MOUNT APPLICATIONS CONFIGURATION A

Note: Design & installation of ground host is by others per site specific conditions

Opposite side similar



TIE-DOWN CLIP
(GROUND APPLICATION)

Miami Tech CUTD 1" wide ASTM A653 galvanized steel 0.07" thick of varying length (FL19731.2) or equivalent for all cabinets tied down to a ground structure; fasten clip to structure using anchor from Anchor Schedule A to Host Structure Table and (3) #12 SAE Gr 2 self-drilling screw to fasten clip to unit base rail. Install in unit with quantities shown ((3) per side). Locate clips at 8.5" min away from the appropriate corner using three clips per side and three clips opposite side in the same configuration.

ANCHOR SCHEDULE TO HOST STRUCTURE

Pressure Lateral (Uplift) (psf)	Concrete	Steel Curb With Clip	Steel Curb Screw
Ground	A	-	-
Up to 81 (64)	-	-	C
Up to 200 (133)	-	B	-

A. - 5/16" ELCO ULTRACON Anchor embedded 2" in 3,515 psi concrete. 3 1/8" from edge minimum & 5" spacing minimum. NOA No. 17-1227.22

B. - #12 TEK Screws, (14) screws per clip, (5) top front side, (4) top back side and (5) bottom front side.

C. - 3/8" SAE Grade 5 Self-Drilling Screw at 6" O.C., (15) per long side and (10) per short side.

STEEL CURB (ROOF APPLICATION)

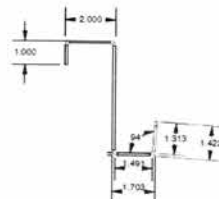
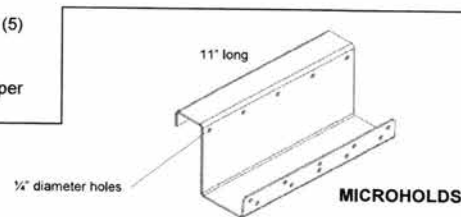
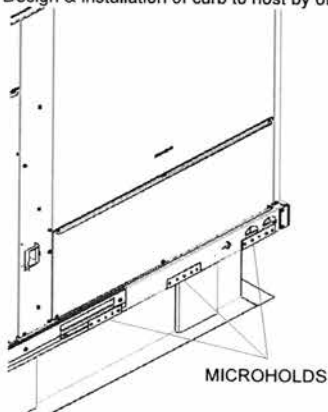
Steel curb to be a minimum of 16ga ASTM A653 steel

Curb Clip to be 14ga ASTM A653 steel min (Microhold)

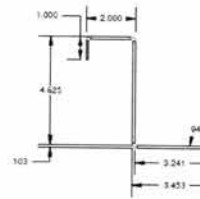
CURB MOUNT APPLICATIONS

CONFIGURATION B

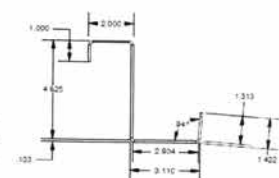
Note: Design & installation of curb to host by others per site specific conditions



Curb Clip A



Curb Clip C



Curb Clip B

IN ALL CONDITIONS IT IS THE RESPONSIBILITY OF THE PERMIT HOLDER TO ENSURE THE HOST STRUCTURE IS CAPABLE OF WITHSTANDING FORCES BY SITE-SPECIFIC DESIGN. NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, IS OFFERED BY RHEEM MANUFACTURING COMPANY, OR ENGINEERING EXPRESS AS TO THE INTEGRITY OF THE HOST STRUCTURE TO CARRY LOADS INCURRED BY THIS UNIT.

P. APPENDICES

J. Unit Tie-Down

RHEEM PACKAGED UNITS

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CURB CLIP LOCATION

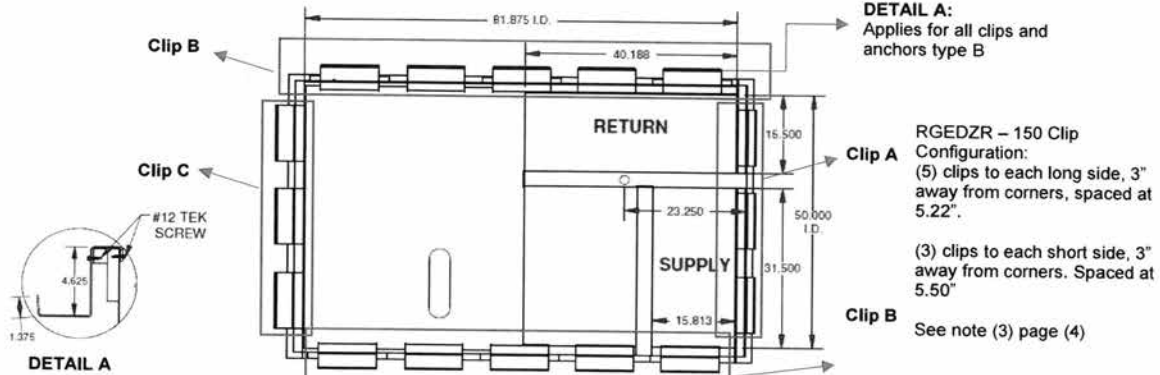


Table 1: Clip Curb Schedule

Unit Model			Number of Clips (Pcs)
(-)GEC - 036	(-)ACC - 036	(-)HPC - 036	4 LS - 2 SS
(-)GEC - 048	(-)ACC - 048	(-)HPC - 048	4 LS - 2 SS
(-)GEC - 060	(-)ACC - 060	(-)HPC - 060	4 LS - 2 SS
(-)GEC - 072	(-)ACC - 072	(-)HPC - 072	4 LS - 2 SS
(-)GED - 090	(-)ACD - 090	(-)HPD - 090	5 LS - 3 SS
(-)GED - 102	(-)ACD - 102	(-)HPD - 102	5 LS - 3 SS
(-)GED - 120	(-)ACD - 120	(-)HPD - 120	5 LS - 3 SS
(-)GED - 150	(-)ACD - 150		5 LS - 3 SS

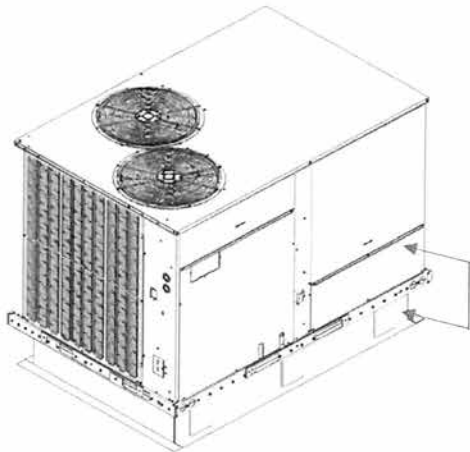
Unit Model Note: '(-)' designates equivalent trade brands with similar cabinetry and may vary depending on brand

#Clip Designation (5 LS= 5 clips each Long Side; 3 SS= 3 clips each Short Side) equally spaced

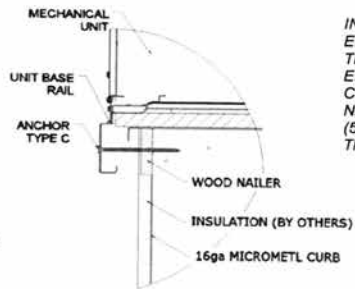
See pressures on page (2) for alternative anchor limitations

ALTERNATIVE ANCHORAGE TO CURB

STEEL CURB WITH SCREW CONFIGURATION C



Mechanical Unit Curb Mounted



DETAIL B

INSTALLER TO ENSURE THAT THREADED PORTION ENGAGES STEEL CURB BEYOND WOOD NAILER WITH MINIMUM (5) PITCHES PAST THE THREAD PLANE

J. Unit Tie-Down

SECTION 3 MODELS SUMMARY, DIMENSION & NOTES

TABLE 2: Qualified Tested Unit Construction Metal Cabinetry

Unit Model	Operating Dimensions w/ screw heads			Operating Weight (lbs)
	Width (in)	Length (in)	Height (in)	
RGEDZR - 150	59 1/2	90 1/10	59 7/10	1070

TESTED UNIT LIMITATIONS

1. The unit model listed above was tested and designed as worst-case configurations of model units listed in *Evaluation Model Series Matrix*, remaining unit models are certified by this approval as long as they have identical construction as those listed above and are of equal or lesser dimensions (length, width, height).
2. Dimensions shown are measured from outermost points of unit, including screw heads.
3. Curb clips shall be as close as possible from the shown locations; installers shall verify any interference between clip attachment and internal components of the unit and move clip within the tolerance allowed.

TABLE 3: Evaluation Model Sereis Matrix (Unit Construction Metal Cabinetry)

Unit Model	Operating Dimensions w/ screw heads			Operating Weight (lbs)
	Width (in)	Length (in)	Height (in)	
(-)ACC - 036	46 3/4	78 3/8	41 3/8	453
(-)ACC - 048	46 3/4	78 3/8	41 3/8	477
(-)ACC - 060	46 3/4	78 3/8	41 3/8	482
(-)ACC - 072	46 3/4	78 3/8	41 3/8	689
(-)ACD - 090	59 15/32	89 5/16	49 1/4	722
(-)ACD - 102	59 15/32	89 5/16	49 1/4	748
(-)ACD - 120	59 15/32	89 5/16	49 1/4	777
(-)ACD - 150	59 1/2	90 1/10	59 7/10	946

TABLE 3.1: Evaluation Model Sereis Matrix (Unit Construction Metal Cabinetry)

Unit Model	Operating Dimensions w/ screw heads			Operating Weight (lbs)
	Width (in)	Length (in)	Height (in)	
(-)GEC - 036	46 3/4	78 3/8	41 3/8	453
(-)GEC - 048	46 3/4	78 3/8	41 3/8	477
(-)GEC - 060	46 3/4	78 3/8	41 3/8	482
(-)GEC - 072	46 3/4	78 3/8	41 3/8	689
(-)GED - 090	59 15/32	89 5/16	49 1/4	846
(-)GED - 102	59 15/32	89 5/16	49 1/4	872
(-)GED - 120	59 15/32	89 5/16	49 1/4	901

TABLE 3.2: Evaluation Model Series Matrix (Unit Construction Metal Cabinetry)

Unit Model	Operating Dimensions w/ screw heads			Operating Weight (lbs)
	Width (in)	Length (in)	Height (in)	
(-)HPC - 036	78 3/8	46 3/4	41 3/8	528
(-)HPC - 048	78 3/8	46 3/4	41 3/8	551
(-)HPC - 060	78 3/8	46 3/4	41 3/8	553
(-)HPC - 072	78 3/8	46 3/4	41 3/8	553
(-)HPD - 090	89 5/16	59 1/2	49 1/4	786
(-)HPD - 102	89 5/16	59 1/2	49 1/4	822
(-)HPD - 120	89 5/16	59 1/2	59 7/10	874

Unit Model Note: ‘(-)’ designates equivalent trade brands with similar cabinetry and may vary depending on brand

REQUIRED WIND PRESSURES

Design pressures calculated for use with these units shall be determined by others on a job-specific basis in accordance with the governing code. Site specific load requirements for wind load shall be determined in accordance with ASCE 7 and the codes referenced herein by separate engineering certification and shall be less or equal to design pressures capacity values listed herein for any assembly as shown.

TEST REPORTS UTILIZED

Design and certification of the unit cabinetry is approved through American Test Lab of South Florida Report #: 0320.01-18
Tested according ASTM E330-05 and TAS 202-94.

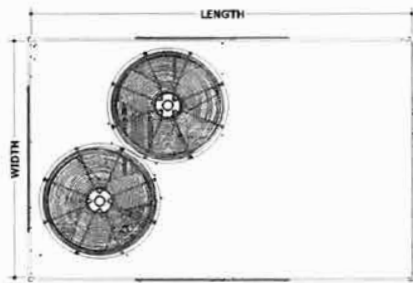
P. APPENDICES

J. Unit Tie-Down

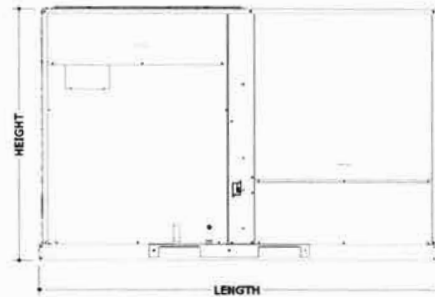
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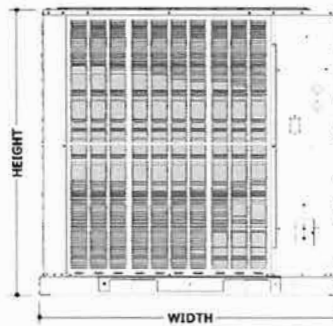
UNIT VIEWS & ELEVATIONS



TOP VIEW



ELEVATION VIEW



SIDE VIEW

Note: RGEDZR-150 illustration selected for dimensional purposes

R. INFORMATION FOR THE OWNER

R.1. Information for the Owner: Maintenance and service

For routine maintenance, general diagnostics for cooling and heating, and other generalized information regarding filter changing, cleaning the condensate pan, cleaning the coils, and general inspections, refer to the included User's Information Manual for the owner.

R.2. Product Model and Serial Number

The product model and serial number are both located on the rating plate found on the supply/return panel of the unit. Refer to the published product spec document for the breakdown of each character in the model number.

R. INFORMATION FOR THE OWNER

R.3. Warranty Information

The below image of the warranty card is for **REFERENCE ONLY**. The warranty card for the unit will come separately in the parts bag.

Limited Warranty -- Parts

SCOPE of WARRANTY and EQUIPMENT COVERED: The products covered by this Limited Warranty are specified below (the "Covered Equipment"). RHEEM SALES COMPANY, INC. AIR CONDITIONING DIVISION (Manufacturer of Rheem[®]-, Ruud[®]-, Sure Comfort[®]-, WeatherKing[®]-, Mainline[®]-, Fujitsu[®]- and Climate Master-branded Covered Equipment), warrants the Covered Equipment to be free from defects in materials and workmanship, and will repair or replace, at its option, ANY PART of Covered Equipment installed in residential or commercial applications which fails in normal use and service within the Applicable Warranty Periods specified below in accordance with the terms, including, but not limited to, the specific exclusions set forth below, of this Limited Warranty and subject to the Manufacturer's right to inspect and validate the warranty claim as set forth below. None of the residential application warranties apply to WeatherKing[®]-branded Covered Equipment. If an exact replacement is not available, an equivalent unit or credit will be provided at the Manufacturer's option. The exact replacement will be warranted for only the unexpired portion of the original Applicable Warranty Period. If government regulations, industry certification or similar standards require the replacement unit to have features not found in the defective unit, you will be charged for the difference in price represented by those required features. If you pay the price difference for those required features you will also receive a complete new Limited Warranty (with the full Applicable Warranty Period) for the new replacement unit. The Manufacturer does not authorize or warranty any online/internet sale of equipment through auction websites or, unless expressly authorized by written policy of Manufacturer, any other method of online sales direct to the consumer.

THE EFFECTIVE DATE OF WARRANTY COVERAGE IS DETERMINED AS FOLLOWS: (a) If the original installation date can be verified by the installer's invoice, then the Effective Date of warranty coverage is the original installation date as shown on the installer's invoice. **For residential new construction installations, the final occupancy permit, or proof of purchase from the builder can be substituted for the installer's invoice.**

(b) If the original installation date cannot be verified by the installer's invoice, **or proof of purchase in residential new construction applications**, then the Effective Date of warranty coverage is the product's manufacture date plus ninety (90) days.

The Applicable Warranty Periods for the Manufacturer's various models and parts are specified below.

APPLICABLE WARRANTY PERIODS:

A Ten (10) year Limited Parts Warranty applies to the following Manufacturer's single-phase heating and cooling models and component parts installed in RESIDENTIAL* applications (a FIVE year Limited Warranty applies to COMMERCIAL applications) except for certain models, heat exchangers, compressors, installation locations and non-matching coils whose Applicable Warranty Periods are listed below under "Exceptions".

Package Gas Electric Units: RGEA16

A Five (5) year Limited Warranty applies to the following Manufacturer's single-phase heating and cooling models and component parts installed in RESIDENTIAL* (not commercial) applications except for certain models, heat exchangers, compressors, installation locations and non-matching coils whose applicable Warranty Periods are listed below under "Exceptions".

Package Gas Electric Units: RKPN, RKQN, RGEA14, RGEA15, RGEA16, RGEA17, RGEA18, RGEA19, RGEA20, RGEA21, RGEA22, RGEA23, RGEA24, RGEA25, RGEA26, RGEA27, RGEA28, RGEA29, RGEA30, RGEA31, RGEA32, RGEA33, RGEA34, RGEA35, RGEA36, RGEA37, RGEA38, RGEA39, RGEA40, RGEA41, RGEA42, RGEA43, RGEA44, RGEA45, RGEA46, RGEA47, RGEA48, RGEA49, RGEA50, RGEA51, RGEA52, RGEA53, RGEA54, RGEA55, RGEA56, RGEA57, RGEA58, RGEA59, RGEA60, RGEA61, RGEA62, RGEA63, RGEA64, RGEA65, RGEA66, RGEA67, RGEA68, RGEA69, RGEA70, RGEA71, RGEA72, RGEA73, RGEA74, RGEA75, RGEA76, RGEA77, RGEA78, RGEA79, RGEA80, RGEA81, RGEA82, RGEA83, RGEA84, RGEA85, RGEA86, RGEA87, RGEA88, RGEA89, RGEA90, RGEA91, RGEA92, RGEA93, RGEA94, RGEA95, RGEA96, RGEA97, RGEA98, RGEA99, RGEA100

Package Heat Pumps: RJPL, RQPL, RQPM, RQRM

Package Air Conditioners: RLPN, RLQN, RSPM, RACA13, RACA14, RACA15, A One (1) year Limited Warranty applies to the following Manufacturer's single-phase and three-phase heating and cooling models and components installed in COMMERCIAL applications except for certain models, heat exchangers, compressors, installation locations and non-matching coils whose applicable Warranty Periods are listed below under "Exceptions".

Commercial Coils: RCCL, RCCU

Integrated Systems: RLHL, RKHL

Package Dual Fuel: RQPW

Package Gas Electric Units: RKPN, RKQN, RKKL, RKKN, RKNL, RKRL, RKRL-C, RGEA14, RGEA15, RGEA16, RGEA17, RGEA18, RGEA19, RGEA20, RGEA21, RGEA22, RGEA23, RGEA24, RGEA25, RGEA26, RGEA27, RGEA28, RGEA29, RGEA30, RGEA31, RGEA32, RGEA33, RGEA34, RGEA35, RGEA36, RGEA37, RGEA38, RGEA39, RGEA40, RGEA41, RGEA42, RGEA43, RGEA44, RGEA45, RGEA46, RGEA47, RGEA48, RGEA49, RGEA50, RGEA51, RGEA52, RGEA53, RGEA54, RGEA55, RGEA56, RGEA57, RGEA58, RGEA59, RGEA60, RGEA61, RGEA62, RGEA63, RGEA64, RGEA65, RGEA66, RGEA67, RGEA68, RGEA69, RGEA70, RGEA71, RGEA72, RGEA73, RGEA74, RGEA75, RGEA76, RGEA77, RGEA78, RGEA79, RGEA80, RGEA81, RGEA82, RGEA83, RGEA84, RGEA85, RGEA86, RGEA87, RGEA88, RGEA89, RGEA90, RGEA91, RGEA92, RGEA93, RGEA94, RGEA95, RGEA96, RGEA97, RGEA98, RGEA99, RGEA100

Package Air Conditioners: RLPN, RLQN, RSPM, RACA13, RACA14, RACA15, RACA16, RACA17, RACA18, RACA19, RACA20, RACA21, RACA22, RACA23, RACA24, RACA25, RACA26, RACA27, RACA28, RACA29, RACA30, RACA31, RACA32, RACA33, RACA34, RACA35, RACA36, RACA37, RACA38, RACA39, RACA40, RACA41, RACA42, RACA43, RACA44, RACA45, RACA46, RACA47, RACA48, RACA49, RACA50, RACA51, RACA52, RACA53, RACA54, RACA55, RACA56, RACA57, RACA58, RACA59, RACA60, RACA61, RACA62, RACA63, RACA64, RACA65, RACA66, RACA67, RACA68, RACA69, RACA70, RACA71, RACA72, RACA73, RACA74, RACA75, RACA76, RACA77, RACA78, RACA79, RACA80, RACA81, RACA82, RACA83, RACA84, RACA85, RACA86, RACA87, RACA88, RACA89, RACA90, RACA91, RACA92, RACA93, RACA94, RACA95, RACA96, RACA97, RACA98, RACA99, RACA100

Package Heat Pumps: RJNL, RJPL, RQPL, RQPM, RQRM, RHPDZT, RHPDZS

Split-System Condensing Units: RAWL

Split-System Heat Pumps: RPWL

Electric Furnace/Air Handlers: RHGL, RHGM, RHGN

EXCEPTIONS:

COMPRESSORS:

TEN (10) YEARS: Only for models: RJNL, RJPL, RKPN, RKQN, RKNL, RKRL, RLNL, RLPN, RLQN, RQPL, RQPM, RQRM, RQRM, RSPM, RACA13, RACA14, RACA15, RGEA14, RGEA15, RGEA16, RGEA17, RGEA18, RGEA19, RGEA20, RGEA21, RGEA22, RGEA23, RGEA24, RGEA25, RGEA26, RGEA27, RGEA28, RGEA29, RGEA30, RGEA31, RGEA32, RGEA33, RGEA34, RGEA35, RGEA36, RGEA37, RGEA38, RGEA39, RGEA40, RGEA41, RGEA42, RGEA43, RGEA44, RGEA45, RGEA46, RGEA47, RGEA48, RGEA49, RGEA50, RGEA51, RGEA52, RGEA53, RGEA54, RGEA55, RGEA56, RGEA57, RGEA58, RGEA59, RGEA60, RGEA61, RGEA62, RGEA63, RGEA64, RGEA65, RGEA66, RGEA67, RGEA68, RGEA69, RGEA70, RGEA71, RGEA72, RGEA73, RGEA74, RGEA75, RGEA76, RGEA77, RGEA78, RGEA79, RGEA80, RGEA81, RGEA82, RGEA83, RGEA84, RGEA85, RGEA86, RGEA87, RGEA88, RGEA89, RGEA90, RGEA91, RGEA92, RGEA93, RGEA94, RGEA95, RGEA96, RGEA97, RGEA98, RGEA99, RGEA100

For any subsequent owner (or the Original Owner where the above 10 Year Compressor Limited Warranty conditions are not met or cease being met), or if the unit is installed for non-residential use, the Manufacturer's Limited Warranty on the compressor is for an

Applicable Warranty Period of FIVE (5) YEARS after the Effective Date.

FIVE (5) YEARS: The Applicable Warranty Period is FIVE (5) YEARS after the Effective Date for compressors in all single and three-phase products installed in commercial applications.

PARTS:

CONDITIONAL TEN (10) YEAR PARTS WARRANTY: Only for models: RJPL, RKPN, RKQN, RLPN, RLQN, RSPM, RQPL, RQPM, RQPW, RQRM, RACA13, RACA14, RACA15, RGEA14, RGEA15, RGEA16, RGEA17, RGEA18, RGEA19, RGEA20, RGEA21, RGEA22, RGEA23, RGEA24, RGEA25, RGEA26, RGEA27, RGEA28, RGEA29, RGEA30, RGEA31, RGEA32, RGEA33, RGEA34, RGEA35, RGEA36, RGEA37, RGEA38, RGEA39, RGEA40, RGEA41, RGEA42, RGEA43, RGEA44, RGEA45, RGEA46, RGEA47, RGEA48, RGEA49, RGEA50, RGEA51, RGEA52, RGEA53, RGEA54, RGEA55, RGEA56, RGEA57, RGEA58, RGEA59, RGEA60, RGEA61, RGEA62, RGEA63, RGEA64, RGEA65, RGEA66, RGEA67, RGEA68, RGEA69, RGEA70, RGEA71, RGEA72, RGEA73, RGEA74, RGEA75, RGEA76, RGEA77, RGEA78, RGEA79, RGEA80, RGEA81, RGEA82, RGEA83, RGEA84, RGEA85, RGEA86, RGEA87, RGEA88, RGEA89, RGEA90, RGEA91, RGEA92, RGEA93, RGEA94, RGEA95, RGEA96, RGEA97, RGEA98, RGEA99, RGEA100

- The unit is installed in a residential* application, is still owned by the original purchaser, in the original installation; AND
- Warranty is registered with the Manufacturer within 90 days of original installation or closing of the purchase of your residence. Product registration is available online at www.RegisterMyUnit.com. Please refer to the Limited Warranty Coverage and Exclusions on this warranty card for additional information.

HEAT EXCHANGERS:

TEN (10) YEARS: The Applicable Warranty Period is TEN (10) YEARS after the Effective Date. If the factory standard heat exchanger fails during the Applicable Warranty Period, the Manufacturer will furnish a replacement factory standard heat exchanger. If a replacement is not available for any reason, the Manufacturer shall have the right instead to allow a credit in the amount of the distributor cost for an equivalent heat exchanger when applied to the purchase of any other unit from the Manufacturer.

TWENTY (20) YEARS: The Applicable Warranty Period is TWENTY (20) YEARS after the Effective Date on stainless steel heat exchangers when installed in a commercial application only for Models: RKHL, RKPN, RKQN, RKKL, RKKN, RKNL, RKRL, RQPW, RGEA14, RGEA15, RGEA16, RGEA17, RGEA18, RGEA19, RGEA20, RGEA21, RGEA22, RGEA23, RGEA24, RGEA25, RGEA26, RGEA27, RGEA28, RGEA29, RGEA30, RGEA31, RGEA32, RGEA33, RGEA34, RGEA35, RGEA36, RGEA37, RGEA38, RGEA39, RGEA40, RGEA41, RGEA42, RGEA43, RGEA44, RGEA45, RGEA46, RGEA47, RGEA48, RGEA49, RGEA50, RGEA51, RGEA52, RGEA53, RGEA54, RGEA55, RGEA56, RGEA57, RGEA58, RGEA59, RGEA60, RGEA61, RGEA62, RGEA63, RGEA64, RGEA65, RGEA66, RGEA67, RGEA68, RGEA69, RGEA70, RGEA71, RGEA72, RGEA73, RGEA74, RGEA75, RGEA76, RGEA77, RGEA78, RGEA79, RGEA80, RGEA81, RGEA82, RGEA83, RGEA84, RGEA85, RGEA86, RGEA87, RGEA88, RGEA89, RGEA90, RGEA91, RGEA92, RGEA93, RGEA94, RGEA95, RGEA96, RGEA97, RGEA98, RGEA99, RGEA100

CONDITIONAL LIFETIME LIMITED WARRANTY: Only for Models: RKPN, RKQN, RGEA14 (AJA or JHA option code), RGEA15 (AJA or JHA option code), RGEA16, RQPW. The Manufacturer warrants to the original purchaser for his or her lifetime the primary stainless steel heat exchanger when installed in a residential application, provided that the unit is installed and used in the original purchaser's principal residence, subject to proof of purchase and such installation, AND if the following additional conditions are satisfied:

- The unit is installed in a residential* application, is still owned by the original purchaser, in the original installation; AND
- Warranty is registered with the Manufacturer within 90 days of original installation or closing of the purchase of your residence. Product registration is available online at www.RegisterMyUnit.com. Please refer to the Limited Warranty Coverage and Exclusions on this warranty card for additional information.

For any subsequent owner (or the original purchaser where the above lifetime Limited Warranty conditions are not met or cease being met), or if the unit is installed for non-residential use, the Manufacturer's warranty on the primary stainless steel heat exchanger is for an Applicable Warranty Period of TWENTY (20) YEARS after the Effective Date.

EXCLUSIONS – In addition to the specific exclusions set forth in the other sections of this Limited Warranty document, THIS Limited Warranty WILL NOT APPLY TO:

- damages, malfunctions, or failures resulting from failure to properly install, operate or maintain Covered Equipment in accordance with the Manufacturer's instructions;
- damages, malfunctions, or failures caused by misuse, abuse, accident, contaminated or corrosive atmosphere, vandalism, freight damage, fire, flood, freeze, lightning, acts of war, acts of God and the like;
- damages, malfunctions, or failures caused by improper conversion from natural gas to LP gas or LP gas to natural gas fuel source;
- parts installed with Covered Equipment or used in connection with normal maintenance, such as cleaning or replacing air filters, refrigerant, thermostats, tubing, or concrete pads;
- Covered Equipment which is not installed in the United States or Canada;
- Covered Equipment which is not installed by a qualified, trained HVAC professional in accordance with applicable codes, ordinances and good trade practices;
- damages, malfunctions, or failures caused by the use of any attachment, accessory or component not authorized by the Manufacturer;
- Covered Equipment moved from the original installation location;
- Covered Equipment when operated with system components (indoor unit, outdoor unit, coil and refrigerant control devices) or accessories which do not match or meet the specifications recommended by the Manufacturer;
- any Covered Equipment manufactured by the Manufacturer that has been sold to the consumer via the internet or auction website, and has not been installed by a trained, qualified HVAC professional;
- Covered condensing units that are not part of a properly matched system as specified by the Air Conditioning, Heating & Refrigeration Institute (AHRI);
- Covered heat pumps that are not part of a properly matched system as specified by the Air Conditioning, Heating & Refrigeration Institute (AHRI).

KEEP THIS WARRANTY FOR YOUR RECORDS DO NOT MAIL!



R. INFORMATION FOR THE OWNER

R.3. Warranty Information

*Residential Application is defined as any single-family dwelling, which includes condominiums, duplexes and homes.

SHIPPING COSTS: This Limited Warranty does **NOT** cover shipping costs. You are responsible for the cost of shipping warranty replacement parts from our factory to the Manufacturer's distributor and from the distributor to the location of your Covered Equipment. You also are responsible for the cost of shipping failed parts to the distributor and for incidental costs incurred locally, including handling charges. (If in Alaska, Hawaii or Canada, you also must pay the shipping costs of returning the failed part to the port of entry into the continental United States.)

LABOR COSTS: This Limited Warranty does **NOT** cover any labor costs or expenses for service, **NOR** for removing or reinstalling parts. You are responsible for all labor costs or expenses, unless a labor service agreement exists between you and your contractor.

HOW TO OBTAIN WARRANTY CLAIMS ASSISTANCE: You must promptly report any failure covered by this Limited Warranty to the installing contractor or distributor. Normally, the installing contractor from whom the Covered Equipment was purchased will be able to take the necessary corrective action by obtaining through his Manufacturer's air conditioning distributor any replacement parts. If the contractor is not available, simply contact any other local contractor handling the Manufacturer's air conditioning products. The name and location of a local contractor can usually be found in your telephone directory or by contacting the Manufacturer's air conditioning distributor.

P.O. Box 17010
5600 Old Greenwood Road
Fort Smith, Arkansas 72917-7010
479-646-4311

(FOR CALIFORNIA ONLY)
14300 Alondra Boulevard
La Mirada, California 90638
866-251-4090

HOWEVER, ANY PART REPLACEMENTS ARE MADE SUBJECT TO VALIDATION BY THE MANUFACTURER OF IN-WARRANTY COVERAGE. Any part to be replaced must be made available in exchange for the replacement.

EXCLUSIVE WARRANTY – LIMITATION OF LIABILITY: This Limited Warranty is the **ONLY** warranty given by the Manufacturer. No one is authorized to make any warranties on behalf of the Manufacturer. ANY IMPLIED WARRANTIES, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE APPLICABLE WARRANTY PERIODS SPECIFIED IN THIS LIMITED WARRANTY. THE MANUFACTURER'S SOLE LIABILITY WITH RESPECT TO DEFECTIVE PARTS OR FAILURE SHALL BE AS SET FORTH IN THIS LIMITED WARRANTY, AND ANY CLAIMS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARE EXPRESSLY EXCLUDED. Some states do not allow limitations on how long an implied warranty lasts, or for the exclusion of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

The Manufacturer does **not** authorize, recommend or receive any benefit from any **claims processing or similar fees** charged by others to process warranty claims for any unit or component part(s). The Manufacturer will **not** reimburse any party for their, or any other, fee not specifically covered in this Limited Warranty document.

This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

The Manufacturer suggests that you immediately complete the information below on this Limited Warranty and retain this Limited Warranty Certificate in the event warranty service is needed and that you keep proper documentation.

OTHER PRODUCTS:

ONE (1) YEAR: The Applicable Warranty Period is only ONE (1) YEAR after the Effective Date for any other products, including commercial equipment and single-phase equipment installed in commercial applications.

**COMPLETE THE FOLLOWING USER INFORMATION.
KEEP THIS WARRANTY FOR YOUR RECORDS – DO NOT MAIL!**

Owner Name: _____

Owner Address: _____

City/State(Province)/Postal Code: _____

Date of Original Installation: _____

Installing Contractor Company Name: _____

Installing Contractor Telephone: _____

Installing Contractor Address: _____

City/State(Province)/Postal Code: _____

Model Number: _____

Serial Number: _____

KEEP THIS WARRANTY FOR YOUR RECORDS DO NOT MAIL!

S. INSTALLATION CHECK LIST AND JOB SITE SHEET

Commercial Job Site Information

Site Information and Application Details:

Business Name : _____ Model Number : _____
(Please include all letters and digits of the model number)

Address : _____
 City : _____ State : _____ Zip : _____

Serial Number : _____
(Please include all letters and digits of the serial number)

Site Contact : _____

Phone : _____ Mobile : _____ Date of Install : _____
(When was the unit installed, month, day, and year)

Email : _____

Dealer/Contractor Information:

Business Name : _____ Technician Name : _____

Address : _____ Visit Date: _____

City : _____ State : _____ Zip : _____ Technician Name : _____

Site Contact : _____ Visit Date: _____

Phone : _____ Mobile : _____ Technician Name : _____

Email : _____ Visit Date: _____

Distributor and Support Details:

Distributor Name : _____ Rep Name : _____

City : _____ State : _____ Visit Date: _____

Unit Setup and Operational Information

Voltage and Amperage Information :

Line Voltage Measurements :

Base Voltage : 208 240 460 Phase : 1 3
(Circle one) (Circle one)

Measured Line Voltage : _____

Phase A to B : _____ Phase A to Ground : _____

Phase B to C : _____ Phase B to Ground : _____

Phase C to A : _____ Phase C to Ground : _____

Breaker Size : _____ Conductor Size: _____

24VAC Low Voltage Measurements :

Transformer Tap : 208 240 460
(Circle one)

24VAC Measured Voltage : R to C : _____

24VAC Measured Amp Load : _____

Transformer Load: _____

T-stat Load: _____

Amperage and Power Measurements :

	Full Running Load	Blower	Compressor 1	Compressor 2	Outdoor Fans
Phase A :	_____	_____	_____	_____	_____
Phase B :	_____	_____	_____	_____	_____
Phase C :	_____	_____	_____	_____	_____

Refrigerant Circuit Information :

Circuit 1 :

Suction Line Liquid Line

Pressure (PSI) : _____ Pressure (PSI) : _____

Temperature (°F) : _____ Temperature (°F) : _____

Superheat (°F) : _____ Sub-cooling (°F) : _____

Circuit 2 :

Suction Line Liquid Line

Pressure (PSI) : _____ Pressure (PSI) : _____

Temperature (°F) : _____ Temperature (°F) : _____

Sub-cooling (°F) : _____ Sub-cooling (°F) : _____

Outdoor Air Temperature (°F) : _____ Return Air Temperature (°F) : _____ Supply Air Temperature (°F) : _____

Outdoor Air Wet Bulb (°F) : _____ Return Air Wet Bulb (°F) : _____ Supply Air Wet Bulb (°F) : _____

S. INSTALLATION CHECK LIST AND JOB SITE SHEET

Commercial Job Site Information

Blower and Air Flow Information :

Air Flow CFM :

Building Design CFM : _____
 Operating System CFM : _____

Blower Speed :

Motor RPM : _____
 Blower RPM : _____
 Blower Sheave Turns : _____
(Turns are measured from a fully closed position)

Static Pressure :

Return Static Pressure : _____
 Supply Static Pressure : _____
 Total Static Pressure : _____

Economizer Setup and Information :

Outdoor Air:

Design CFM : _____
 Design % : _____
 Measured CFM : _____
 Measured % : _____

Blade Position and Settings:

Minimum Position - Low : _____
 Minimum Position - High : _____
 Min Position Shaft Angle : _____
 Measured % : _____

Program Settings:

Enthalpy Zone Setting **A B C D E**
(Circle one)
 Mixed Air Temperature : _____
 Min Position Shaft Angle : _____
 Measured % : _____

Heat or Furnace Information :

Gas Heat :

Fuel Type : <u>Natural</u> LP <small>(Circle one)</small>	Voltage: _____	Amperage: _____	Pressure Switches <small>(measured in inches w.c.)</small>			
Input BTU : _____	Line 1	Line 2	Line 1	Line 2	RPM	Low High Close Open
Measured BTU : _____	Inducer 1: _____					
Line Gas Pressure : _____	Inducer 2: _____					
Manifold Pressure - Low : _____	Inducer 3: _____					
Manifold Pressure - High : _____	Inducer 4: _____					
Number of Orifices : _____	Main Limit Closed: <u>Yes</u> <u>No</u> <small>(Circle one)</small>		Over Temp Limit Closed: <u>Yes</u> <u>No</u> <small>(Circle one)</small>			
Orifice Size : _____	Spark Visible at Igniter : <u>Yes</u> <u>No</u> <small>(Circle one)</small>		Burner Flames Blue : <u>Yes</u> <u>No</u> <small>(Circle one)</small>			
Flame Signal - microamp (s) : _____						

Electric Heat :

System Voltage : <u>208</u> <u>240</u> <u>460</u> <small>(Circle one)</small>	Stage 1 Amps:	Stage 2 Amps:	Stage 1 Watts:	Stage 2 Watts:
Total Kw input Rating : _____	Phase A : _____	_____	_____	_____
	Phase B : _____	_____	_____	_____
	Phase C : _____	_____	_____	_____

Notes and Comments :









